

**550-D800**

Teileliste und Näheinrichtungen  
Parts List and Sewing Equipment

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Teileliste und Näheinrichtungen  
 Parts List and Sewing Equipment  
 550-D800

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| Antrieb Arm- und Unterwelle   | 1                  | Upper and bottom shaft drive   |
| Fadenhebel  | 2                  | Thread lever   |
| Alternierender Obertransport  | 3                  | Alternating foot top feed  |
| Antrieb Untertransport  | 4-5                | Bottom feed drive  |
| Transporteurhub   | 6                  | Bottom feed  |
| Uebergrosser Geifer mit Spule<br>KFA  | 7                  | Oversized hook with bobbin short<br>thread trimmer                           |
| Greifer   | 8-9                | Hooks  |
| Greiferlager rechts, KFA  | 10                 | Hook case right short thread<br>trimmer                                      |
| Greiferlager links, KFA   | 11                 | Hook case left short thread<br>trimmer                                       |
| Kurz-Fadenabschneider   | 12-13              | Short thread trimmer   |
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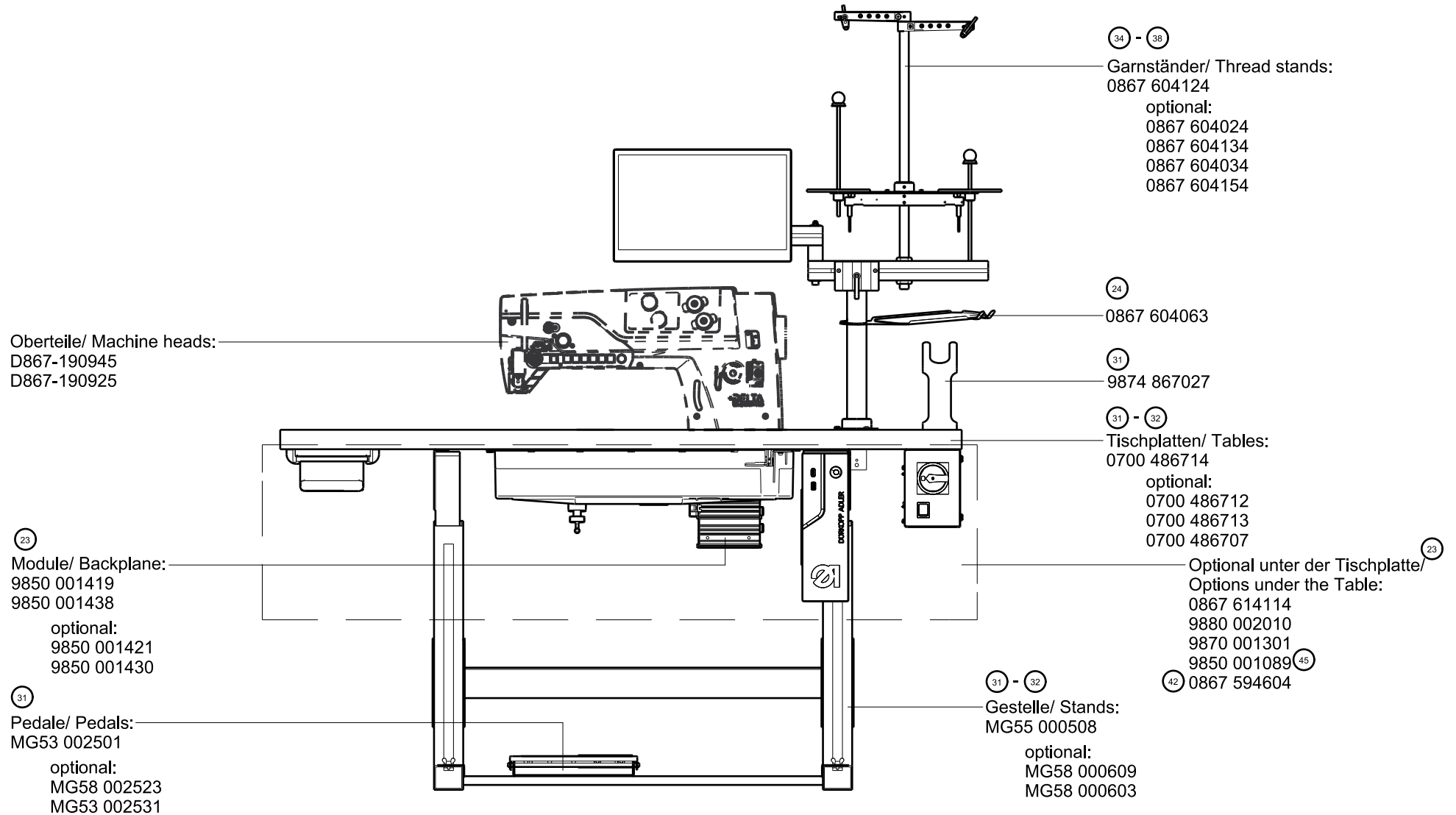
Teileliste und Näheinrichtungen  
 Parts List and Sewing Equipment  
 550-D800

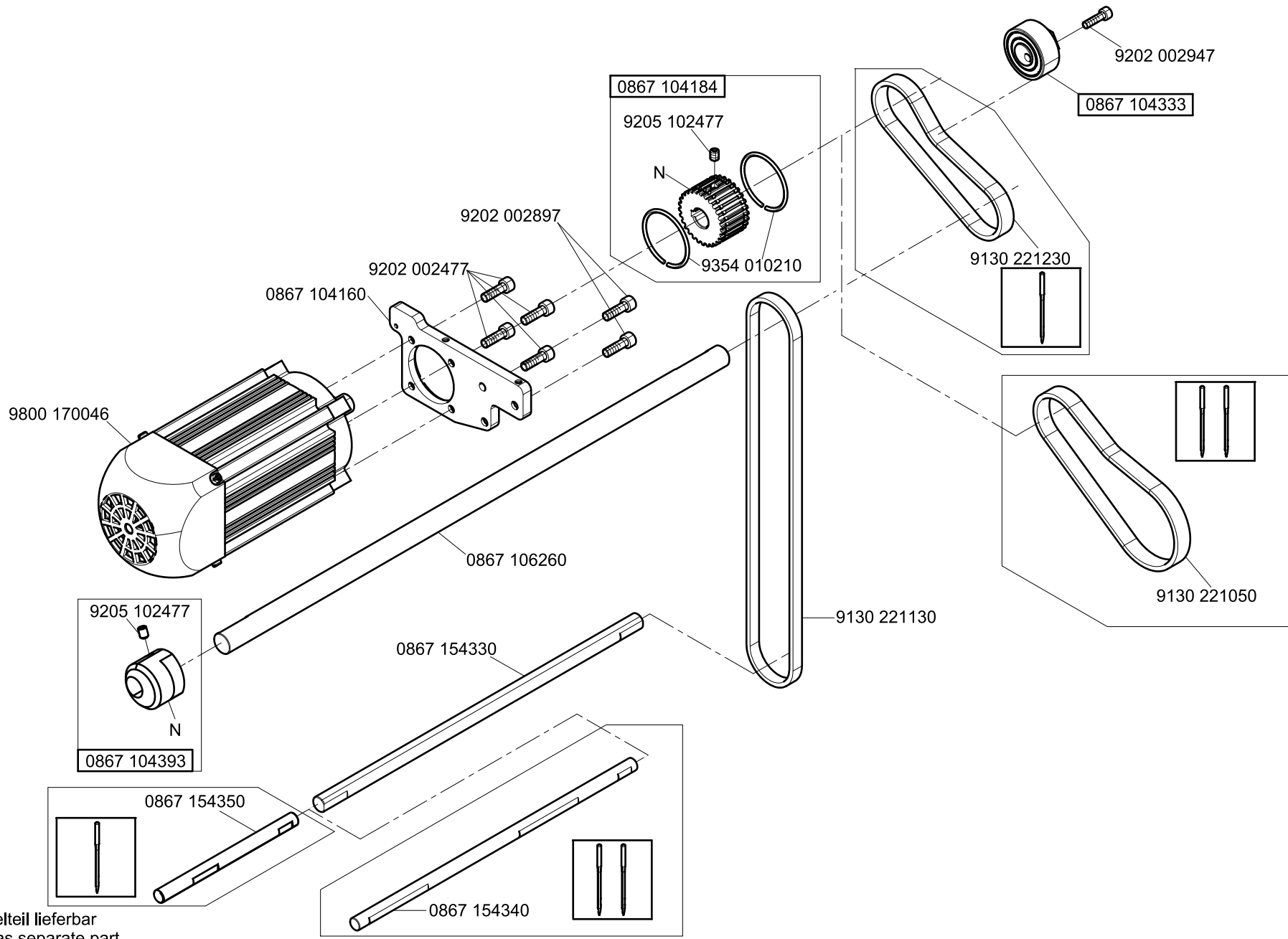
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| Druckerablage                                |                    | Printer Tray                     |
| Abdeckung für anschließbare<br>PC-Anschlüsse |                    | Lockable cover                   |
| Fingerprint-Scanner                          |                    | Fingerprint-Scanner              |
| Oelwanne                                     | 25                 | Oil pan                          |
| Restfadenwächter                             | 26-28              | Thread monitor                   |
| Kantenlineal mit<br>Zwickerkennung           | 29                 | Edge ruler with gusset detection |
| elek. Kantenlineal mit<br>Zwickanschlag      | 30                 | el. Edge ruler with gusset stop  |
| Gestell                                      | 31                 | Stand                            |
| Elektrisch höhenverstellbares<br>Gestell     | 32                 | Stand el. adjustable             |
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| Nadelbereichabdeckung                        |                    | Perspex quard                    |
| Bausatz NSB                                  | 40-41              | NSB kit                          |
| Aufklappunterstuetzung                       | 42                 | Pop support                      |
| Reflexlichtschranke                          |                    | Light barrier                    |
| Hauptschalter                                |                    | Main switch                      |
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| Eindiodennaehleuchte                         | 45                 | Sewing light 1-LED               |
| Netzteil                                     |                    | Power supply                     |
| Beipack                                      | 46                 | Accessories                      |



# Basis Version



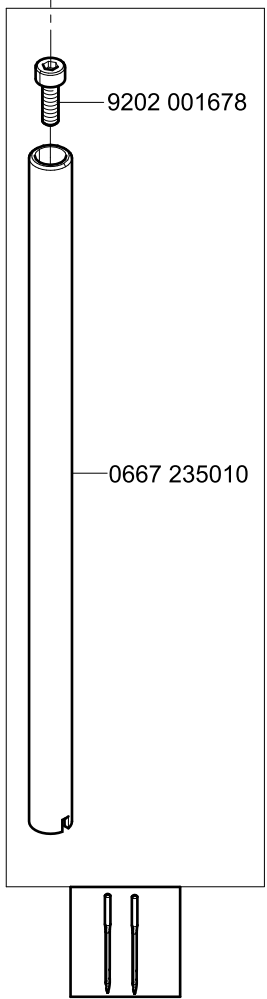
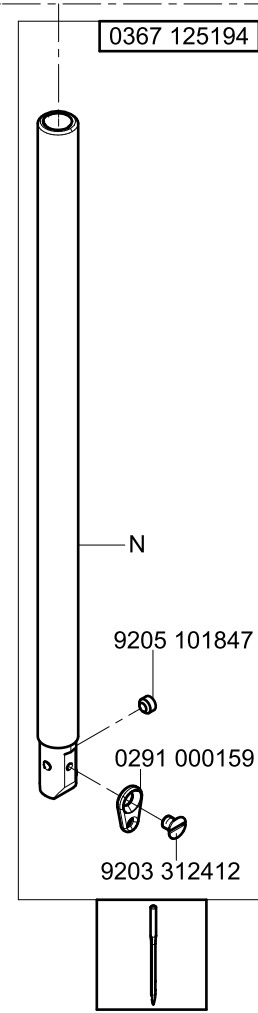
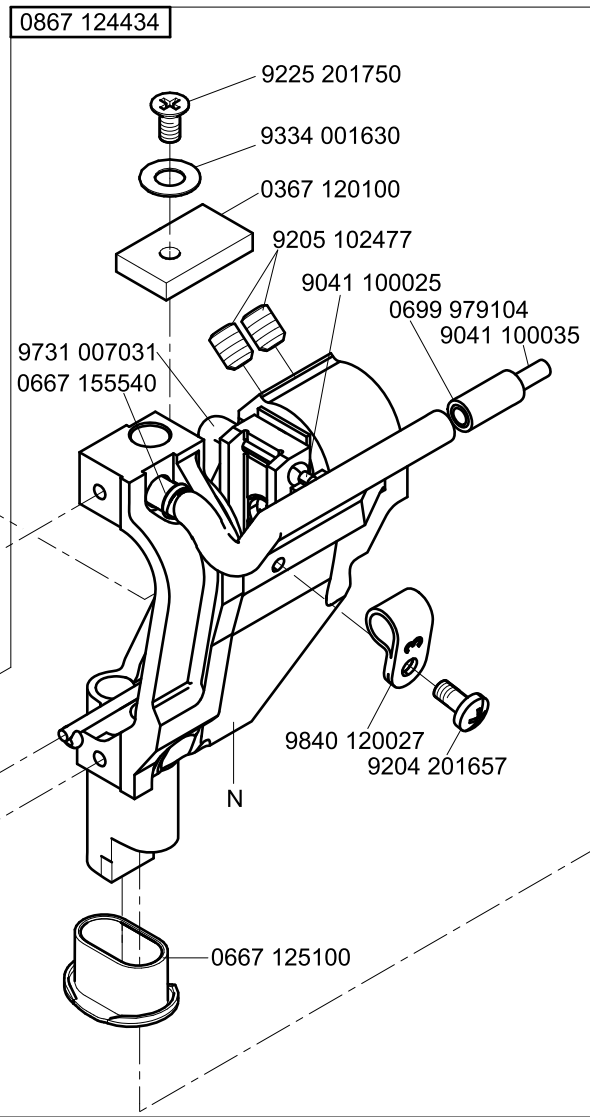
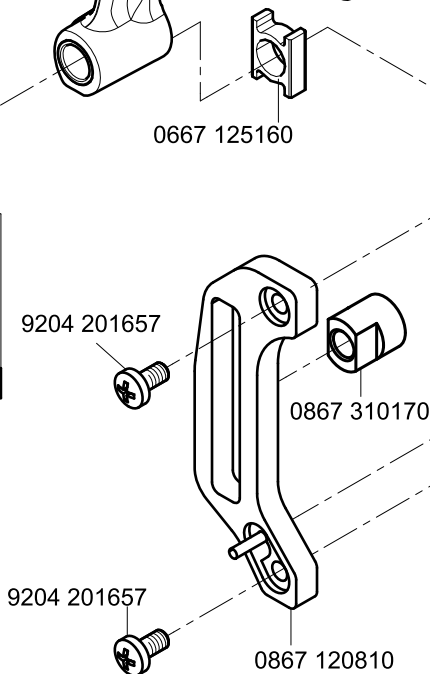
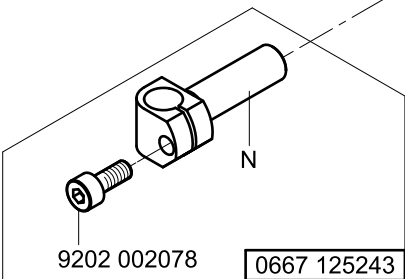
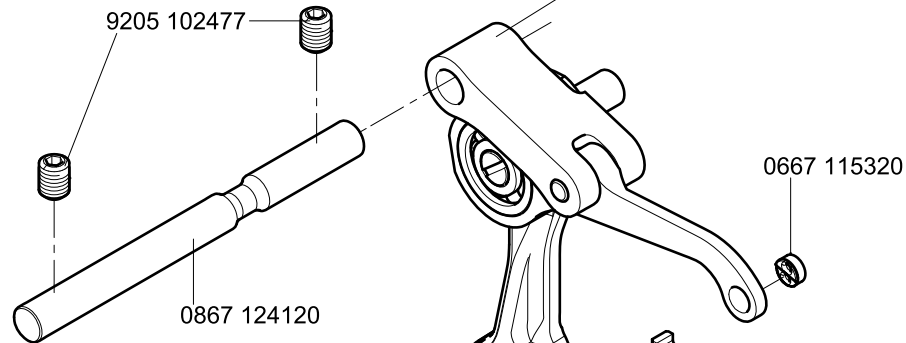
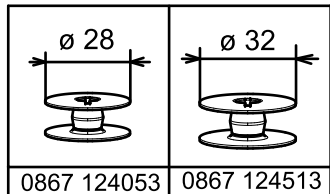


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not available as separate part

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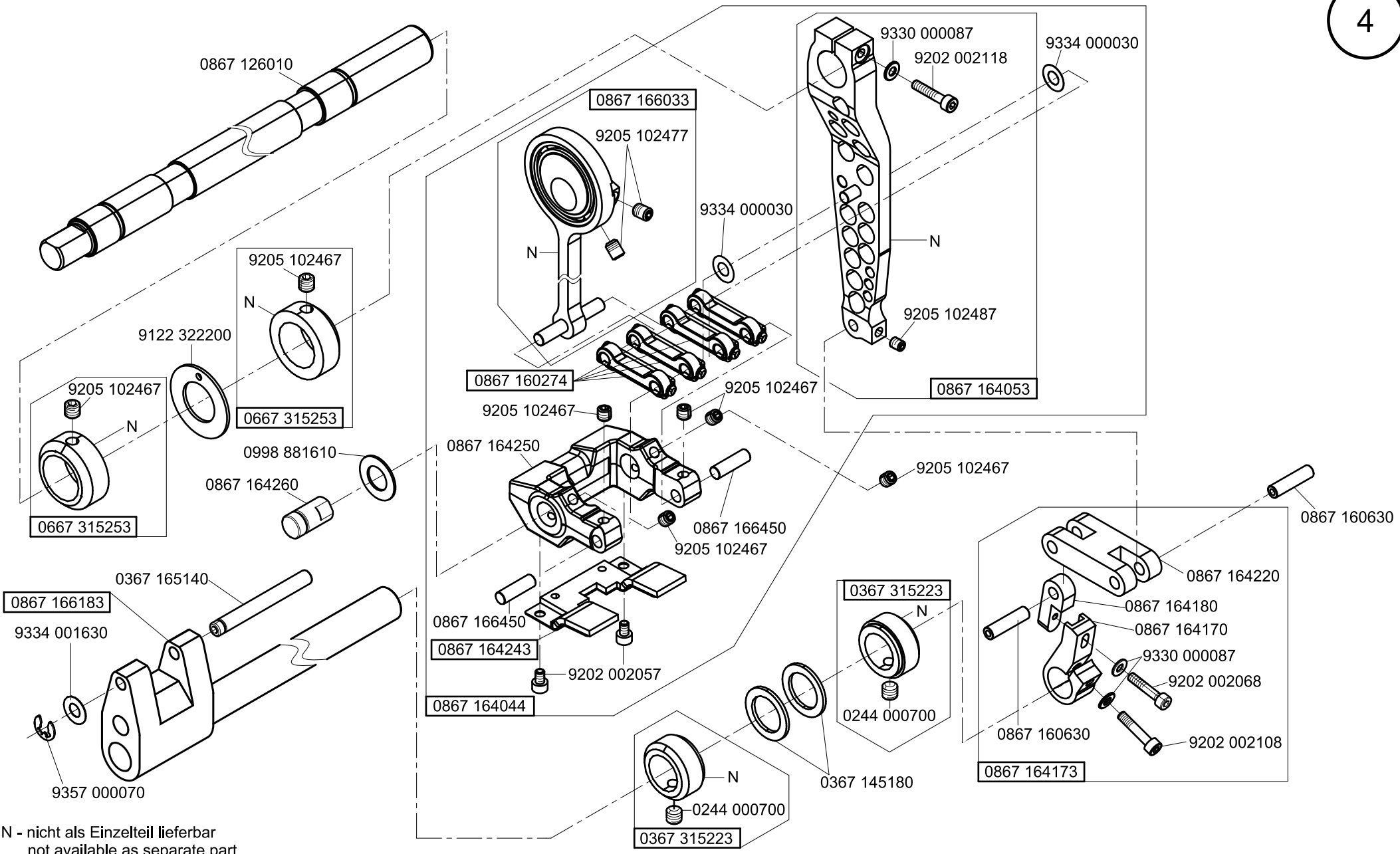
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Ausgabe/ Edition 03.2023



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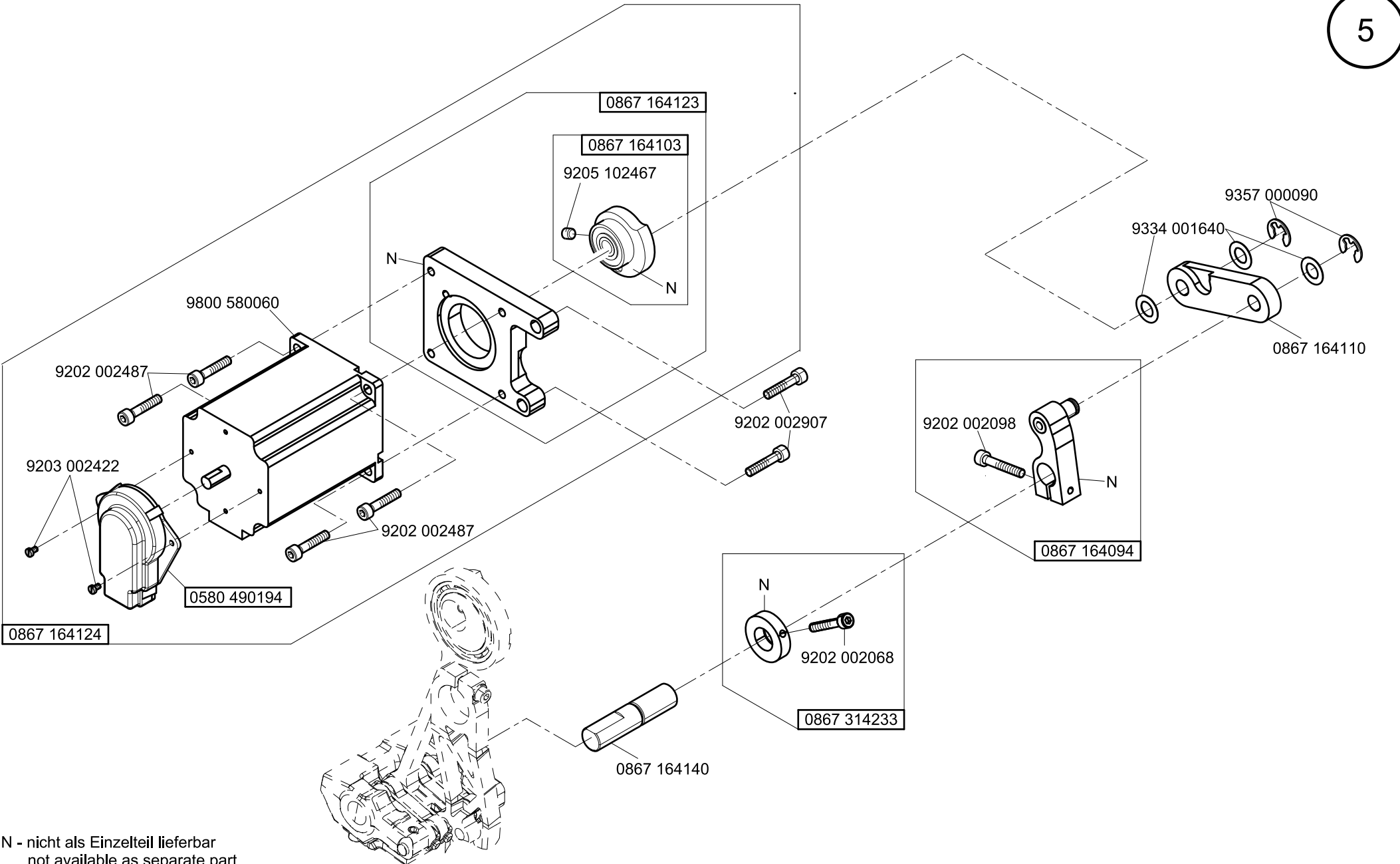




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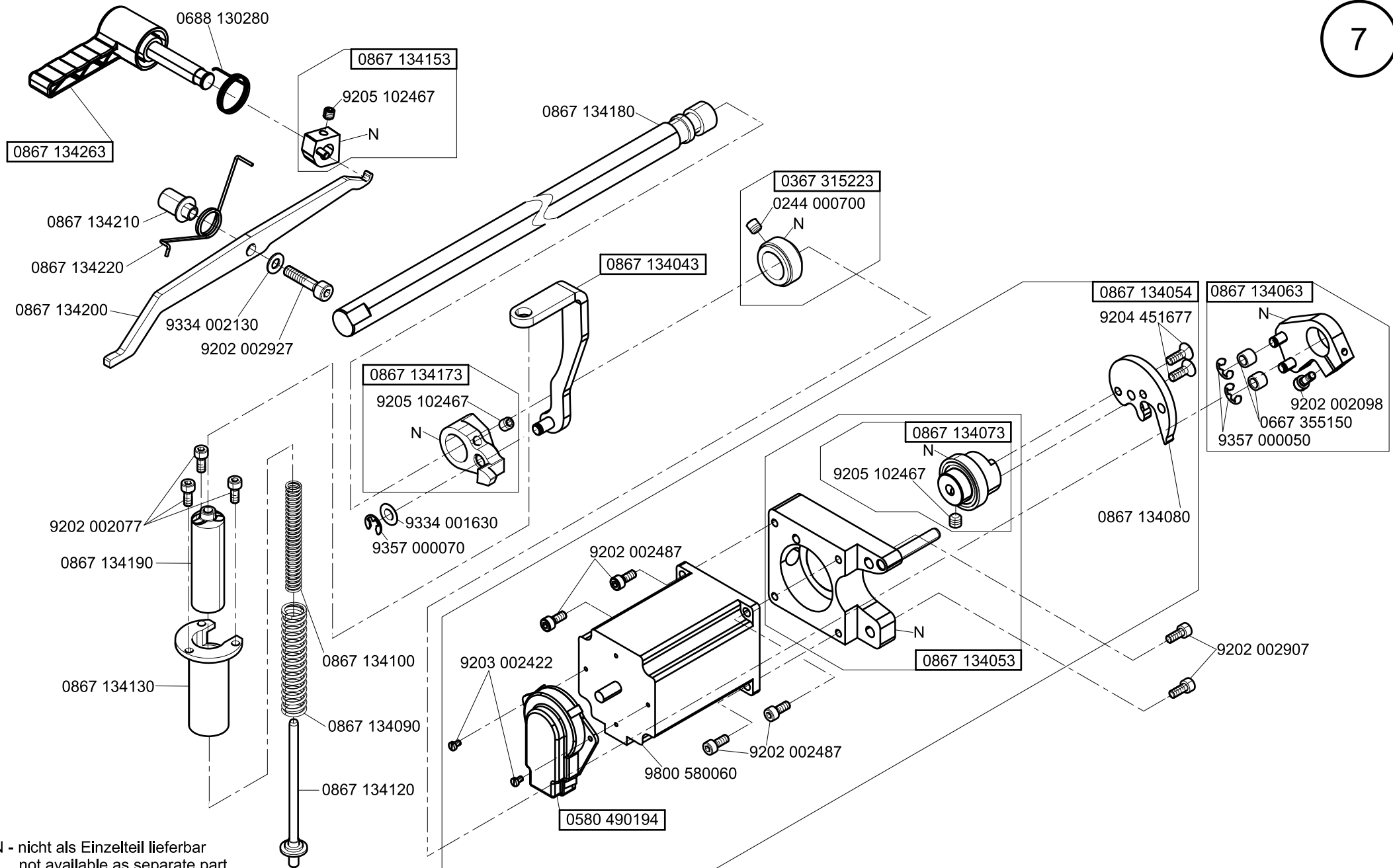


N - nicht als Einzelteil lieferbar  
not available as separate part

Scale 50x70%

# CI. 550-D800





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not available as separate part

Scale 50%

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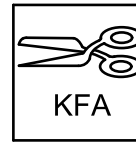


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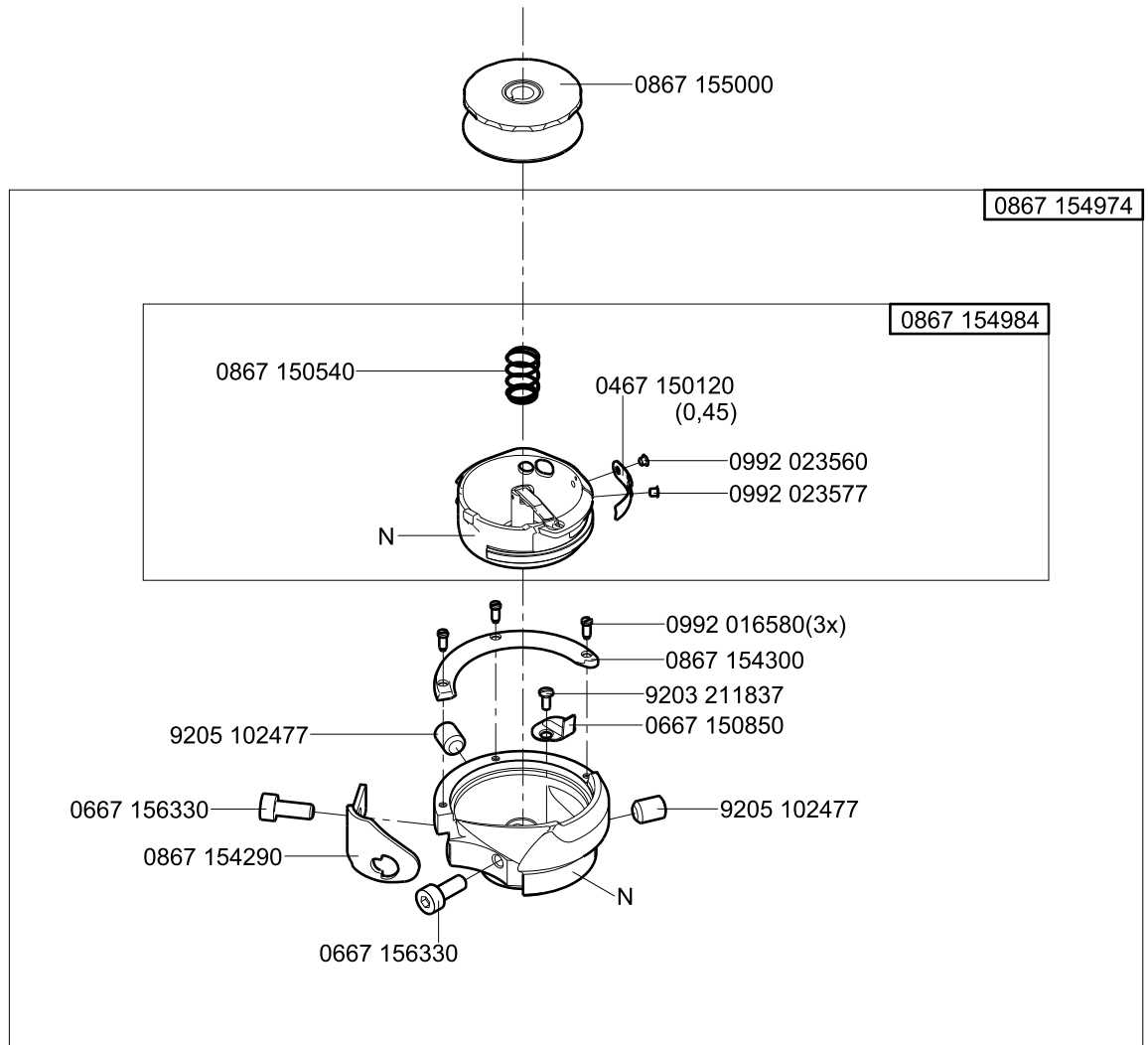
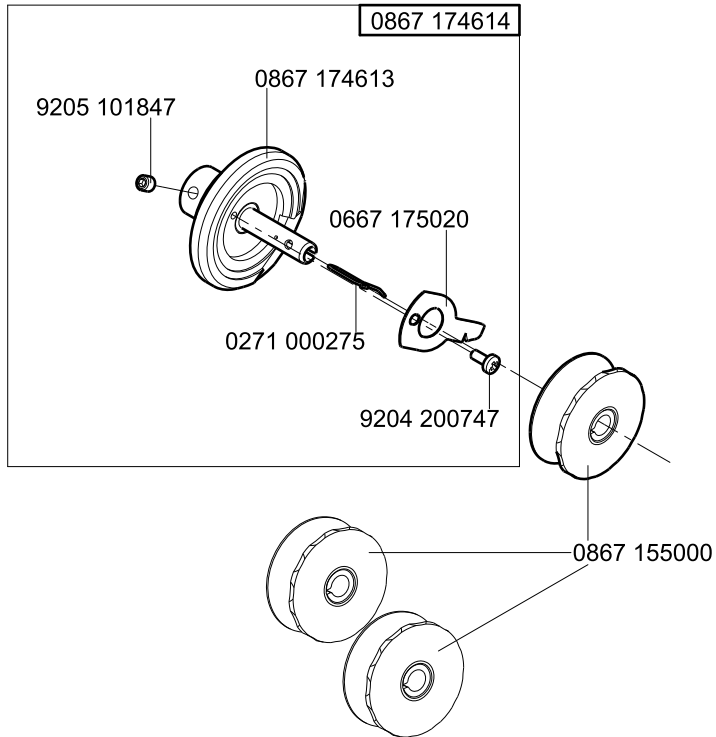
∅ 28



Poka-Yoke ∅ 28



8



N - nicht als Einzelteil lieferbar  
not available as separate part

Scale 50%

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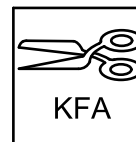
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Ausgabe/ Edition 03.2023

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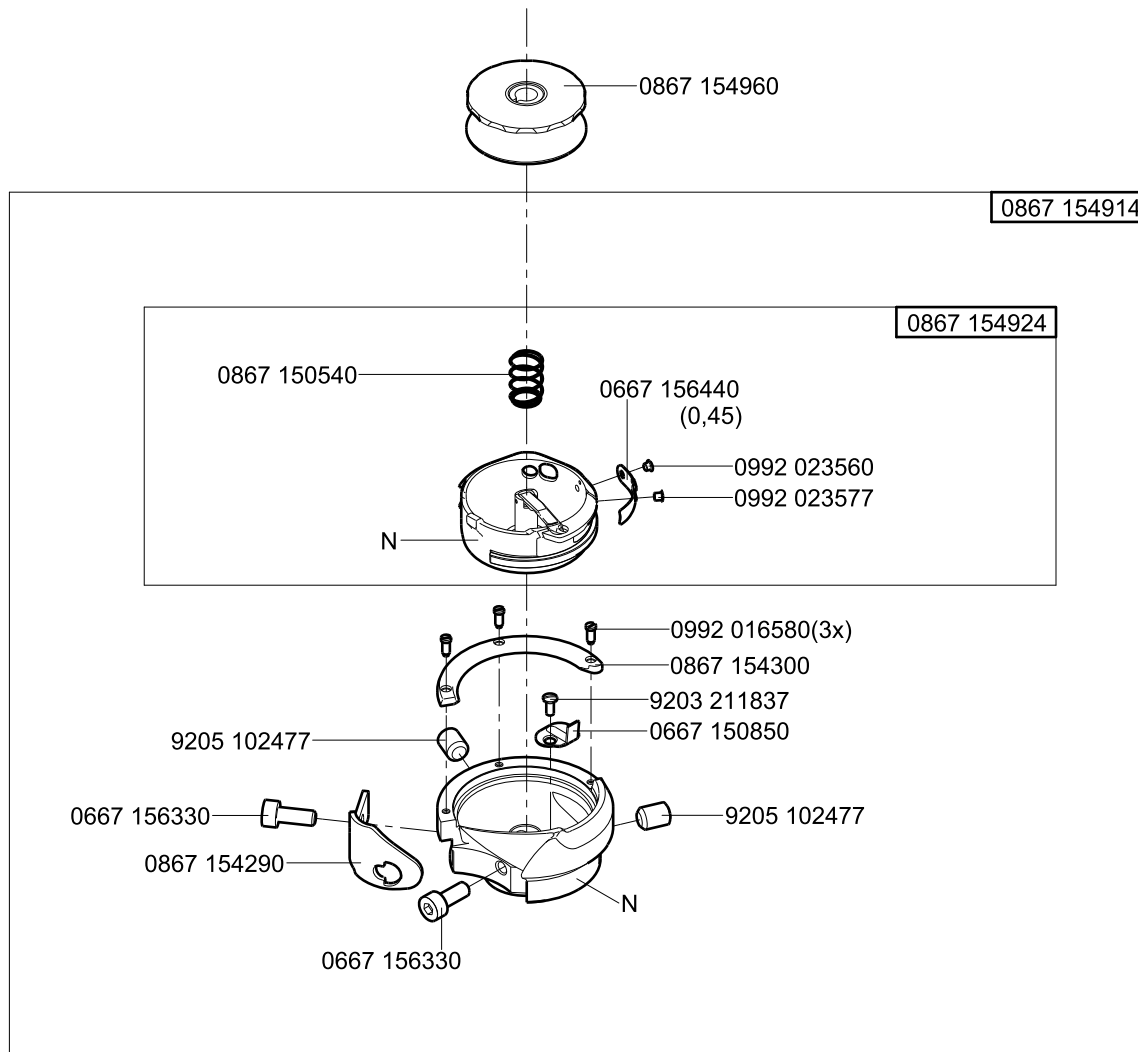
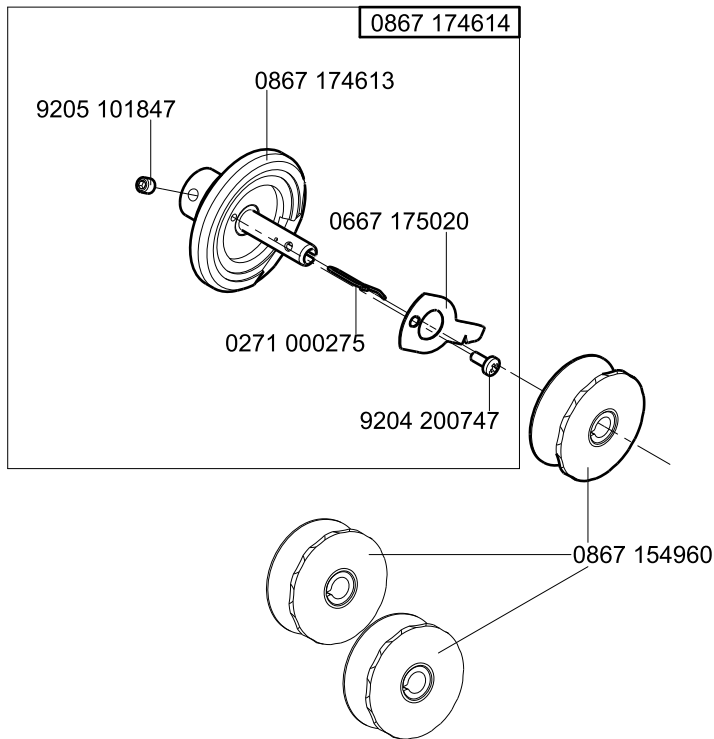
Ø 32



Poka-Yoke Ø 32



9

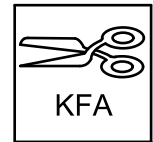


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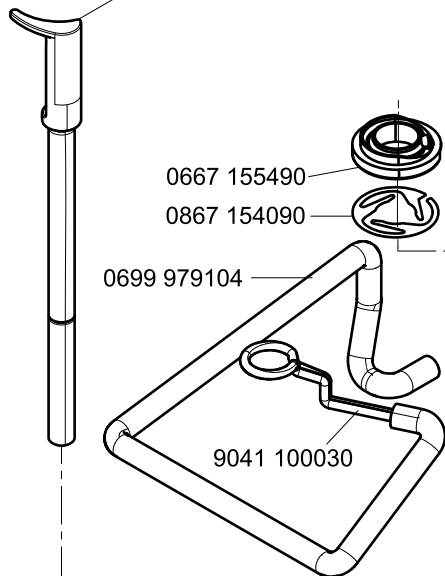
Scale 50%

CI. 550-D800

letzte Änderung/ last change 03.2023  
Ausgabe/ Edition 03.2023



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0867 154090

0699 979104

9041 100030

0867 154053

0867 154133

9354 400800

N

9353 000140 (2x)

9354 400800

9334 000051 (2x)

9205 024857

9330 000087

0667 155550

9202 003188

9330 200110

9202 003188

9330 200110

0244 000700

N

0867 154174

0244 000700

9205 103087

0867 154164

N

0667 155114

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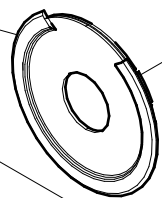
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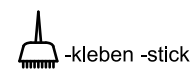


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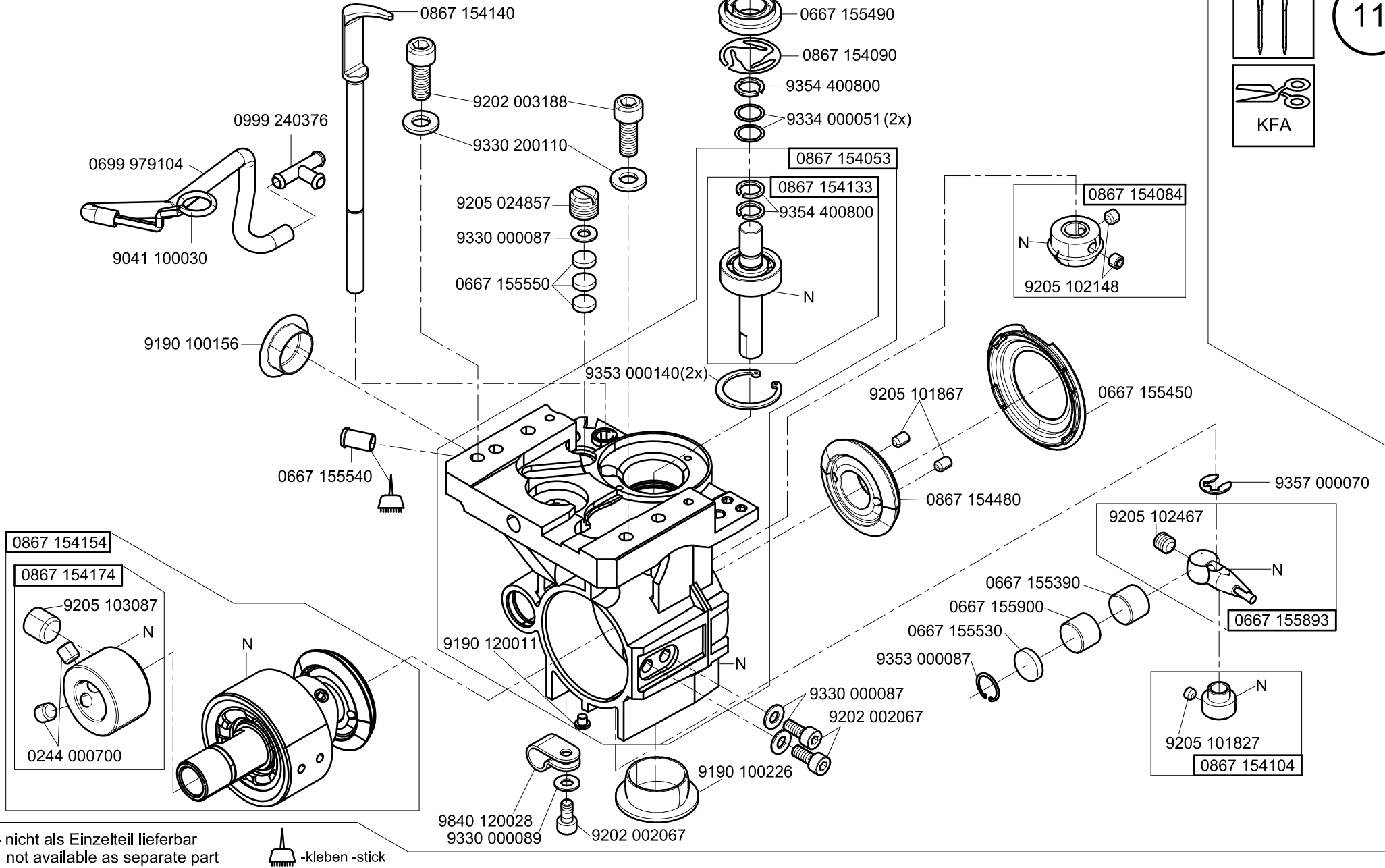
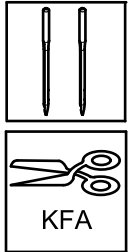
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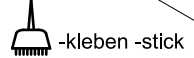
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not available as separate part

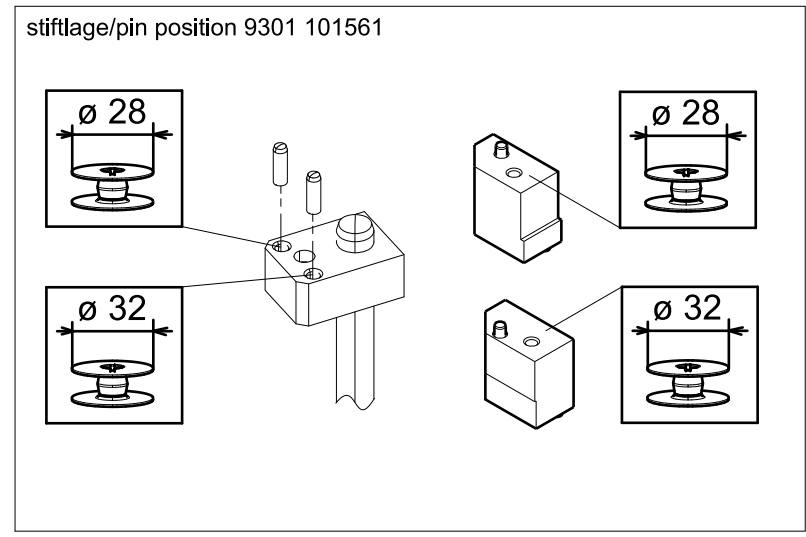
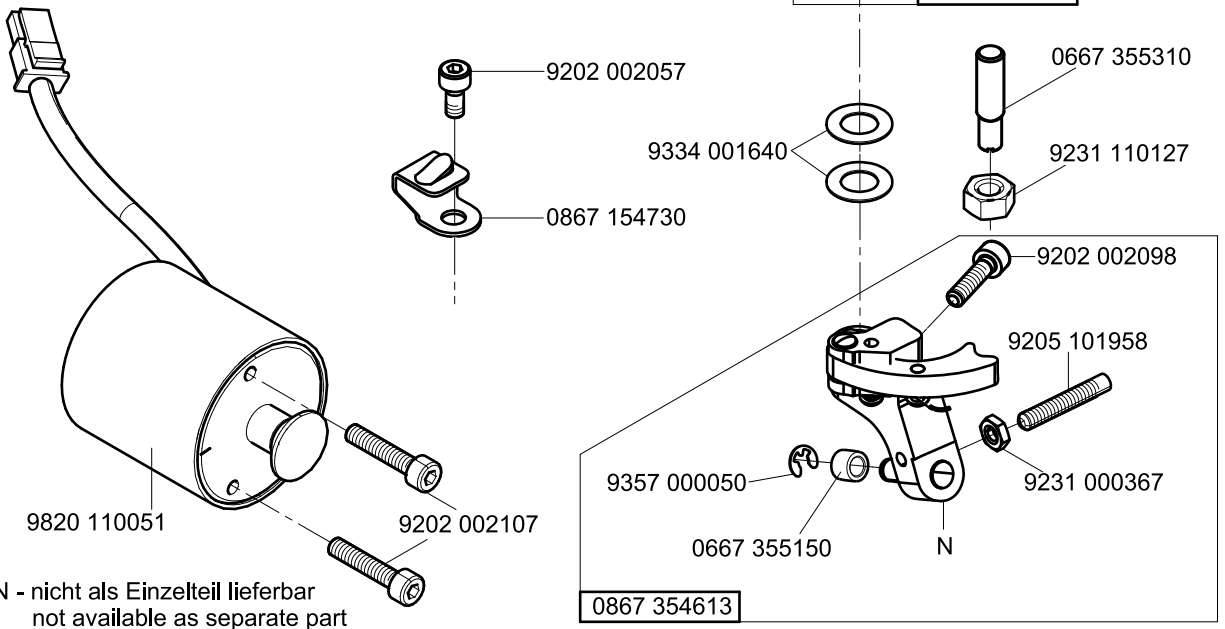
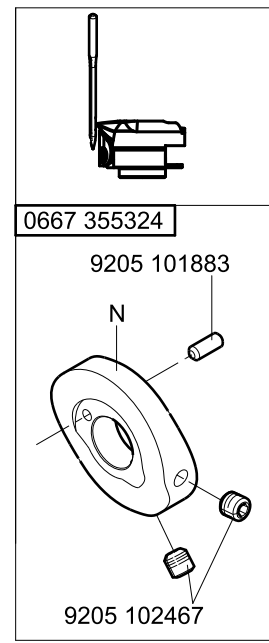
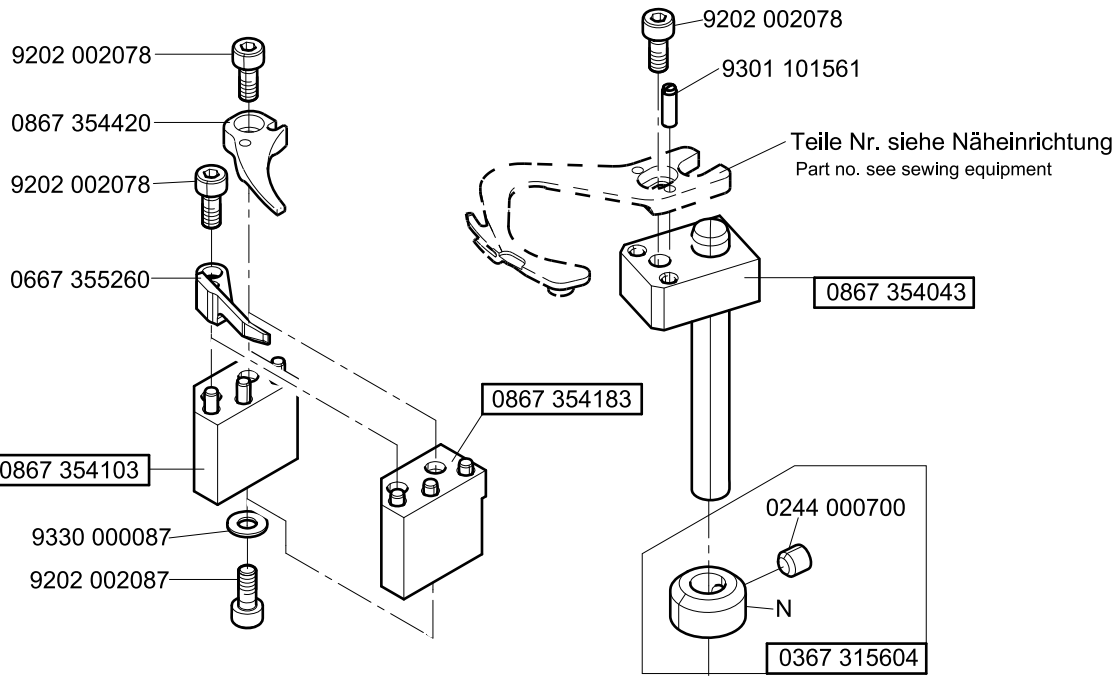
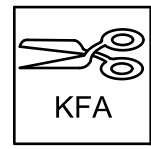


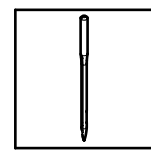
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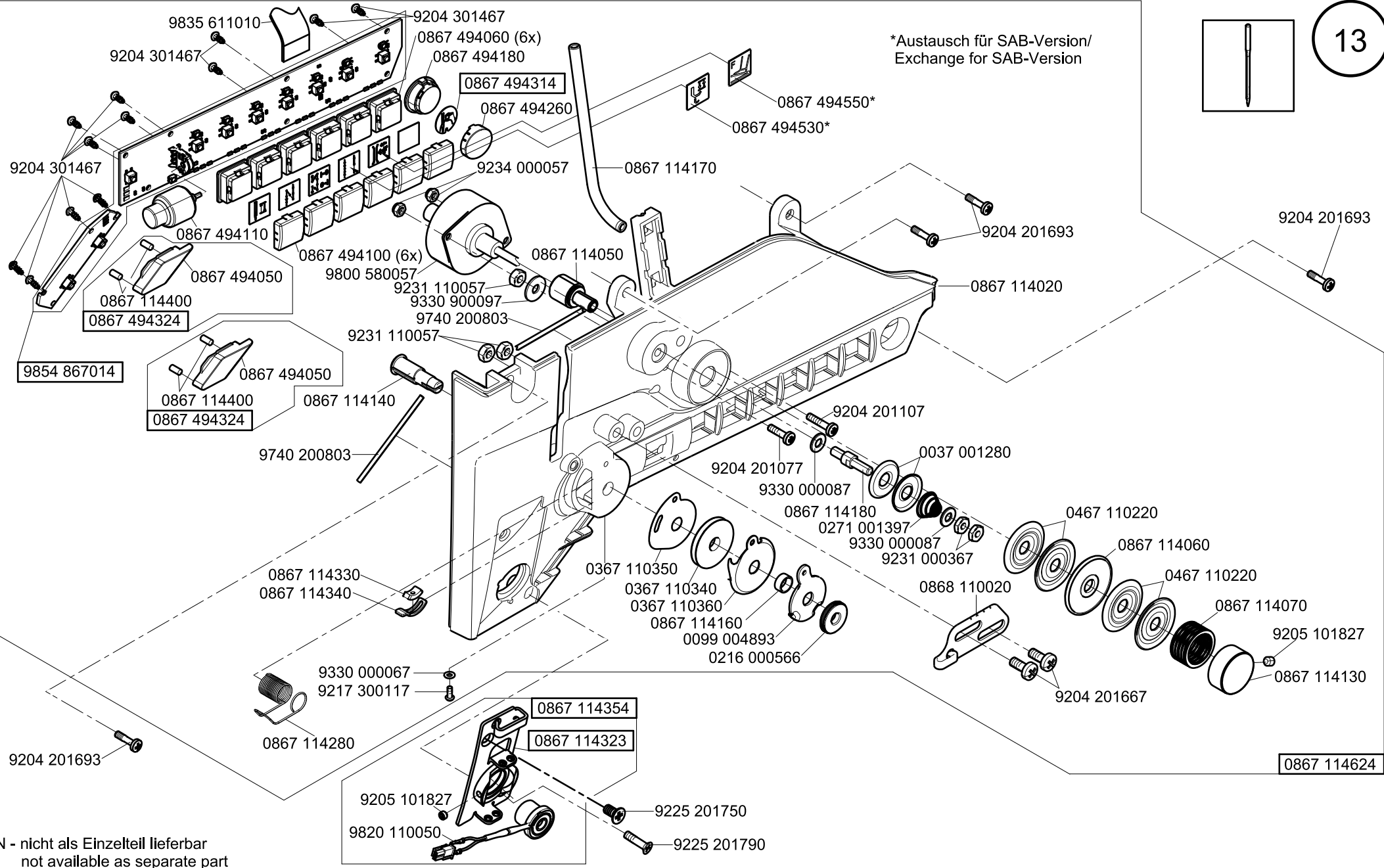
N - nicht als Einzelteil lieferbar  
not available as separate part







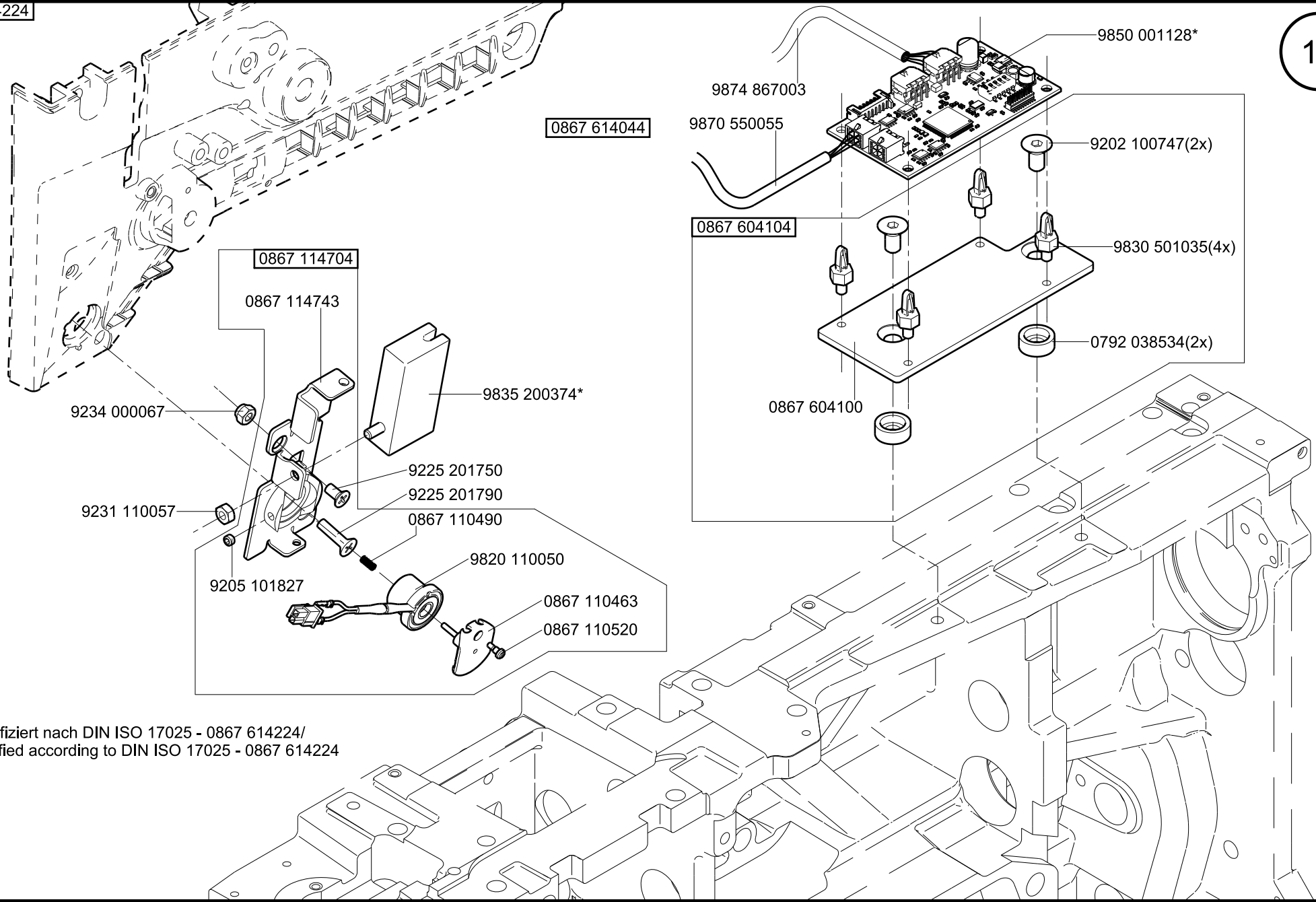
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Exchange for SAB-Version



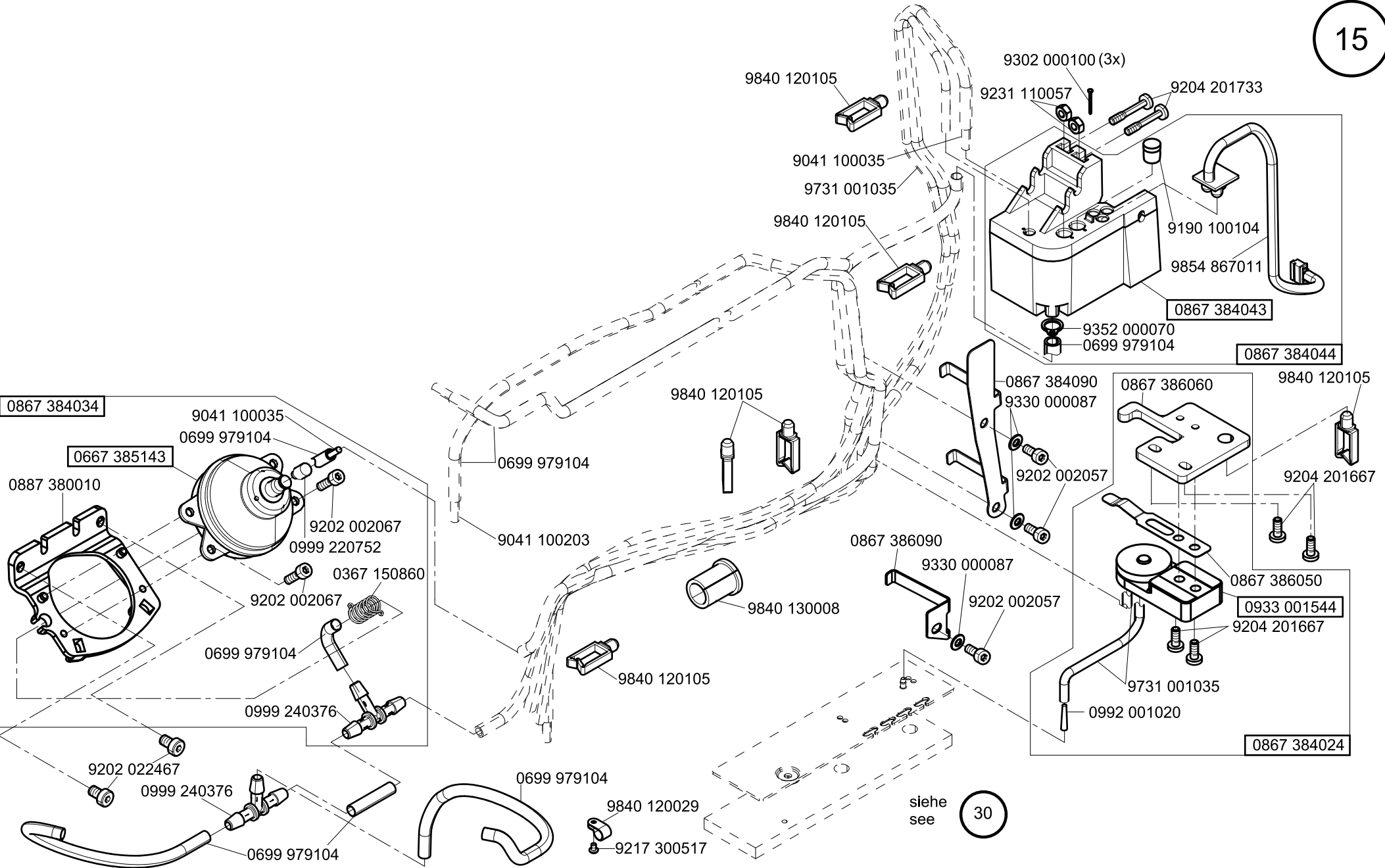
N - nicht als Einzelteil lieferbar  
not available as separate part

Scale 50%

# CI. 550-D800

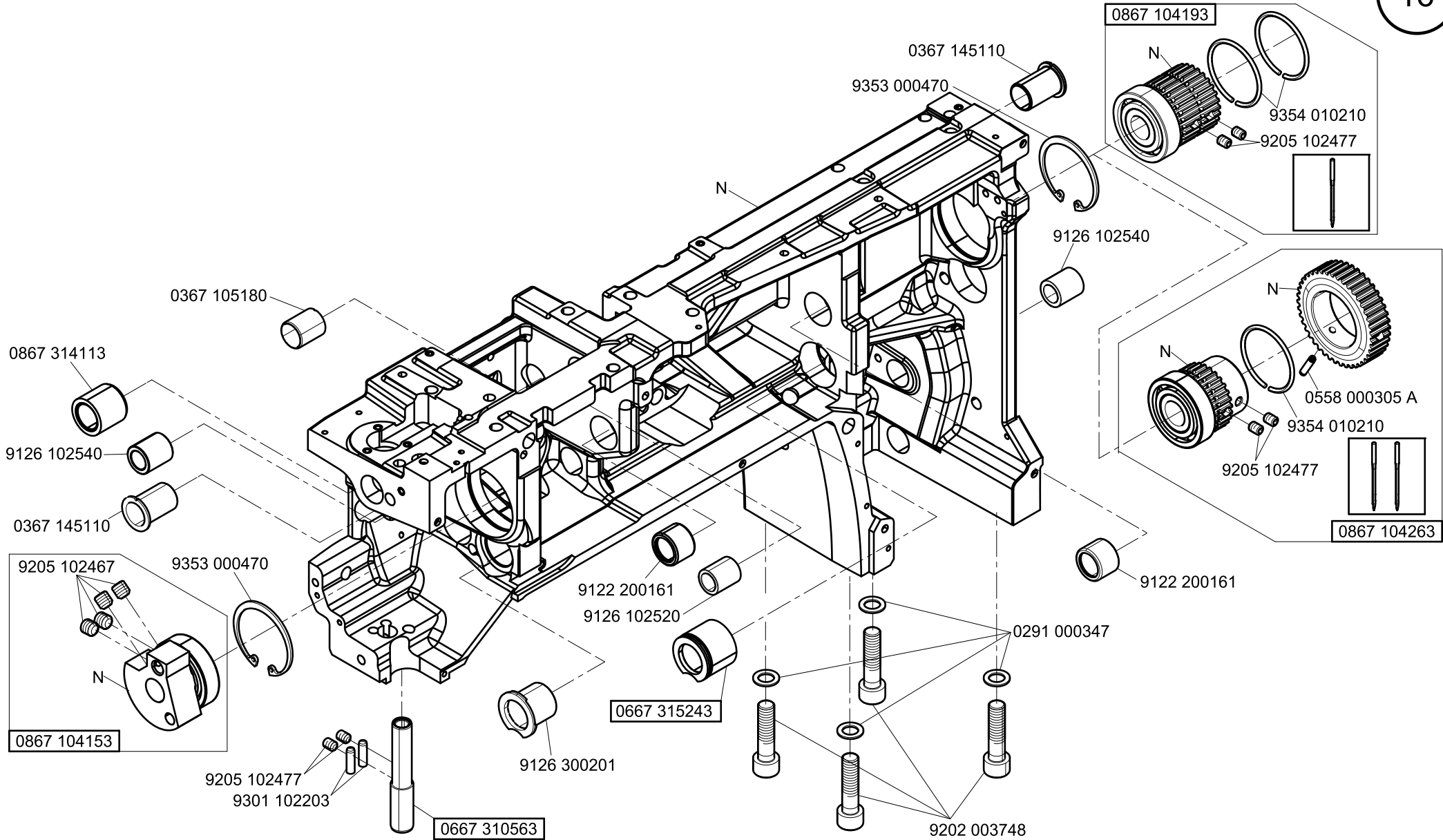


\*zertifiziert nach DIN ISO 17025 - 0867 614224/  
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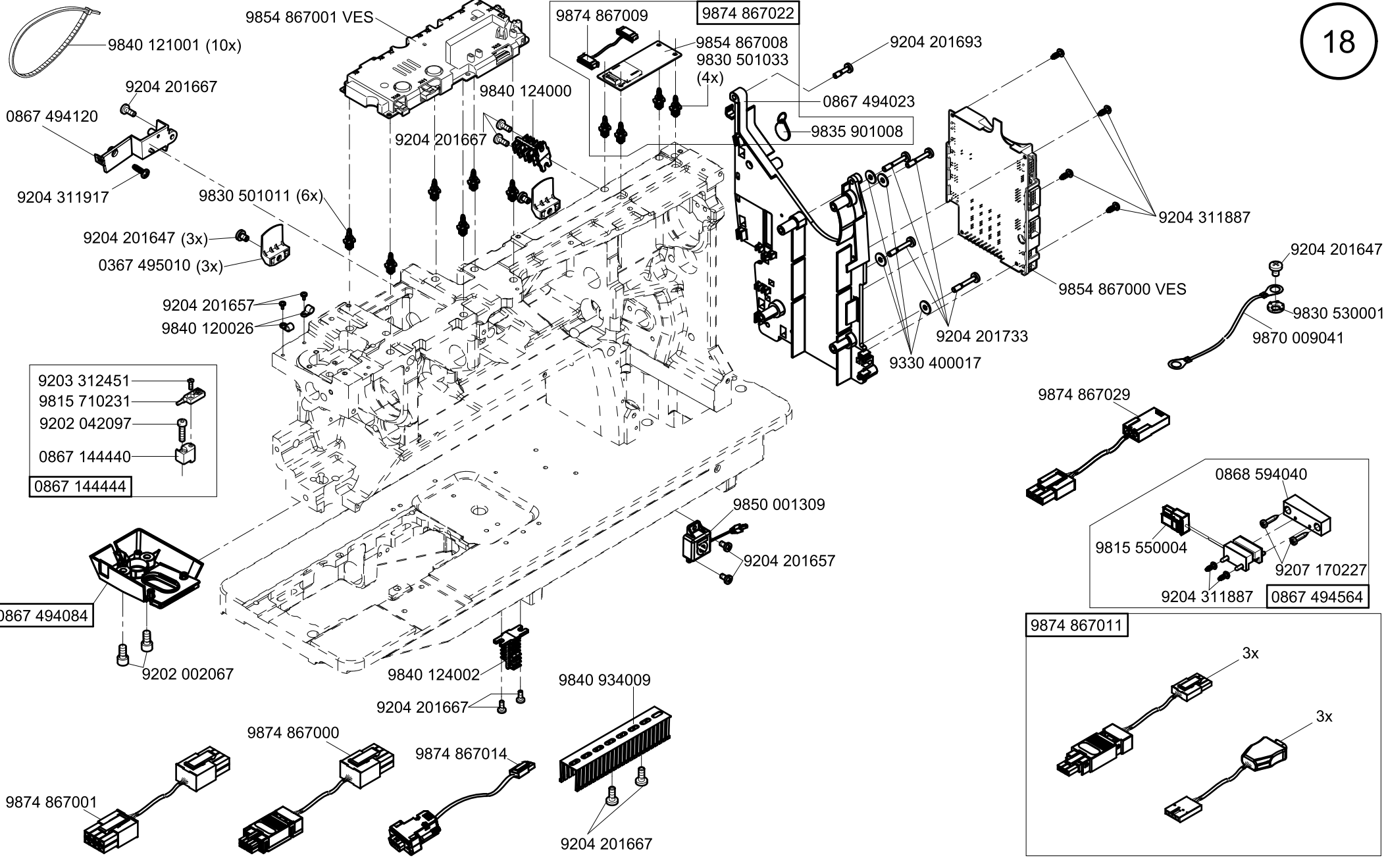


siehe see 30



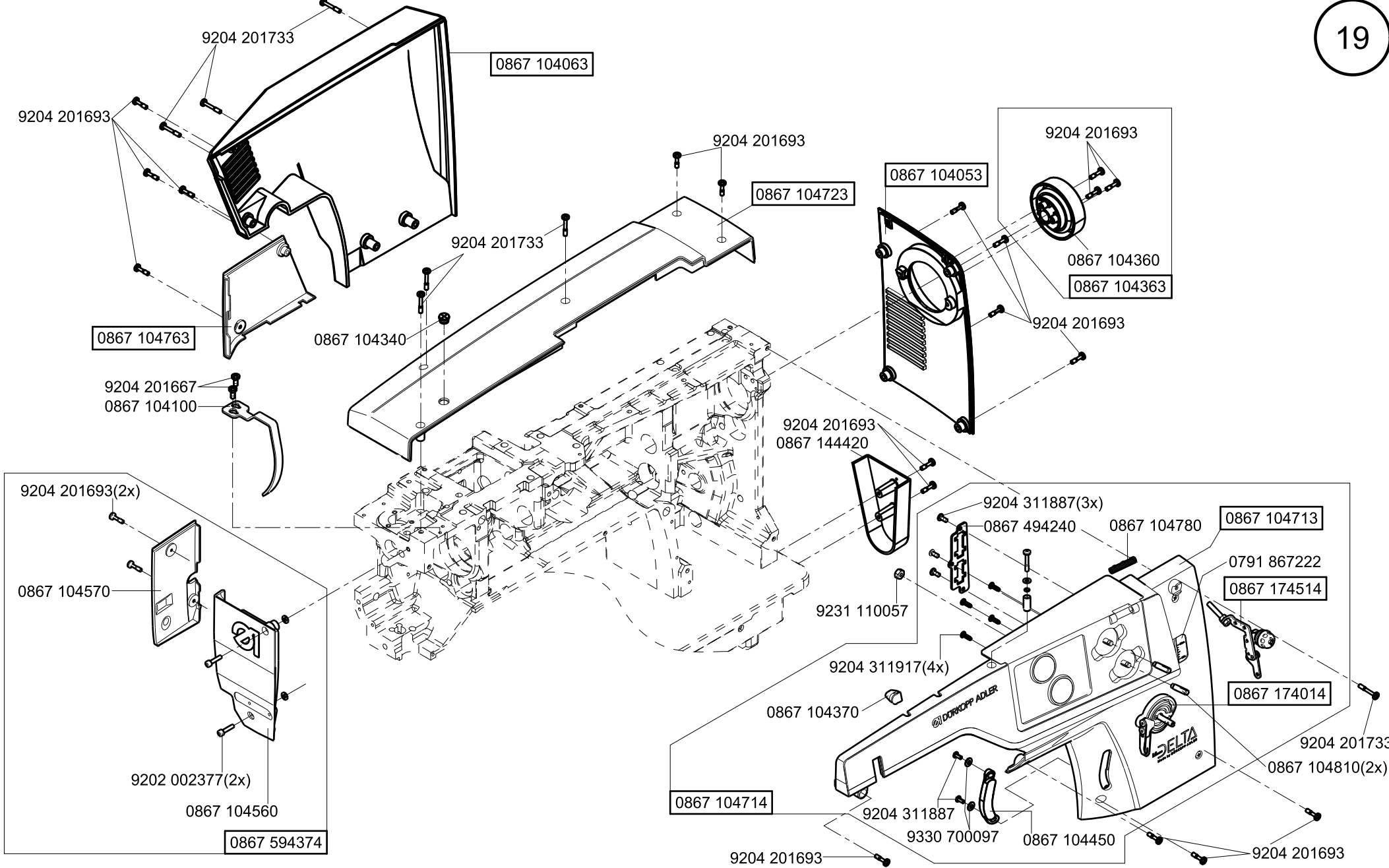






Scale 2x50%x90%

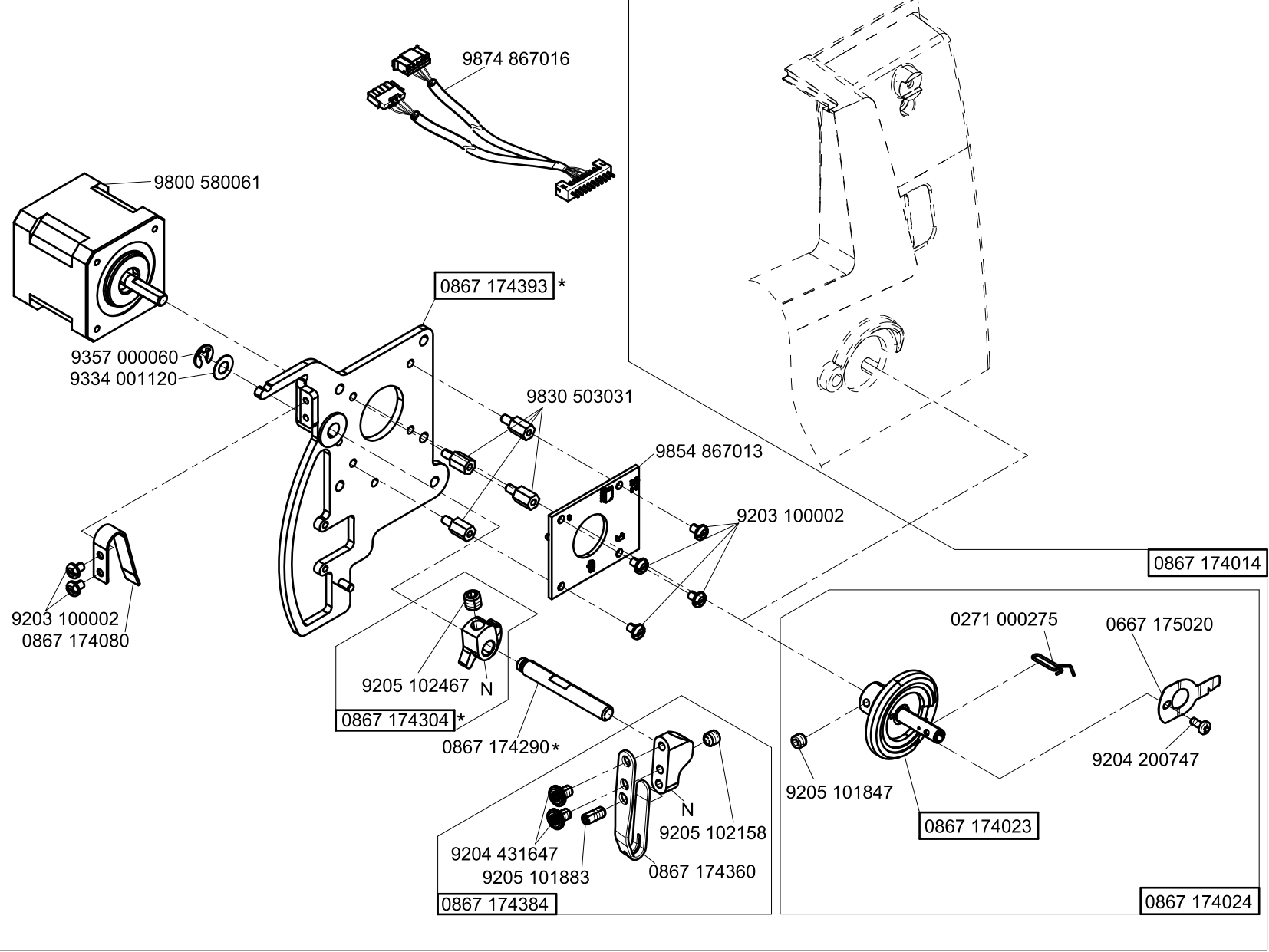
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Scale 2x50%x70%

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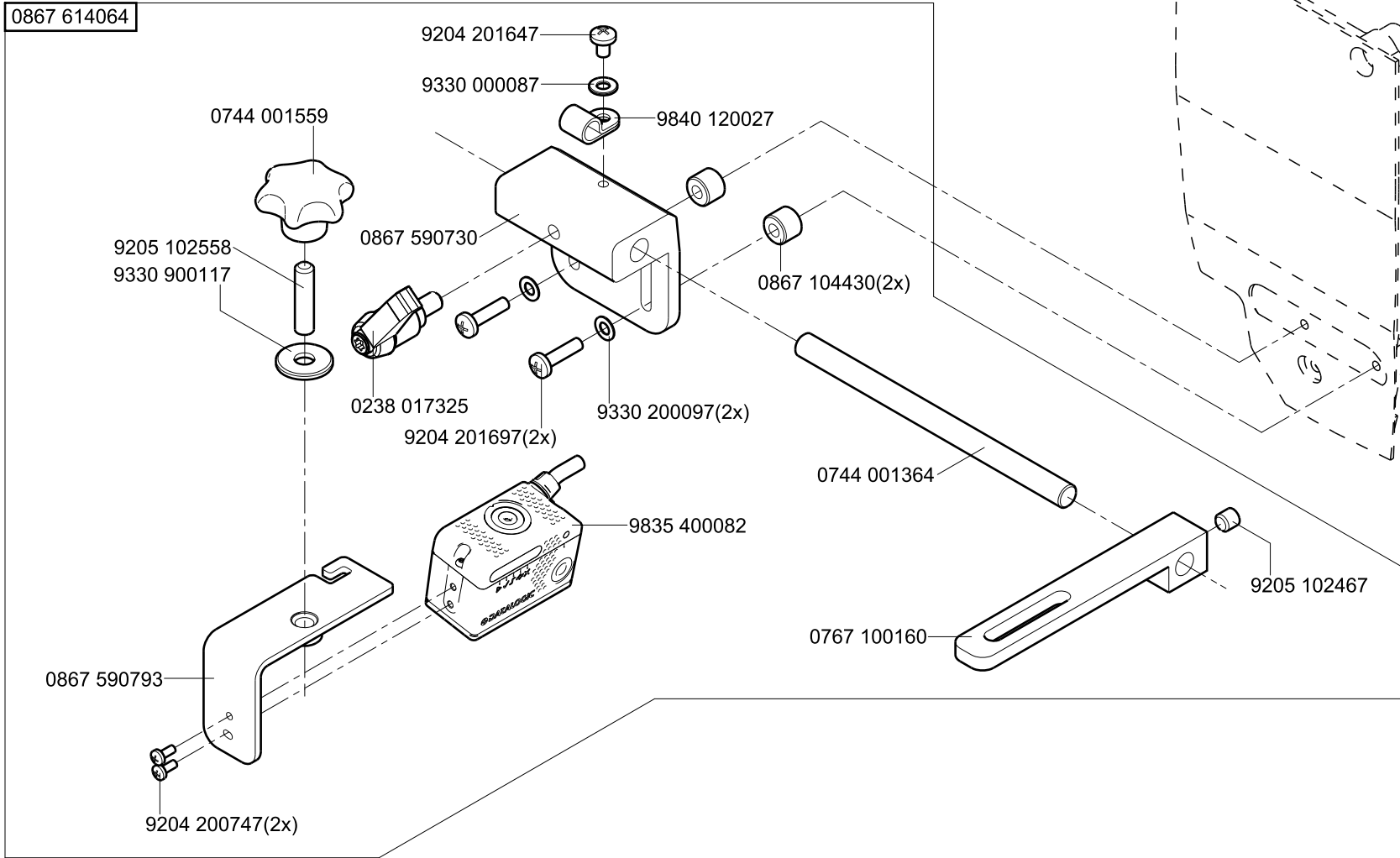
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Ausgabe/ Edition 03.2023

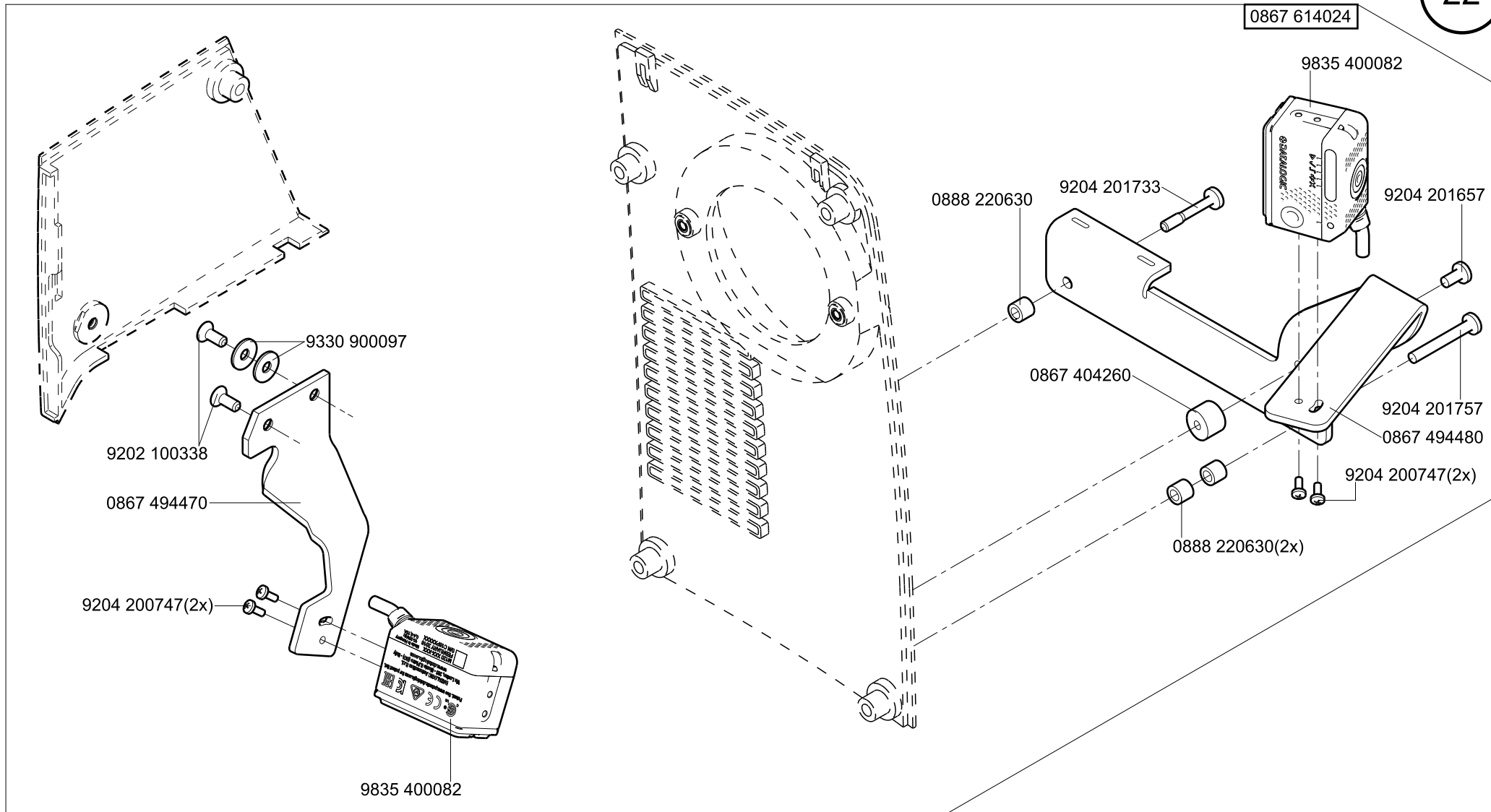


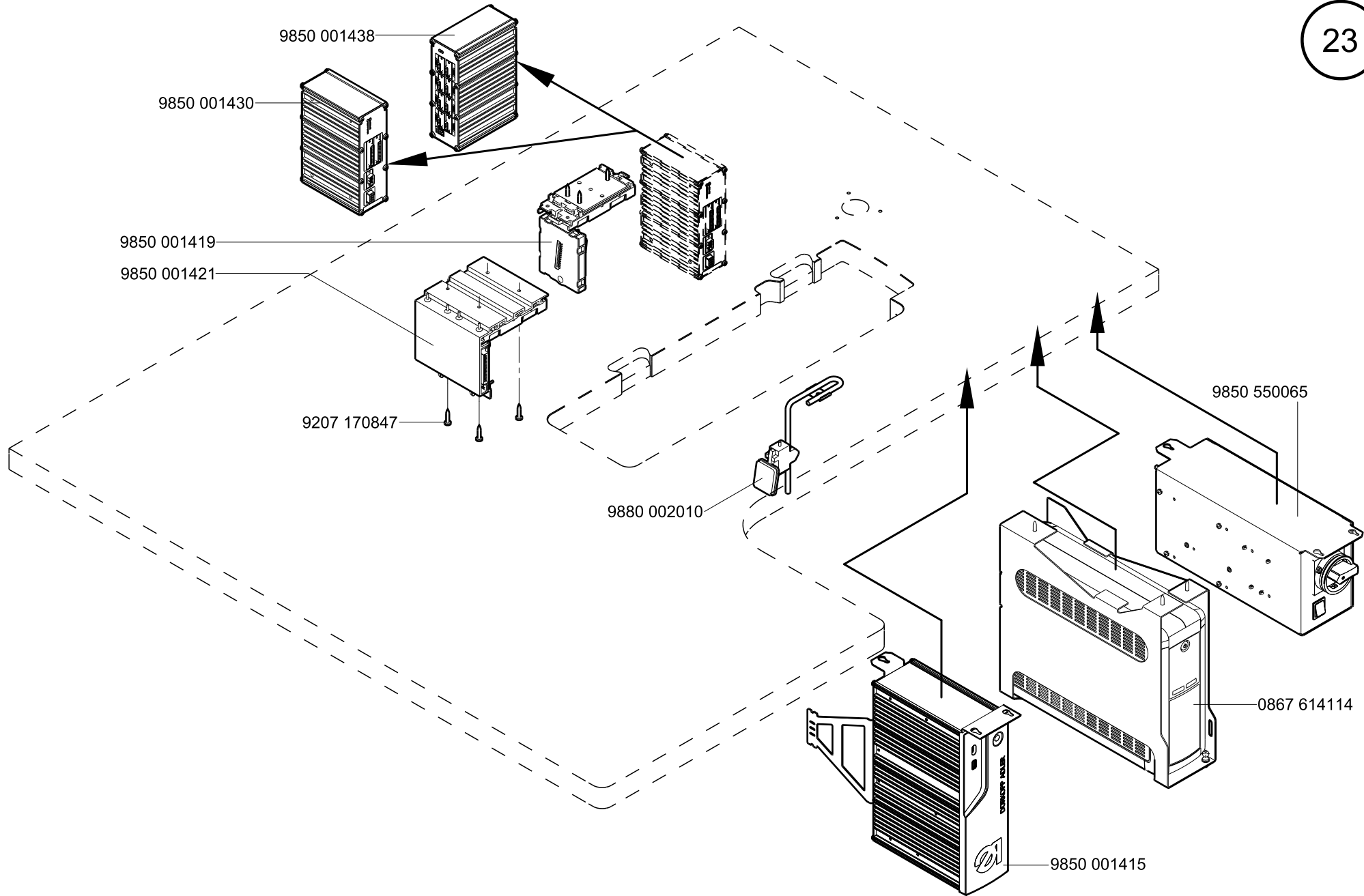
N - nicht als Einzelteil lieferbar  
not available as separate part

Scale 50%

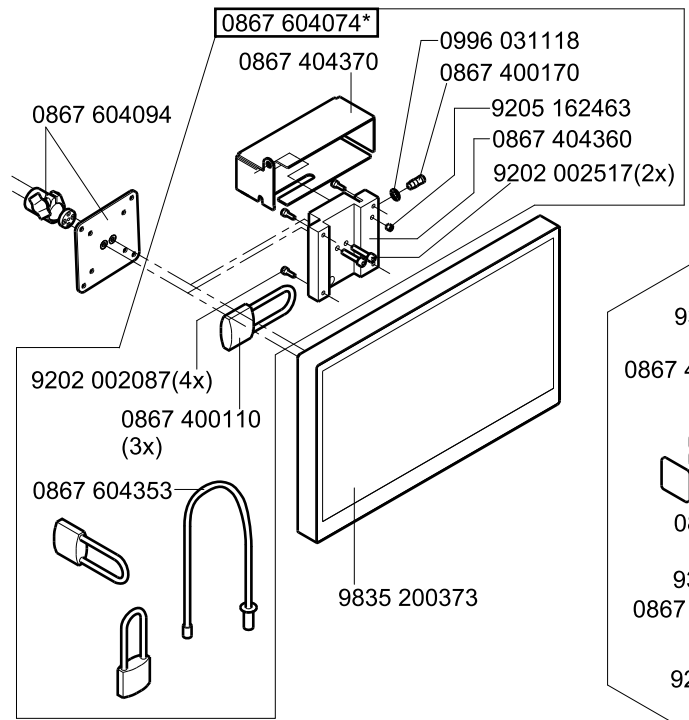
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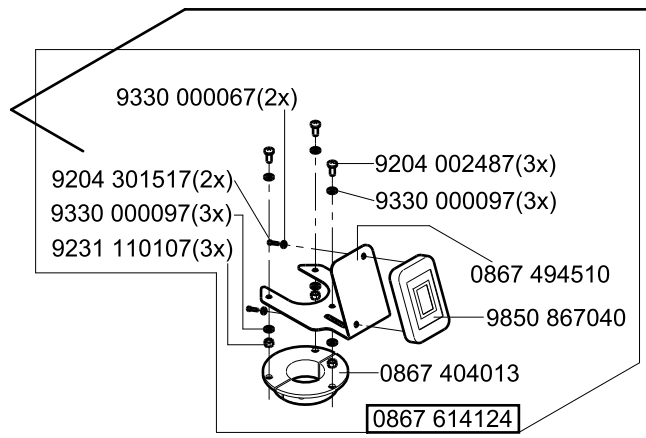
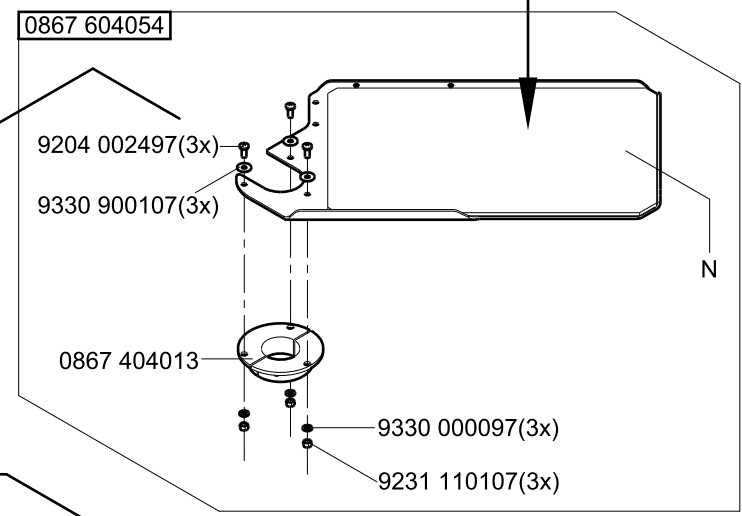
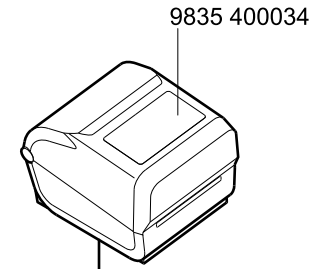
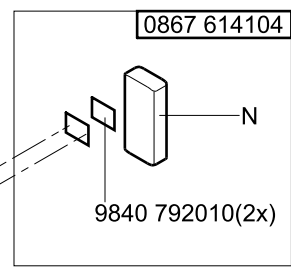
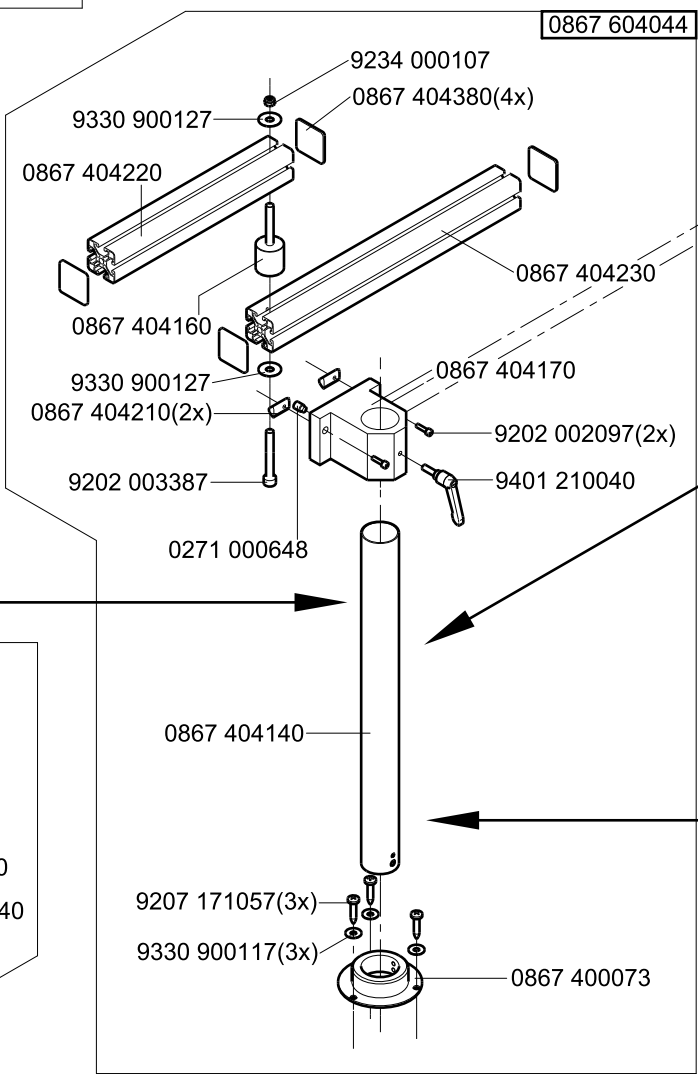




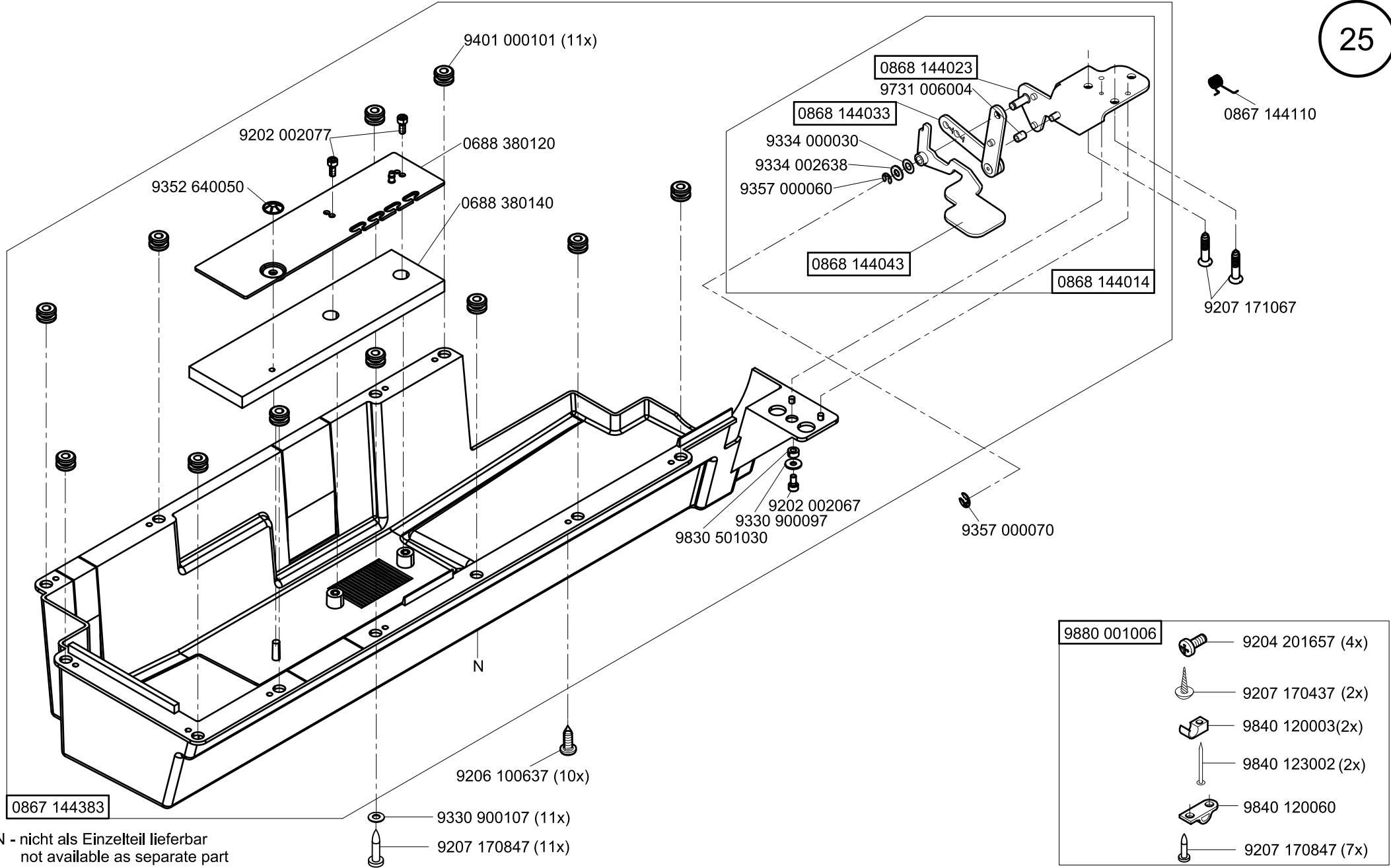




\* Optional/Option



N - nicht als Einzelteil lieferbar  
not available as separate part



- |             |  |                  |
|-------------|--|------------------|
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|             |  | 9207 170437 (2x) |
|             |  | 9840 120003(2x)  |
|             |  | 9840 123002 (2x) |
|             |  | 9840 120060      |
|             |  | 9207 170847 (7x) |

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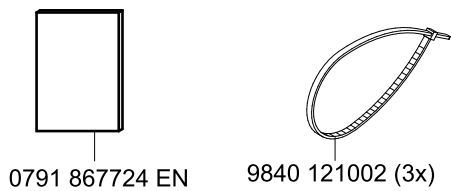
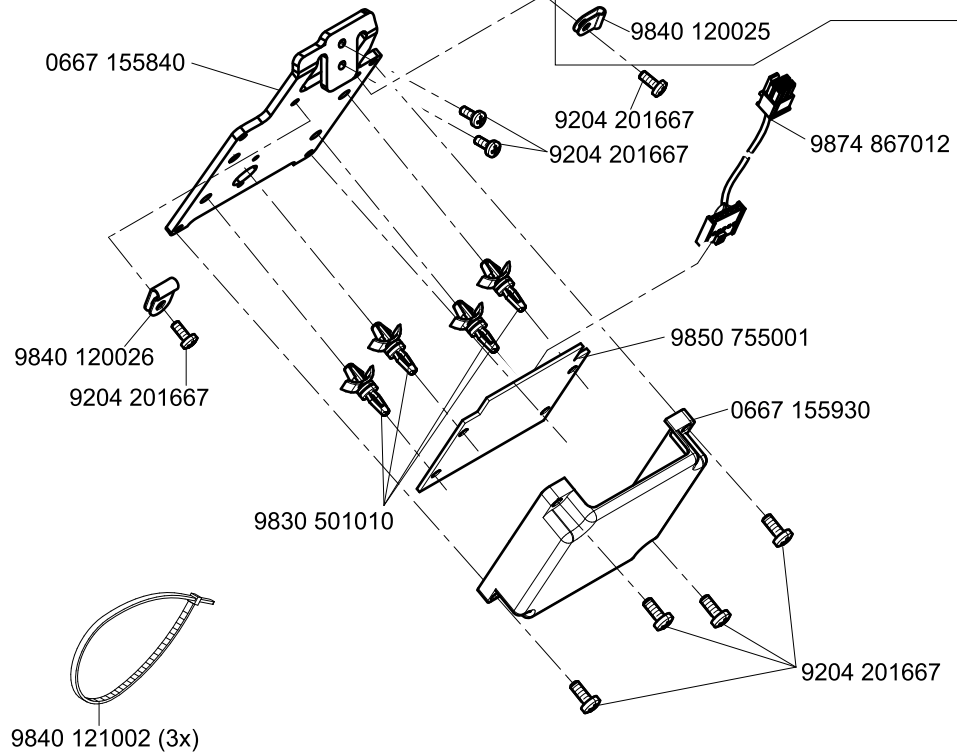
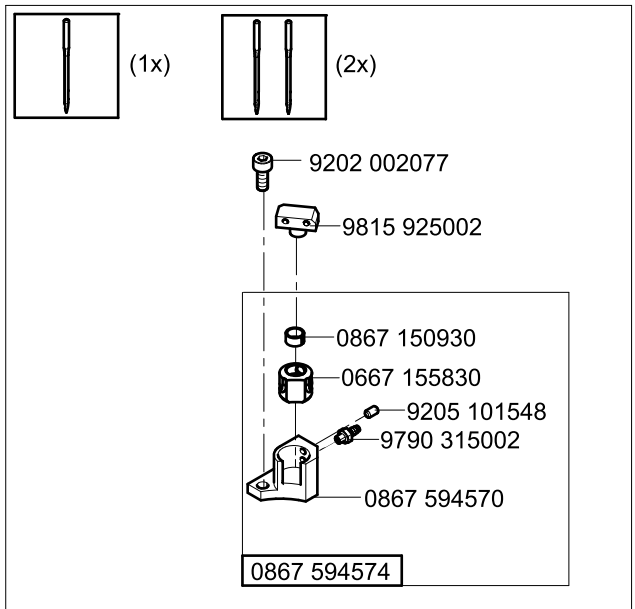
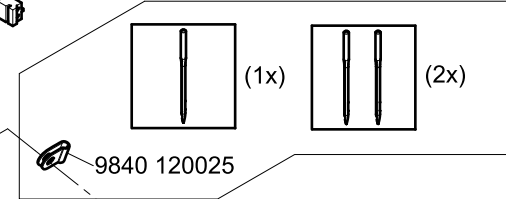
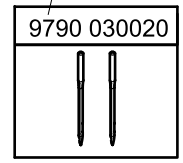
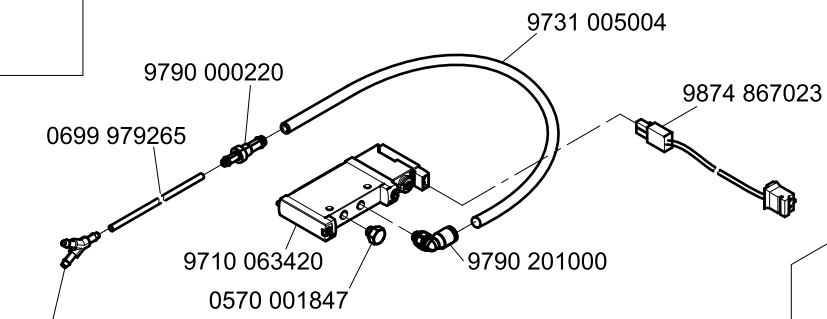
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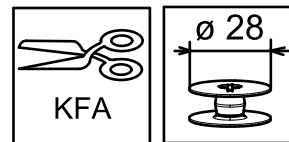
CI. 550-D800

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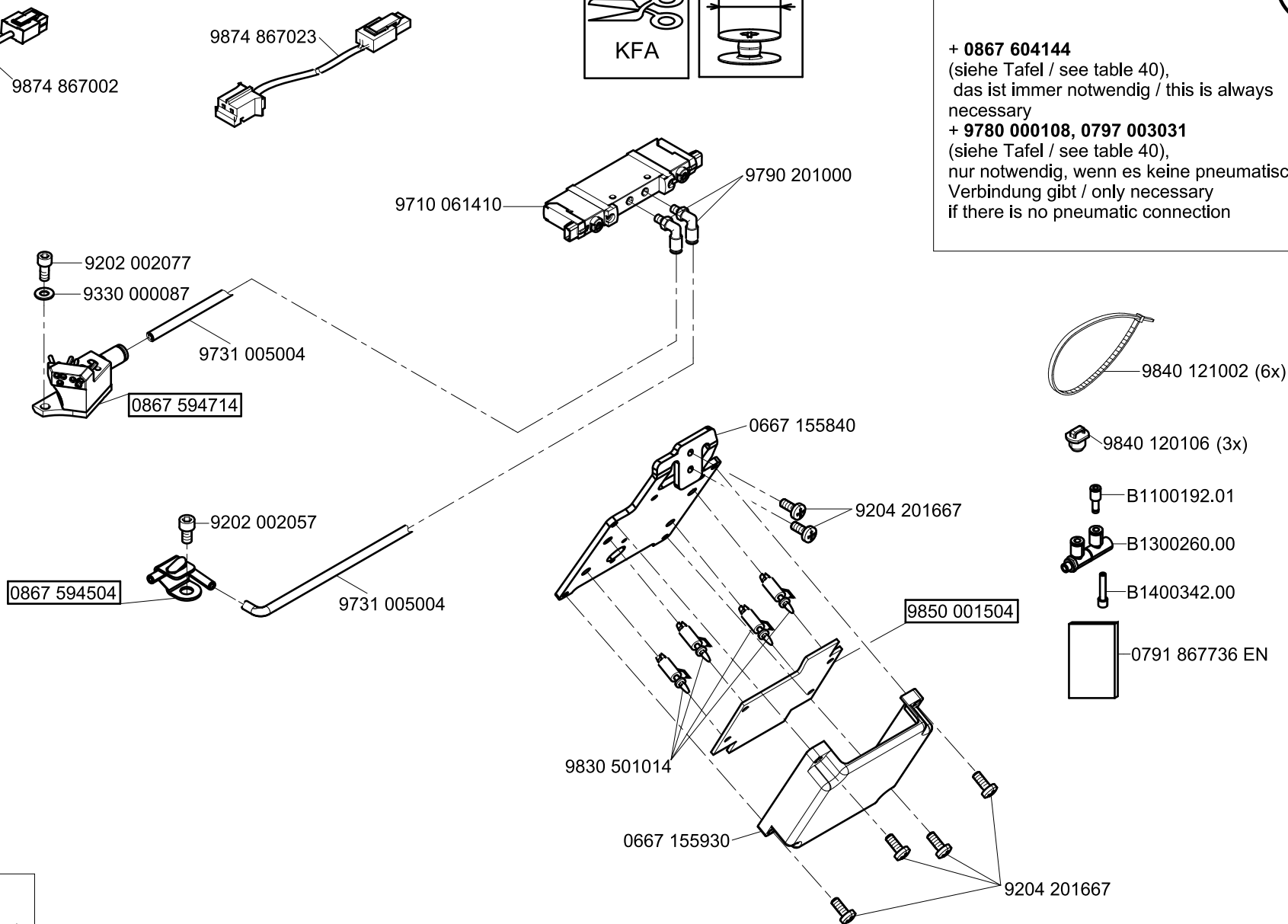
+ 0867 604144  
 (siehe Tafel / see table 40),  
 das ist immer notwendig / this is always  
 necessary  
 + 9780 000108, 0797 003031  
 (siehe Tafel / see table 40),  
 nur notwendig, wenn es keine pneumatische  
 Verbindung gibt / only necessary  
 if there is no pneumatic connection

0867 614134

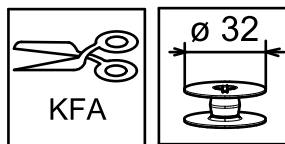
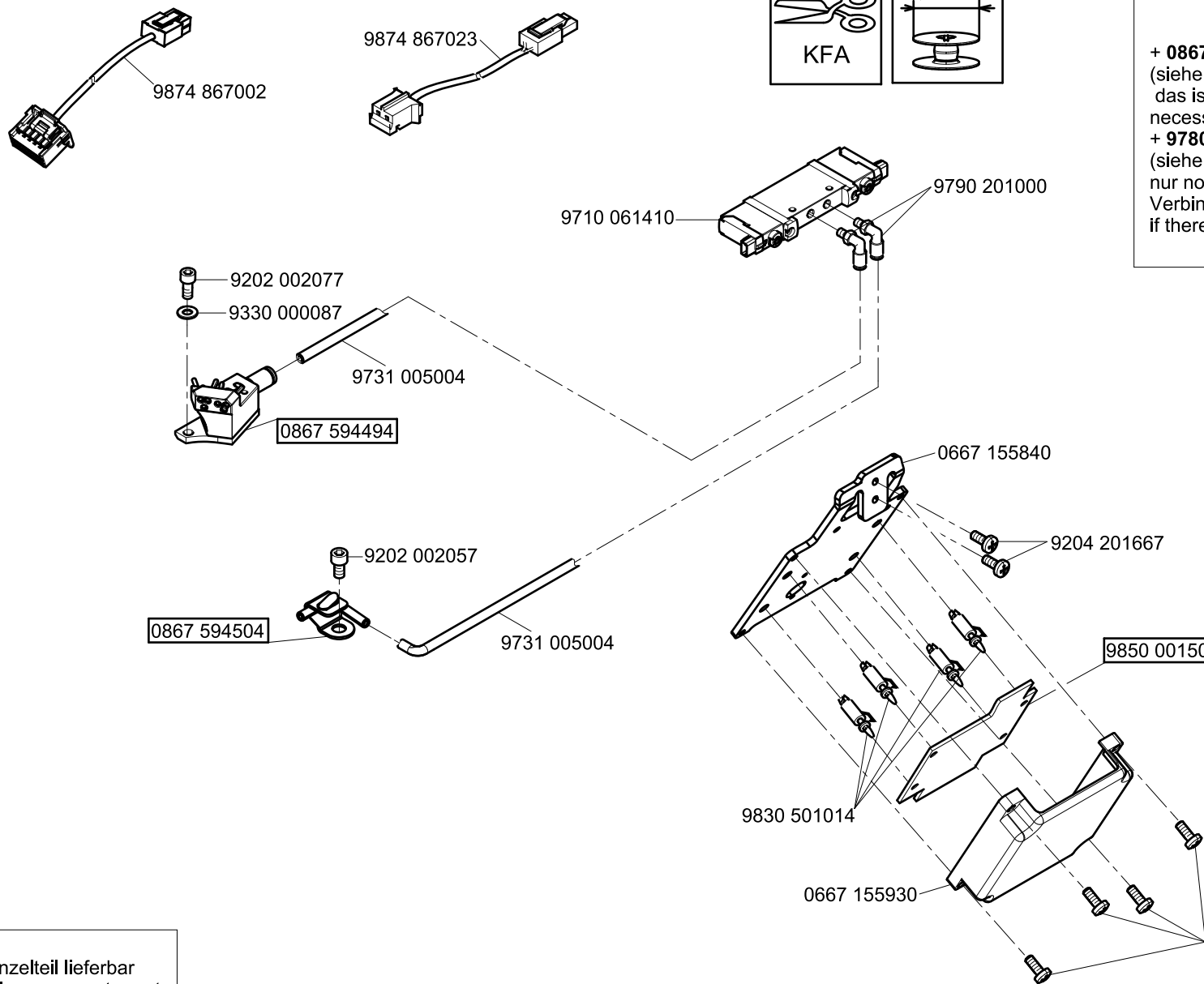




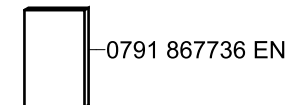
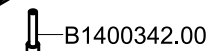
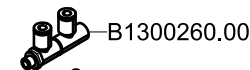
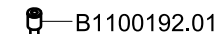
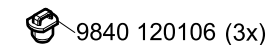
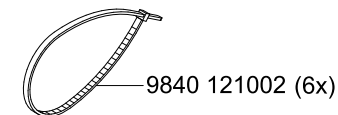
+ **0867 604144**  
 (siehe Tafel / see table 40),  
 das ist immer notwendig / this is always  
 necessary  
 + **9780 000108, 0797 003031**  
 (siehe Tafel / see table 40),  
 nur notwendig, wenn es keine pneumatische  
 Verbindung gibt / only necessary  
 if there is no pneumatic connection



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 not available as separate part

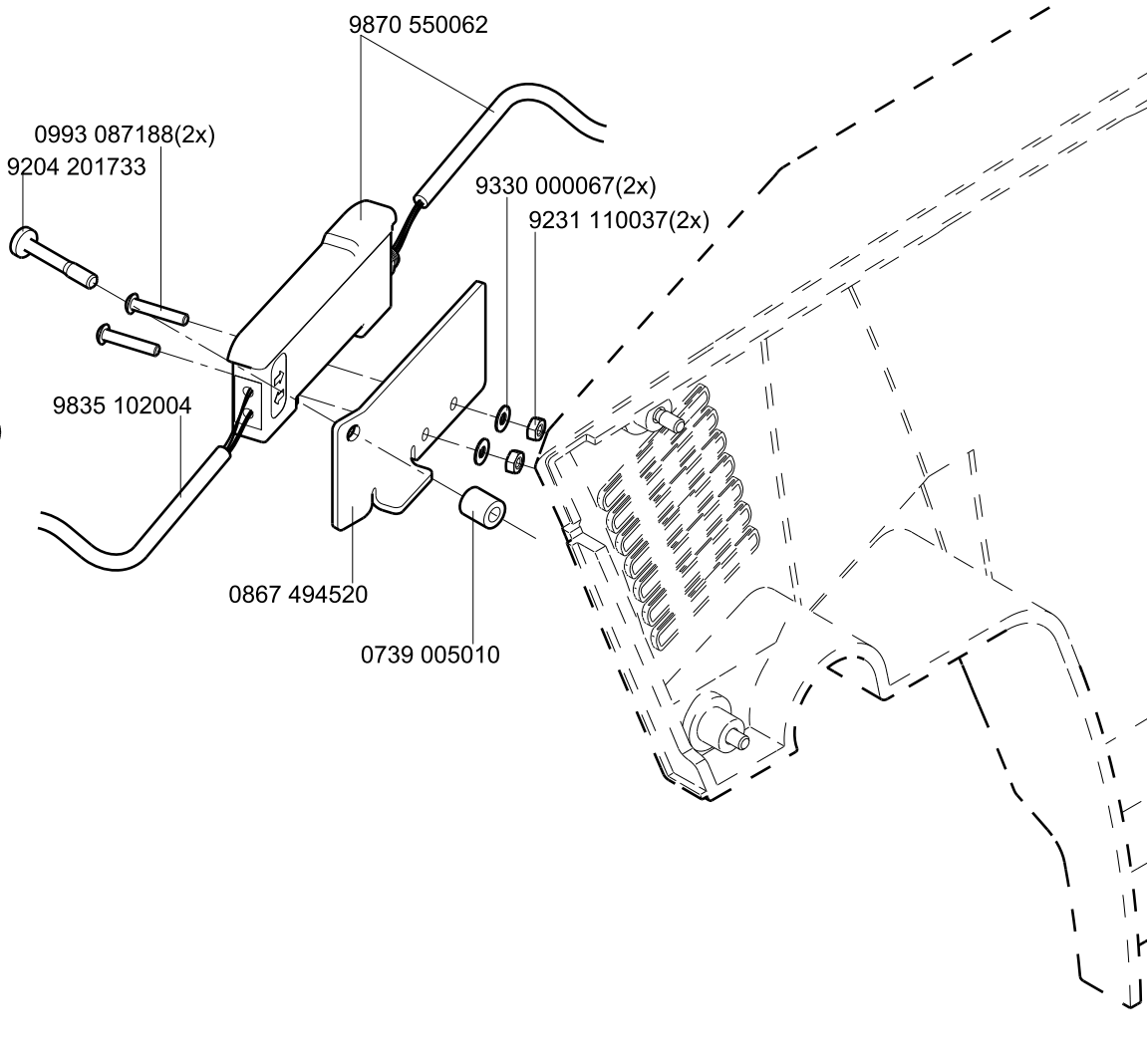
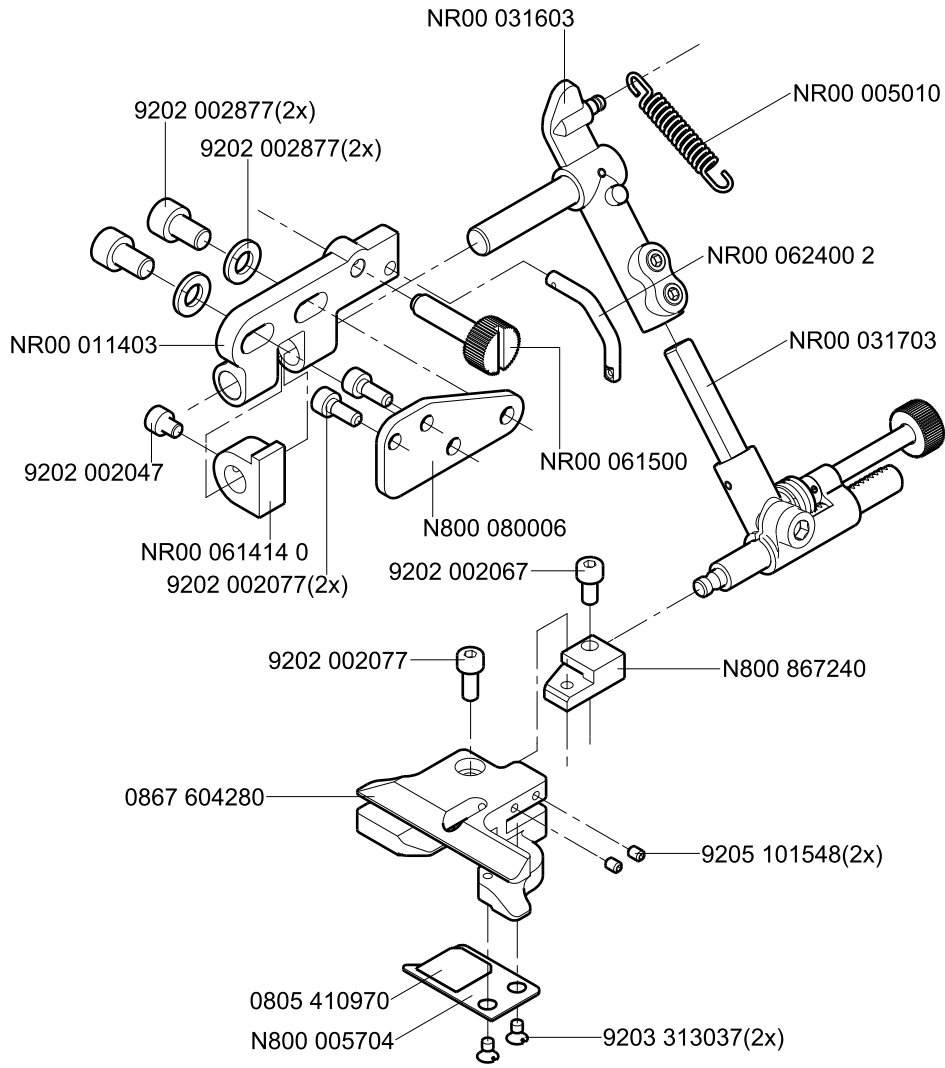


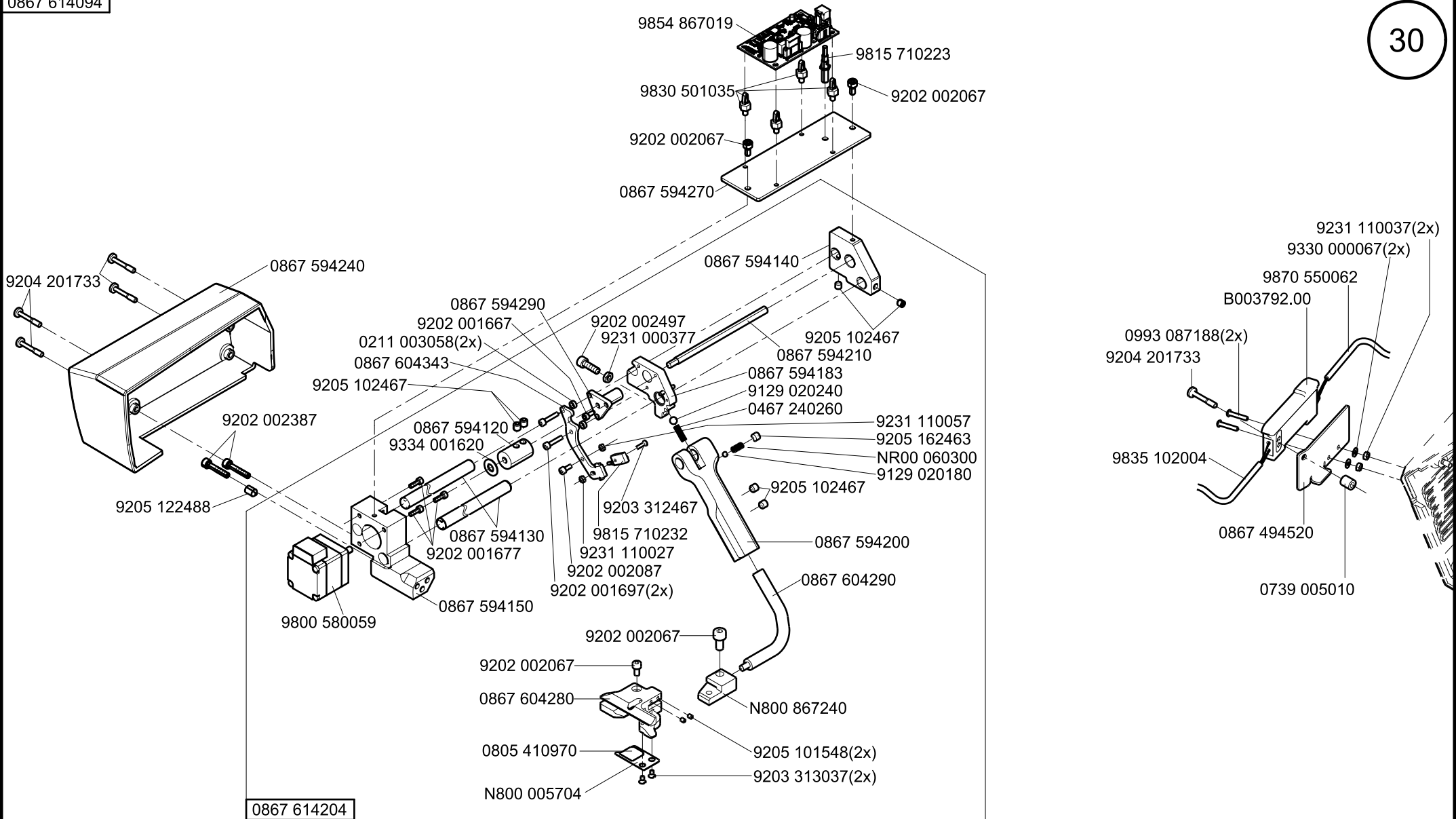
+ **0867 604144**  
 (siehe Tafel / see table 40),  
 das ist immer notwendig / this is always  
 necessary  
 + **9780 000108, 0797 003031**  
 (siehe Tafel / see table 40),  
 nur notwendig, wenn es keine pneumatische  
 Verbindung gibt / only necessary  
 if there is no pneumatic connection



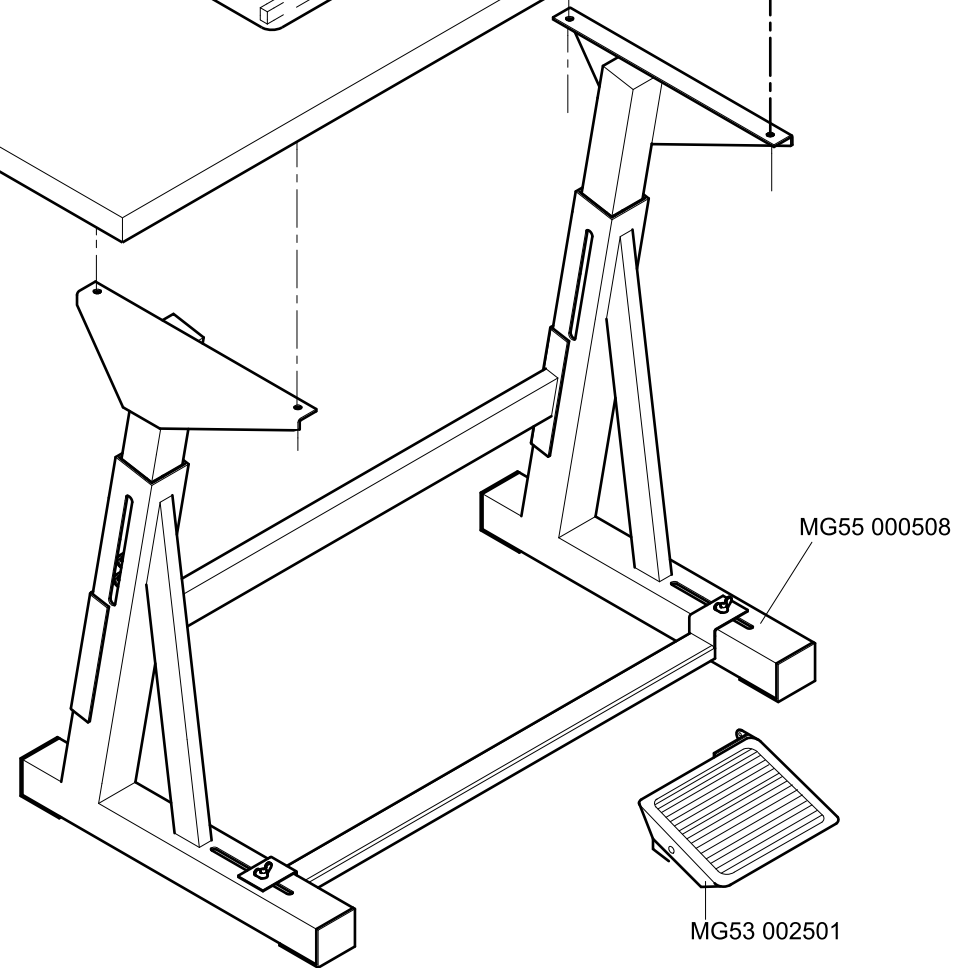
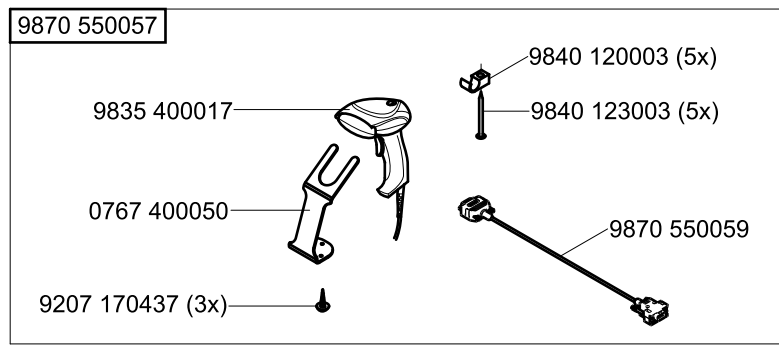
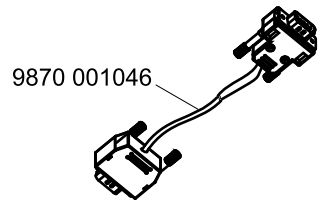
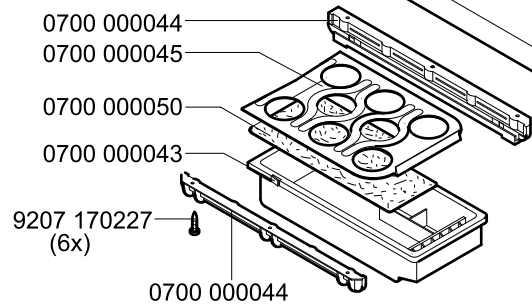
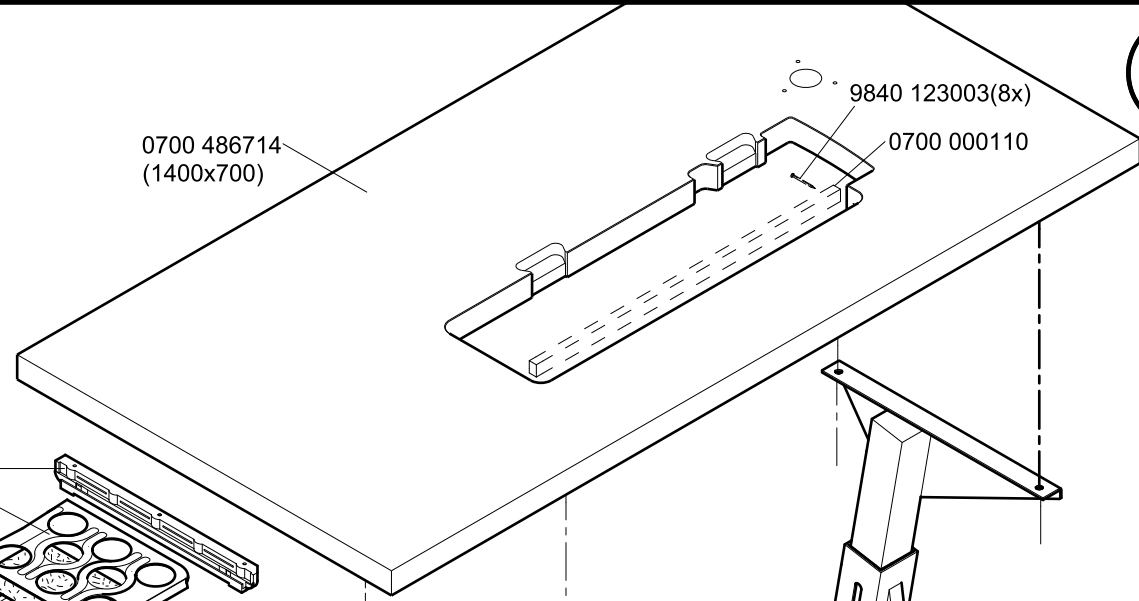
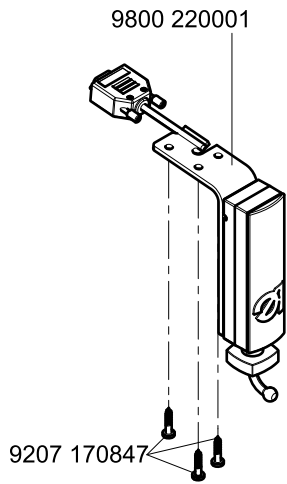
N - nicht als Einzelteil lieferbar  
 not available as separate part

0867 614074

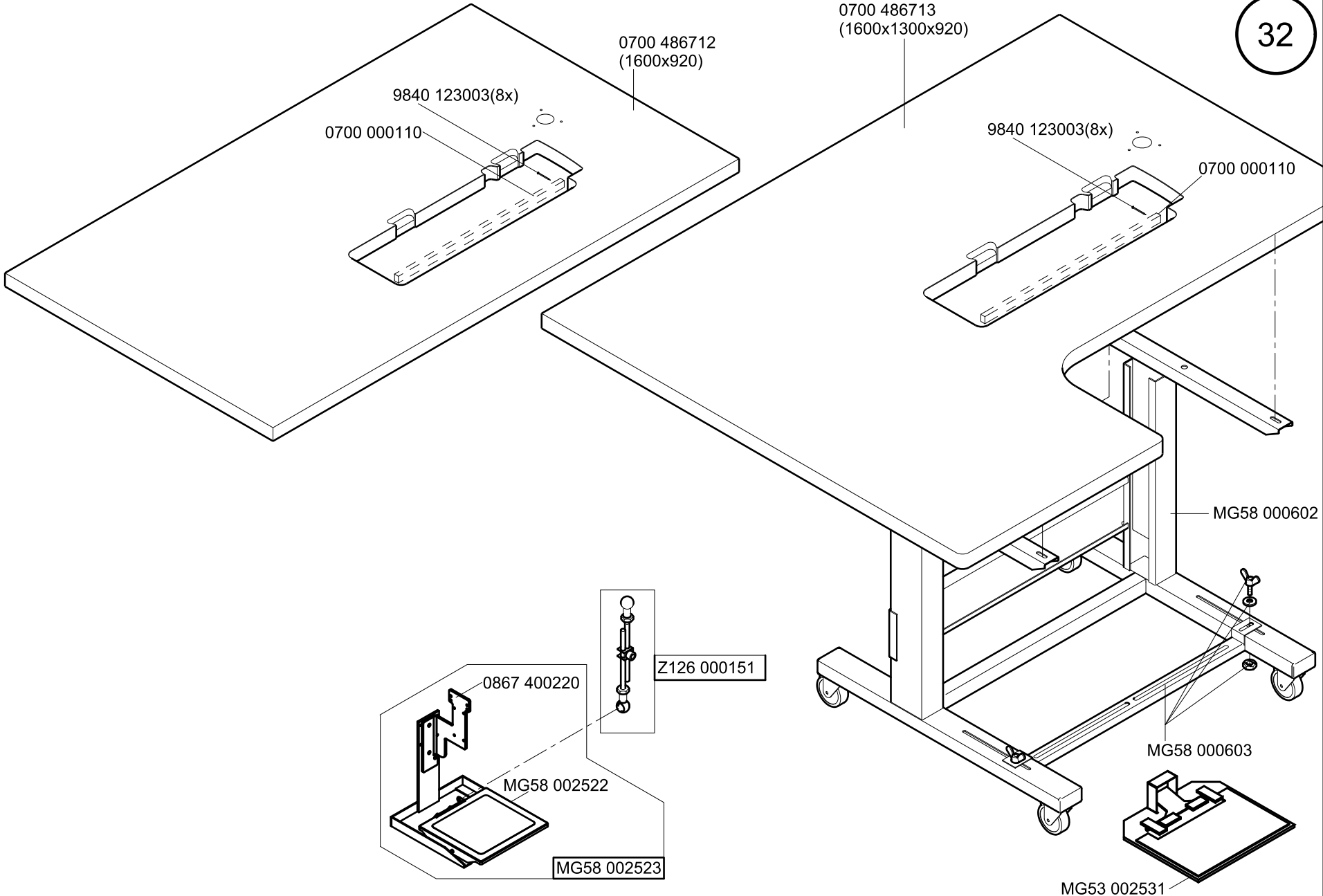




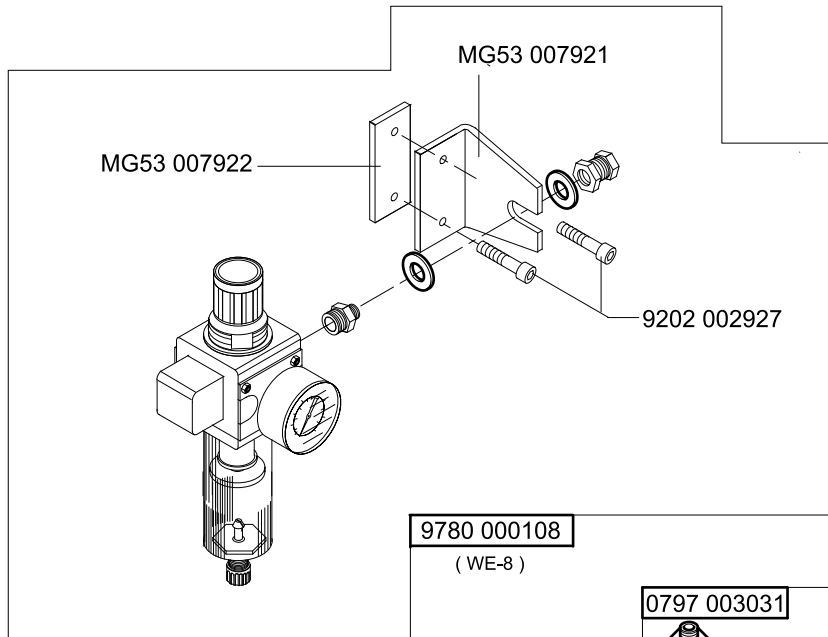
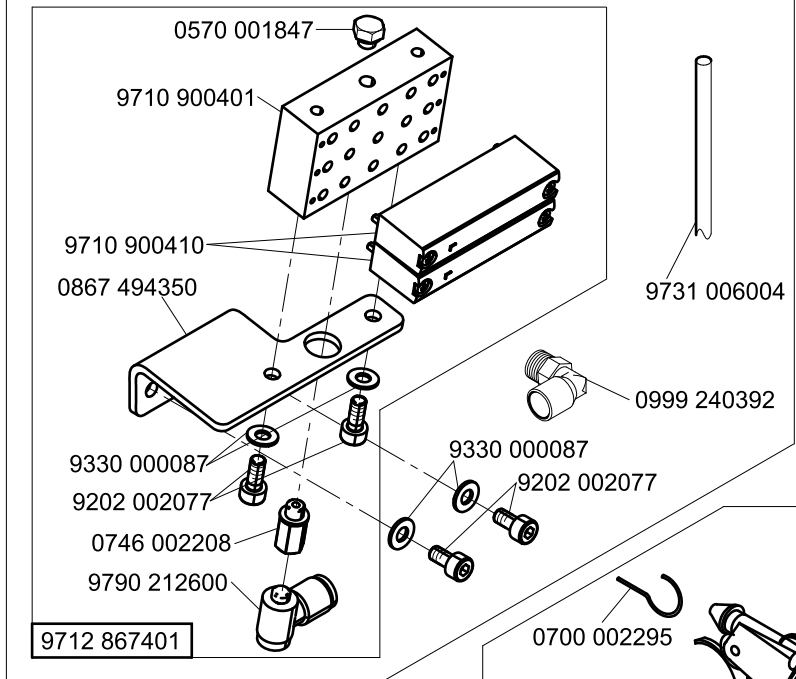
0867 614204



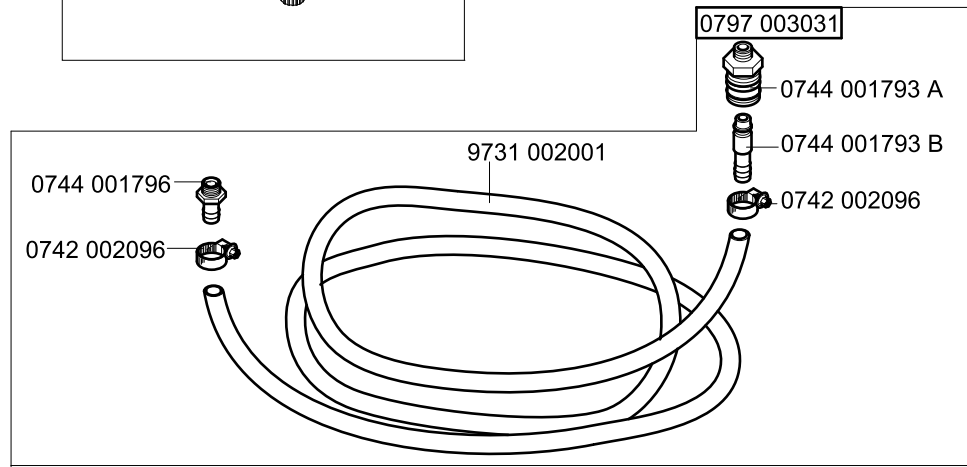
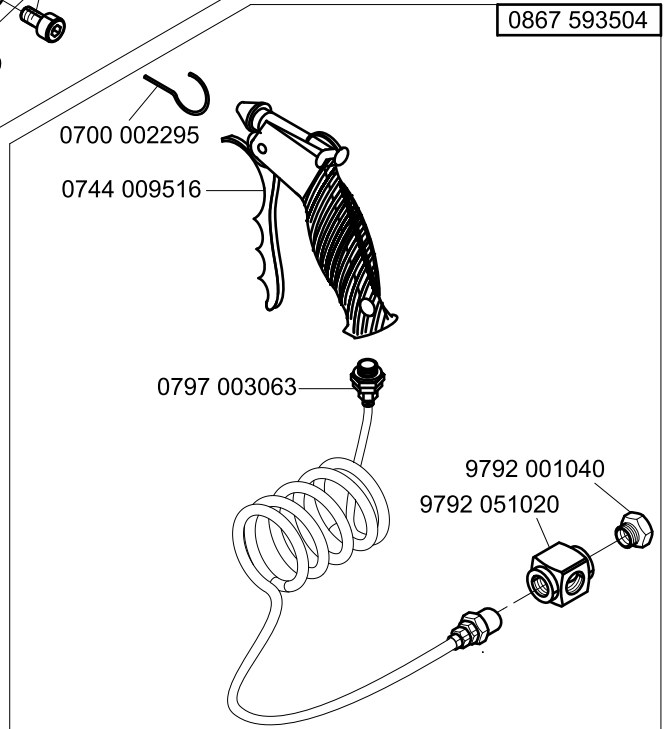




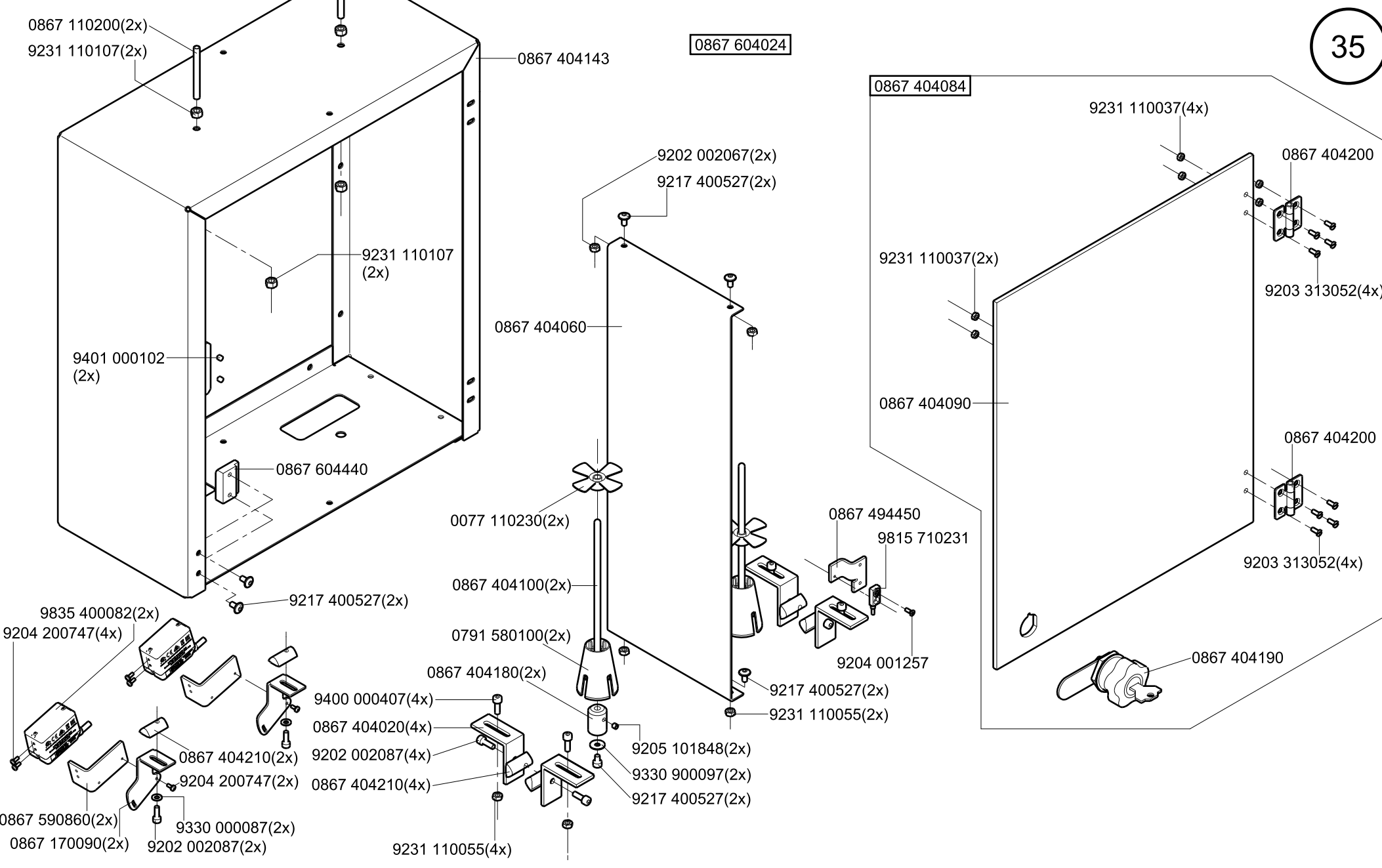
0867 604144



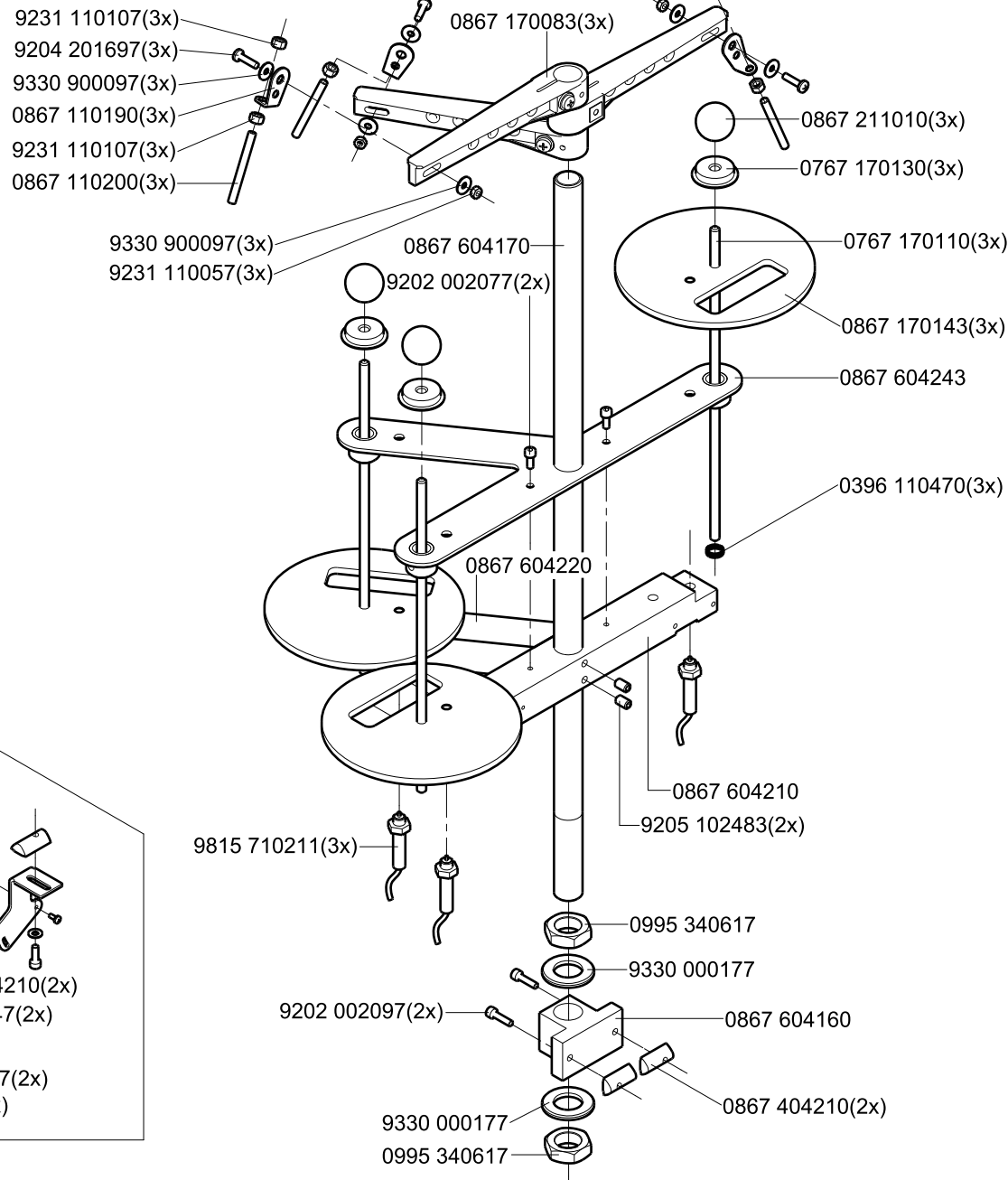
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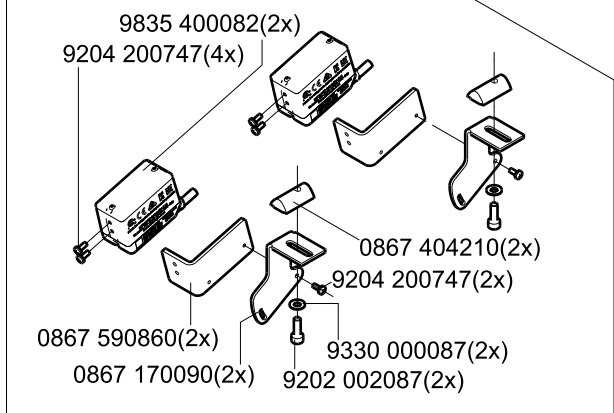


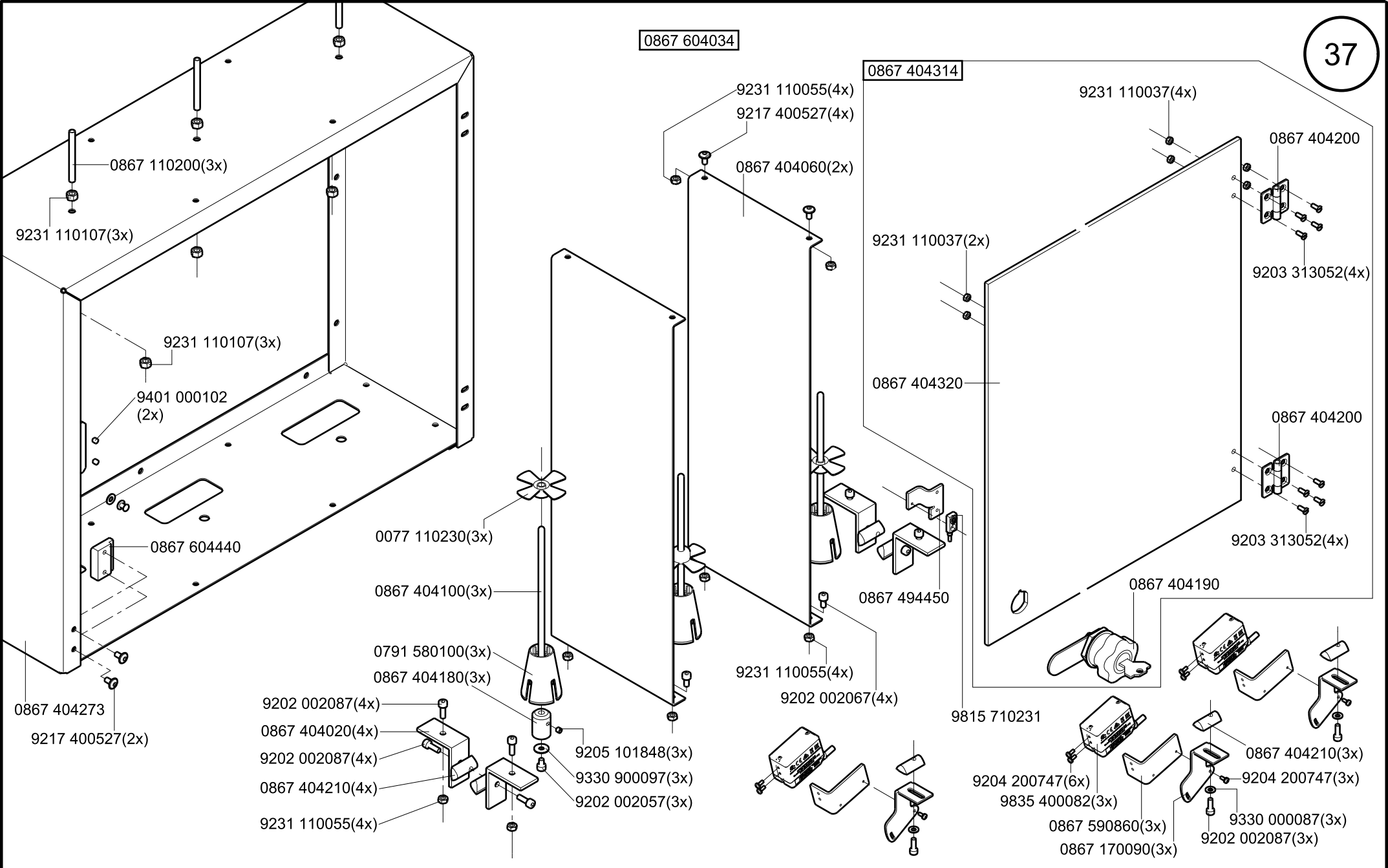


0867 604134



0867 614014

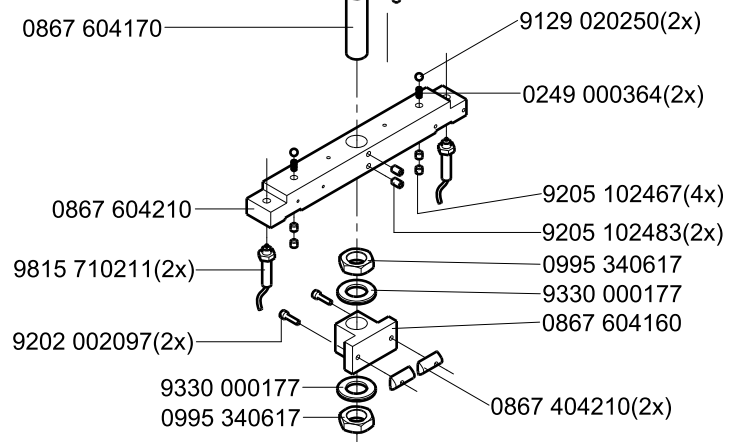
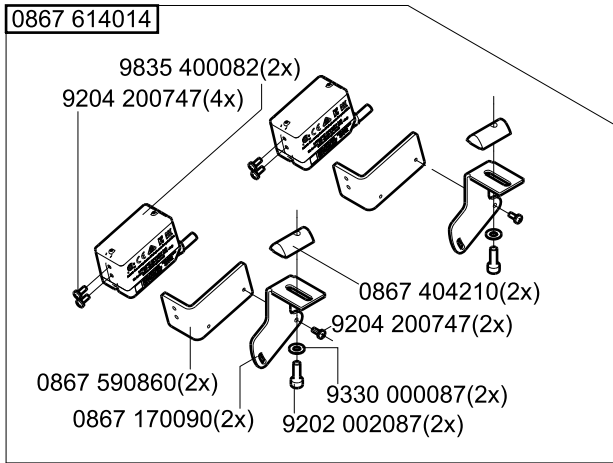
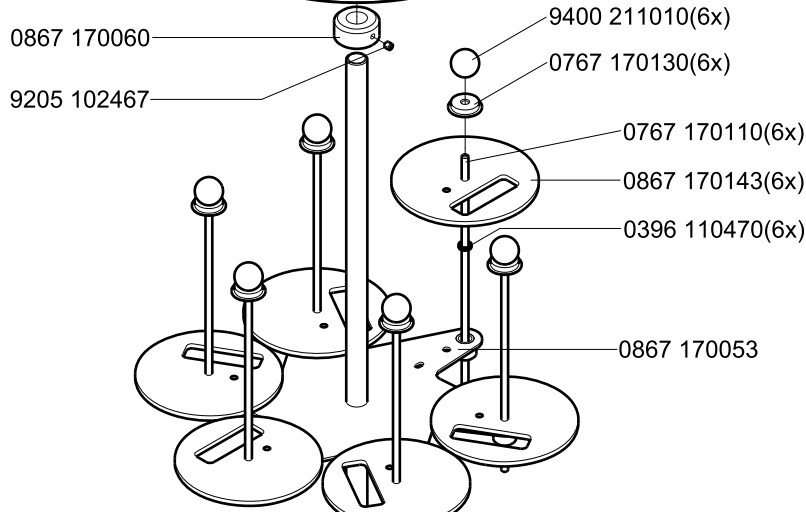
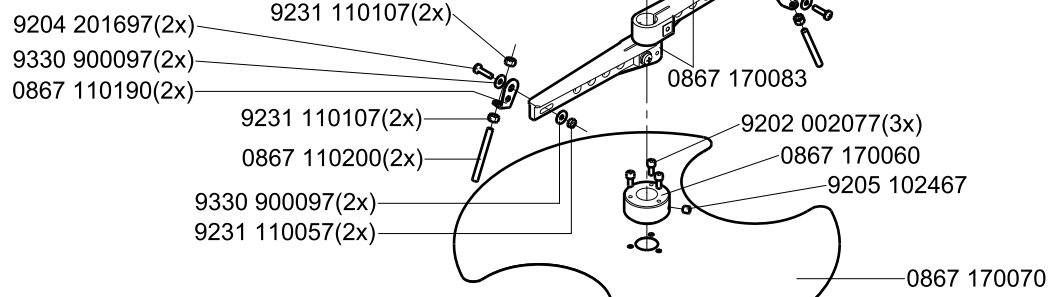




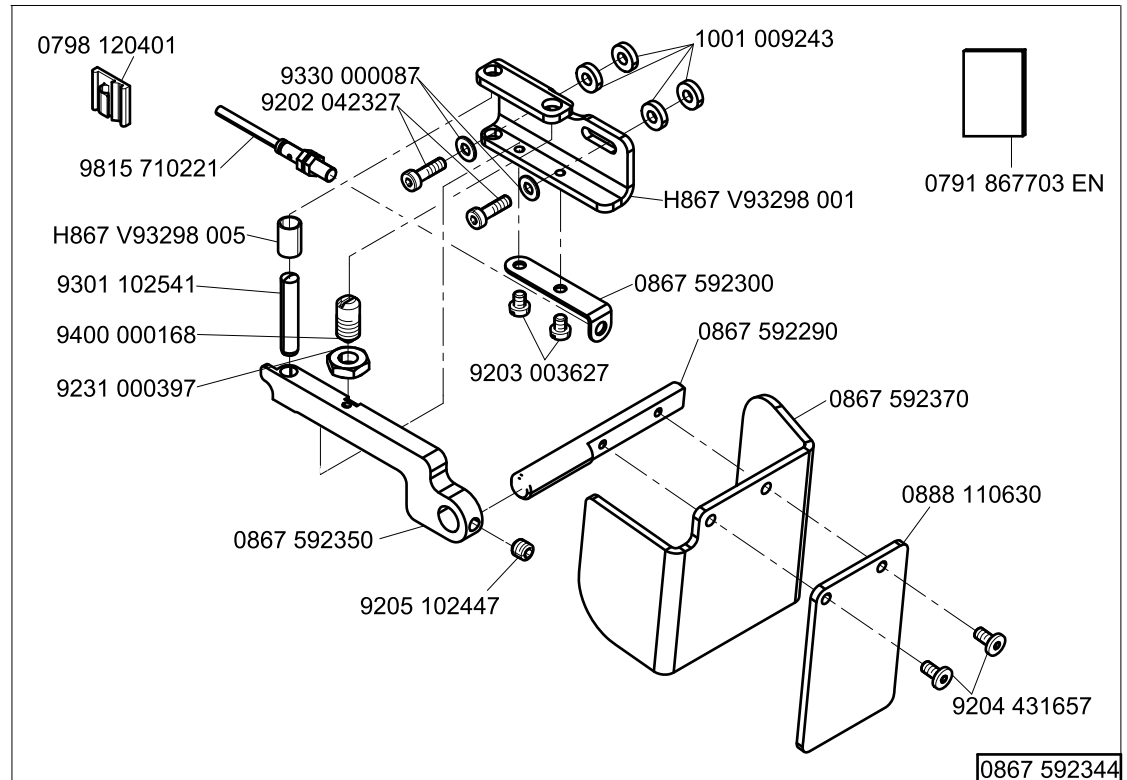
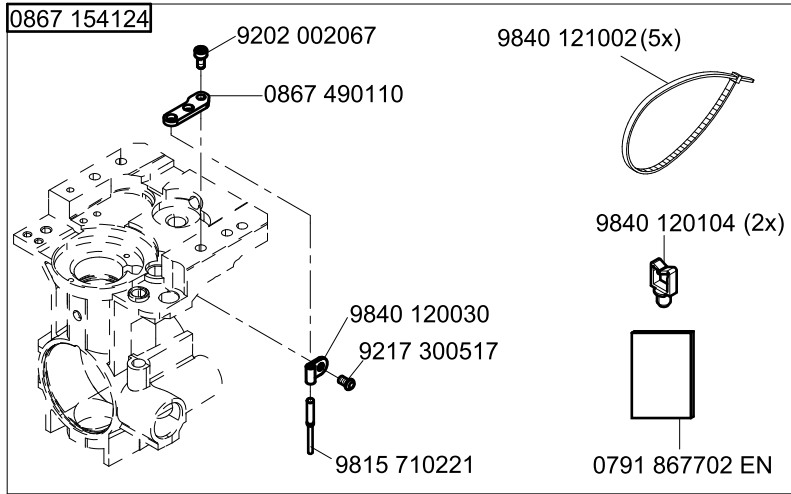
Scale 2x50%

# CI. 550-D800

0867 604154

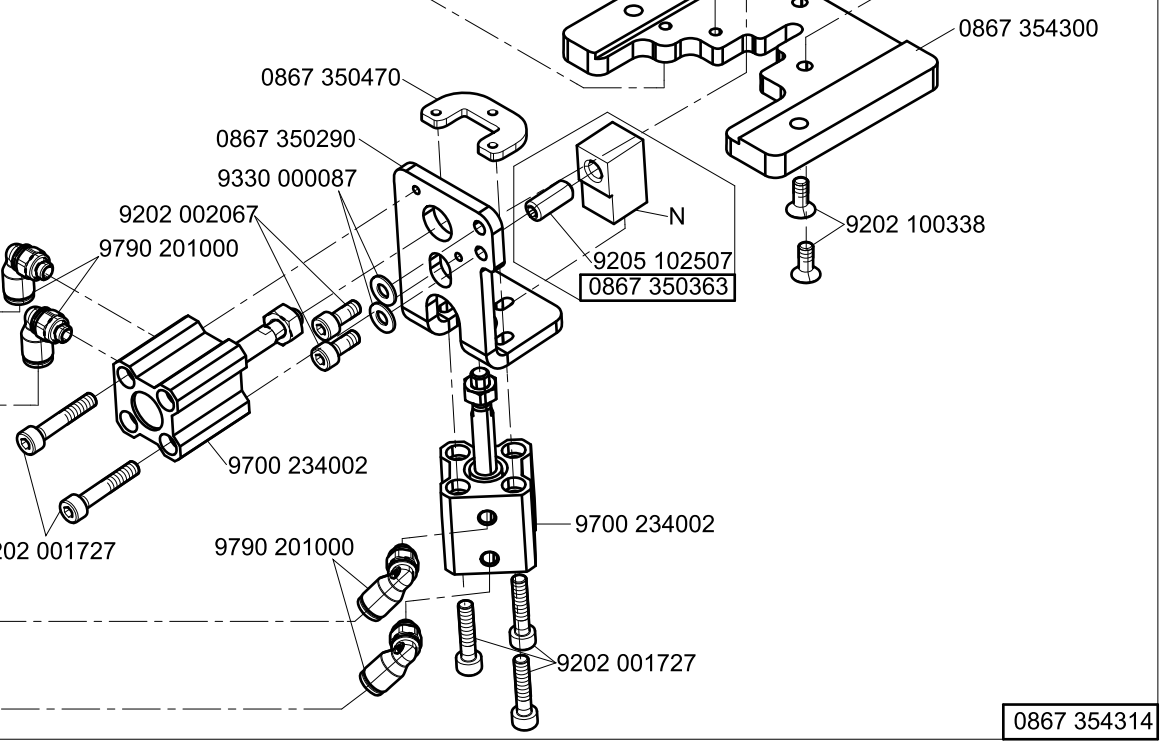
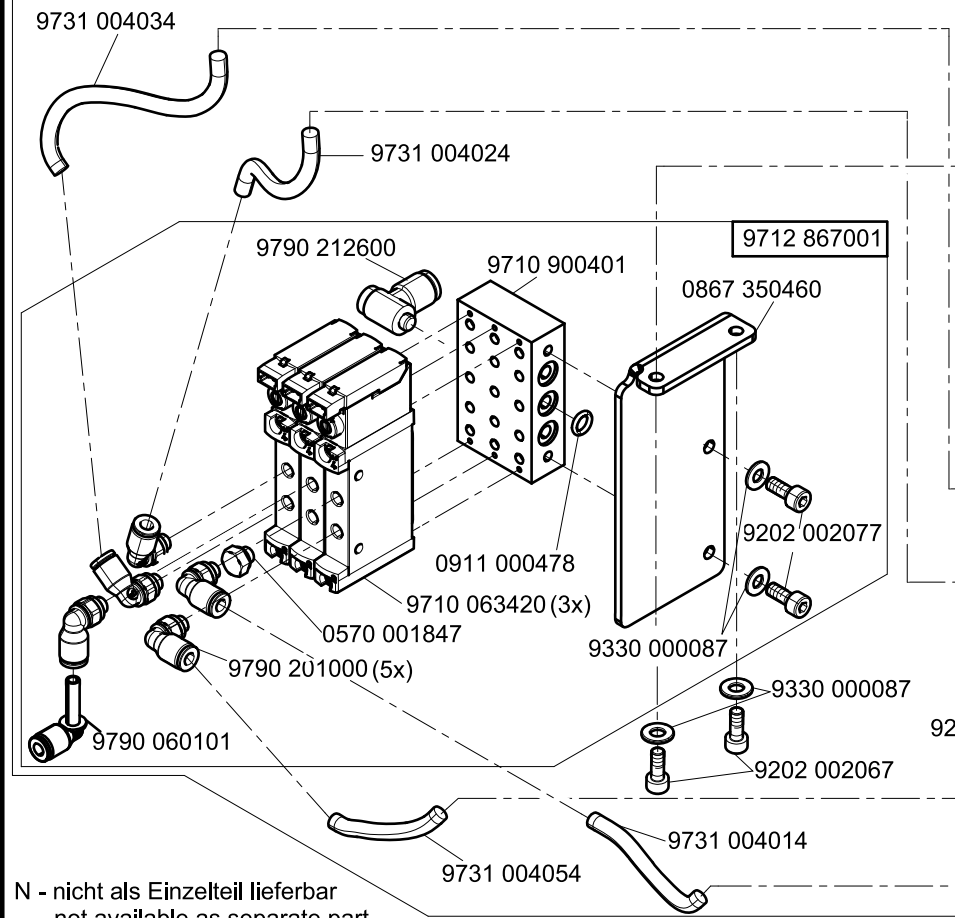
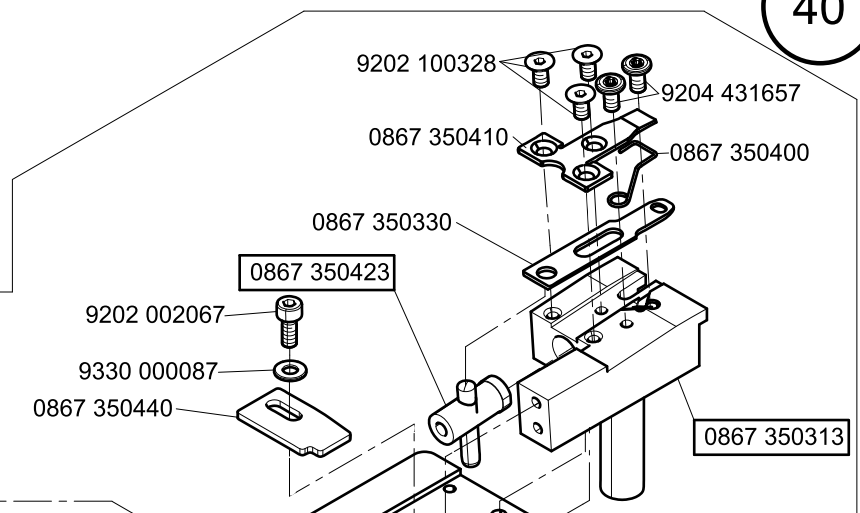


0867 154124

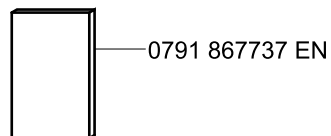
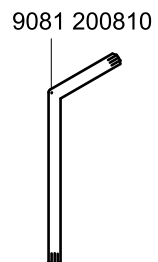
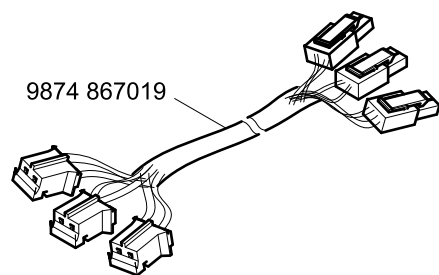
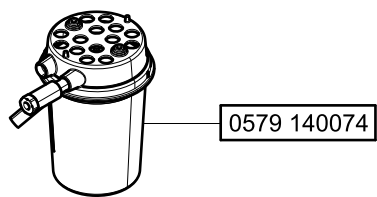


0867 592344

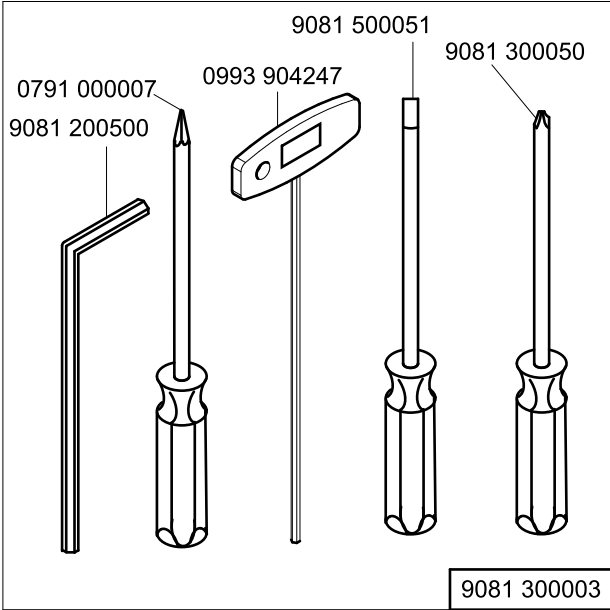
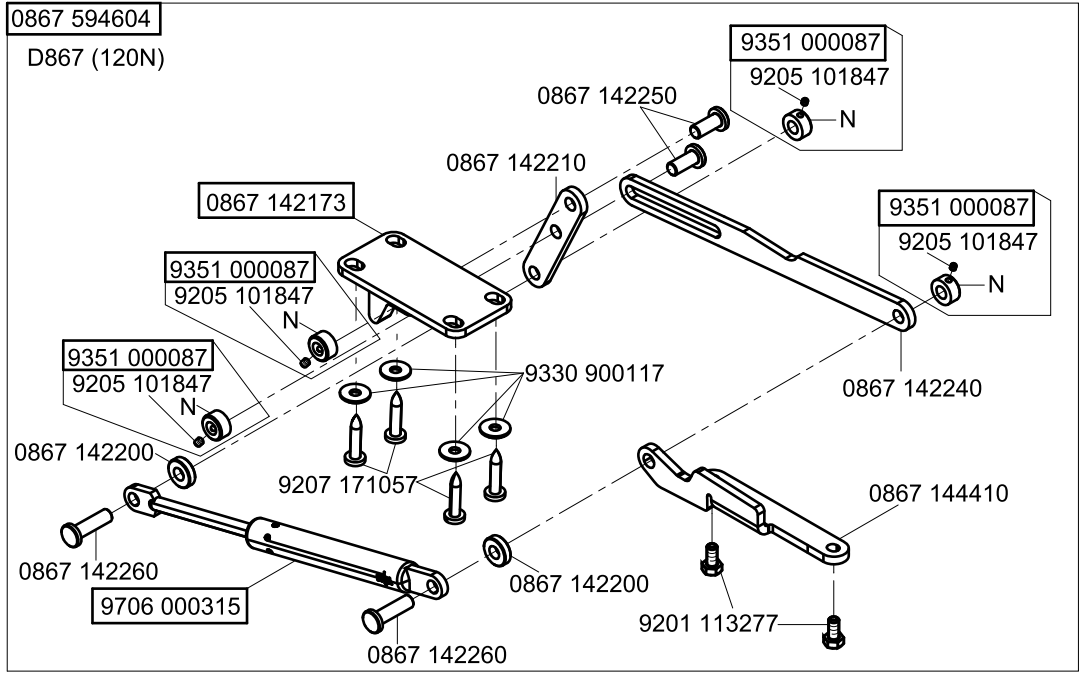




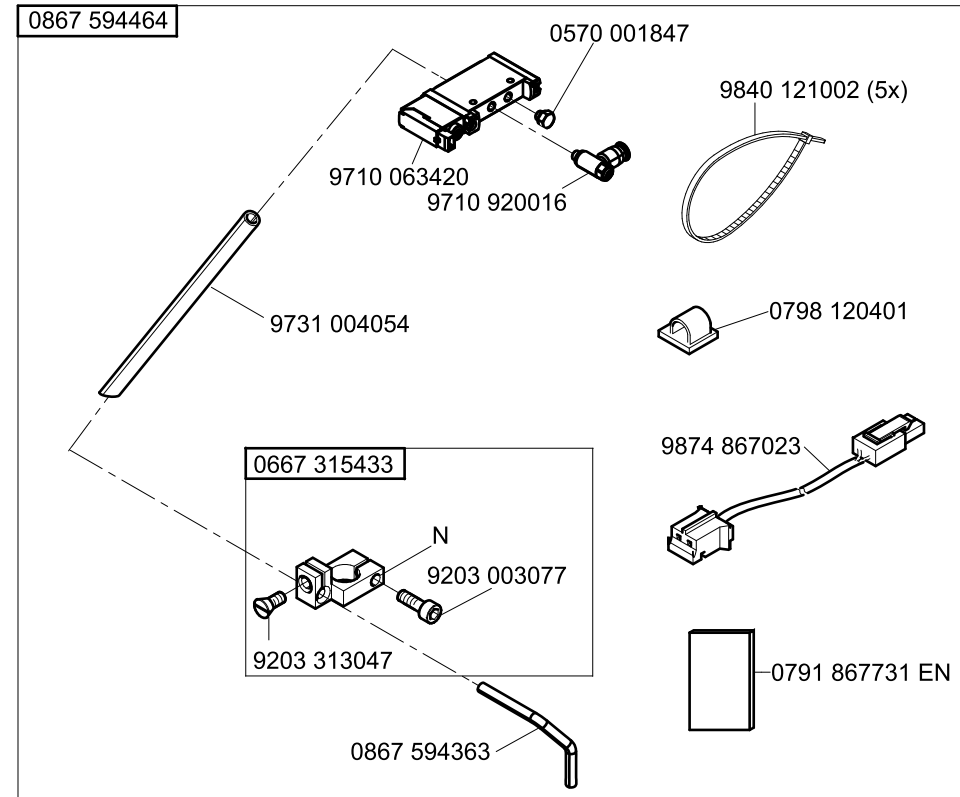
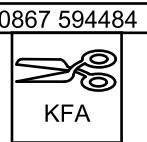
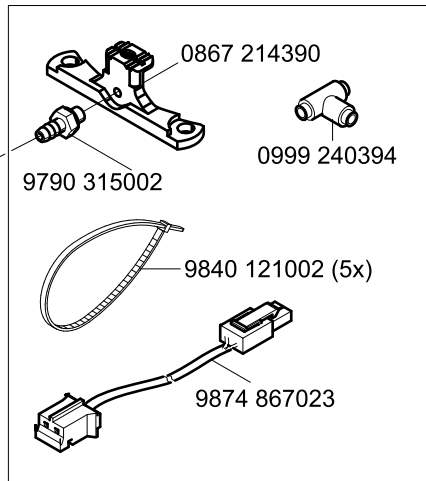
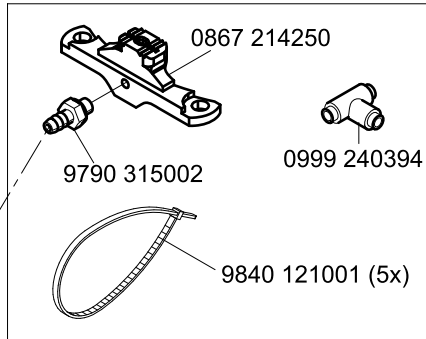
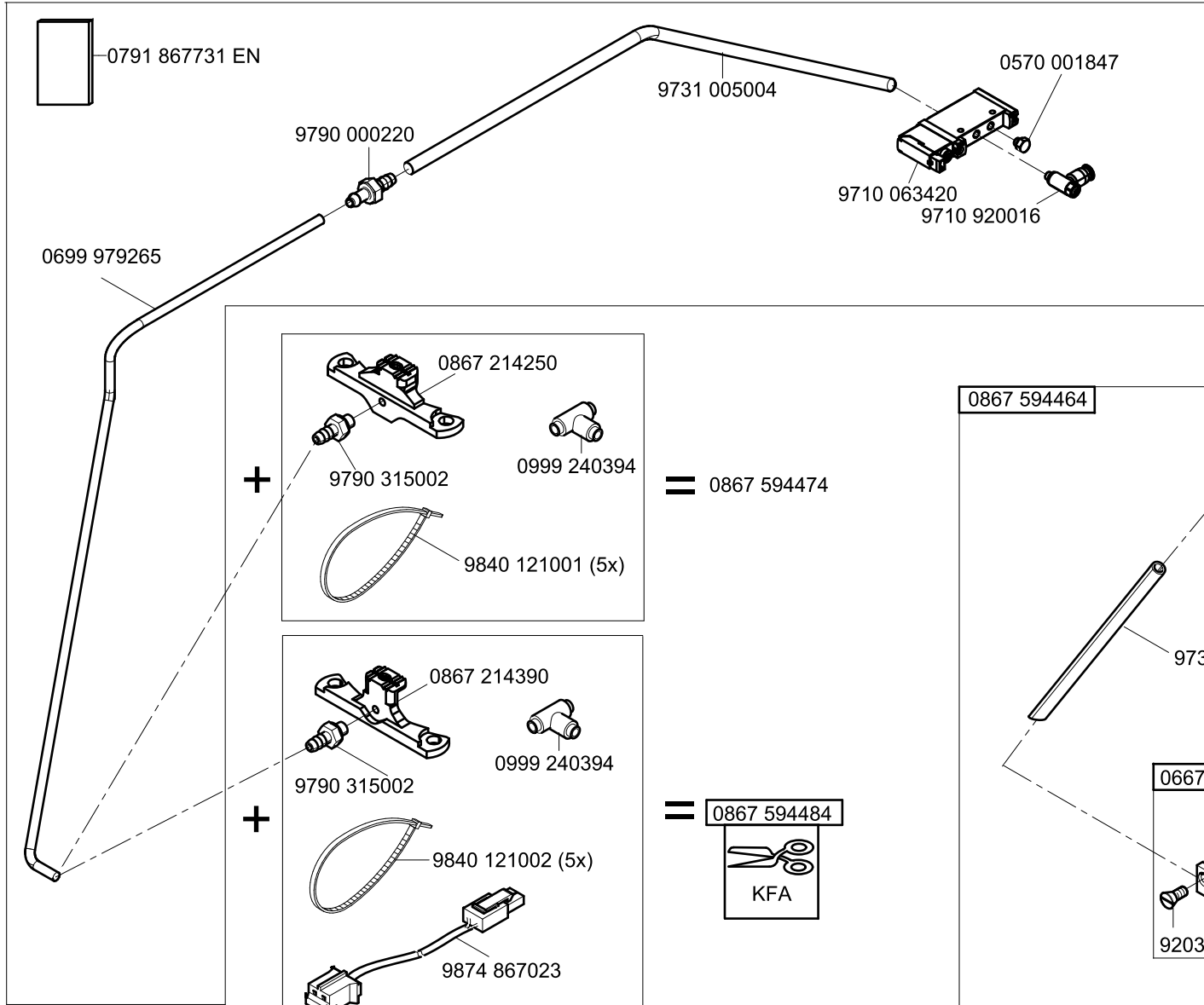
N - nicht als Einzelteil lieferbar  
not available as separate part



N - nicht als Einzelteil lieferbar  
not available as separate part

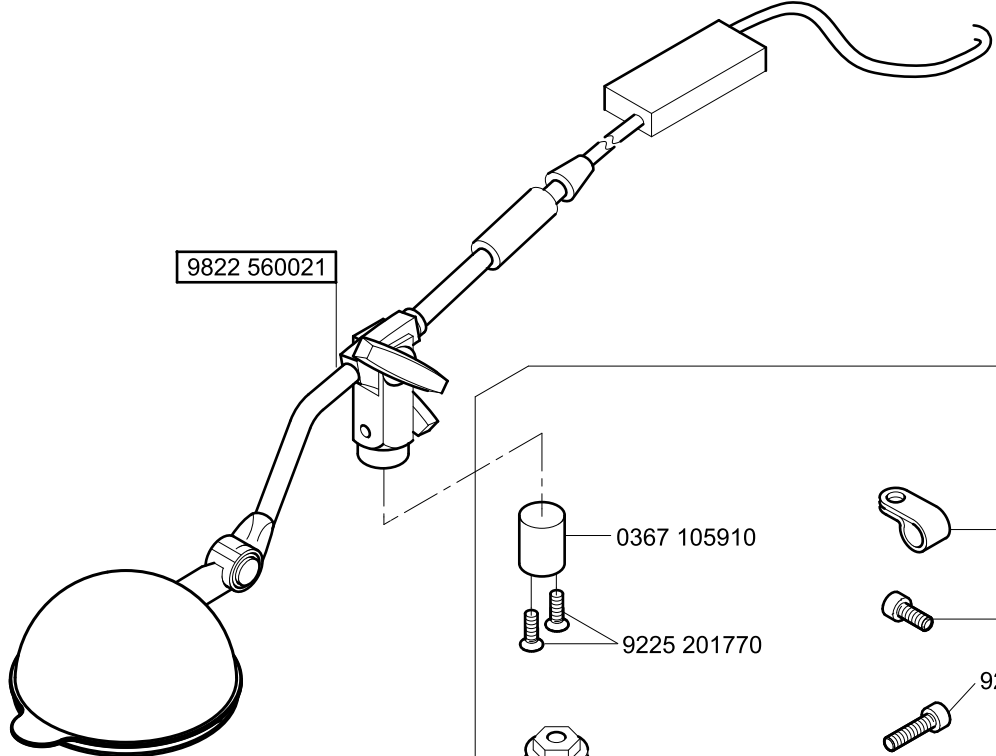


+ **0867 604144**  
 (siehe Tafel / see table 40),  
 das ist immer notwendig / this is always  
 necessary  
 + **9780 000108, 0797 003031**  
 (siehe Tafel / see table 40),  
 nur notwendig, wenn es keine pneumatische  
 Verbindung gibt / only necessary  
 if there is no pneumatic connection



N - nicht als Einzelteil lieferbar  
 not available as separate part

Scale 50%

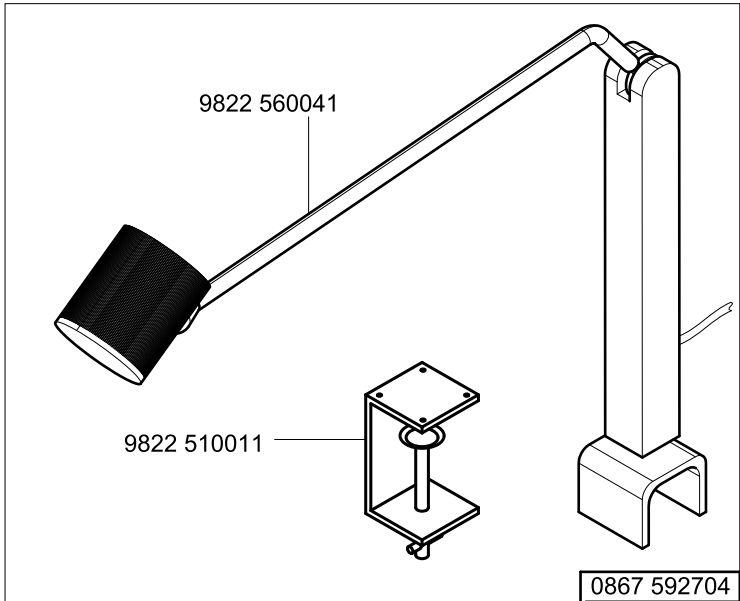


9822 560021

Exploded view diagram of the lamp arm assembly with the following parts and quantities:

- 0367 105910
- 9225 201770
- 9840 133012
- 9840 135012
- 9840 132015
- 9840 133013
- 9840 104001
- 9840 120026 (2x)
- 9202 002077
- 9202 002097 (2x)
- 9840 120003 (8x)
- 9840 123003 (8x)
- 9207 170437 (2x)
- 9840 121001 (5x)

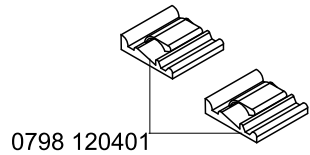
9880 867100



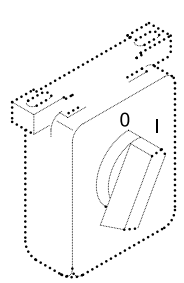
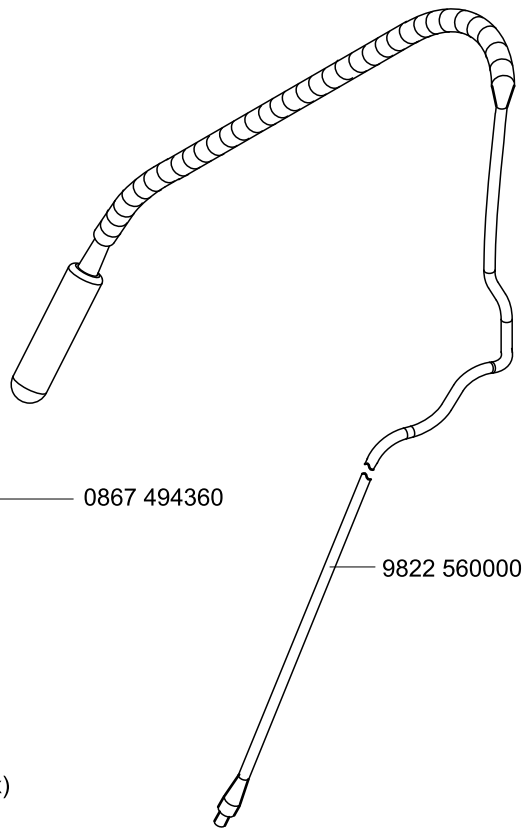
9822 560041

9822 510011

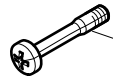
0867 592704



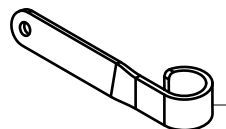
0798 120401



0798 447914



9204 201733



0867 494360



9204 201667 (3x)



9840 120026 (3x)



9840 120027



9840 133012



9840 135012



9840 132015



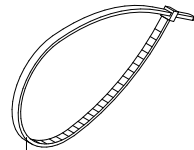
9840 133013



9840 120003 (8x)

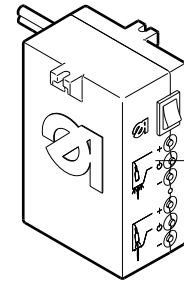
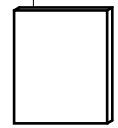
9840 123003 (8x)

9822 560000



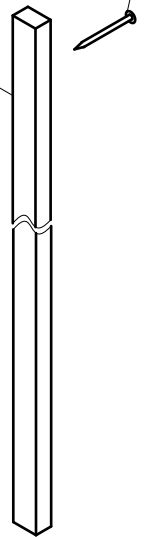
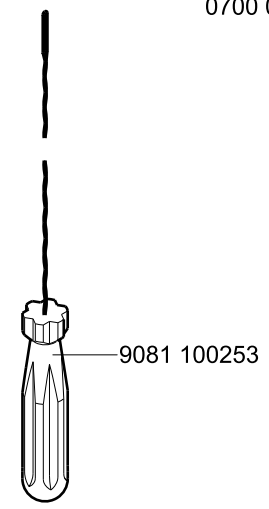
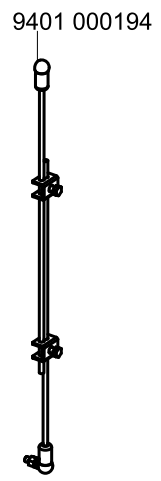
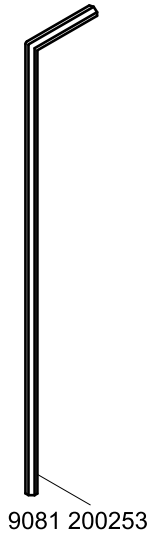
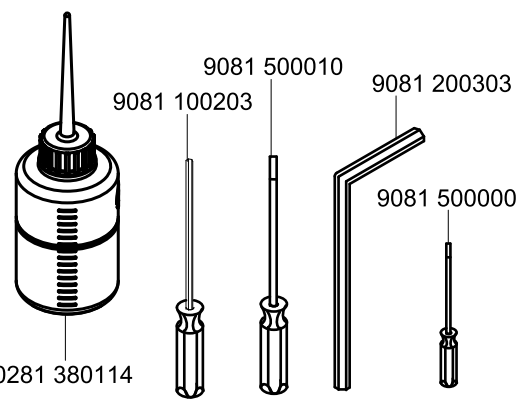
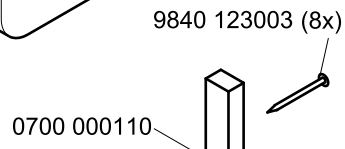
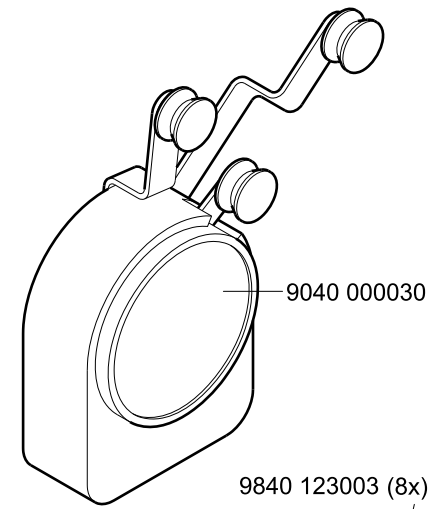
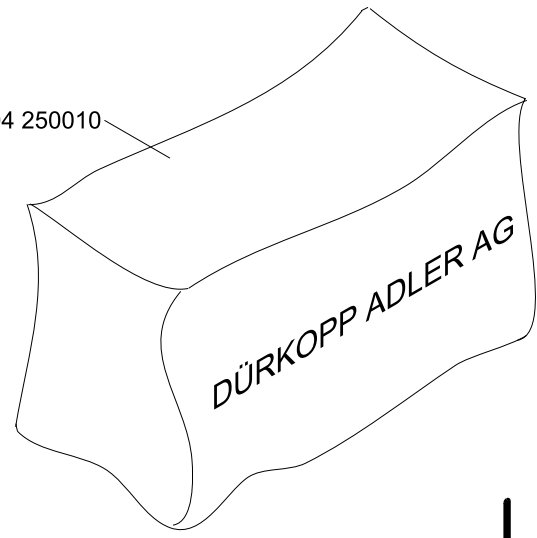
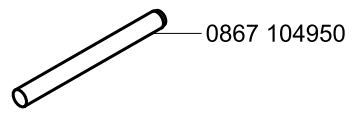
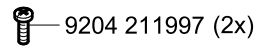
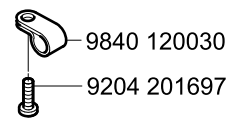
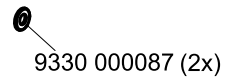
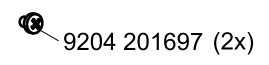
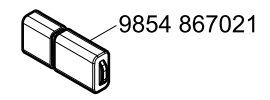
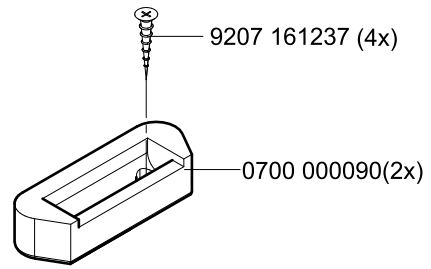
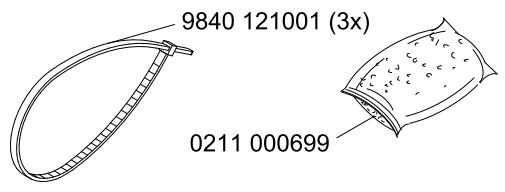
9840 121001 (5x)

0791 100700



9850 001089

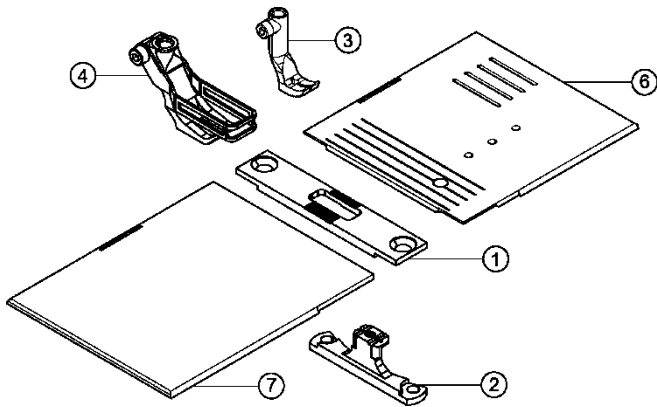
9884 867103



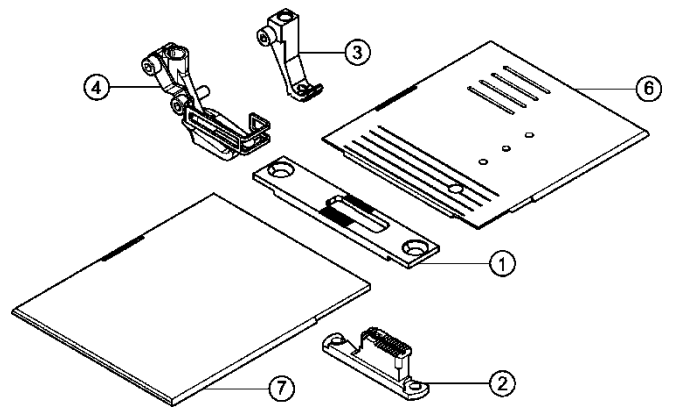
N - nicht als Einzelteil lieferbar  
not available as separate part

Scale 50%

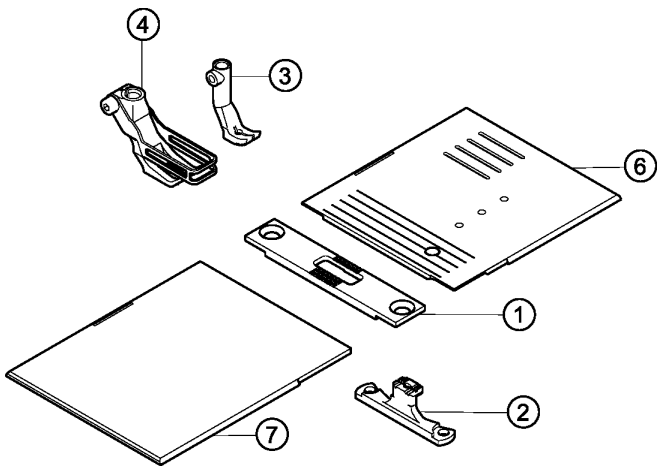
E111/0-6



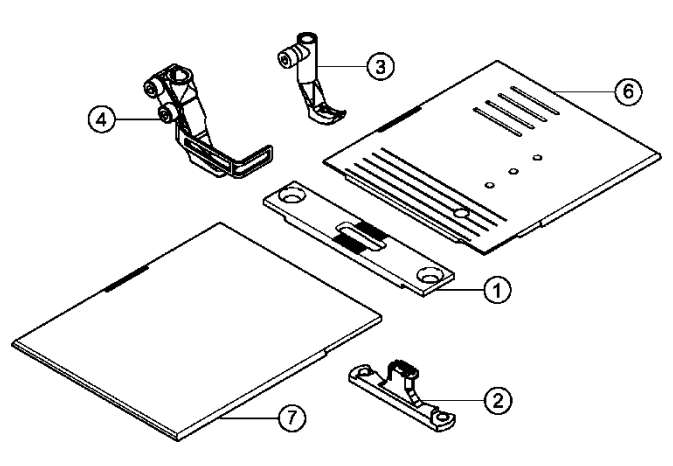
E101-7



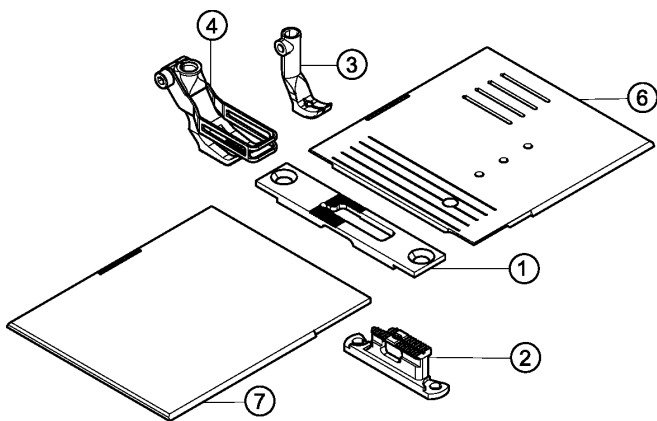
E112/0-9



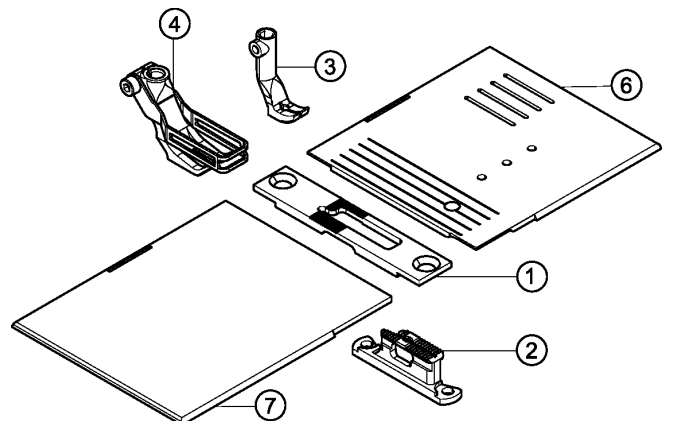
E104/0-9



E212/0-6

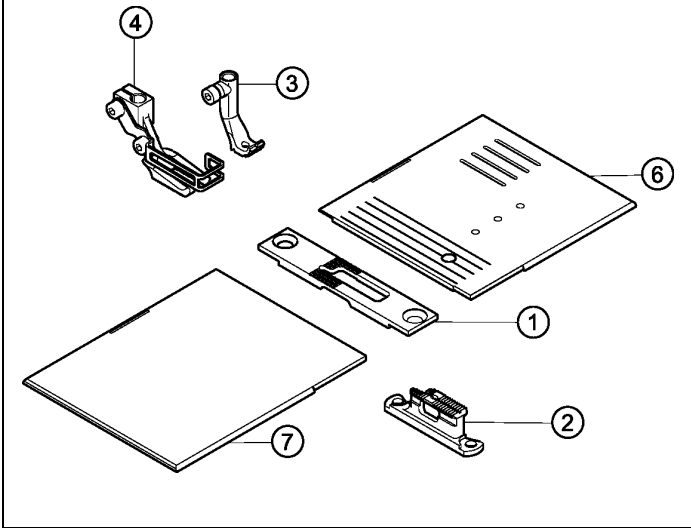


E212/0-9





E212/0-7



| E-Nr.<br>E-No.       | Für Unterklassen/For subclasses   | Teilenummer/Part number | Stichplatte<br>Throat plate  |                                 |                                   | Presserfuß ④<br>Presser foot |                          |   | Transporteur ②<br>Feed dog             |                             |   | Transp. Fuß ③<br>Feeding foot     |                                |                                  |                                   |                          |                            |                               |  |
|----------------------|---|-------------------------|------------------------------|---------------------------------|-----------------------------------|------------------------------|--------------------------|---|--|-----------------------------|---|-----------------------------------|--------------------------------|----------------------------------|-----------------------------------|--------------------------|----------------------------|-------------------------------|--|
|                      |   |                         | Stichplatte / Throat plate ① | Schieber, links / Slide, left ⑦ | Schieber, rechts / Slide, right ⑥ | Drückerfuß / Presser foot    | Unverzahnt / Non toothed | Hüpfersfuß, kreuzverz. / Skipping f., cross toothed | Stichlochgröße / Stitch hole size [mm] | Sägeverzahn / Serrated [mm] | Säge-schrägverzahn / Serrated, oblique [mm] | Kreuzverzahn / Cross toothed [mm] | Dachverzahn / Roof-shaped [mm] | Ausgleichfuß / Compensating foot | Kreuzverzahn / Cross toothed [mm] | Unverzahnt / Non toothed | Abdeckplatte / Cover plate | Nadelhalter / Needle holder ⑤ | Nadelsystem / -dicke / Needle system / -size |
| Abb. Nr.<br>Fig. No. | Verwendungszweck/Use  |                         |                              |                                 |                                   |                              |                          |   |  |                             |   |                                   |                                |                                  |                                   |                          |                            |                               |  |
| E111/0-6<br>120NM    | -190945; -190925<br><br>Näheinrichtung, Nadelstärke Nm110-140,<br>Stichlänge max. 6mm,<br>für mittelschweres Nähgut,<br>mit Kurzfasenabschneider,<br>mit Nadel 120NM und<br>Fadenziehmesser 0867 354430 für<br>Stichlänge größer 6mm<br><br>Sewing equipment, needle size Nm<br>110-140,<br>stitch length max. 6mm,<br>for medium weight material,<br>with short thread trimmer,<br>with needle 120NM and thread pull<br>knife 0867 354430 for stitch length<br>greater 6mm | 4867 E11106 120         | 0867 204090                  | 0867 140180                     | 0867 144233                       | 0867 224034                  |                          |   |  | 2,2 x 3,2<br>0867 214260    |   |                                   |                                | 0467 220013                      |                                   |                          |                            |                               | 134-35/120                                   |

| E-Nr.<br>E-No.       | Für Unterklassen/For subclasses   | Teilenummer/Part number | Stichplatte<br>Throat plate  |                                 |                                   | Presserfuß ④<br>Presser foot |                          |   | Transporteur ②<br>Feed dog             |                             |   | Transp. Fuß ③<br>Feeding foot     |                                |                                  |                                   |                         |                            |                               |
|----------------------|---|-------------------------|------------------------------|---------------------------------|-----------------------------------|------------------------------|--------------------------|---|--|-----------------------------|---|-----------------------------------|--------------------------------|----------------------------------|-----------------------------------|-------------------------|----------------------------|-------------------------------|
|                      |   |                         | Stichplatte / Throat plate ① | Schieber, links / Slide, left ⑦ | Schieber, rechts / Slide, right ⑥ | Drückerfuß / Presser foot    | Unverzahnt / Non toothed | Hüpfersfuß, kreuzverz. / Skipping f., cross toothed | Stichlochgröße / Stitch hole size [mm] | Sägeverzahn / Serrated [mm] | Säge-schrägverzahn / Serrated, oblique [mm] | Kreuzverzahn / Cross toothed [mm] | Dachverzahn / Roof-shaped [mm] | Ausgleichfuß / Compensating foot | Kreuzverzahn / Cross toothed [mm] | Unverzahn / Non toothed | Abdeckplatte / Cover plate | Nadelhalter / Needle holder ⑤ |
| Abb. Nr.<br>Fig. No. | Verwendungszweck/Use  |                         |                              |                                 |                                   |                              |                          |   |  |                             |   |                                   |                                |                                  |                                   |                         |                            |                               |
| E101-7<br>120NM      | -190945; -190925<br><br>Näheinrichtung, Nadelstärke Nm 110-140,<br>Stichlänge max. 7 mm,<br>für mittelschweres Nähgut,<br>mit Kurzfasenabschneider,<br>langer Transporteur, schlanke leichte Nähfüße mit Nadel 120NM und Fadenziehmesser 0867 354430 für Stichlänge größer 6mm<br><br>Sewing equipment, needle size Nm 110-140,<br>stitch length max. 7mm,<br>for medium weight material,<br>with short thread trimmer,<br>long Feed dog, slender light sewing foot with needle 120NM and thread pull knife 0867 354430 for stitch length greater 6mm | 4867 E10107 120         | 0867 204030                  | 0867 140180                     | 0867 144233                       | 0867 220774                  |                          |   | 2,2 x 3,2                              | 0867 214330                 |   |                                   |                                | 0867 220783                      |                                   |                         |                            | 134-35/120                    |

| E-Nr.<br>E-No.       | Für Unterklassen/For subclasses  | Teilenummer/Part number | Stichplatte<br>Throat plate  |                                 |                                   | Presserfuß ④<br>Presser foot |                          |   | Transporteur ②<br>Feed dog             |                             |   | Transp. Fuß ③<br>Feeding foot     |                                |                                  |                                   |                         |                            |                               |
|----------------------|--|-------------------------|------------------------------|---------------------------------|-----------------------------------|------------------------------|--------------------------|---|--|-----------------------------|---|-----------------------------------|--------------------------------|----------------------------------|-----------------------------------|-------------------------|----------------------------|-------------------------------|
|                      |  |                         | Stichplatte / Throat plate ① | Schieber, links / Slide, left ⑦ | Schieber, rechts / Slide, right ⑥ | Drückerfuß / Presser foot    | Unverzahnt / Non toothed | Hüpfersfuß, kreuzverz. / Skipping f., cross toothed | Stichlochgröße / Stitch hole size [mm] | Sägeverzahn / Serrated [mm] | Säge-schrägverzahn / Serrated, oblique [mm] | Kreuzverzahn / Cross toothed [mm] | Dachverzahn / Roof-shaped [mm] | Ausgleichfuß / Compensating foot | Kreuzverzahn / Cross toothed [mm] | Unverzahn / Non toothed | Abdeckplatte / Cover plate | Nadelhalter / Needle holder ⑤ |
| Abb. Nr.<br>Fig. No. | Verwendungszweck/Use   |                         |                              |                                 |                                   |                              |                          |   |  |                             |   |                                   |                                |                                  |                                   |                         |                            |                               |
| E112/0-9<br>120NM    | -190945; -190925<br><br>Näheinrichtung, Nadelstärke Nm 110-140,<br>Stichlänge max. 9 mm,<br>für mittelschweres Nähgut,<br>mit Kurzfadenabschneider mit Nadel 120NM und Fadenziehmesser<br>0867 354430 für Stichlänge größer 6mm<br><br>Sewing equipment, needle size Nm 110-140,<br>stitch length max. 9mm,<br>for medium weight material,<br>with short thread trimmer<br>with needle 120NM and thread pull knife 0867 354430 for stitch length greater 6mm | 4867 E11209 120         | 0867 204020                  | 0867 140180                     | 0867 144233                       | 0867 224044                  |                          |   |  | 2,2 x 3,2                   | 0867 214260                                 |                                   |                                |                                  | 0467 220013                       |                         |                            | 134-35/120                    |

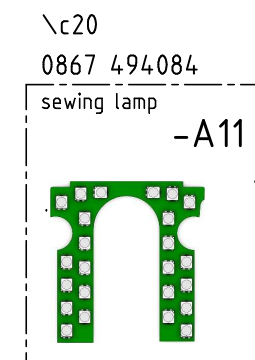
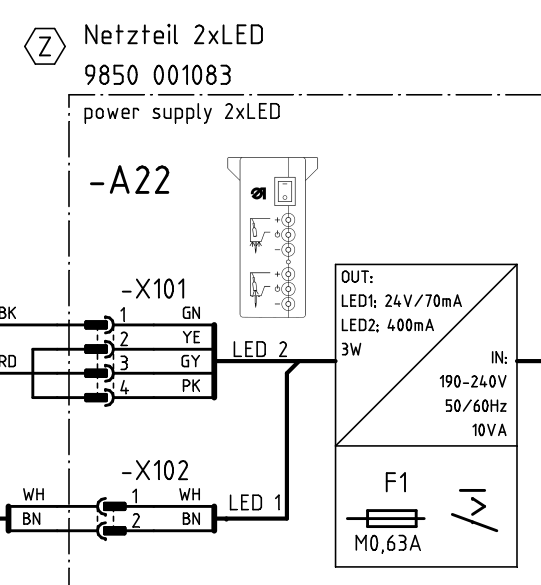
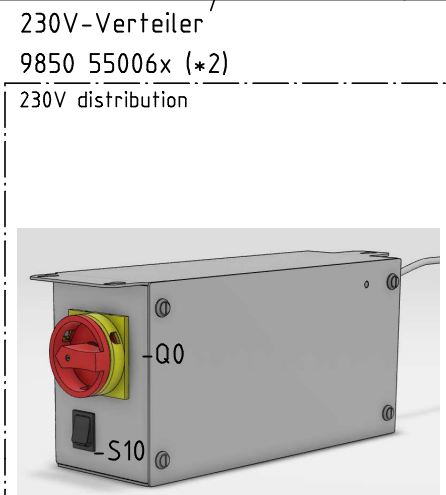
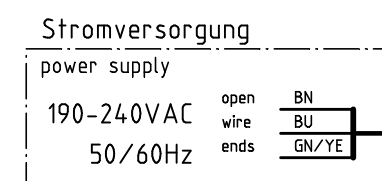
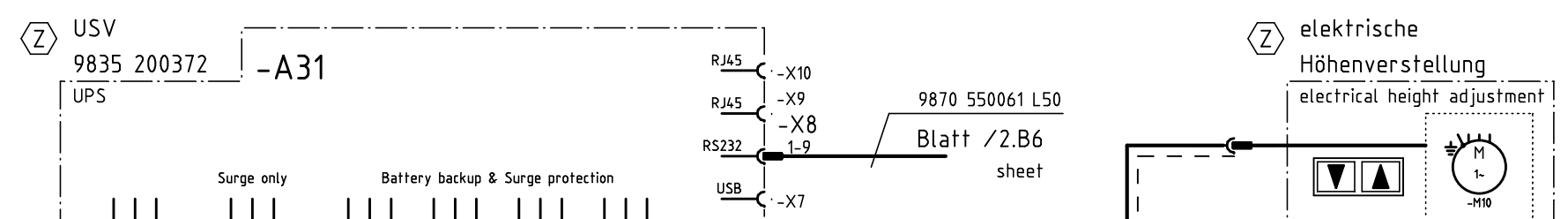
| E-Nr.<br>E-No.       | Für Unterklassen/For subclasses   | Teilenummer/Part number | Stichplatte<br>Throat plate  |                                 |                                   | Presserfuß ④<br>Presser foot |                          |   | Transporteur ②<br>Feed dog             |                             |   | Transp. Fuß ③<br>Feeding foot     |                                |                                  |                                   |                         |                            |                               |
|----------------------|---|-------------------------|------------------------------|---------------------------------|-----------------------------------|------------------------------|--------------------------|---|--|-----------------------------|---|-----------------------------------|--------------------------------|----------------------------------|-----------------------------------|-------------------------|----------------------------|-------------------------------|
|                      |   |                         | Stichplatte / Throat plate ① | Schieber, links / Slide, left ⑦ | Schieber, rechts / Slide, right ⑥ | Drückerfuß / Presser foot    | Unverzahnt / Non toothed | Hüpfersfuß, kreuzverz. / Skipping f., cross toothed | Stichlochgröße / Stitch hole size [mm] | Sägeverzahn / Serrated [mm] | Säge-schrägverzahn / Serrated, oblique [mm] | Kreuzverzahn / Cross toothed [mm] | Dachverzahn / Roof-shaped [mm] | Ausgleichfuß / Compensating foot | Kreuzverzahn / Cross toothed [mm] | Unverzahn / Non toothed | Abdeckplatte / Cover plate | Nadelhalter / Needle holder ⑤ |
| Abb. Nr.<br>Fig. No. | Verwendungszweck/Use  |                         |                              |                                 |                                   |                              |                          |   |  |                             |   |                                   |                                |                                  |                                   |                         |                            |                               |
| E104/0-9<br>120NM    | -190945; -190925<br><br>Näheinrichtung, Nadelstärke Nm110-140,<br>Stichlänge max. 9 mm,<br>für mittelschweres Nähgut,<br>für Arbeiten mit kleinstem<br>Kantenabstand von 2,5mm,<br>mit Kurzfadenabschneider;<br>mit Schiebern ohne Sichtfenster,<br>mit Nadel 120NM und<br>Fadenziehmesser 0867 354430 für<br>Stichlänge größer 6mm<br><br>Sewing equipment, needle size Nm<br>110-140,<br>stitch length max. 9mm,<br>for medium weight material,<br>for work with smallest edge distance of<br>2,5mm,<br>with short thread trimmer,<br>with Slides without Viewing window<br>with needle 120NM and thread pull<br>knife 0867 354430 for stitch length<br>greater 6mm | 4867 E10409 120         | 0867 204080                  | 0867 140180                     | 0867 144233                       | 0867 224964                  |                          |   |  | 2,2 x 3,2                   | 0867 214320                                 |                                   |                                |                                  | 0867 220333                       |                         |                            | 134-35/120                    |

| E-Nr.<br>E-No.       | Für Unterklassen/For subclasses   | Teilenummer/Part number | Stichplatte<br>Throat plate  |                                 |                                   | Presserfuß ④<br>Presser foot |                          |   | Transporteur ②<br>Feed dog             |                             |   | Transp. Fuß ③<br>Feeding foot     |                                |                                  |                                   |                         |                            |                               |
|----------------------|---|-------------------------|------------------------------|---------------------------------|-----------------------------------|------------------------------|--------------------------|---|--|-----------------------------|---|-----------------------------------|--------------------------------|----------------------------------|-----------------------------------|-------------------------|----------------------------|-------------------------------|
|                      |   |                         | Stichplatte / Throat plate ① | Schieber, links / Slide, left ⑦ | Schieber, rechts / Slide, right ⑥ | Drückerfuß / Presser foot    | Unverzahnt / Non toothed | Hüpfersfuß, kreuzverz. / Skipping f., cross toothed | Stichlochgröße / Stitch hole size [mm] | Sägeverzahn / Serrated [mm] | Säge-schrägverzahn / Serrated, oblique [mm] | Kreuzverzahn / Cross toothed [mm] | Dachverzahn / Roof-shaped [mm] | Ausgleichfuß / Compensating foot | Kreuzverzahn / Cross toothed [mm] | Unverzahn / Non toothed | Abdeckplatte / Cover plate | Nadelhalter / Needle holder ⑤ |
| Abb. Nr.<br>Fig. No. | Verwendungszweck/Use  |                         |                              |                                 |                                   |                              |                          |   |  |                             |   |                                   |                                |                                  |                                   |                         |                            |                               |
| E212/0-6<br>120NM    | -190945; -190925<br><br>Näheinrichtung, Nadelstärke Nm110-140,<br>Stichlänge max. 6 mm,<br>für mittelschweres Nähgut,<br>für Kurzfadenabschneider und nur mit<br>Bausatz NSB 0867 594324,<br>mit Nadel 120NM und<br>Fadenziehmesser 0867 354430 für<br>Stichlänge größer 6mm<br><br>Sewing equipment, needle size Nm<br>110-140,<br>stitch length max. 6mm,<br>for medium weight material,<br>for short thread trimmer and only with<br>kit NSB 0867 594324,<br>with needle 120NM and thread pull<br>knife 0867 354430 for stitch length<br>greater 6mm | 4867 E21206 120         | 0867 204100                  | 0867 144400                     | 0867 144233                       | 0867 224034                  |                          |   |  | 2,2 x 3,2<br>0867 214010    |   |                                   |                                |                                  | 0467 220013                       |                         |                            | 134-35/120                    |

| E-Nr.<br>E-No.       | Für Unterklassen/For subclasses   | Teilenummer/Part number | Stichplatte<br>Throat plate  |                                 |                                   | Presserfuß ④<br>Presser foot |                          |   | Transporteur ②<br>Feed dog             |                             |   | Transp. Fuß ③<br>Feeding foot     |                                |                                  |                                   |                         |                            |                               |
|----------------------|---|-------------------------|------------------------------|---------------------------------|-----------------------------------|------------------------------|--------------------------|---|--|-----------------------------|---|-----------------------------------|--------------------------------|----------------------------------|-----------------------------------|-------------------------|----------------------------|-------------------------------|
|                      |   |                         | Stichplatte / Throat plate ① | Schieber, links / Slide, left ⑦ | Schieber, rechts / Slide, right ⑥ | Drückerfuß / Presser foot    | Unverzahnt / Non toothed | Hüpfersfuß, kreuzverz. / Skipping f., cross toothed | Stichlochgröße / Stitch hole size [mm] | Sägeverzahn / Serrated [mm] | Säge-schrägverzahn / Serrated, oblique [mm] | Kreuzverzahn / Cross toothed [mm] | Dachverzahn / Roof-shaped [mm] | Ausgleichfuß / Compensating foot | Kreuzverzahn / Cross toothed [mm] | Unverzahn / Non toothed | Abdeckplatte / Cover plate | Nadelhalter / Needle holder ⑤ |
| Abb. Nr.<br>Fig. No. | Verwendungszweck/Use  |                         |                              |                                 |                                   |                              |                          |   |  |                             |   |                                   |                                |                                  |                                   |                         |                            |                               |
| E212/0-9<br>120NM    | -190945; -190925<br><br>Näheinrichtung, Nadelstärke Nm110-140,<br>Stichlänge max. 9 mm,<br>für mittelschweres Nähgut,<br>für Kurzfadenabschneider und nur mit<br>Bausatz NSB 0867 594324,<br>mit Nadel 120NM und<br>Fadenziehmesser 0867 354430 für<br>Stichlänge größer 6mm<br><br>Sewing equipment, needle size Nm<br>110-140,<br>stitch length max. 9mm,<br>for medium weight material,<br>for short thread trimmer and only with<br>kit NSB 0867 594324,<br>with needle 120NM and thread pull<br>knife 0867 354430 for stitch length<br>greater 6mm | 4867 E21209 120         | 0867 204010                  | 0867 144400                     | 0867 144233                       | 0867 224044                  |                          |   |  | 2,2 x 3,2<br>0867 214010    |   |                                   |                                |                                  | 0467 220013                       |                         |                            | 134-35/120                    |

| E-Nr.<br>E-No.       | Für Unterklassen/For subclasses  | Teilenummer/Part number | Stichplatte<br>Throat plate  |                                 |                                   | Presserfuß ④<br>Presser foot |                          |   | Transporteur ②<br>Feed dog             |                             |   | Transp. Fuß ③<br>Feeding foot     |                                |                                  |                                   |                         |            |
|----------------------|--|-------------------------|------------------------------|---------------------------------|-----------------------------------|------------------------------|--------------------------|---|--|-----------------------------|---|-----------------------------------|--------------------------------|----------------------------------|-----------------------------------|-------------------------|------------|
|                      |  |                         | Stichplatte / Throat plate ① | Schieber, links / Slide, left ⑦ | Schieber, rechts / Slide, right ⑥ | Drückerfuß / Presser foot    | Unverzahnt / Non toothed | Hüpfersfuß, kreuzverz. / Skipping f., cross toothed | Stichlochgröße / Stitch hole size [mm] | Sägeverzahn / Serrated [mm] | Säge-schrägverzahn / Serrated, oblique [mm] | Kreuzverzahn / Cross toothed [mm] | Dachverzahn / Roof-shaped [mm] | Ausgleichfuß / Compensating foot | Kreuzverzahn / Cross toothed [mm] | Unverzahn / Non toothed |            |
| Abb. Nr.<br>Fig. No. | Verwendungszweck/Use   |                         |                              |                                 |                                   |                              |                          |   |  |                             |   |                                   |                                |                                  |                                   |                         |            |
| E212/0-7<br>120NM    | -190945; -190925<br><br>Näheinrichtung, Nadelstärke Nm110-140,<br>Stichlänge max. 7mm,<br>für mittelschweres Nähgut,<br>für Kurzfadenabschneider und nur mit<br>Bausatz NSB 0867 594324,<br>mit Nadel 120NM und<br>Fadenziehmesser 0867 354430 für<br>Stichlänge größer 6mm<br><br>Sewing equipment, needle size Nm<br>110-140,<br>stitch length max. 7mm,<br>for medium weight material,<br>for short thread trimmer and only with<br>kit NSB 0867 594324,<br>with needle 120NM and thread pull<br>knife 0867 354430 for stitch length<br>greater 6mm | 4867 E21207 120         | 0867 204100                  | 0867 144400                     | 0867 144233                       | 0867 220774                  |                          |   | 2,2 x 3,2                              | 0867 214010                 |   |                                   |                                | 0867 220783                      |                                   |                         | 134-35/120 |





|      |             |                                  |                                 |
|------|-------------|----------------------------------|---------------------------------|
| (*1) | 9870 550050 | Mit Höhenverstellung             | with height adjustment          |
|      | 9870 550056 | Ohne Höhenverstellung            | without height adjustment       |
| (*2) | 9850 550064 | Ohne Höhenverstellung            | without height adjustment       |
|      | 9850 550065 | Mit Höhenverstellung             | with height adjustment          |
|      | 9850 550066 | Personalisierte Höhenverstellung | with personal height adjustment |

Zusatzausstattung  
Optional equipment

|      |       |            |       |              |
|------|-------|------------|-------|--------------|
| c    |       |            | Datum | 2021-03-05   |
| b    | 02.0  | 2021-09-03 | Isaak | Bearb. Isaak |
| a    | 01.0  | 2021-05-11 | Isaak | Geprüft      |
| Änd. | Datum | Name       | Norm  |              |

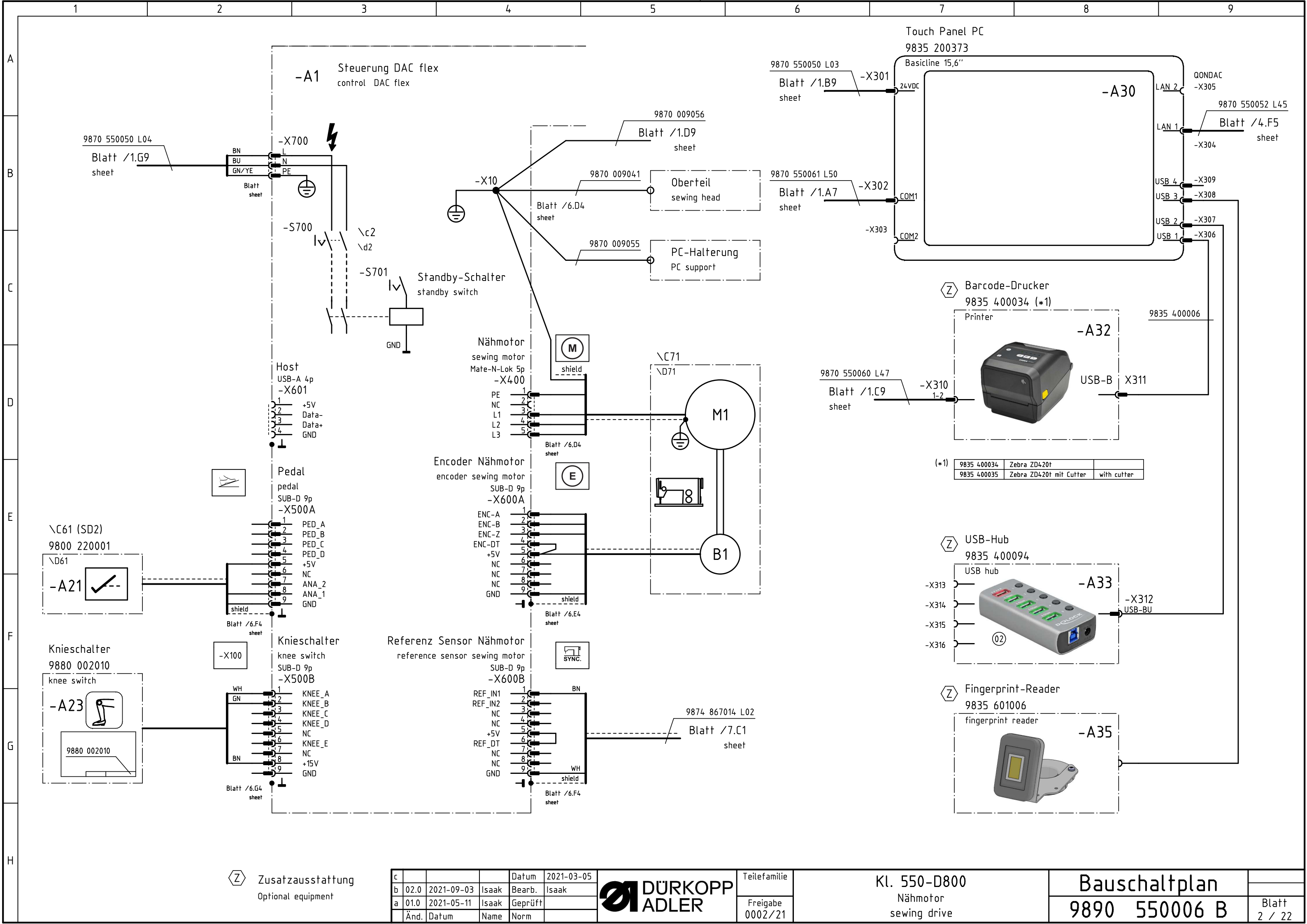


Teilefamilie  
Freigabe  
0002/21

Kl. 550-D800  
Netzanschluss, Nähleuchten  
power supply, sewing lamps

Bauschaltplan  
9890 550006 B

Blatt  
1 / 22



**-A1** Steuerung DAC flex  
control DAC flex

Touch Panel PC  
9835 200373  
Basicline 15,6"

**-A30**

Barcode-Drucker  
9835 400034 (\*1)  
Printer

**-A32**

USB-Hub  
9835 400094  
USB hub

**-A33**

Fingerprint-Reader  
9835 601006  
fingerprint reader

**-A35**

**Zusatzausstattung**  
Optional equipment

|   |      |            |       |              |
|---|------|------------|-------|--------------|
| c |      |            | Datum | 2021-03-05   |
| b | 02.0 | 2021-09-03 | Isaak | Bearb. Isaak |
| a | 01.0 | 2021-05-11 | Isaak | Geprüft      |
|   | Änd. | Datum      | Name  | Norm         |



Teilefamilie  
Freigabe  
0002/21

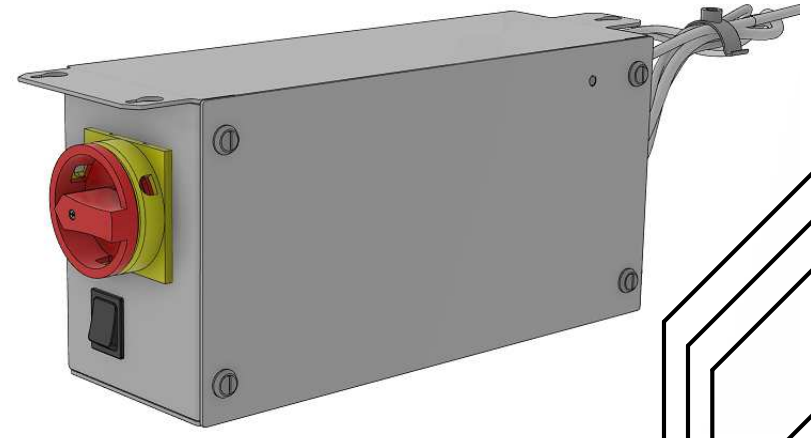
Kl. 550-D800  
Nähmotor  
sewing drive

**Bauschaltplan**  
9890 550006 B

Blatt  
2 / 22

230V Verteiler  
9850 550065

230V distribution box



USV  
9835 200372

UPS



-A31

9870 009056

mains cable  
9870 001027

to UPS

9870 550050 L01

from UPS

9870 550050 L02

Panel PC

9870 550050 L03

9870 550050 L04

Blatt /6.C3  
sheet

to Label Printer

9835 400034 L47

to I/O-Module

9870 550058 L49

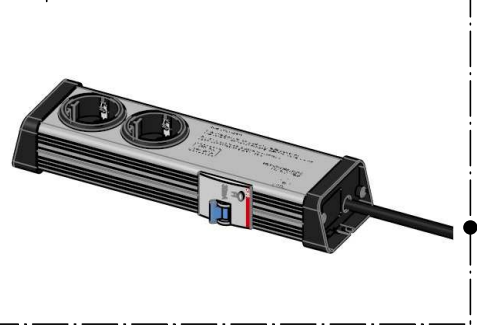
drive height adj.

9870 550050 L10

2fach Steckdosen 230V

9870 001301

2x power socket 230V



Netzteil 2xLED

9850 001083

power supply 2xLED

-A22



LED-Nähleuchte

9822 560021

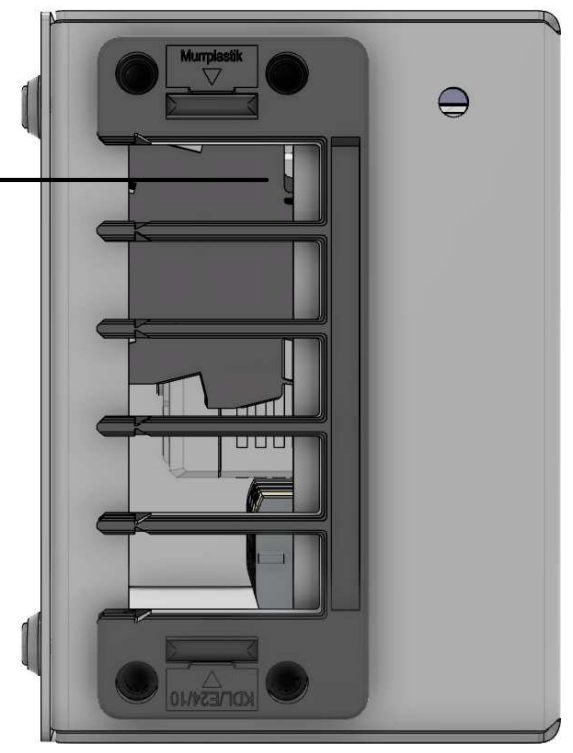
LED sewing lamp



Kamera-System

9850 550068

camera system



Touch Panel PC

9835 200373

panel PC



-A30

Zusatzausstattung  
Optional equipment

|   |      |            |       |              |
|---|------|------------|-------|--------------|
| c |      |            | Datum | 2021-03-05   |
| b | 02.0 | 2021-09-03 | Isaak | Bearb. Isaak |
| a | 01.0 | 2021-05-11 | Isaak | Geprüft      |
|   | Änd. | Datum      | Name  | Norm         |

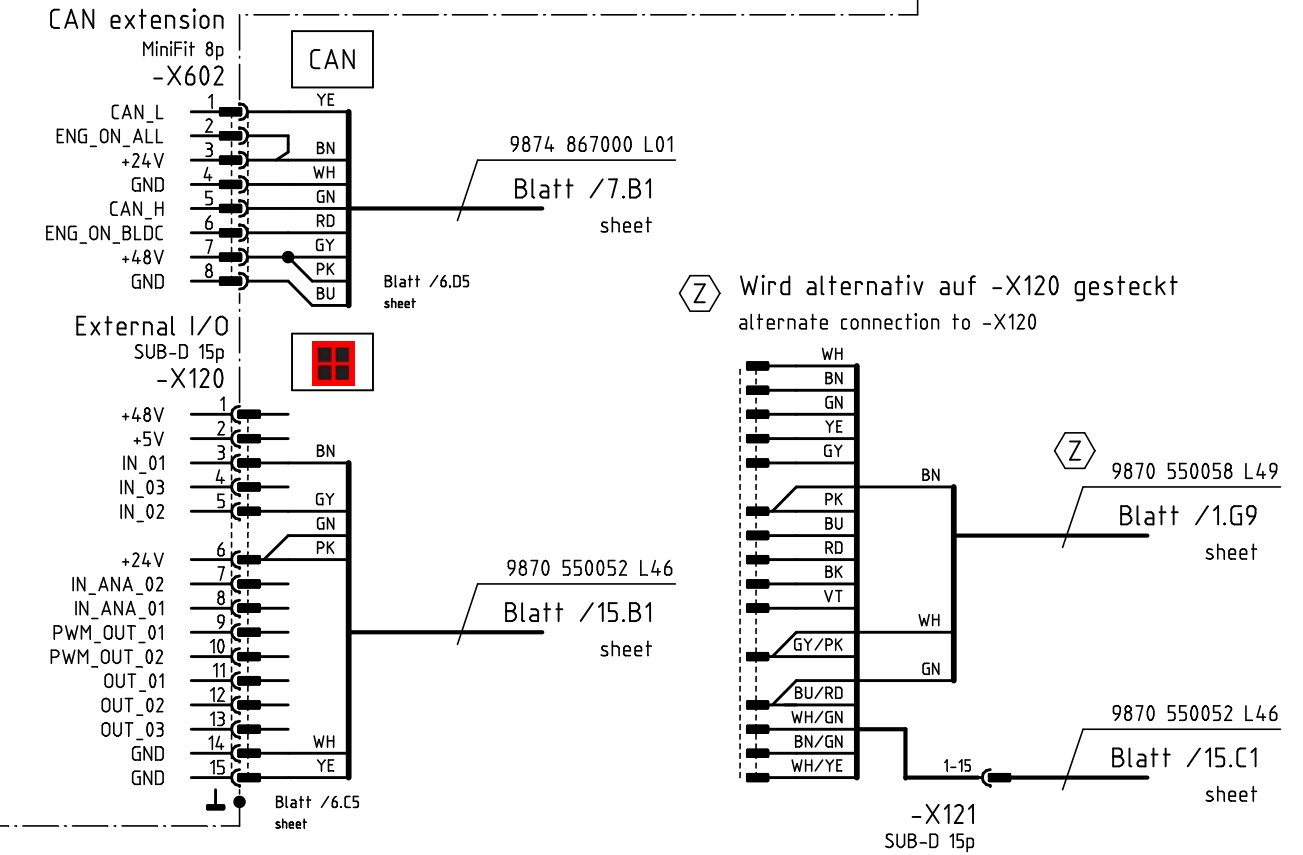
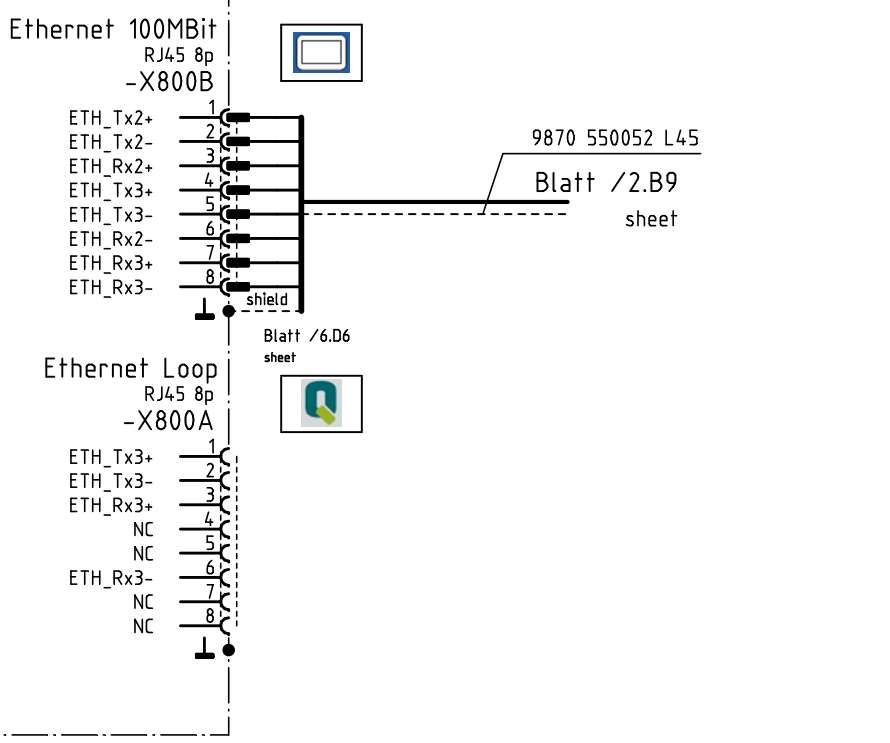
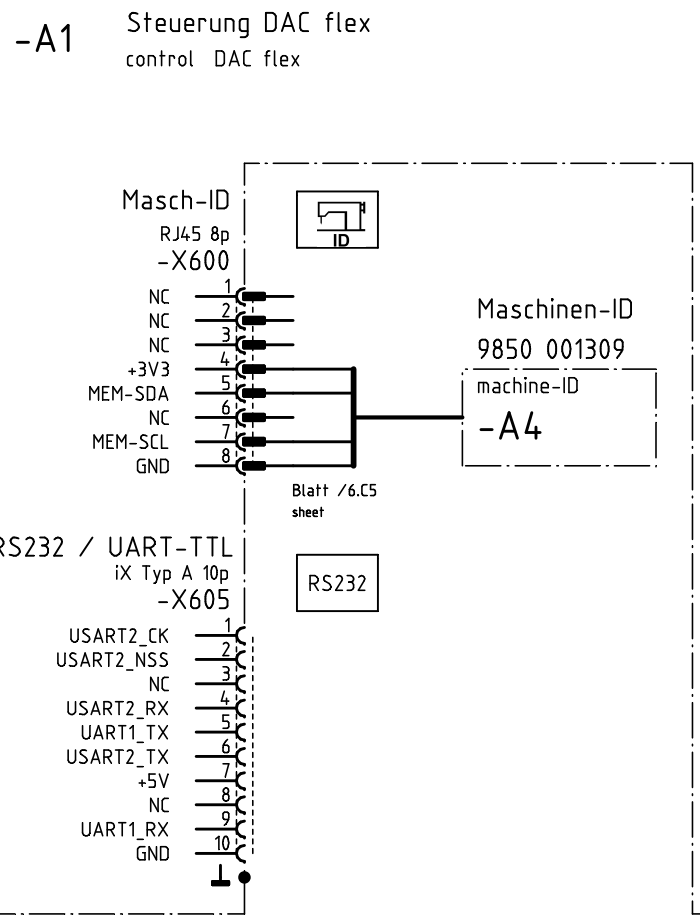
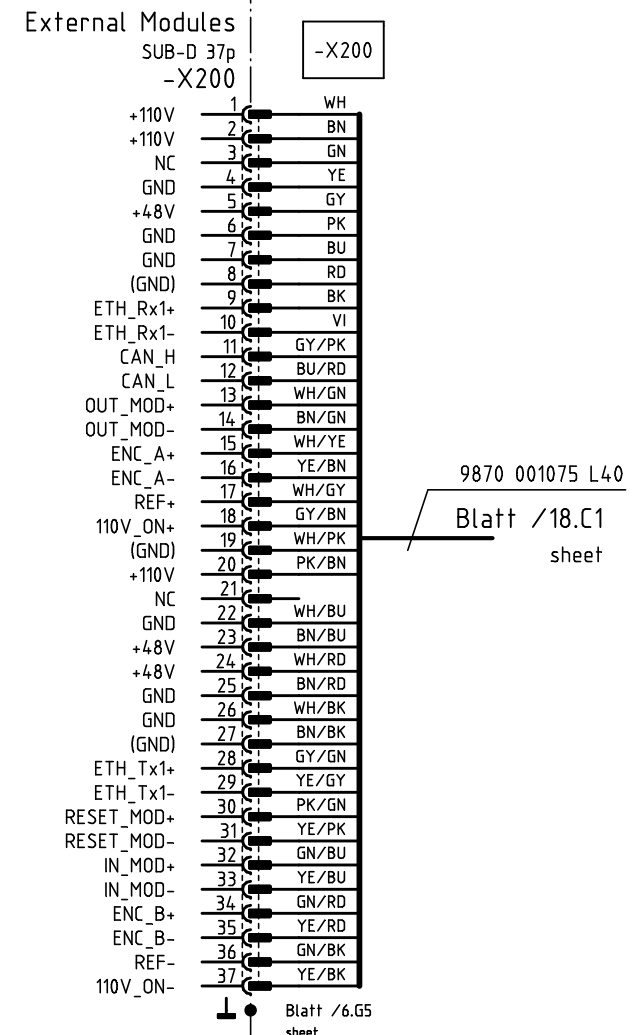
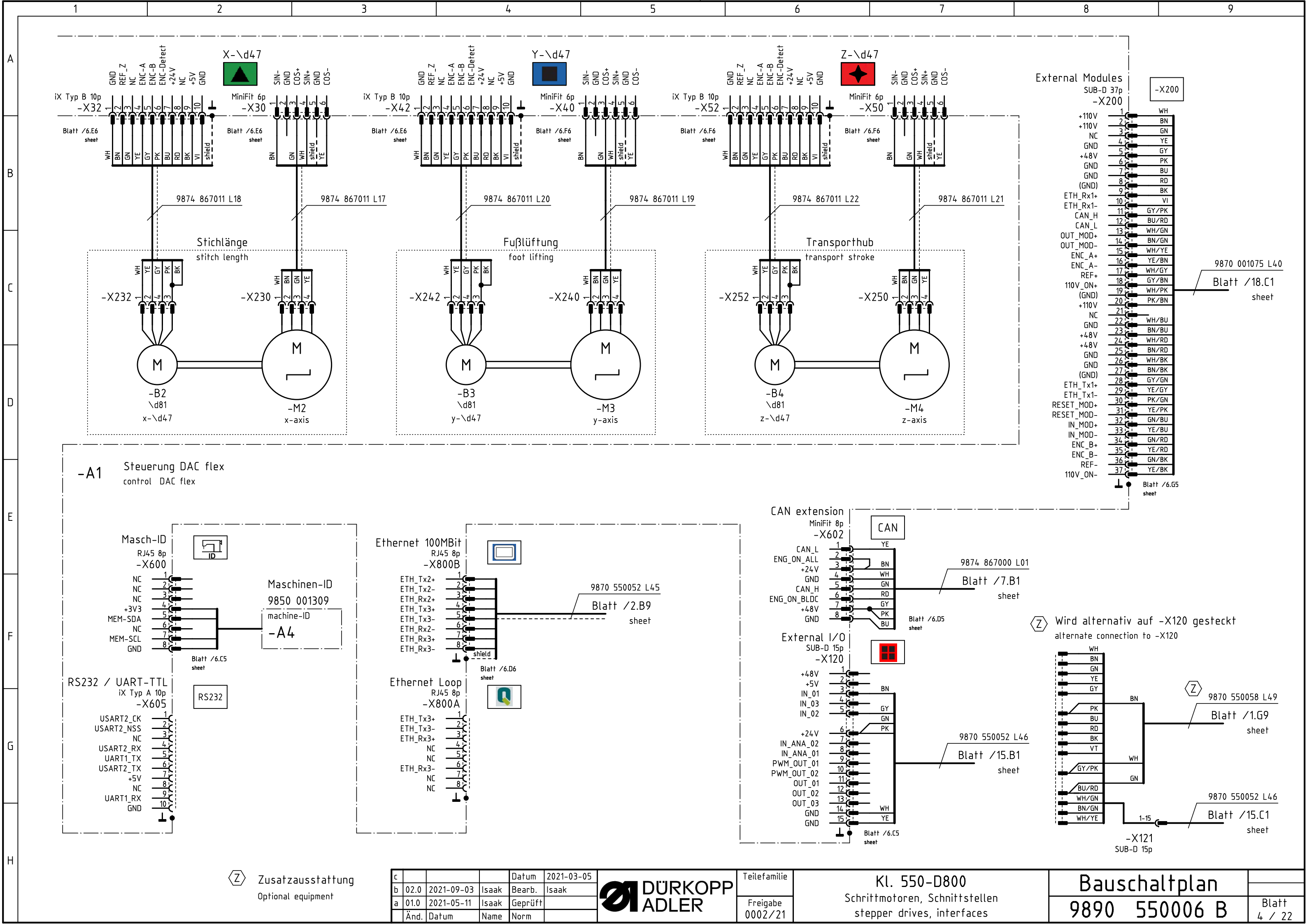


Teilefamilie  
Freigabe  
0002/21

Kl. 550-D800  
Übersicht Stromversorgung  
overview power supply

Bauschaltplan  
9890 550006 B

Blatt  
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(Z) **Zusatzausstattung**  
Optional equipment

|      |       |            |       |              |
|------|-------|------------|-------|--------------|
| c    |       |            | Datum | 2021-03-05   |
| b    | 02.0  | 2021-09-03 | Isaak | Bearb. Isaak |
| a    | 01.0  | 2021-05-11 | Isaak | Geprüft      |
| Änd. | Datum | Name       | Norm  |              |



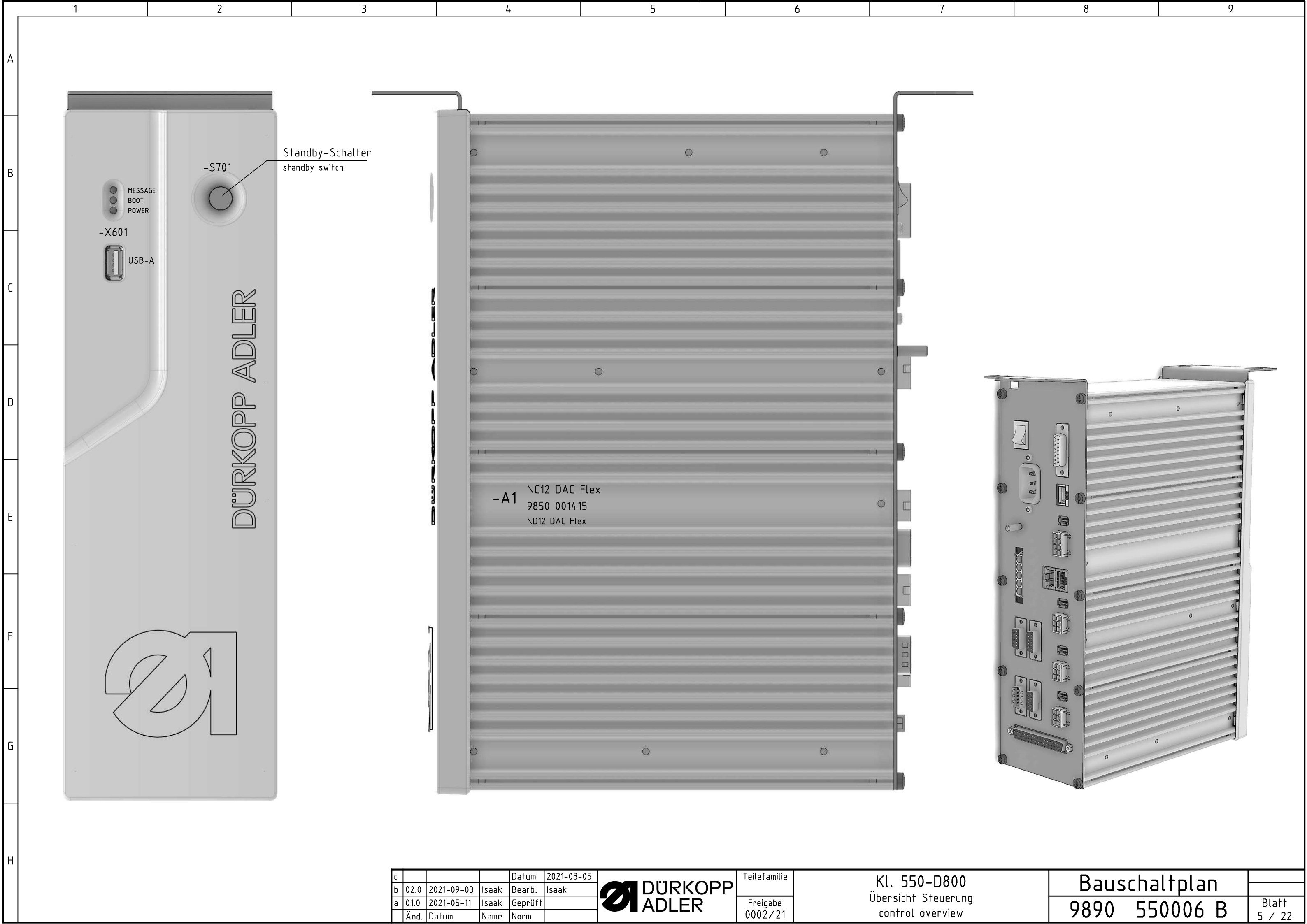
Teilfamilie  
Freigabe  
0002/21

**Kl. 550-D800**  
Schrittmotoren, Schnittstellen  
stepper drives, interfaces

**Bauschaltplan**  
**9890 550006 B**

Blatt  
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Standby-Schalter  
standby switch

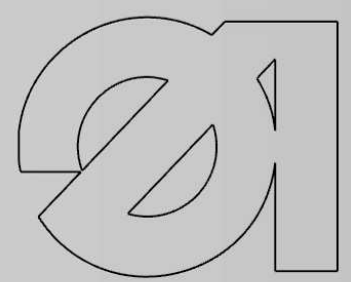
-S701

MESSAGE  
BOOT  
POWER

-X601

USB-A

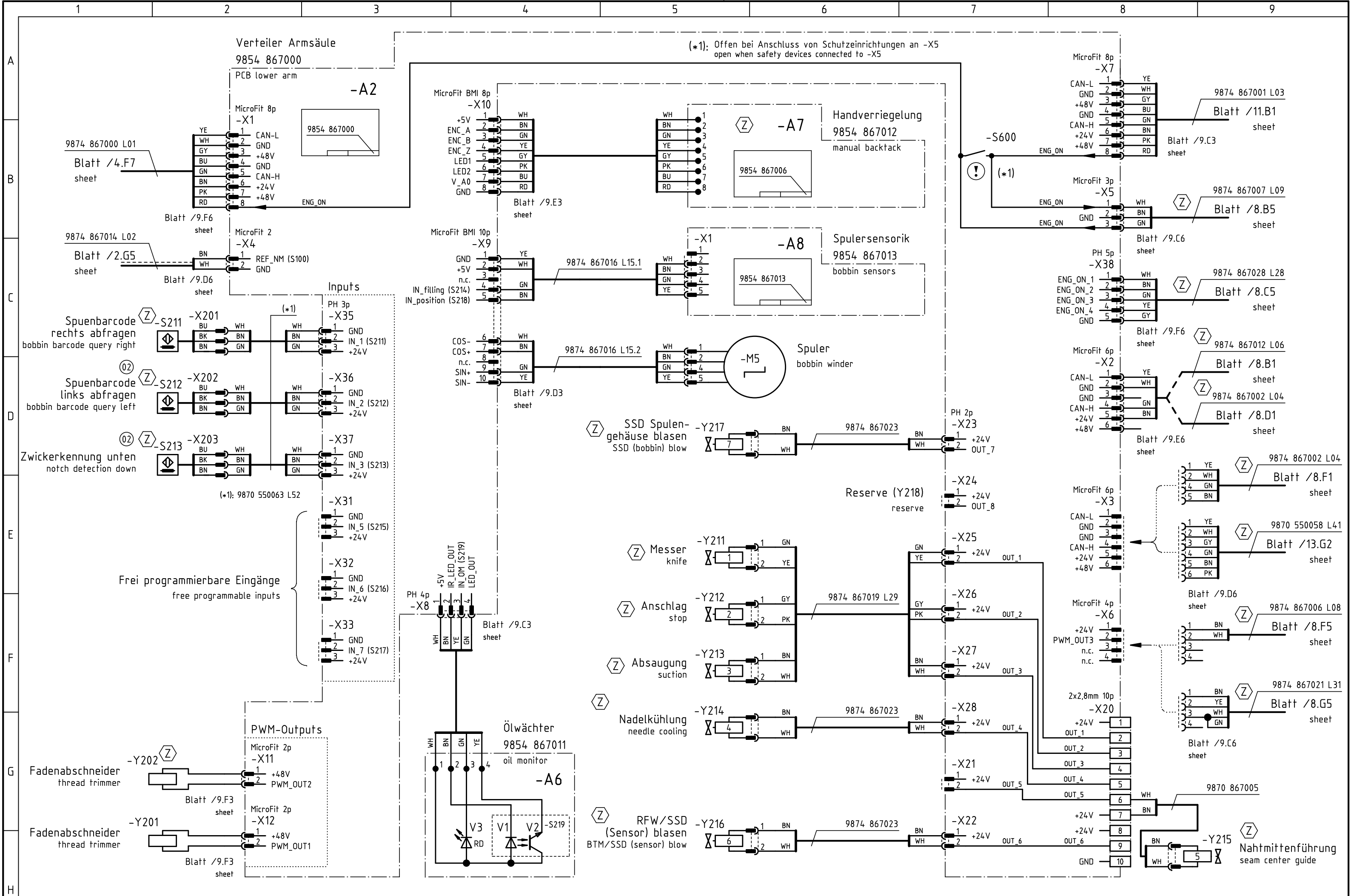
DÜRKOPP ADLER



-A1 \C12 DAC Flex  
9850 0014.15  
\D12 DAC Flex

|   |      |            |       |              |  |              |   |               |  |                 |
|---|------|------------|-------|--------------|--|--------------|---|---------------|--|-----------------|
| c |      |            | Datum | 2021-03-05   |  | Teilefamilie | Kl. 550-D800<br>Übersicht Steuerung<br>control overview | Bauschaltplan |  | Blatt<br>5 / 22 |
| b | 02.0 | 2021-09-03 | Isaak | Bearb. Isaak |  | Freigabe     |   | 9890 550006 B |  |                 |
| a | 01.0 | 2021-05-11 | Isaak | Geprüft      |  |              |   |               |  |                 |
|   | Änd. | Datum      | Name  | Norm         |  |              |   |               |  |                 |





Zusatzausstattung  
Optional equipment

|      |       |            |       |              |
|------|-------|------------|-------|--------------|
| c    |       |            | Datum | 2021-03-05   |
| b    | 02.0  | 2021-09-03 | Isaak | Bearb. Isaak |
| a    | 01.0  | 2021-05-11 | Isaak | Geprüft      |
| Änd. | Datum | Name       | Norm  |              |



Teilefamilie  
Freigabe  
0002/21

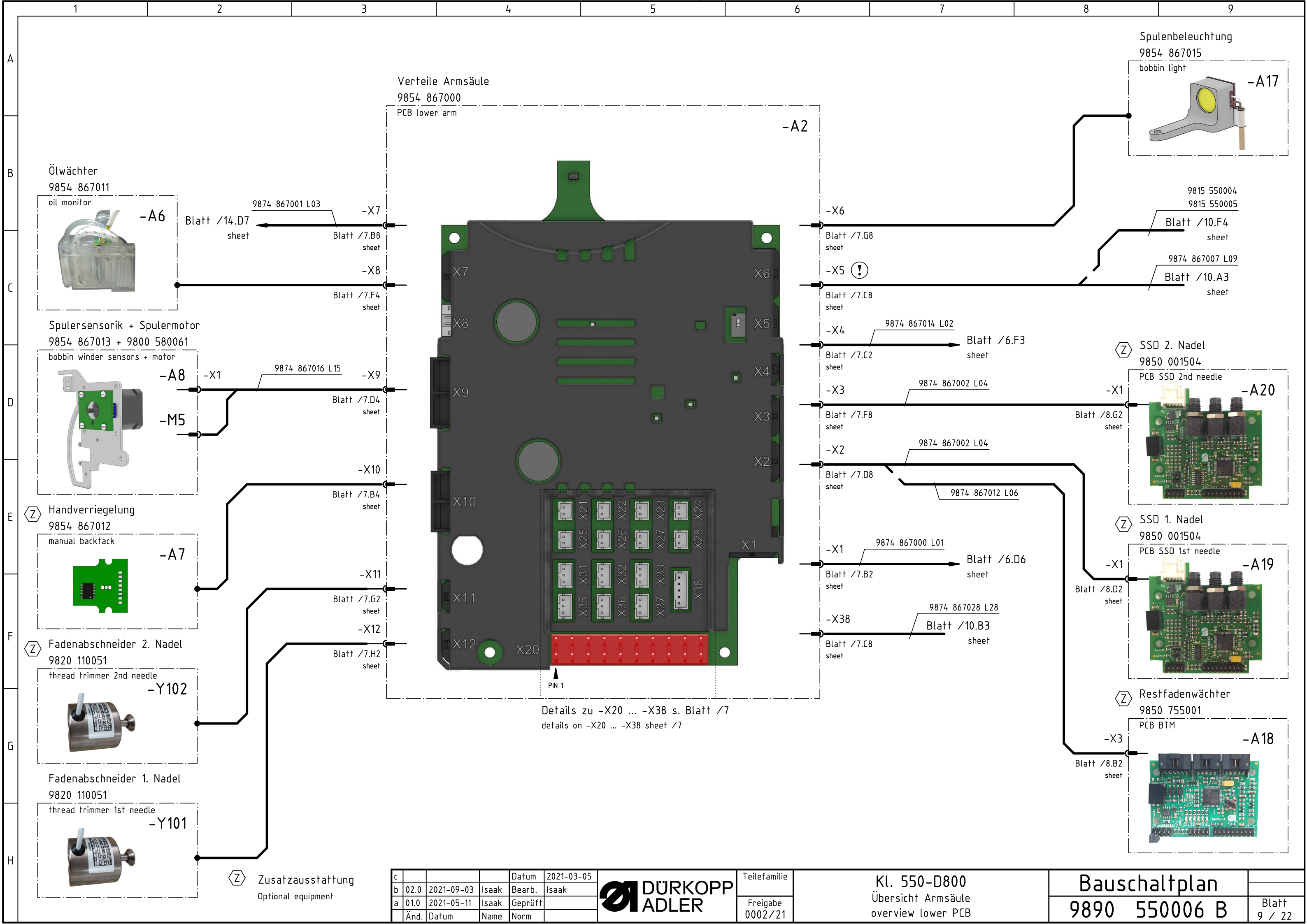
Kl. 550-D800  
Verteilerplatte Armsäule  
distribution board lower arm

Bauschaltplan  
9890 550006 B

Blatt  
7 / 22







**Ölwächter**  
9854 867011  
oil monitor

**-A6**

**Spulensensorik + Spulermotor**  
9854 867013 + 9800 580061  
bobbin winder sensors + motor

**-A8**

**Handverriegelung**  
9854 867012  
manual backtick

**-A7**

**Fadenabschneider 2. Nadel**  
9820 110051  
thread trimmer 2nd needle

**-Y102**

**Fadenabschneider 1. Nadel**  
9820 110051  
thread trimmer 1st needle

**-Y101**

**Spulenbeleuchtung**  
9854 867015  
bobbin light

**-A17**

9815 550004  
9815 550005

Blatt /10.F4  
sheet

9874 867007 L09

Blatt /10.A3  
sheet

**SSD 2. Nadel**  
9850 001504  
PCB SSD 2nd needle

**-A20**

**SSD 1. Nadel**  
9850 001504  
PCB SSD 1st needle

**-A19**

**Restfadenwächter**  
9850 755001  
PCB BTM

**-A18**

**Z** Zusatzausstattung  
Optional equipment

Details zu -X20 ... -X38 s. Blatt /7  
details on -X20 ... -X38 sheet /7

|   |      |            |       |              |
|---|------|------------|-------|--------------|
| c |      |            | Datum | 2021-03-05   |
| b | 02.0 | 2021-09-03 | Isaak | Bearb. Isaak |
| a | 01.0 | 2021-05-11 | Isaak | Geprüft      |
|   | Änd. | Datum      | Name  | Norm         |

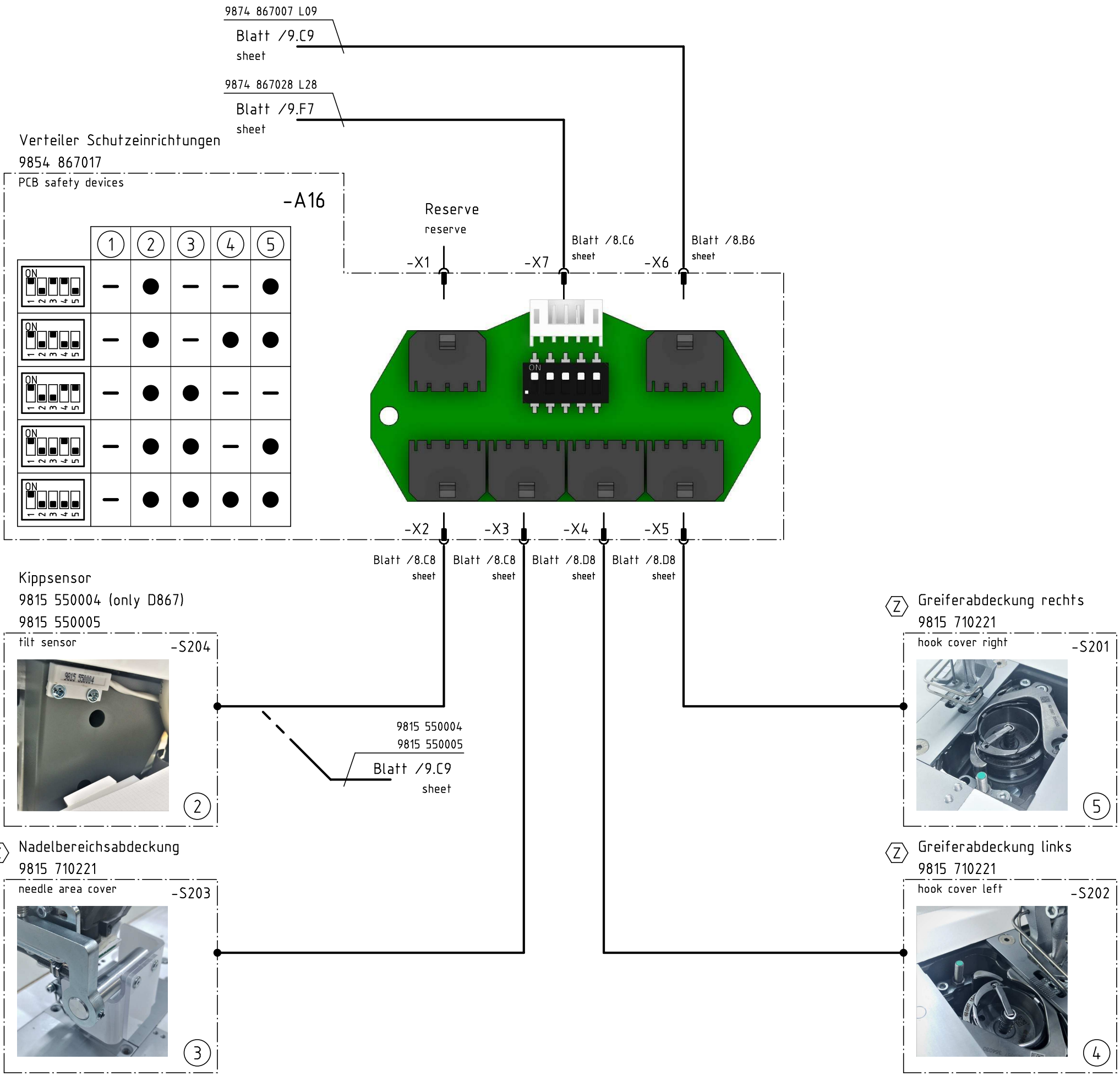


Teilfamilie  
Freigabe  
0002/21

Kl. 550-D800  
Übersicht Armsäule  
overview lower PCB

**Bauschaltplan**  
9890 550006 B

Blatt  
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(Z) Zusatzausstattung  
Optional equipment

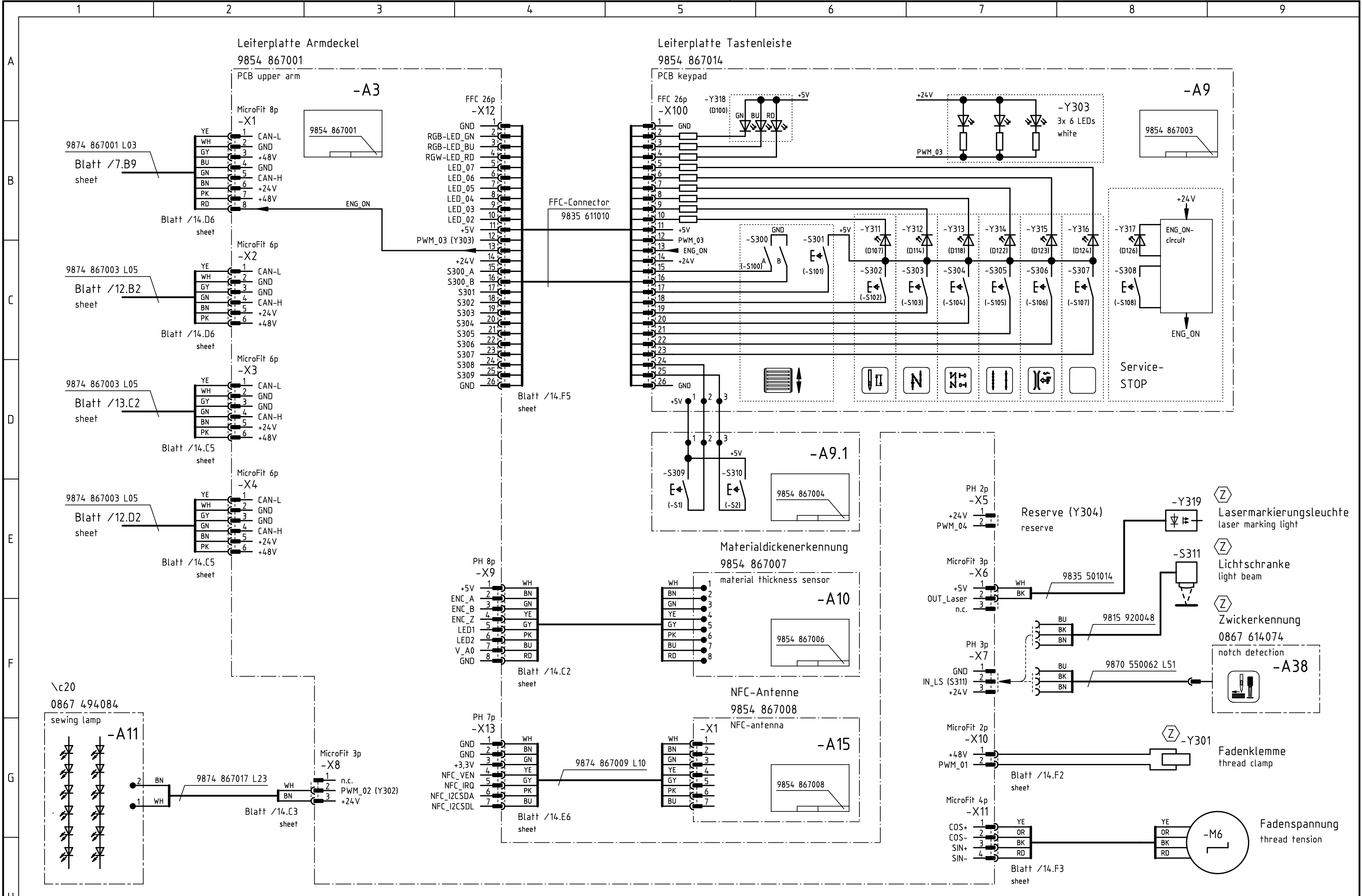
|   |      |            |       |              |
|---|------|------------|-------|--------------|
| c |      |            | Datum | 2021-03-05   |
| b | 02.0 | 2021-09-03 | Isaak | Bearb. Isaak |
| a | 01.0 | 2021-05-11 | Isaak | Geprüft      |
|   | Änd. | Datum      | Name  | Norm         |



Teilefamilie  
Freigabe  
0002/21

Kl. 550-D800  
Übersicht Schutzvorrichtungen  
overview safety devices

Bauschaltplan  
9890 550006 B



Zusatzausstattung  
Optional equipment

|      |       |            |       |              |
|------|-------|------------|-------|--------------|
| c    |       |            | Datum | 2021-03-05   |
| b    | 02.0  | 2021-09-03 | Isaak | Bearb. Isaak |
| a    | 01.0  | 2021-05-11 | Isaak | Geprüft      |
| Änd. | Datum | Name       | Norm  |              |

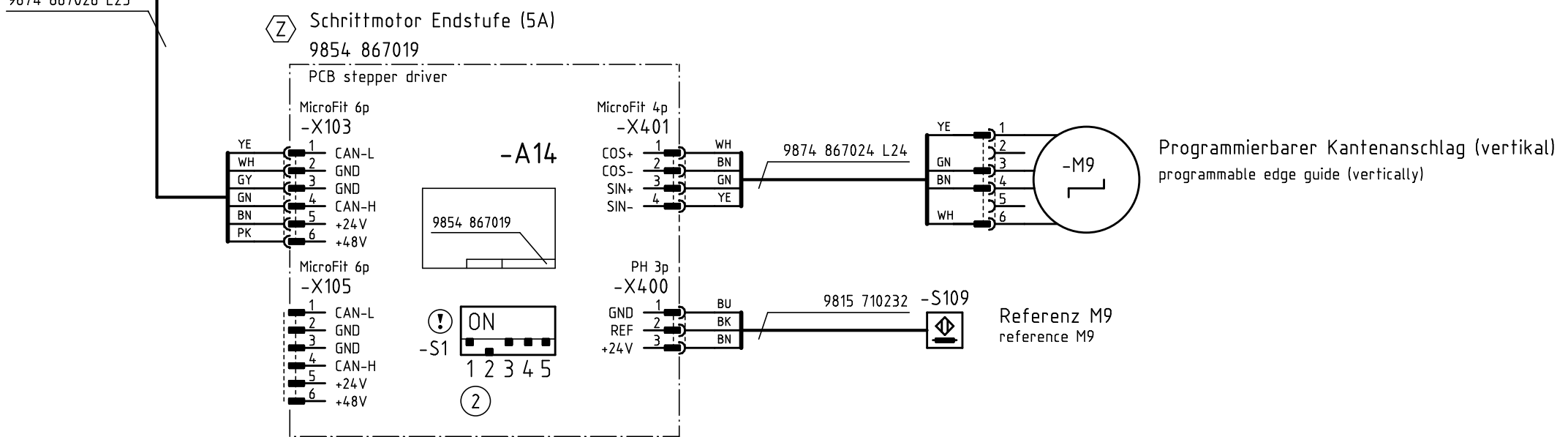
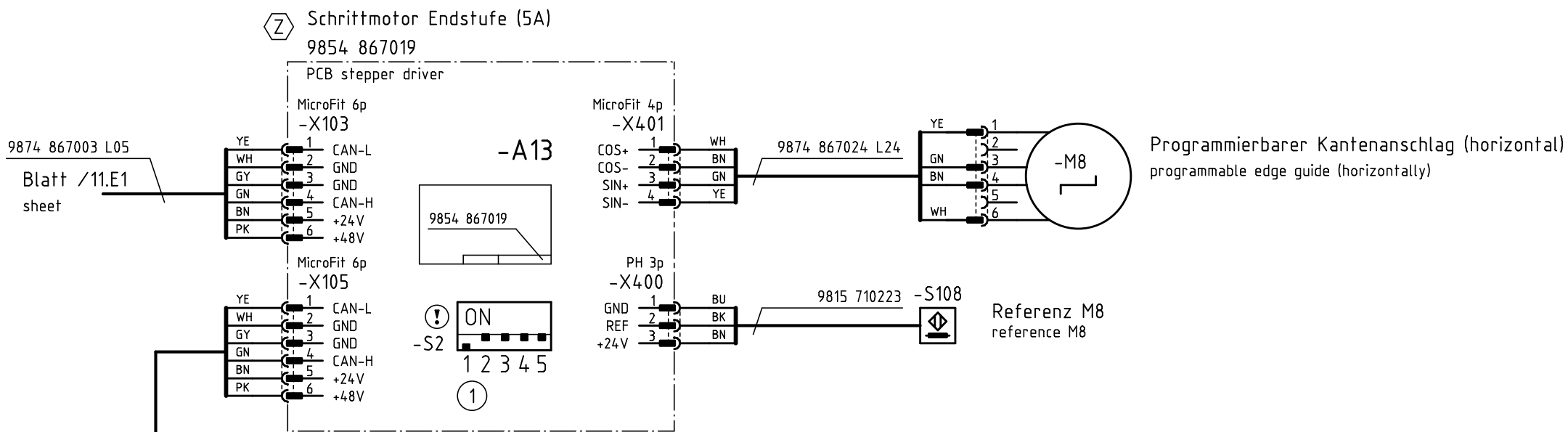
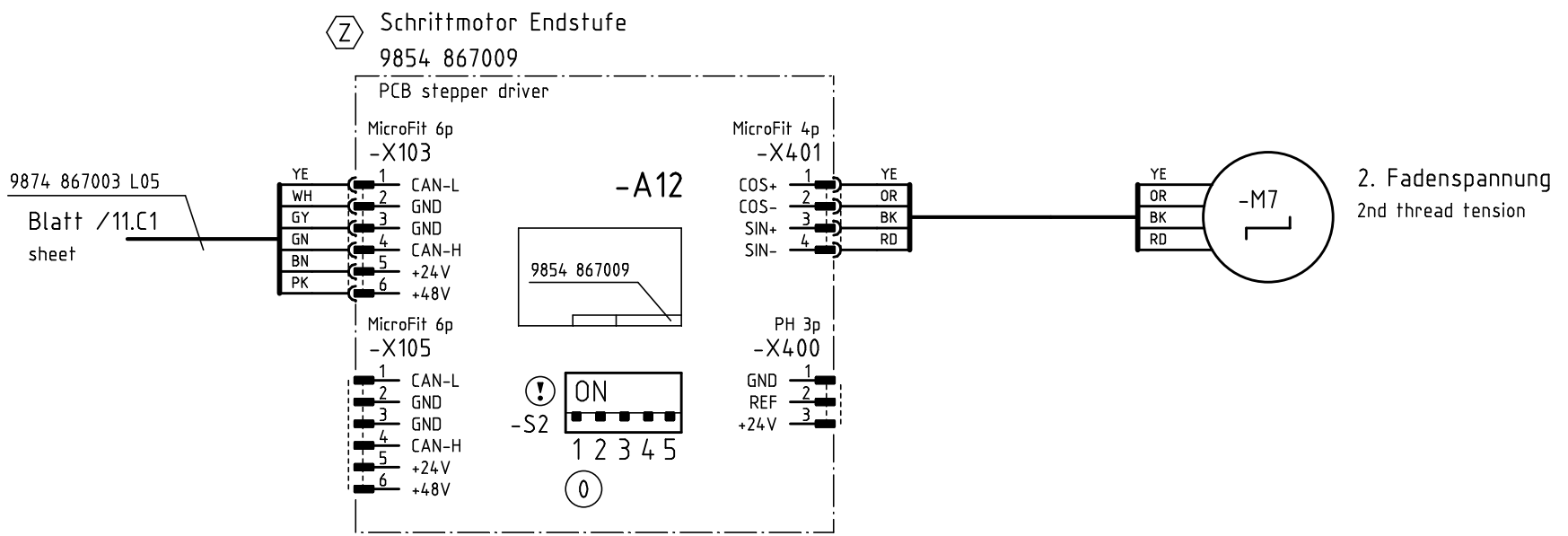


Teilefamilie  
Freigabe  
0002/21

Kl. 550-D800  
Verteilerplatine Armdeckel  
distribution board upper arm

Bauschaltplan  
9890 550006 B

Blatt  
11 / 22



9 CAN-Adresse  
CAN-address

! \C44  
\D44

Z Zusatzausstattung  
Optional equipment

|   |      |            |       |              |
|---|------|------------|-------|--------------|
| c |      |            | Datum | 2021-03-05   |
| b | 02.0 | 2021-09-03 | Isaak | Bearb. Isaak |
| a | 01.0 | 2021-05-11 | Isaak | Geprüft      |
|   | Änd. | Datum      | Name  | Norm         |

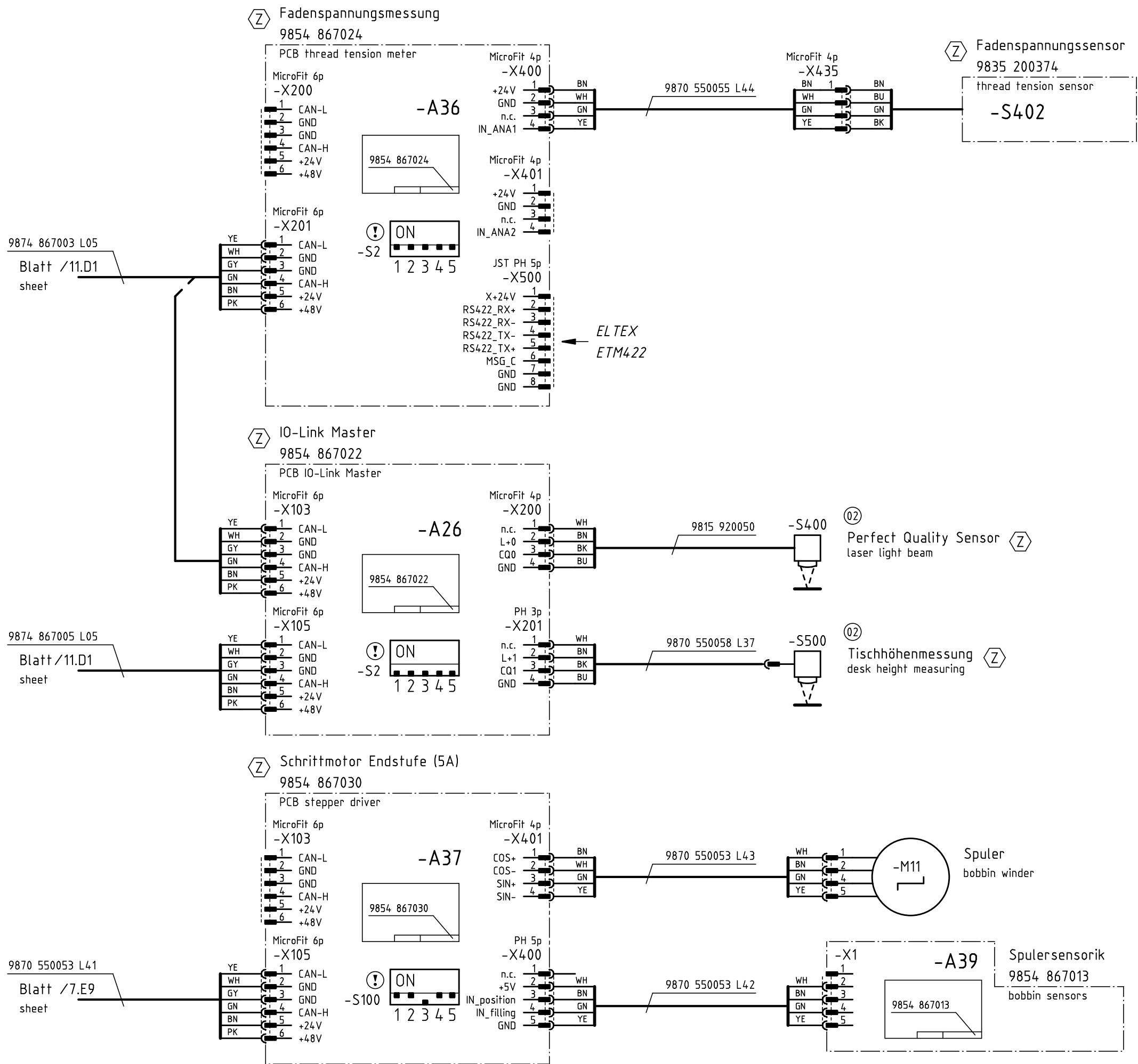


Teilefamilie  
Freigabe  
0002/21

Kl. 550-D800  
Peripherie Armdeckel  
peripherals upper arm

Bauschaltplan  
9890 550006 B

Blatt  
12 / 22



! \C44  
\D44

Z Zusatzausstattung  
Optional equipment

|      |       |            |       |              |
|------|-------|------------|-------|--------------|
| c    |       |            | Datum | 2021-03-05   |
| b    | 02.0  | 2021-09-03 | Isaak | Bearb. Isaak |
| a    | 01.0  | 2021-05-11 | Isaak | Geprüft      |
| Änd. | Datum | Name       | Norm  |              |

**DÜRKOPP ADLER**

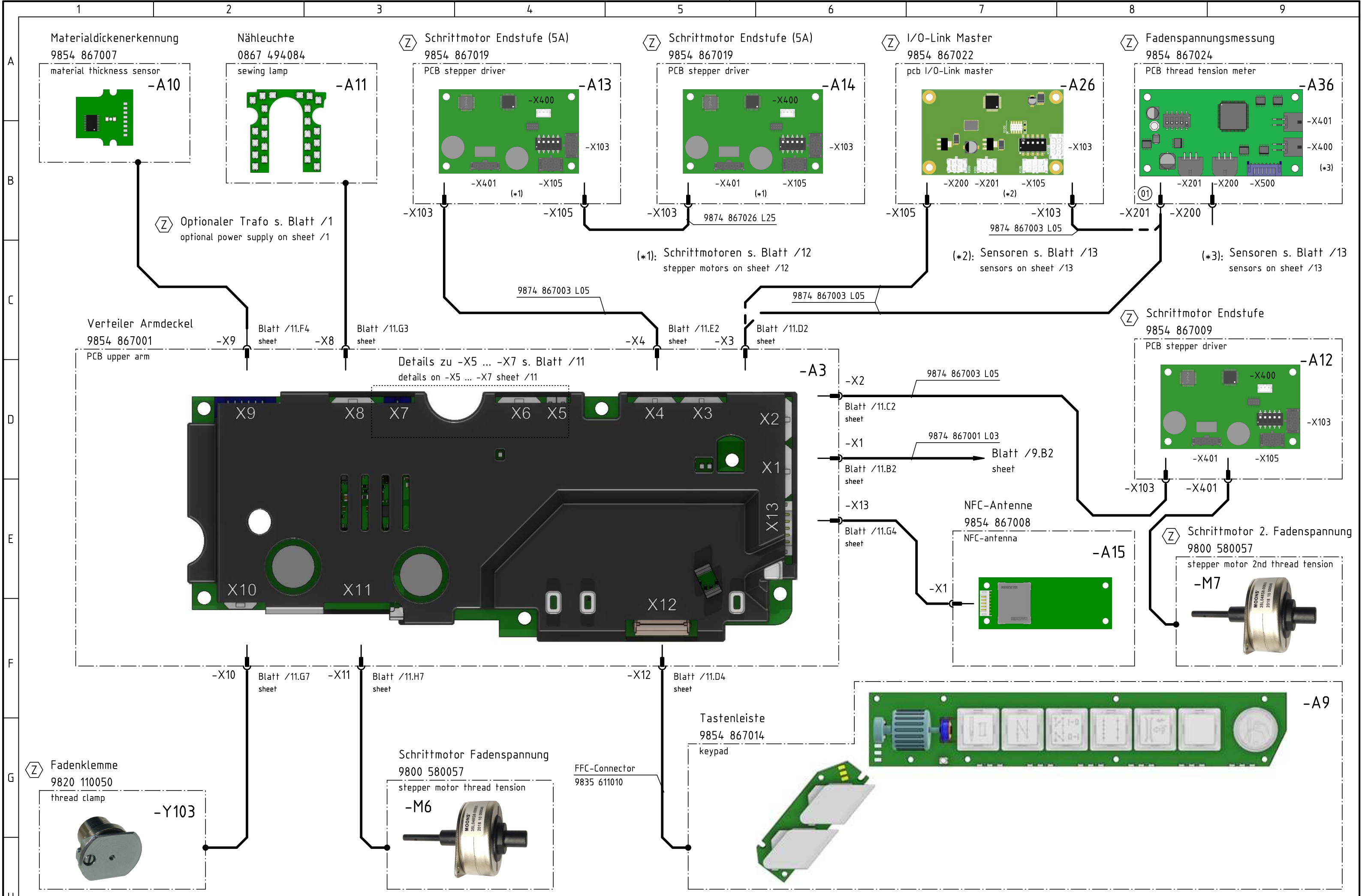
Teilefamilie  
Freigabe  
0002/21

Kl. 550-D800  
Optionale Baugruppen  
optional equipment

**Bauschaltplan**  
**9890 550006 B**

Blatt  
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(Z) Zusatzausstattung  
Optional equipment

|   |      |            |       |         |            |
|---|------|------------|-------|---------|------------|
| c |      |            |       | Datum   | 2021-03-05 |
| b | 02.0 | 2021-09-03 | Isaak | Bearb.  | Isaak      |
| a | 01.0 | 2021-05-11 | Isaak | Geprüft |            |
|   | Änd. | Datum      | Name  | Norm    |            |

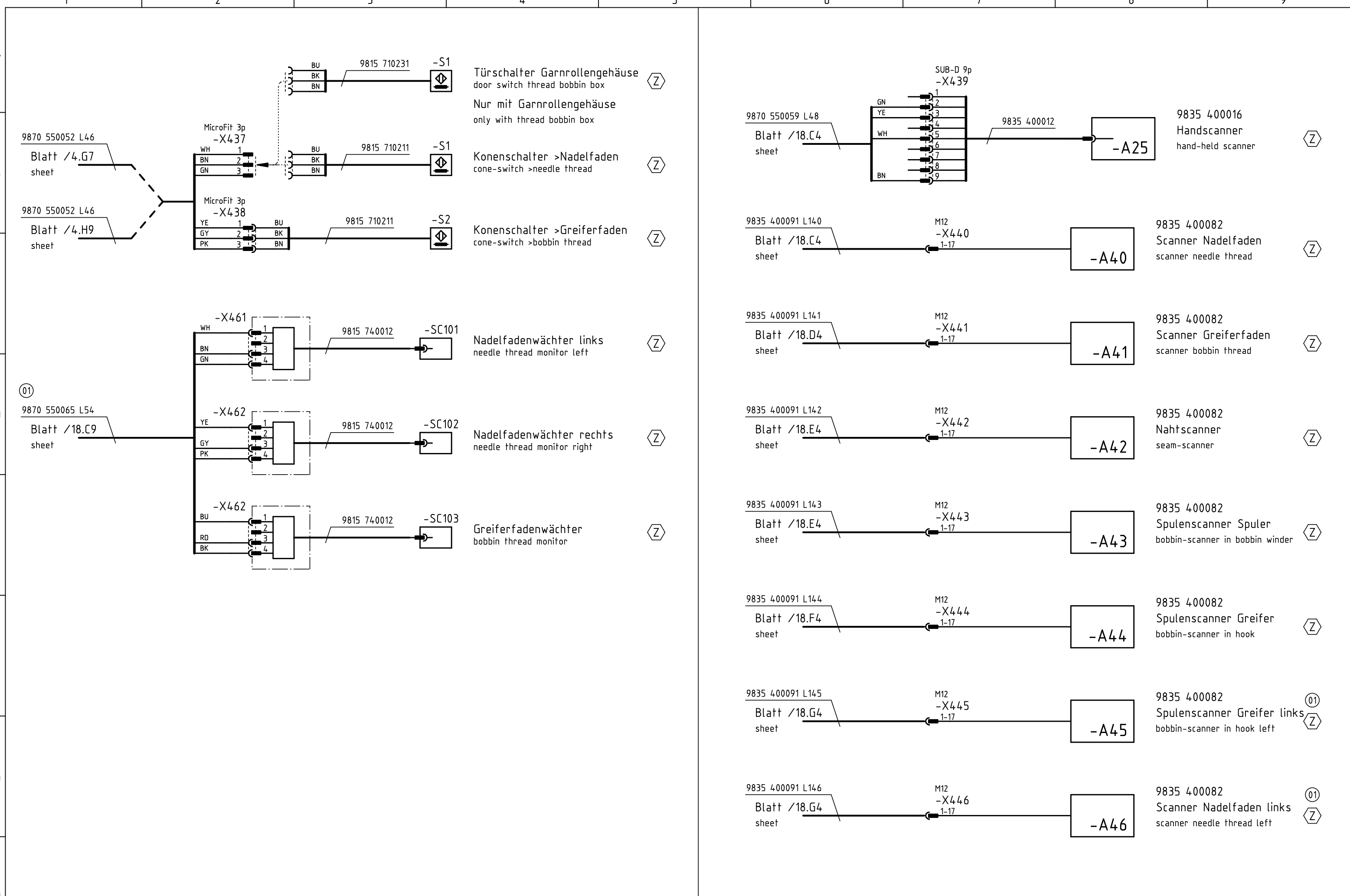


Teilefamilie  
Freigabe  
0002/21

Kl. 550-D800  
Übersicht Armdeckel  
overview upper PCB

Bauschaltplan  
9890 550006 B

Blatt  
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**Z** Zusatzausstattung  
Optional equipment

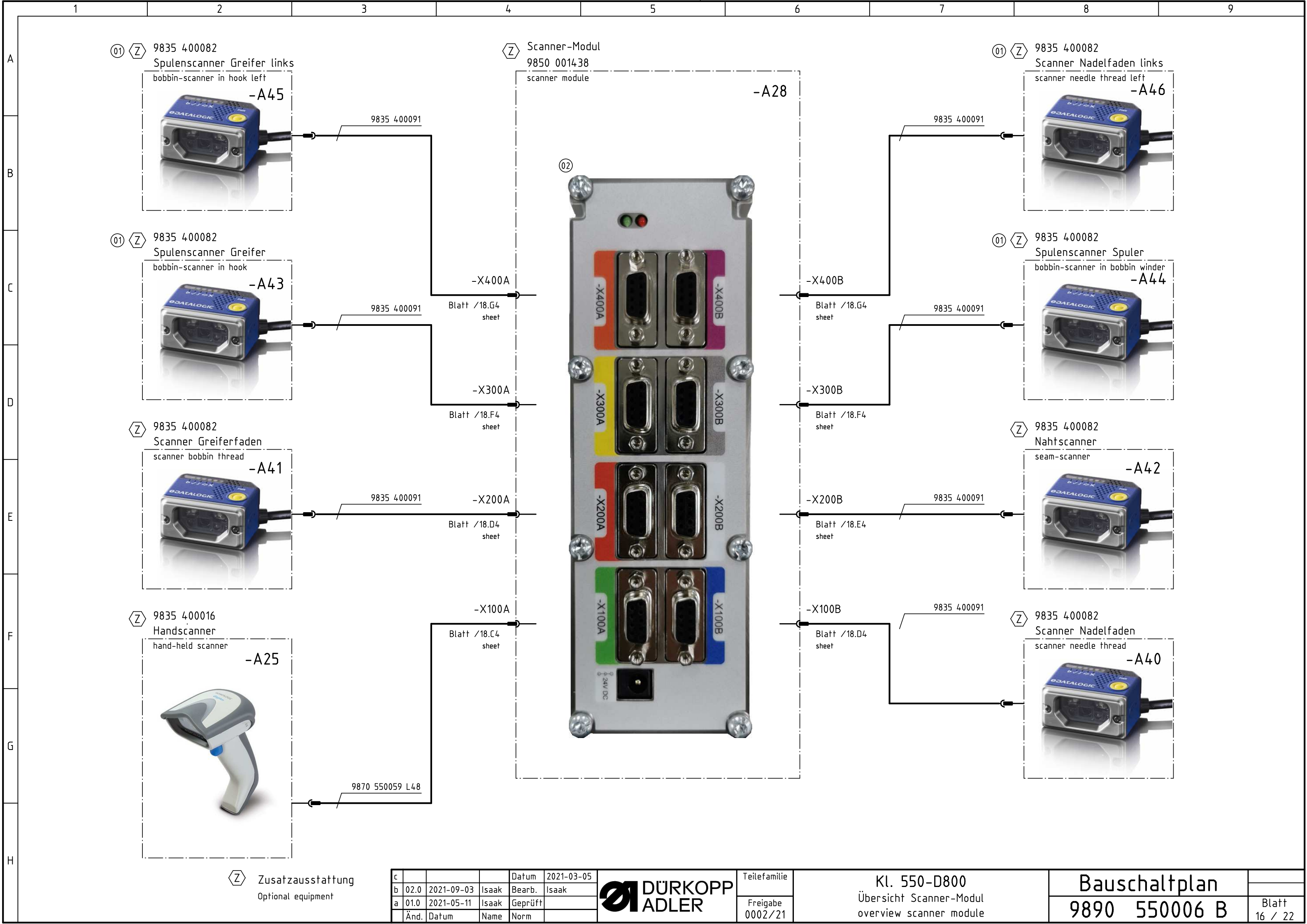
|   |      |            |       |              |
|---|------|------------|-------|--------------|
| c |      |            | Datum | 2021-03-05   |
| b | 02.0 | 2021-09-03 | Isaak | Bearb. Isaak |
| a | 01.0 | 2021-05-11 | Isaak | Geprüft      |
|   | Änd. | Datum      | Name  | Norm         |



|              |         |
|--------------|---------|
| Teilefamilie |         |
| Freigabe     | 0002/21 |

Kl. 550-D800  
Optionale Baugruppen  
optional equipment

**Bauschaltplan**  
**9890 550006 B**



① (Z) 9835 400082  
Spulenscanner Greifer links  
bobbin-scanner in hook left  
-A45

(Z) Scanner-Modul  
9850 001438  
scanner module  
-A28

②

-X400A Blatt /18.G4 sheet

-X300A Blatt /18.F4 sheet

-X200A Blatt /18.D4 sheet

-X100A Blatt /18.C4 sheet

-X400B

-X300B Blatt /18.F4 sheet

-X200B Blatt /18.E4 sheet

-X100B Blatt /18.D4 sheet

24V DC

① (Z) 9835 400082  
Scanner Nadelfaden links  
scanner needle thread left  
-A46

① (Z) 9835 400082  
Spulenscanner Greifer  
bobbin-scanner in hook  
-A43

① (Z) 9835 400082  
Spulenscanner Spuler  
bobbin-scanner in bobbin winder  
-A44

(Z) 9835 400082  
Scanner Greiferfaden  
scanner bobbin thread  
-A41

(Z) 9835 400082  
Nahtscanner  
seam-scanner  
-A42

(Z) 9835 400016  
Handscanner  
hand-held scanner  
-A25

(Z) 9835 400082  
Scanner Nadelfaden  
scanner needle thread  
-A40

(Z) Zusatzausstattung  
Optional equipment

|   |      |            |       |              |
|---|------|------------|-------|--------------|
| c |      |            | Datum | 2021-03-05   |
| b | 02.0 | 2021-09-03 | Isaak | Bearb. Isaak |
| a | 01.0 | 2021-05-11 | Isaak | Geprüft      |
|   | Änd. | Datum      | Name  | Norm         |



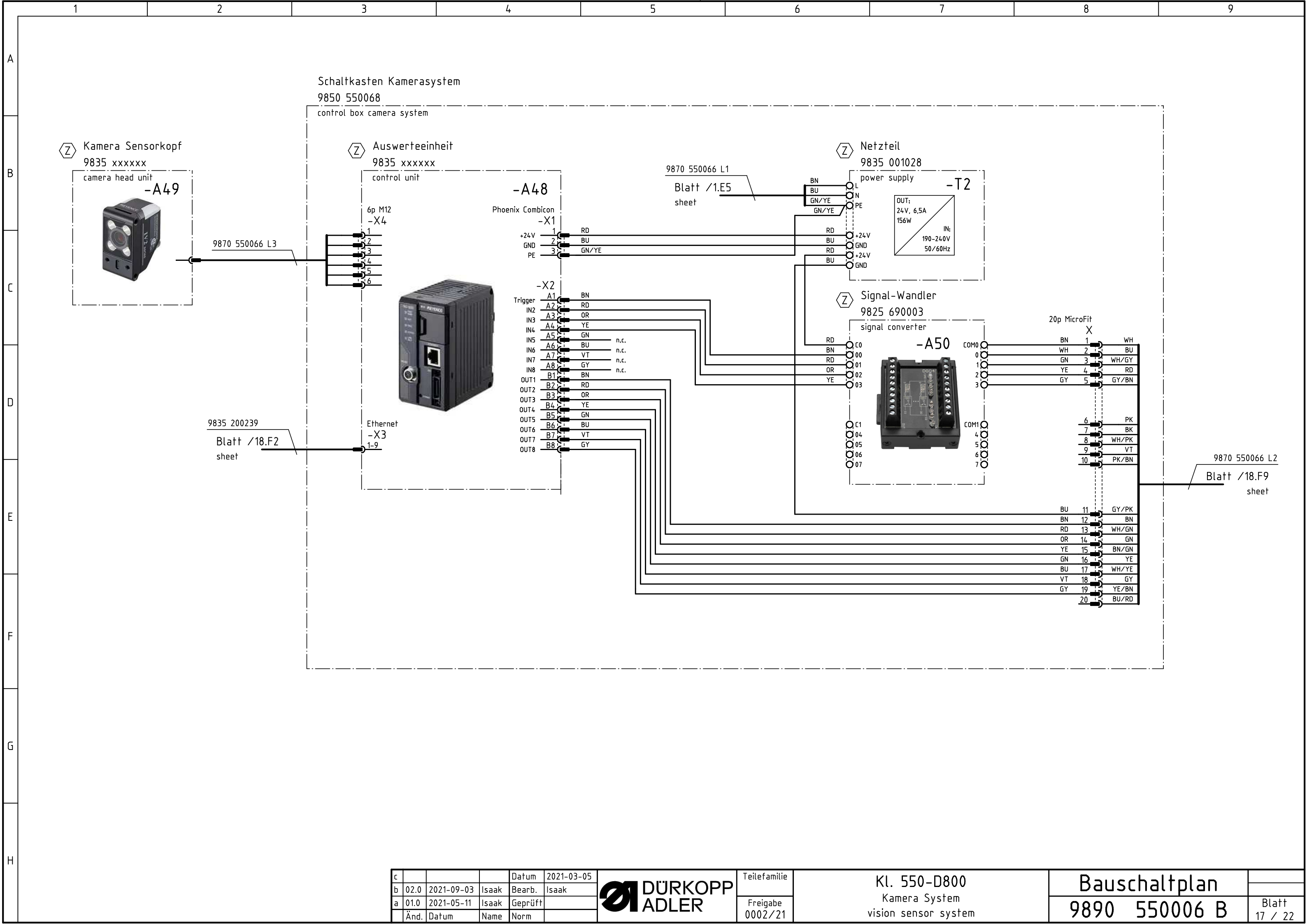
Teilfamilie  
Freigabe  
0002/21

Kl. 550-D800  
Übersicht Scanner-Modul  
overview scanner module

Bauschaltplan  
9890 550006 B

Blatt  
16 / 22





Schaltkasten Kamerasystem  
9850 550068

control box camera system

Ⓩ Kamera Sensorkopf  
9835 xxxxxx



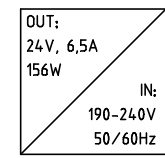
Ⓩ Auswerteeinheit  
9835 xxxxxx

control unit



Ⓩ Netzteil  
9835 001028

power supply



Ⓩ Signal-Wandler  
9825 690003

signal converter



9870 550066 L3

9835 200239  
Blatt /18.F2  
sheet

9870 550066 L1  
Blatt /1.E5  
sheet

9870 550066 L2  
Blatt /18.F9  
sheet

|   |      |            |       |              |
|---|------|------------|-------|--------------|
| c |      |            | Datum | 2021-03-05   |
| b | 02.0 | 2021-09-03 | Isaak | Bearb. Isaak |
| a | 01.0 | 2021-05-11 | Isaak | Geprüft      |
|   | Änd. | Datum      | Name  | Norm         |



Teilefamilie  
Freigabe  
0002/21

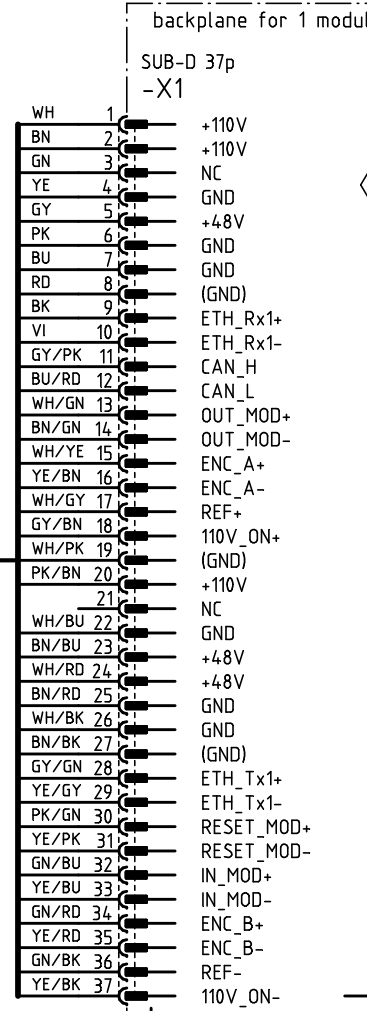
Kl. 550-D800  
Kamera System  
vision sensor system

Bauschaltplan  
9890 550006 B

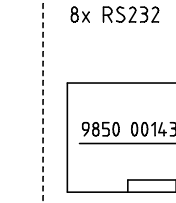
Blatt  
17 / 22

Backplane für 1 Modul  
9850 001419

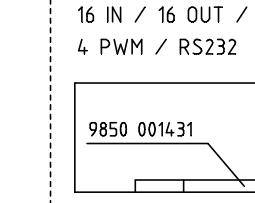
Backplane für 2 Module  
9850 001421



Scanner-Modul  
9850 001438



I/O-Modul  
9850 001430



9870 001075 L40  
Blatt / 4.C9  
sheet

Blatt / 6.H8  
sheet

9835 200239  
Blatt / 17.D2  
sheet

RJ45 8p  
-X500

USB-A 4p  
-X600A

USB-A 4p  
-X600B

DC Power Jack  
-X200  
1-3

SUB-D 9p  
-X100A  
1-9  
Blatt / 15.B6  
sheet

SUB-D 9p  
-X100B  
1-9  
Blatt / 16.F4  
sheet

SUB-D 9p  
-X200A  
1-9  
Blatt / 15.C6  
sheet

SUB-D 9p  
-X200B  
1-9  
Blatt / 16.F6  
sheet

SUB-D 9p  
-X300A  
1-9  
Blatt / 15.C6  
sheet

SUB-D 9p  
-X300B  
1-9  
Blatt / 16.E4  
sheet

SUB-D 9p  
-X400A  
1-9  
Blatt / 15.D6  
sheet

SUB-D 9p  
-X400B  
1-9  
Blatt / 16.D4  
sheet

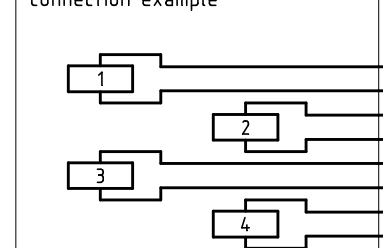
SUB-D 9p  
-X400C  
1-9  
Blatt / 16.D6  
sheet

SUB-D 9p  
-X400D  
1-9  
Blatt / 16.E6  
sheet

SUB-D 9p  
-X400E  
1-9  
Blatt / 16.E4  
sheet

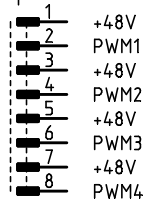
SUB-D 9p  
-X400F  
1-9  
Blatt / 16.E6  
sheet

Anschlussbeispiel  
connection example

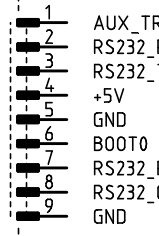


Max. Belastbarkeit  
der Ausgänge:  
max. output current:  
1,0 A

MiniFit 8p  
-X120

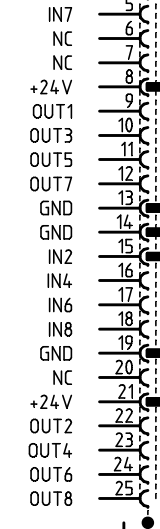


SUB-D 9p  
-X110

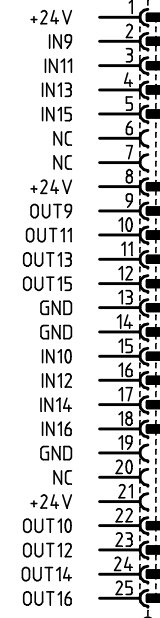


DC Power Jack  
-X200  
1-3

SUB-D 25p  
-X100A



SUB-D 25p  
-X100B



9870 550065 L54  
Blatt / 15.D1  
sheet

9870 550066 L2  
Blatt / 17.E9  
sheet

Zusatzausstattung  
Optional equipment

|   |      |            |       |              |
|---|------|------------|-------|--------------|
| c |      |            | Datum | 2021-03-05   |
| b | 02.0 | 2021-09-03 | Isaak | Bearb. Isaak |
| a | 01.0 | 2021-05-11 | Isaak | Geprüft      |
|   | Änd. | Datum      | Name  | Norm         |



Teilfamilie  
Freigabe  
0002/21

Kl. 550-D800  
Zusatzmodule  
additional modules

Bauschaltplan  
9890 550006 B

Blatt  
18 / 22

|   | 1      | 2   | 3                                      | 4  | 5  | 6                           | 7   | 8  | 9              |
|---|--------|---|--|--|----|-----------------------------|---|--|----------------|
| A |        | Bezeichnung<br>denomination   | Teilenr. Baugruppe<br>partno. assembly | Teilenr. Schaltplan<br>partno. schematic |    | Bezeichnung<br>denomination | Teilenr. Baugruppe<br>partno. assembly  | Teilenr. Schaltplan<br>partno. schematic |                |
|   | -A1    | Steuerung DAC flex<br>control DAC flex  | 9850 001415                            | 9850 001410 9850 001412<br>9850 001411   | ⊗  | -A24                        | Backplane<br>backplane  | 9850 001421                              | 9850 001422    |
|   | -A2    | Verteiler Armsäule<br>PCB lower arm   | 9854 867000                            | 9854 867000                              | ⊗  | -A25                        | Handscanner<br>hand-held scanner  | 9835 400016                              |                |
|   | -A3    | Verteiler Armdeckel<br>PCB upper arm  | 9854 867001                            | 9854 867001                              | ⊗  | -A26                        | IO-Link Master<br>PCB IO-Link master  | 9854 867022                              | 9854 867022    |
| B | -A4    | Maschinen-ID<br>machine-ID  | 9850 001309                            | 9850 001309                              | ⊗  | -A27                        | I/O-Modul<br>I/O module   | 9850 001430                              | 9850 001431 ⊗2 |
|   | -A5    | Bedienfeld Commander Delta<br>control panel   | 9850 001520                            | 9850 001519                              | ⊗  | -A28                        | Scanner-Modul<br>scanner module   | 9850 001438                              | 9850 001439 ⊗2 |
|   | -A6    | Ölwächter<br>oil monitor  | 9854 867011                            | 9854 867011                              |    | -A30                        | Panel PC<br>panel pc  | 9835 200373                              |                |
| C | ⊗ -A7  | Handverriegelung<br>manual backtack   | 9854 867012                            | 9854 867006                              | ⊗  | -A31                        | USV<br>UPS  | 9835 200372                              |                |
|   | -A8    | Spulensensorik<br>bobin winder sensors  | 9854 867013                            | 9854 867013                              | ⊗  | -A32                        | Labeldrucker<br>label printer   | 9835 400034<br>9835 400035               |                |
|   | -A9    | Tastenleiste<br>keypad  | 9854 867014                            | 9854 867003<br>9854 867004               | ⊗  | -A33                        | USB-Verteiler<br>USB hub  | 9835 400094                              |                |
| D | -A10   | Materialdickenerkennung<br>material thickness sensor  | 9854 867007                            | 9854 867006                              | ⊗  | -A34                        | Tischhöhenverstellung<br>PCB desk height adjustment                           | 9854 867023                              | 9854 867023    |
|   | -A11   | Nähleuchte<br>sewing lamp   | 0867 494084                            | 9854 867002                              | ⊗  | -A35                        | Fingerprint-Reader<br>fingerprint reader                                      | 9835 601006                              |                |
|   | ⊗ -A12 | Schrittmotor Endstufe 2. Fadenspannung<br>PCB stepper driver 2nd thread tension                   | 9854 867009                            | 9854 867009                              | ⊗  | -A36                        | Fadenspannungsmessung<br>PCB thread tension meter                             | 9854 867024                              | 9854 867024    |
|   | ⊗ -A13 | Schrittmotor Endstufe Kantenanschlag (horizontal)<br>PCB stepper driver edge guide (horizontally) | 9854 867019                            | 9854 867019                              | ⊗  | -A37                        | Schrittmotor externer Spuler<br>PCB stepper driver external bobbin winder     | 9854 867030                              | 9854 867030    |
| E | ⊗ -A14 | Schrittmotor Endstufe Kantenanschlag (vertikal)<br>PCB stepper driver edge guide (vertically)     | 9854 867019                            | 9854 867019                              | ⊗  | -A38                        | Zwickerkennung<br>notch detection   | 0867 614074                              |                |
|   | -A15   | NFC-Antenne<br>NFC-antenna  | 9854 867008                            | 9854 867008                              | ⊗  | -A39                        | Spulensensorik externer Spuler<br>bobin winder sensors external bobbin winder | 9854 867013                              | 9854 867013    |
|   | ⊗ -A16 | Verteiler Schutzeinrichtungen<br>PCB safety devices   | 9854 867017                            | 9854 867017                              | ⊗  | -A40                        | Scanner Nadelfaden<br>scanner needle thread                                   | 9835 400082                              |                |
| F | ⊗ -A17 | Spulenbeleuchtung<br>bobbin light   | 9854 867015                            | 9854 867015                              | ⊗  | -A41                        | Scanner Greiferfaden (rechts)<br>scanner bobbin thread (right)                | 9835 400082                              |                |
|   | ⊗ -A18 | Restfadenwächter<br>PCB bobbin thread monitor   | 9850 755001                            | 9850 755001                              | ⊗  | -A42                        | Nahtscanner<br>seam-scanner   | 9835 400082                              |                |
|   | ⊗ -A19 | SSD 1. Nadel<br>PCB SSD 1st needle  | 9850 001504                            | 9850 001504                              | ⊗1 | ⊗ -A43                      | Spulenscanner Greifer (rechts)<br>bobbin-scanner in hook (right)              | 9835 400082                              |                |
|   | ⊗ -A20 | SSD 2. Nadel<br>PCB SSD 2nd needle  | 9850 001504                            | 9850 001504                              | ⊗1 | ⊗ -A44                      | Spulenscanner Spuler<br>bobbin-scanner in bobbin winder                       | 9835 400082                              |                |
| G | -A21   | Pedal<br>pedal  | 9850 220001                            |  | ⊗1 | ⊗ -A45                      | Spulenscanner Greifer links<br>bobbin-scanner in hook left                    | 9835 400082                              |                |
|   | ⊗ -A22 | Nählichttrafo<br>power supply f. sewing lamp  | 9850 001083                            | 9850 001083                              | ⊗1 | ⊗ -A46                      | Scanner Nadelfaden links<br>scanner needle thread left                        | 9835 400082                              |                |
| H | ⊗ -A23 | Knieschalter<br>knee switch   | 9880 002010                            | 9880 002010                              |    |                             |   |  |                |

⊗ Zusatzausstattung  
Optional equipment

|   |      |            |        |            |
|---|------|------------|--------|------------|
| c |      |            | Datum  | 2021-03-05 |
| b |      |            | Bearb. | Isaak      |
| a | 01.0 | 2021-05-11 | Isaak  | Geprüft    |
|   | Änd. | Datum      | Name   | Norm       |



|              |         |
|--------------|---------|
| Teilefamilie |         |
| Freigabe     | 0002/21 |

Kl. 550-D800  
Teileliste  
part list

Bauschaltplan  
9890 550006 B

|     |       | Angeschlossen an:<br>connected to: | Bezeichnung<br>denomination  | Teilenummer<br>partnumber  |
|-----|-------|------------------------------------|--|----------------------------|
| (Z) | -S1   | -A1 Blatt /15.A3<br>sheet          | IN_1 / Konenschalter >Nadelfaden / Türschalter<br>cone-switch >needle thread / door switch             | 9815 710211<br>9815 710231 |
| (Z) | -S2   | -A1 Blatt /15.C3<br>sheet          | IN_2 / Konenschalter >Greiferfaden<br>cone-switch >bobbin thread                                       | 9815 710211                |
|     | -S3   | -A1 Blatt /4.G6<br>sheet           | IN_3 / Reserve<br>reserve  |                            |
| (Z) | -S4   | -A1 Blatt /2.G3<br>sheet           | IN_A / Knieschalter<br>knee switch   |                            |
| (Z) | -S5   | -A1 Blatt /2.G3<br>sheet           | IN_B / Knieschalter<br>knee switch   |                            |
|     | -S100 | -A2 Blatt /7.C2<br>sheet           | Referenz Nähmotor<br>reference sewing drive  |                            |
| (Z) | -S108 | -A13 Blatt /12.E6<br>sheet         | Referenz Schrittmotor Kantenanschlag (horizontal)<br>reference stepper drive edge guide (horizontally) | 9815 710223                |
| (Z) | -S109 | -A14 Blatt /12.G6<br>sheet         | Referenz Schrittmotor Kantenanschlag (vertikal)<br>reference stepper drive edge guide (vertically)     | 9815 710232                |
| (Z) | -S201 | -A16 Blatt /8.D8<br>sheet          | ENG_ON_1 / Greiferabdeckung rechts<br>hook cover right   | 9815 710221                |
| (Z) | -S202 | -A16 Blatt /8.D8<br>sheet          | ENG_ON_2 / Greiferabdeckung links<br>hook cover left   | 9815 710221                |
| (Z) | -S203 | -A16 Blatt /8.C8<br>sheet          | ENG_ON_3 / Nadelbereichsabdeckung<br>needle area cover   | 9815 710221                |
| (Z) | -S204 | -A16 Blatt /8.B8<br>sheet          | ENG_ON_4 / Kippsensor<br>filt switch   | 9815 550004<br>9815 550005 |
| (Z) | -S211 | -A2 Blatt /7.C3<br>sheet           | IN_1 / Spulenbarcode abfragen<br>bobbin barcode query  | 9815 710231                |
|     | -S212 | -A2 Blatt /7.D3<br>sheet           | IN_2 / Reserve<br>reserve  |                            |
|     | -S213 | -A2 Blatt /7.D3<br>sheet           | IN_3 / Reserve<br>reserve  |                            |
|     | -S214 | -A2 Blatt /7.C4<br>sheet           | IN_4 / Spuler Füllstand<br>bobbin winder filling   |                            |
|     | -S215 | -A2 Blatt /7.E3<br>sheet           | IN_5 / Reserve<br>reserve  |                            |
|     | -S216 | -A2 Blatt /7.E3<br>sheet           | IN_6 / Reserve<br>reserve  |                            |
|     | -S217 | -A2 Blatt /7.F3<br>sheet           | IN_7 / Reserve<br>reserve  |                            |
|     | -S218 | -A2 Blatt /7.C4<br>sheet           | IN_8 / Spuler Position<br>bobbin winder position   |                            |
|     | -S219 | -A2 Blatt /7.H4<br>sheet           | IN_9 / Ölwächter<br>oil monitor  |                            |

|     |        | Angeschlossen an:<br>connected to: | Bezeichnung<br>denomination                                | Teilenummer<br>partnumber |
|-----|--------|------------------------------------|--|---------------------------|
|     | -S300  | -A9 Blatt /11.C6<br>sheet          | IN_1 / Scrollrad<br>scroll wheel                           |                           |
|     | -S301  | -A9 Blatt /11.C6<br>sheet          | IN_2 / Taste Scrollrad<br>button scroll wheel              |                           |
|     | -S302  | -A9 Blatt /11.C6<br>sheet          | IN_3 / Taste "Nadel hoch/tief"<br>button "needle up/down"  |                           |
|     | -S303  | -A9 Blatt /11.C6<br>sheet          | IN_4 / Taste "Riegel"<br>button "backtack"                 |                           |
|     | -S304  | -A9 Blatt /11.C7<br>sheet          | IN_5 / Taste "Riegel an/aus"<br>button "backtack on/off"   |                           |
|     | -S305  | -A9 Blatt /11.C7<br>sheet          | IN_6 / Taste "2. Stichlänge"<br>button "2nd stitch length" |                           |
|     | -S306  | -A9 Blatt /11.C7<br>sheet          | IN_7 / Taste "Fadenspannung"<br>button "thread tension"    |                           |
|     | -S307  | -A9 Blatt /11.C8<br>sheet          | IN_8 / Taste 6<br>button 6                                 |                           |
|     | -S308  | -A9 Blatt /11.C8<br>sheet          | IN_9 / Taste "Service-Stop"<br>button "service-stop"       |                           |
|     | -S309  | -A9 Blatt /11.E5<br>sheet          | IN_10 / Favoritentaste 1<br>favorite button 1              |                           |
|     | -S310  | -A9 Blatt /11.E5<br>sheet          | IN_11 / Favoritentaste 2<br>favorite button 2              |                           |
| (Z) | -S311  | -A2 Blatt /11.E8<br>sheet          | IN_12 / Lichtschranke<br>light beam                        | 9815 920048               |
| (Z) | -S400  | -A26 Blatt /13.D6<br>sheet         | Perfect Quality Sensor<br>laser light beam                 | 9815 920050               |
| (Z) | -S500  | -A26 Blatt /13.E6<br>sheet         | Tischhöhenmessung<br>desk height measuring                 | 9815 740036               |
| (Z) | -S402  | -A36 Blatt /13.A7<br>sheet         | Fadenspannungssensor<br>thread tension sensor              | 9835 200374               |
|     | -S700  | -A1 Blatt /2.C3<br>sheet           | Hauptschalter DAC flex<br>main switch DAC flex             |                           |
|     | -S701  | -A1 Blatt /2.C3<br>sheet           | Standby-Taster DAC flex<br>standby button DAC flex         |                           |
| (Z) | -SC101 | -A27 Blatt /15.D3<br>sheet         | Nadelfadenwächter links<br>needle thread monitor left      | 9815 740012               |
| (Z) | -SC102 | -A27 Blatt /15.D3<br>sheet         | Nadelfadenwächter rechts<br>needle thread monitor right    | 9815 740012               |
| (Z) | -SC103 | -A27 Blatt /15.E3<br>sheet         | Greiferfadenwächter<br>bobbin thread monitor               | 9815 740012               |

(Z) Zusatzausstattung  
Optional equipment

|   |      |            |        |            |
|---|------|------------|--------|------------|
| c |      |            | Datum  | 2021-03-05 |
| b |      |            | Bearb. | Isaak      |
| a | 01.0 | 2021-05-11 | Isaak  | Geprüft    |
|   | Änd. | Datum      | Name   | Norm       |



Teilfamilie  
Freigabe  
0002/21

Kl. 550-D800  
Eingangsliste  
input list

Bauschaltplan  
9890 550006 B

A  
B  
C  
D  
E  
F  
G  
H

|     |       | Angeschlossen an:<br>connected to: | Bezeichnung<br>denomination                                    | Teilenummer<br>partnumber    |
|-----|-------|------------------------------------|--|------------------------------|
| (Z) | -Y1   | -A1 Blatt /4.G6 sheet              | OUT_1 / Gestell hochfahren<br>move desk up                     |                              |
| (Z) | -Y2   | -A1 Blatt /4.G6 sheet              | OUT_2 / Gestell herunterfahren<br>move desk down               |                              |
| (Z) | -Y3   | -A1 Blatt /4.H6 sheet              | OUT_3 / Reserve<br>reserve                                     |                              |
| (Z) | -Y101 | -A1 Blatt /4.G6 sheet              | PWM_1 / Reserve<br>reserve                                     |                              |
| (Z) | -Y102 | -A1 Blatt /4.G6 sheet              | PWM_2 / Reserve<br>reserve                                     |                              |
|     | -Y201 | -A2 Blatt /7.H1 sheet              | PWM_1 / Fadenabschneider 1. Nadel<br>thread trimmer 1st needle | 9820 110051                  |
| (Z) | -Y202 | -A2 Blatt /7.G1 sheet              | PWM_2 / Fadenabschneider 2. Nadel<br>thread trimmer 2nd needle | 9820 110051                  |
| (Z) | -Y203 | -A2 Blatt /8.F8 sheet              | PWM_3 / Spulenbeleuchtung<br>bobin light                       | 9854 867015                  |
| (Z) | -Y211 | -A2 Blatt /7.E5 sheet              | OUT_1 / NSB_Messer<br>NSB_knife                                | 9710 063420                  |
| (Z) | -Y212 | -A2 Blatt /7.F5 sheet              | OUT_2 / NSB_Anschlag<br>NSB_stop                               | 9710 063420                  |
| (Z) | -Y213 | -A2 Blatt /7.F5 sheet              | OUT_3 / NSB_Absaugung<br>NSB_suction                           | 9710 063420                  |
| (Z) | -Y214 | -A2 Blatt /7.G5 sheet              | OUT_4 / Nadelkühlung<br>needle cooling                         | 9710 063420                  |
| (Z) | -Y215 | -A2 Blatt /7.H9 sheet              | OUT_5 / Nahtmittenföhrung<br>seam center guide                 | 9710 063420                  |
| (Z) | -Y216 | -A2 Blatt /7.H5 sheet              | OUT_6 / RFW/SSD (Sensor) blasen<br>BTM/SSD (sensor) blow       | 9710 063420 /<br>9710 061412 |
| (Z) | -Y217 | -A2 Blatt /7.D5 sheet              | OUT_7 / SSD Spulengehäuse blasen<br>SSD bobin blow             | 9710 061412                  |
| (Z) | -Y218 | -A2 Blatt /7.E6 sheet              | OUT_8 / Reserve<br>reserve                                     |                              |
| (Z) | -Y301 | -A3 Blatt /11.G8 sheet             | PWM_1 / Fadenklemme<br>thread clamp                            | 9820 110050                  |
|     | -Y302 | -A3 Blatt /11.G3 sheet             | PWM_2 / Nähleuchte<br>sewing lamp                              | 9854 867002                  |
|     | -Y303 | -A3 Blatt /11.A7 sheet             | PWM_3 / Vorfeldbeleuchtung<br>handling area light              |                              |
| (Z) | -Y304 | -A3 Blatt /11.E7 sheet             | PWM_4 / Reserve<br>reserve                                     |                              |

|     |       | Angeschlossen an:<br>connected to: | Bezeichnung<br>denomination                            | Teilenummer<br>partnumber |
|-----|-------|------------------------------------|--|---------------------------|
|     | -Y311 | -A3 Blatt /11.C6 sheet             | OUT_1 / LED Taste 1<br>LED button 1                    |                           |
|     | -Y312 | -A3 Blatt /11.C7 sheet             | OUT_2 / LED Taste 2<br>LED button 2                    |                           |
|     | -Y313 | -A3 Blatt /11.C7 sheet             | OUT_3 / LED Taste 3<br>LED button 3                    |                           |
|     | -Y314 | -A3 Blatt /11.C7 sheet             | OUT_4 / LED Taste 4<br>LED button 4                    |                           |
|     | -Y315 | -A3 Blatt /11.C7 sheet             | OUT_5 / LED Taste 5<br>LED button 5                    |                           |
|     | -Y316 | -A3 Blatt /11.C8 sheet             | OUT_6 / LED Taste 6<br>LED button 6                    |                           |
|     | -Y317 | -A3 Blatt /11.C8 sheet             | OUT_7 / LED Service Stop<br>LED Service Stop           |                           |
|     | -Y318 | -A3 Blatt /11.A5 sheet             | OUT_8 / Status-LED (RGB)<br>status LED (RGB)           |                           |
| (Z) | -Y319 | -A3 Blatt /11.E8 sheet             | OUT_9 / Lasermarkierungsleuchte<br>laser marking light | 9835 501014               |

|     |      | Bezeichnung<br>denomination   | Teilenummer<br>partnumber |
|-----|------|---|---------------------------|
|     | -M1  | Nähmotor<br>sewing drive  | 9800 170046               |
|     | -M2  | Schrittmotor Stichtlänge<br>stepper drive stitch length                             | 9800 580060               |
|     | -M3  | Schrittmotor Fußlüftung<br>stepper drive foot lifting                               | 9800 580060               |
|     | -M4  | Schrittmotor Transporthub<br>stepper drive transport stroke                         | 9800 580060               |
|     | -M5  | Schrittmotor Spuler<br>stepper drive bobbin winder                                  | 9800 580061               |
| (Z) | -M6  | Schrittmotor Fadenspannung<br>stepper drive thread tension                          | 9800 580057               |
| (Z) | -M7  | Schrittmotor 2. Fadenspannung<br>stepper drive 2nd thread tension                   | 9800 580057               |
| (Z) | -M8  | Schrittmotor Kantenanschlag (horizontal)<br>stepper drive edge guide (horizontally) | 9800 580059               |
| (Z) | -M9  | Schrittmotor Kantenanschlag (vertikal)<br>stepper drive edge guide (vertically)     | 9800 580059               |
| (Z) | -M10 | Höhenverstellung<br>height adjustment   | —                         |
| (Z) | -M11 | Schrittmotor externer Spuler<br>stepper drive external bobbin winder                | 9800 580061               |

(Z) Zusatzausstattung  
Optional equipment

|   |      |            |        |            |
|---|------|------------|--------|------------|
| c |      |            | Datum  | 2021-03-05 |
| b |      |            | Bearb. | Isaak      |
| a | 01.0 | 2021-05-11 | Isaak  | Geprüft    |
|   | Änd. | Datum      | Name   | Norm       |

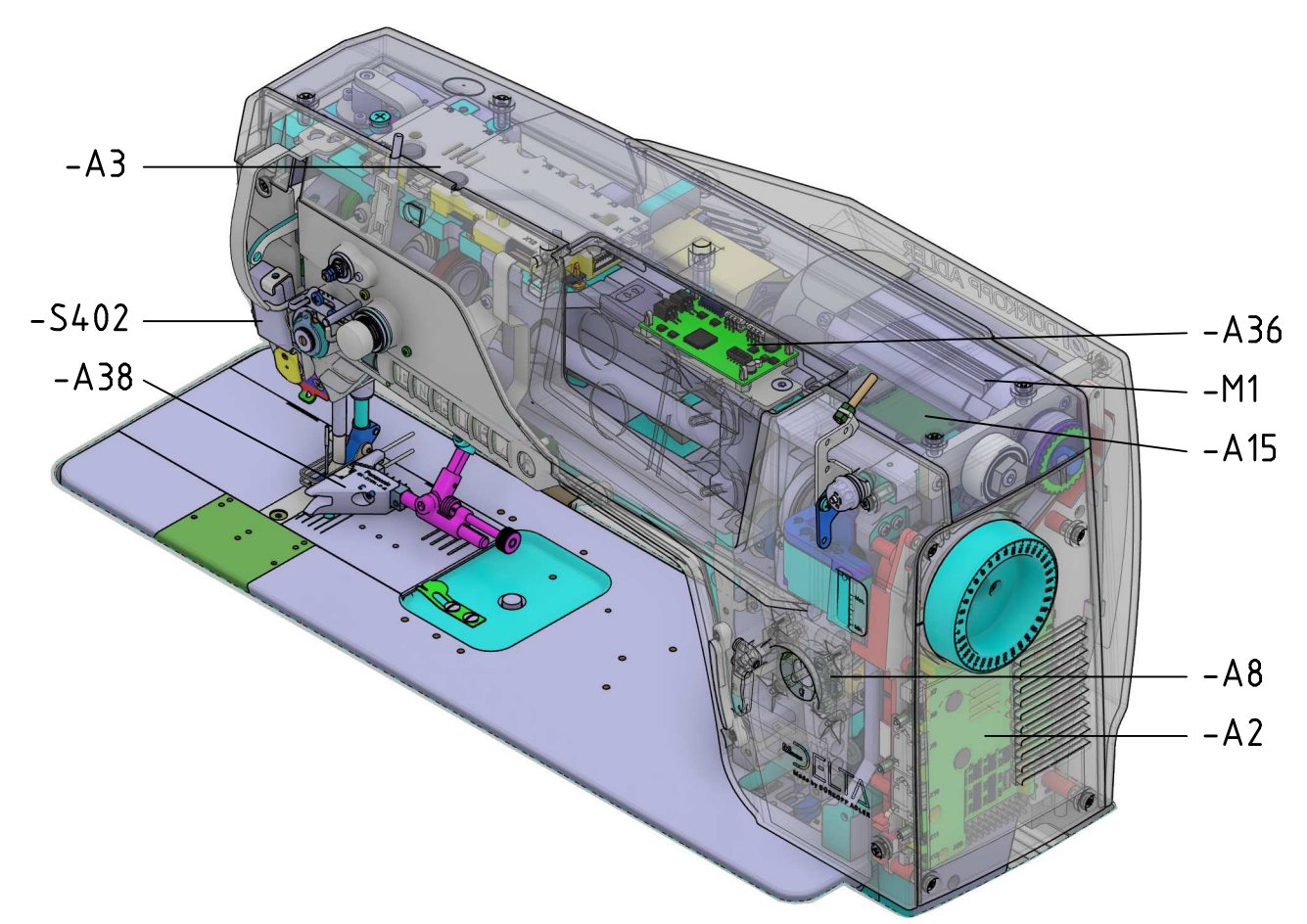
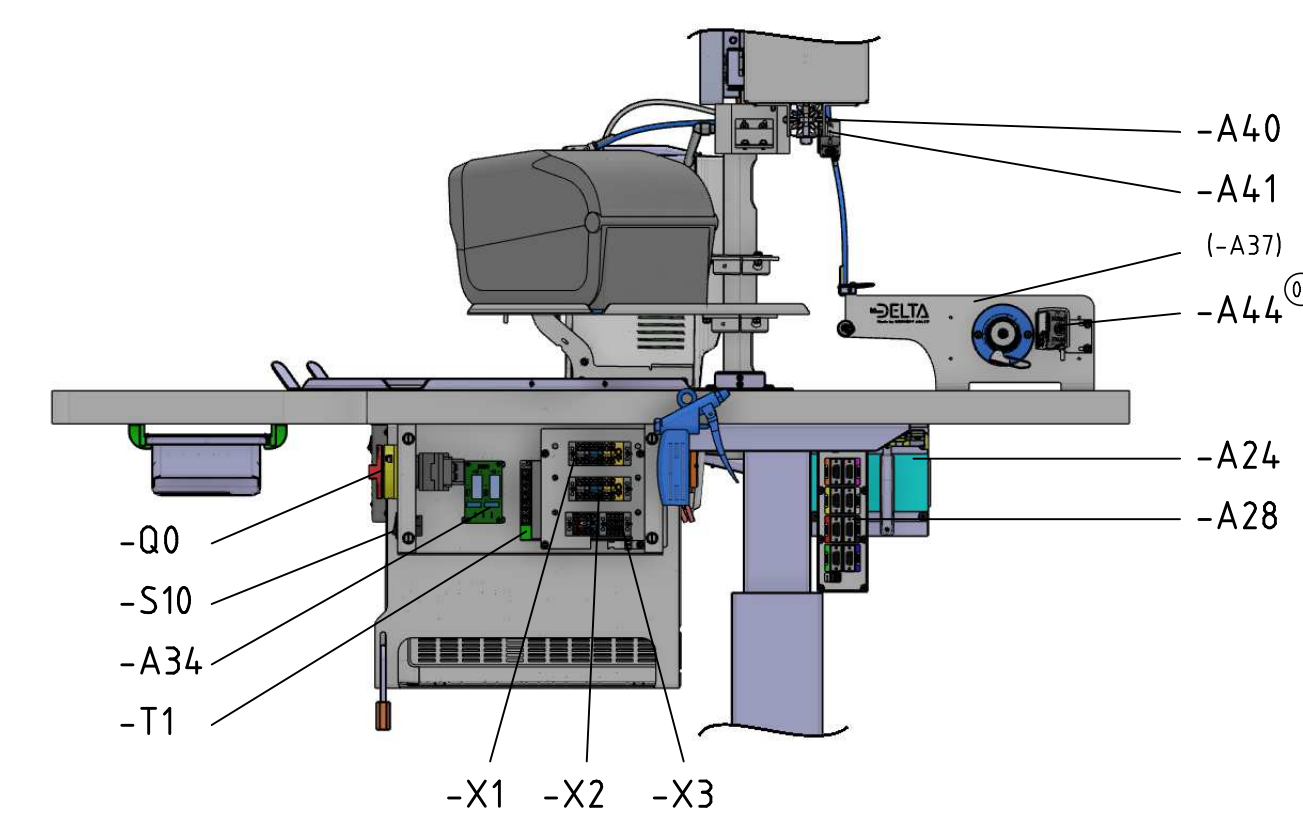
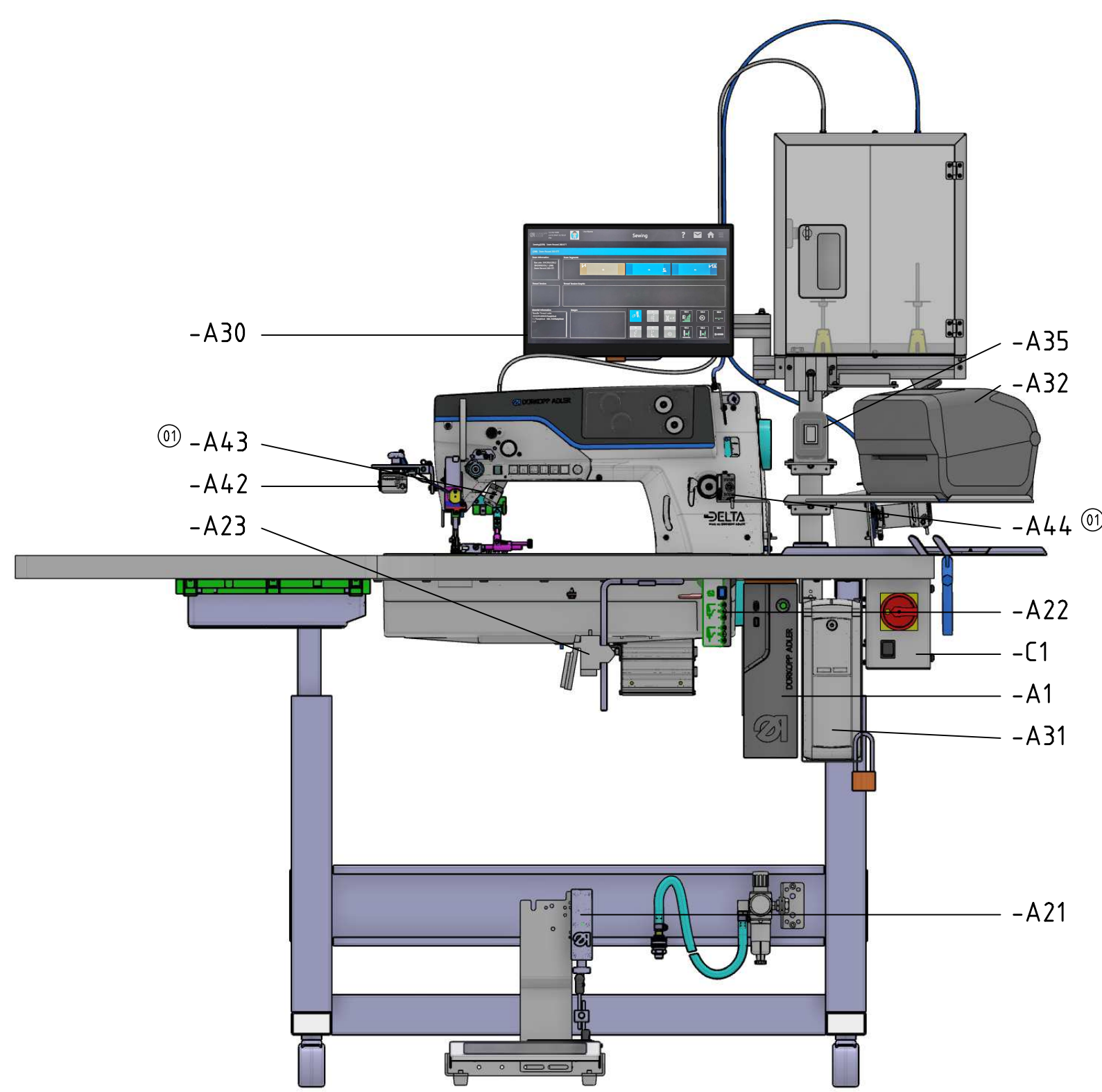



|             |         |
|-------------|---------|
| Teilfamilie |         |
| Freigabe    | 0002/21 |

Kl. 550-D800  
Ausgangsliste  
output list

Bauschaltplan  
9890 550006 B





|   |      |            |        |            |  |              |   |                                       |  |         |
|---|------|------------|--------|------------|--|--------------|---|---------------------------------------|--|---------|
| c |      |            | Datum  | 2021-03-05 |  <b>DÜRKOPP<br/>ADLER</b> | Teilefamilie | Kl. 550-D800<br>Betriebsmittelkennzeichnung<br>item designation | <b>Bauschaltplan</b><br>9890 550006 B |  |         |
| b |      |            | Bearb. | Isaak      |  | Freigabe     |   |                                       |  | Blatt   |
| a | 01.0 | 2021-05-11 | Isaak  | Geprüft    |  | 0002/21      |   |                                       |  | 22 / 22 |
|   | Änd. | Datum      | Name   | Norm       |  |              |   |                                       |  |         |

**Klasse/Class 550-D800**

| Nr./No. | Teilenummer/<br>part number | Menge/<br>Quantity | Bezeichnung           | Description        |
|---------|-----------------------------|--------------------|-----------------------|--------------------|
| 1       | 0037 001280                 | 2                  | Fadenspannungsscheibe | Tension disc       |
| 2       | 0271 000275                 | 1                  | Spulenfeder           | Spring             |
| 3       | 0271 001397                 | 1                  | Druckfeder            | Pressure spring    |
| 4       | 0291 000159                 | 2                  | Fadenführung          | Thread guide       |
| 5       | 0367 110340                 | 2                  | Fadenanziehrolle      | Tension roller     |
| 6       | 0467 110220                 | 4                  | Spannungsscheibe      | Tension disc       |
| 7       | 0667 156440                 | 1                  | Spannungsfeder        | Tension spring     |
| 8       | 0667 175020                 | 1                  | Messer                | Knife              |
| 9       | 0867 114070                 | 1                  | Wellenfeder           | Spring             |
| 10      | 0867 114280                 | 1                  | Anzugsfeder           | Tensile spring     |
| 11      | 0867 150170                 | 2                  | Druckfeder            | Presser spring     |
| 12      | 0867 354160                 | 1                  | Fadenziehmesser       | Knife              |
| 13      | 0867 354110                 | 1                  | Gegenmesser           | Counterknife       |
| 14      | 0867 354120                 | 1                  | Klemmfeder            | Clamping spring    |
| 15      | 0992 016580                 | 6                  | Zyl.Schr. mit Zapfen  | Screw              |
| 16      | 0992 023560                 | 3                  | Li.Senkschr.          | Sunk screw         |
| 17      | 0992 023577                 | 3                  | Li.Senkschr.          | Screw              |
| 18      | 9047 008023                 | 1                  | Spezialfett           | Special grease     |
| 19      | 9202 002067                 | 6                  | Zyl.Schr.             | Cyl. Screw         |
| 20      | 9202 002077                 | 3                  | Zyl.Schr.             | Cyl. Screw         |
| 21      | 9202 042077                 | 3                  | Zyl.Schr.             | Cyl. Screw         |
| 22      | 9202 100535                 | 3                  | Senkschr.             | Sunk screw         |
| 23      | 9203 312412                 | 5                  | Senkschr.             | Sunk screw         |
| 24      | 9205 101827                 | 10                 | Gew.Stift             | Threaded pin       |
| 25      | 9205 102477                 | 10                 | Gew.Stift             | Threaded pin       |
| 26      | 9820 110050                 | 1                  | Fadenklemm-Magnet     | Thread clamp magne |









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