

**756 D**

Teileliste und Näheinrichtungen  
Parts List and Sewing Equipment

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Parts List and Sewing Equipment  
756 D

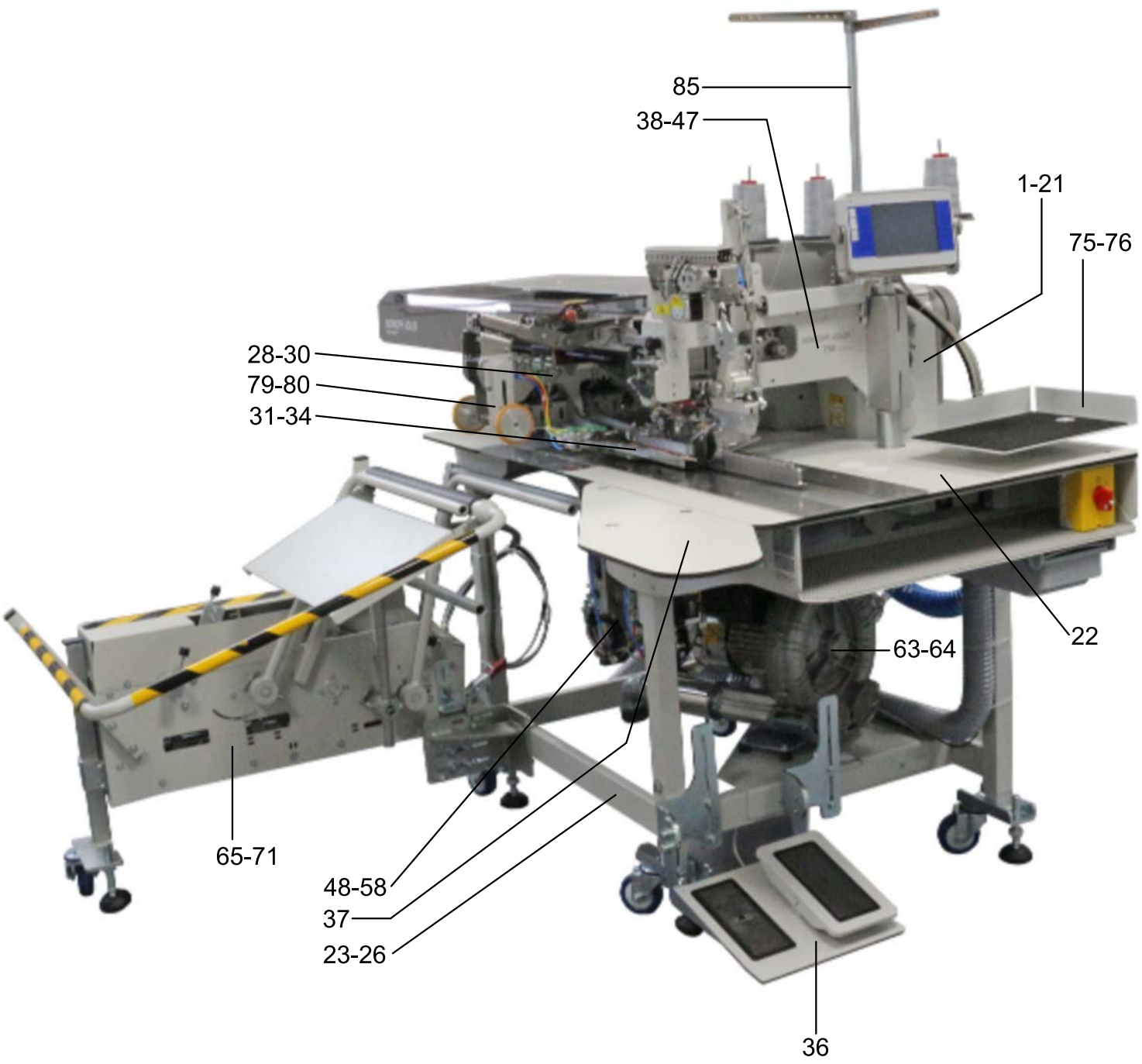
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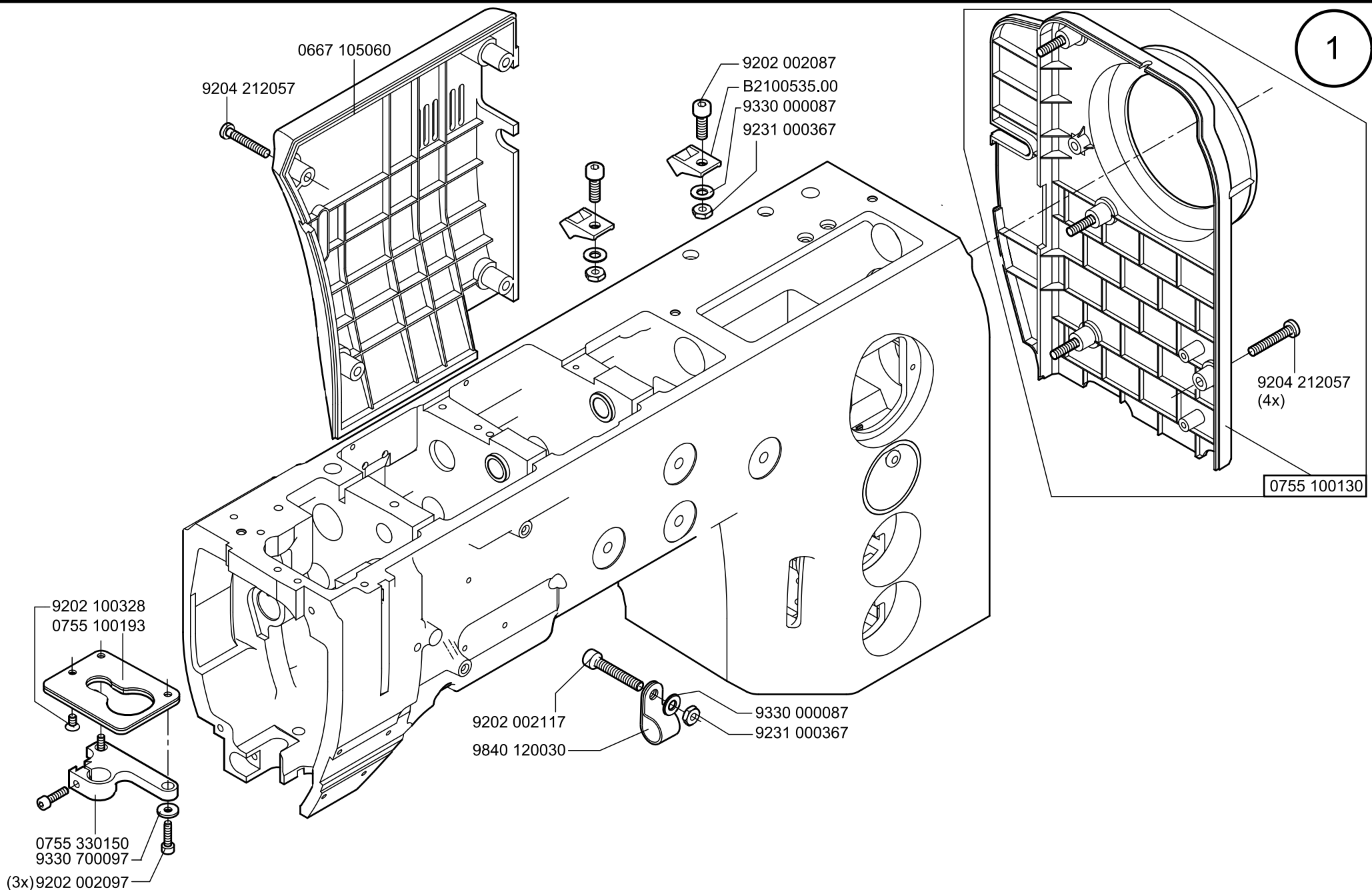
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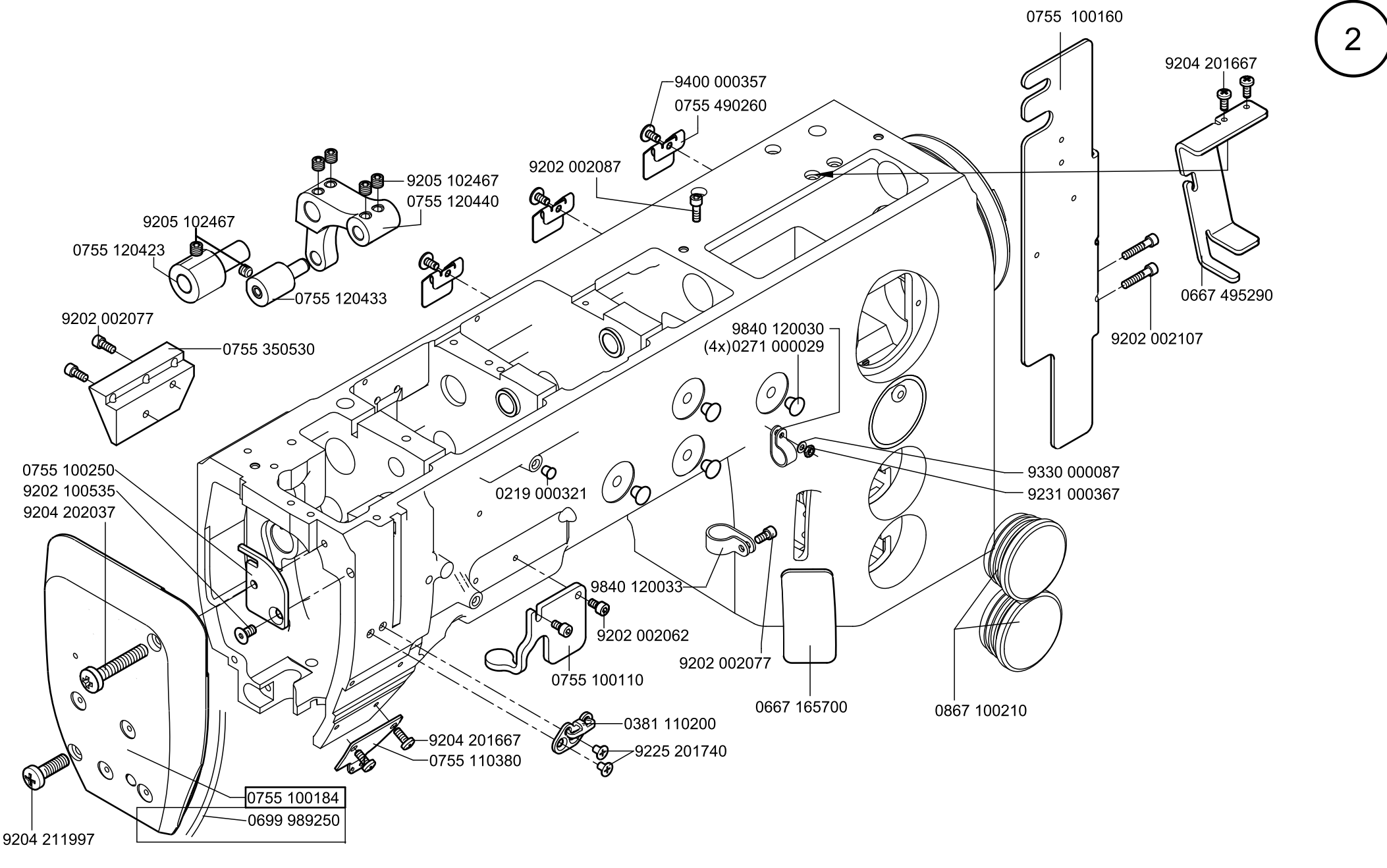


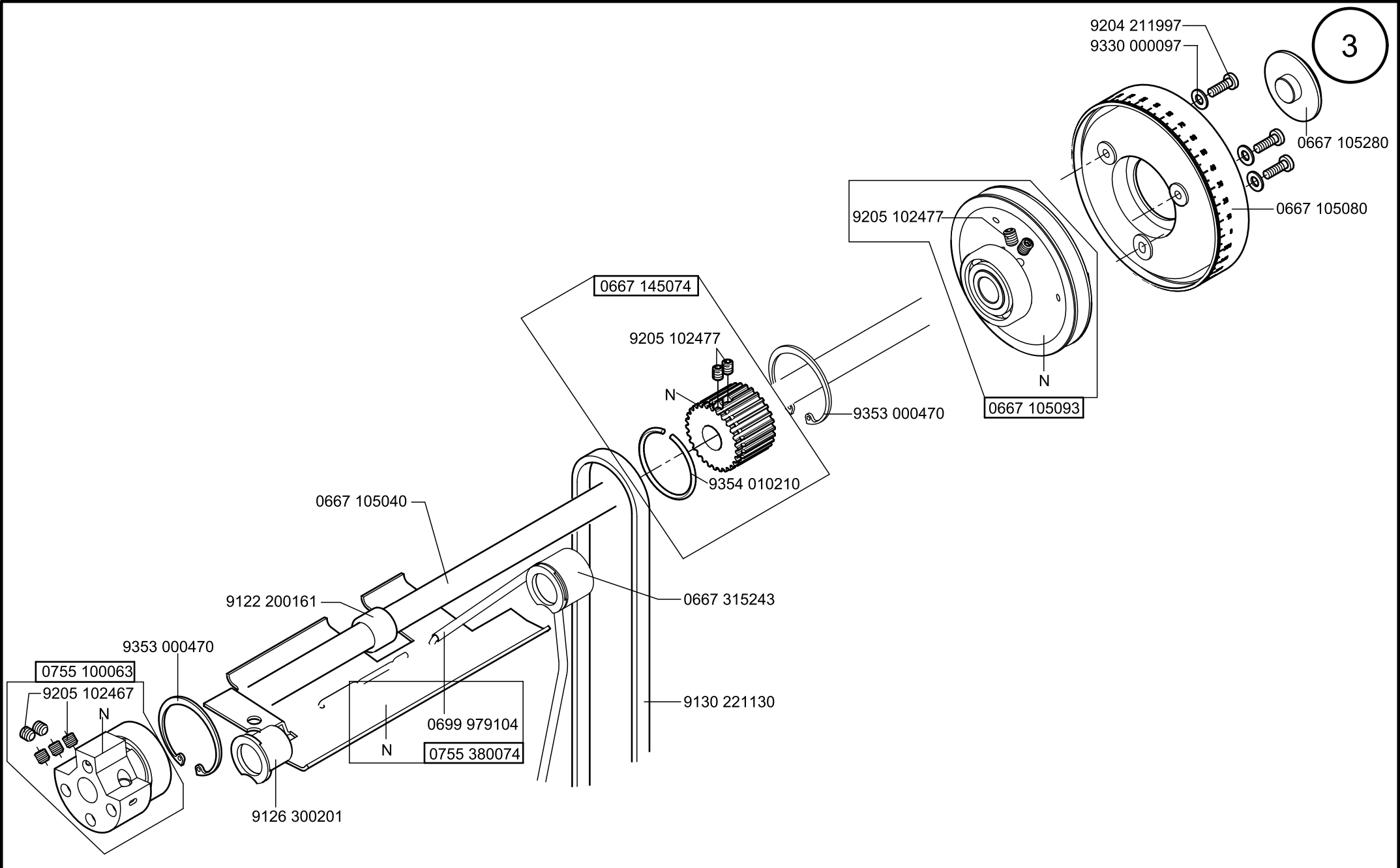


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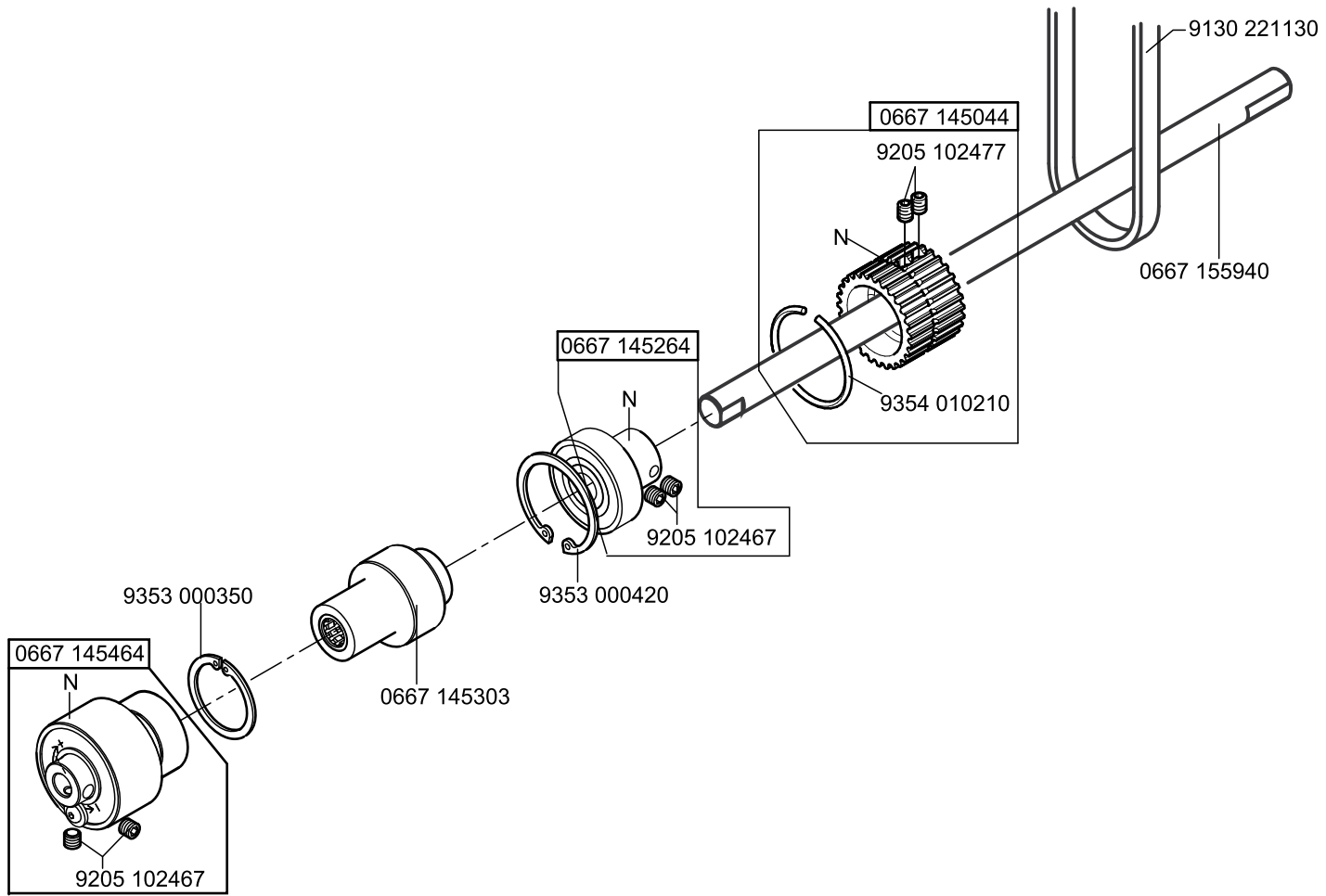
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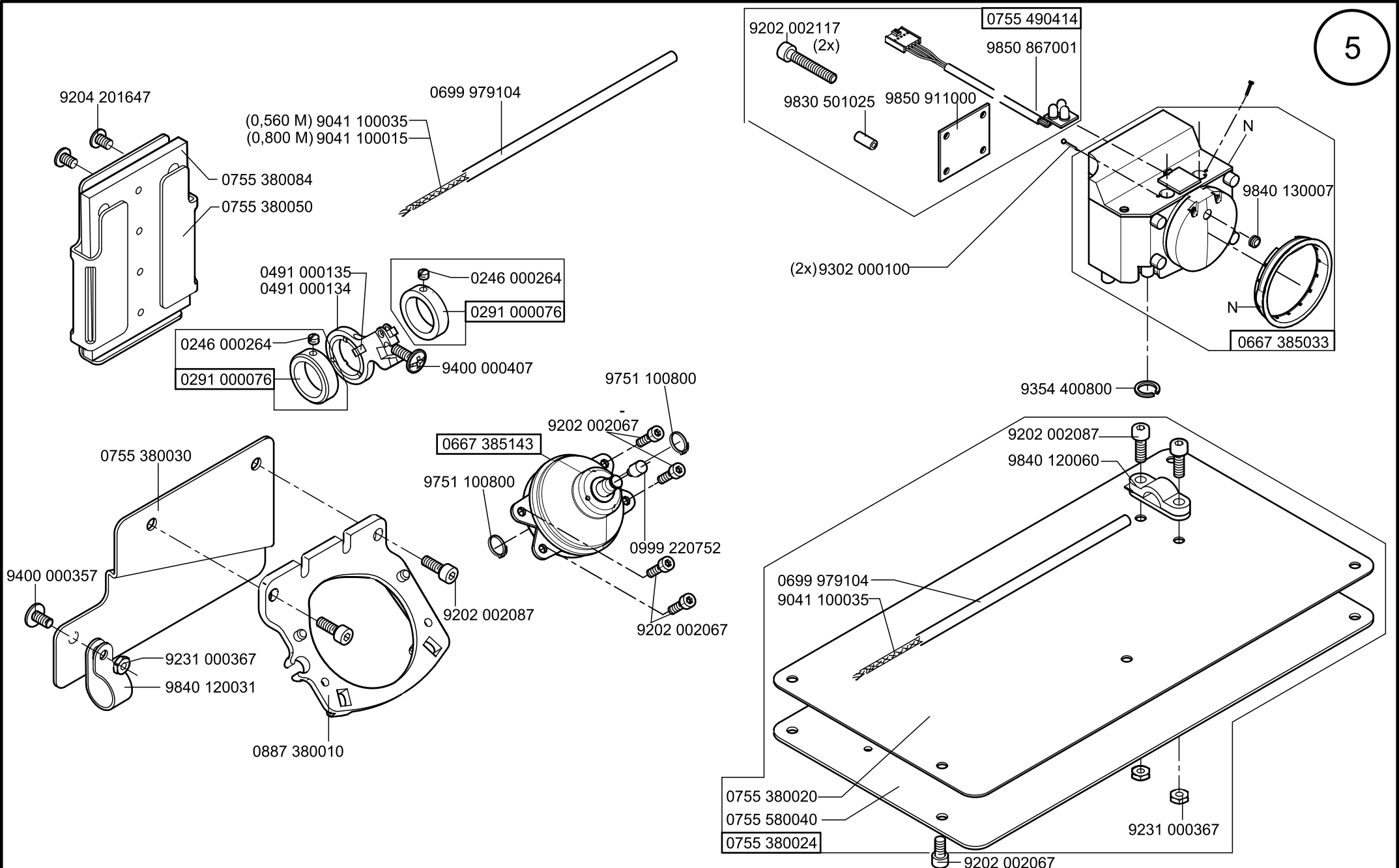
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 Ausgabe/ Edition 07.2023

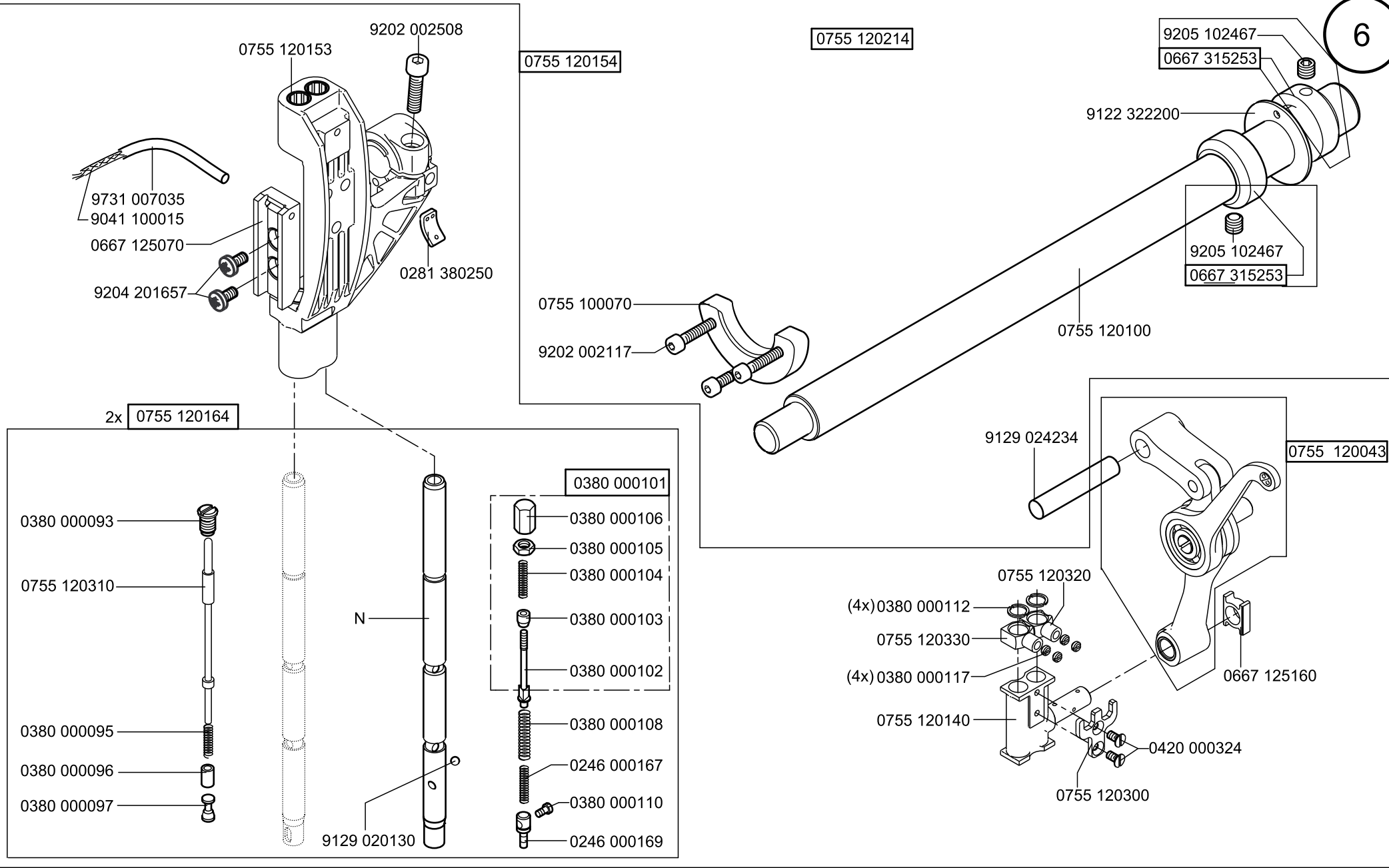




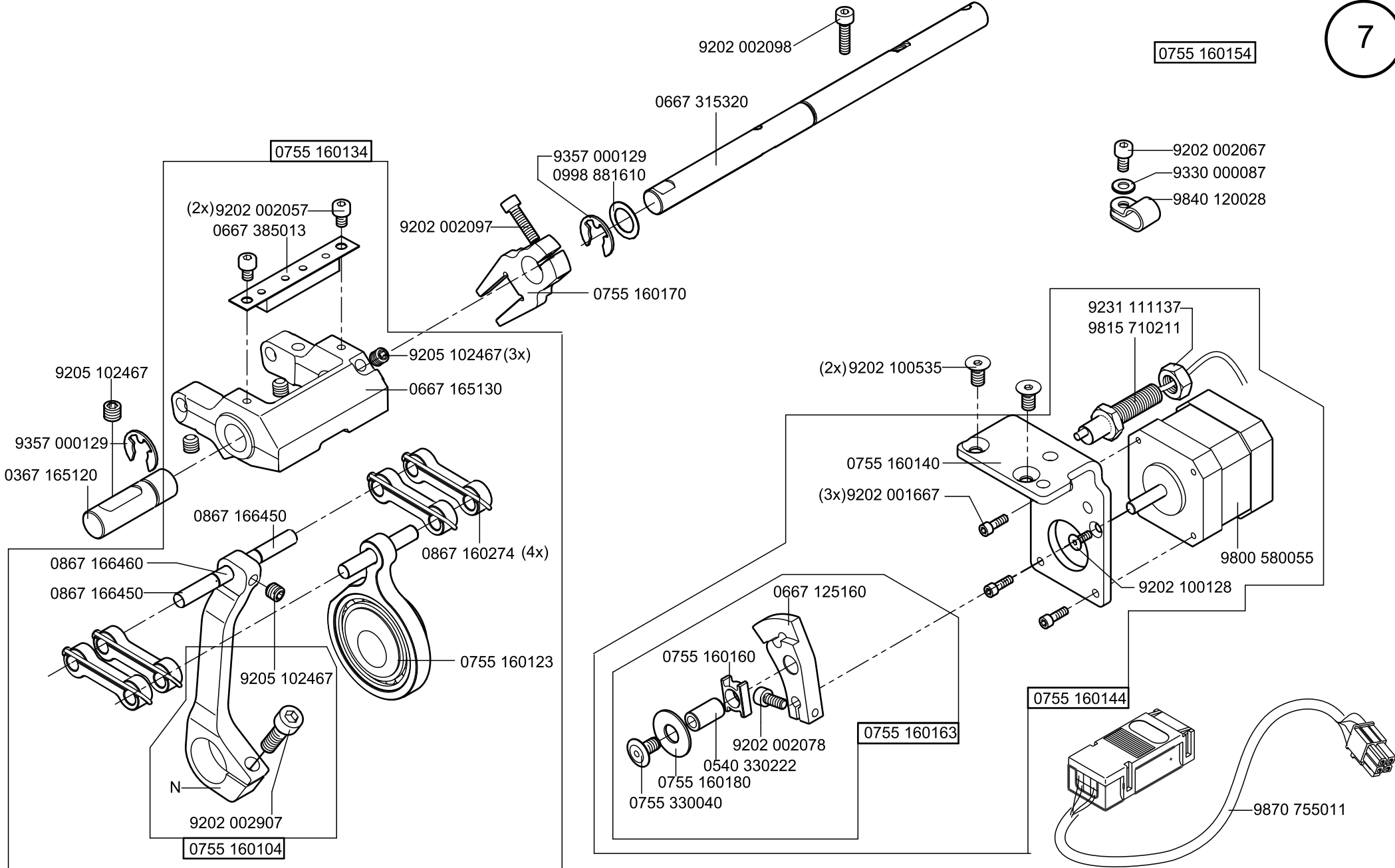




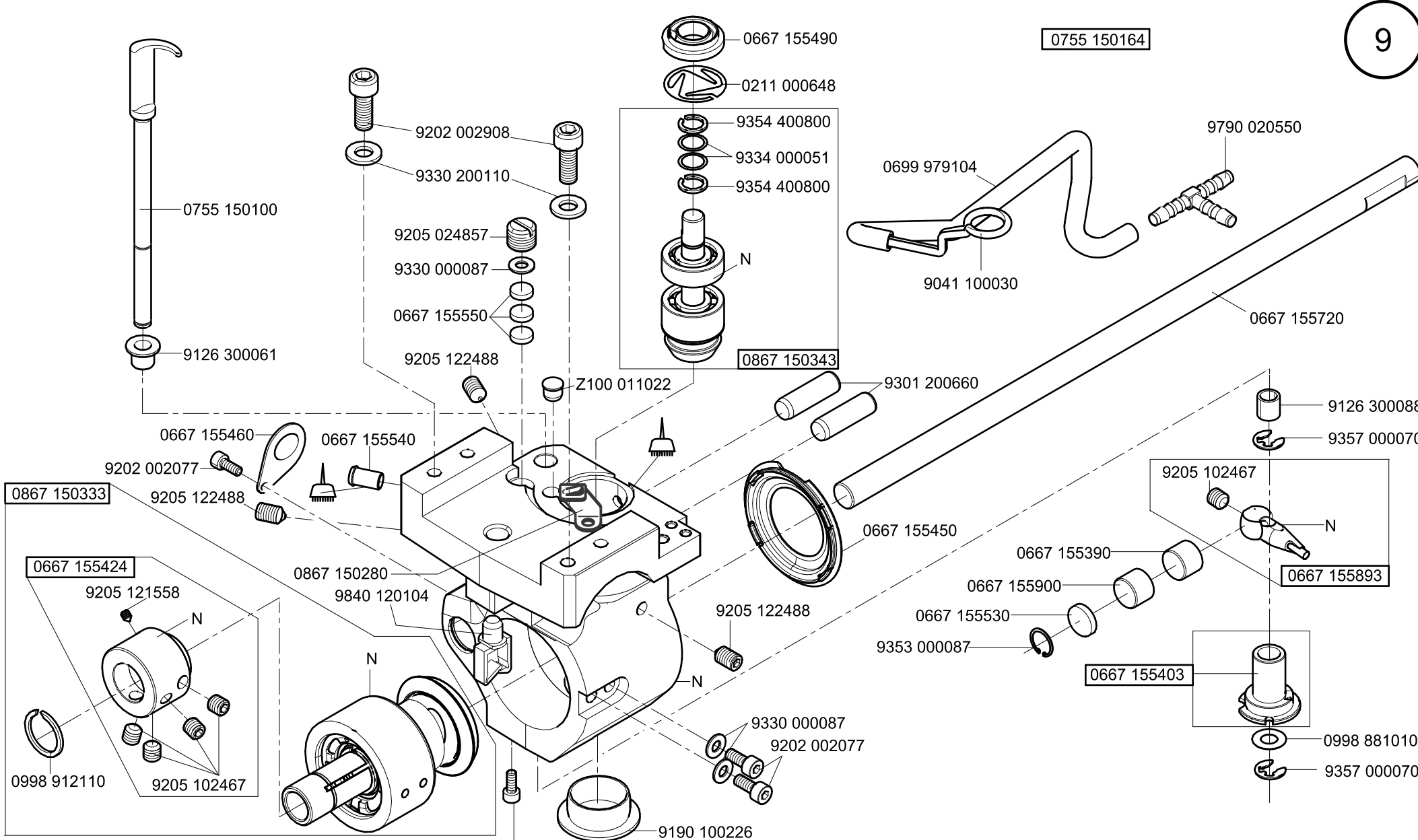





0755 160154







N - nicht als Einzelteil lieferbar  
 not available as separate part

 -kleben -stick

Scale 50%

CI. 756 D

letzte Änderung/ last change 10.2021  
 Ausgabe/ Edition 07.2023

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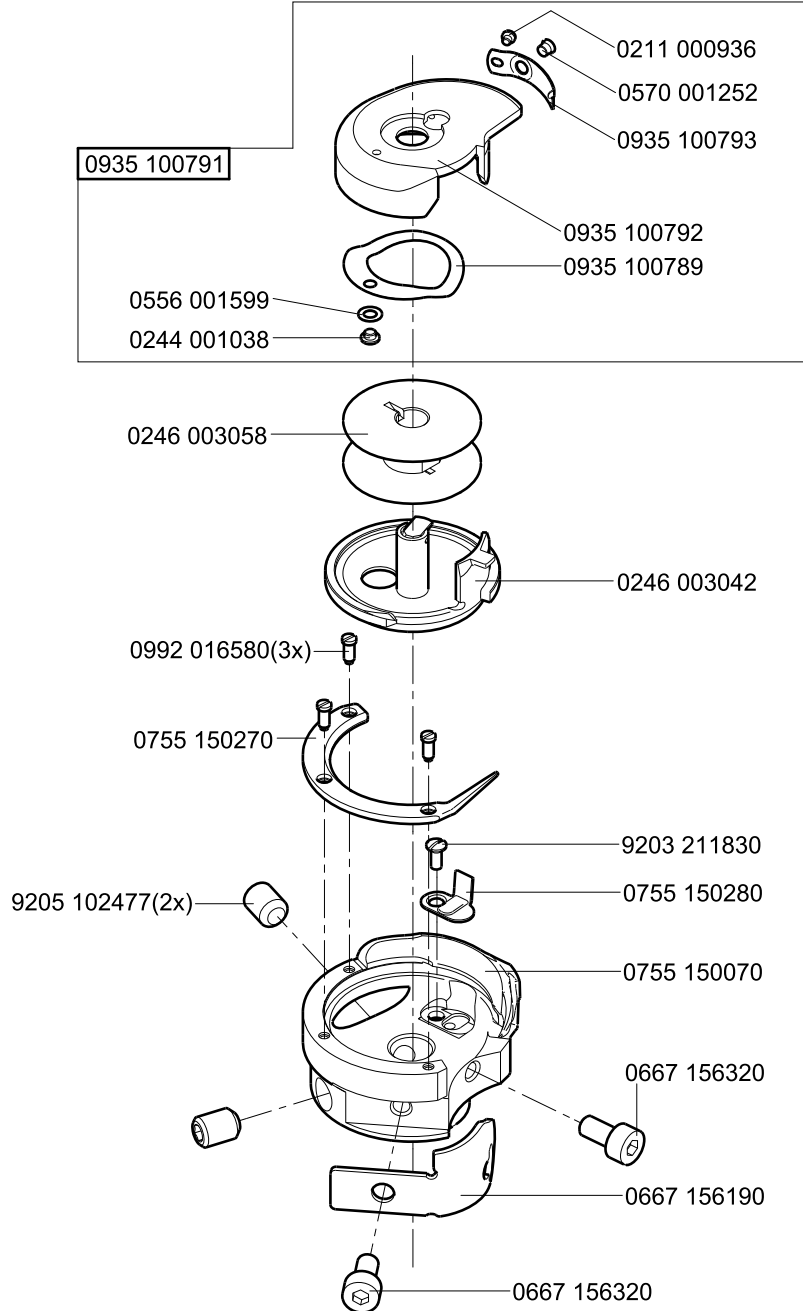
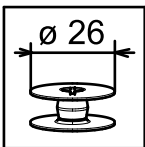
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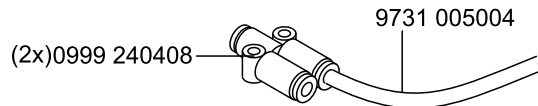
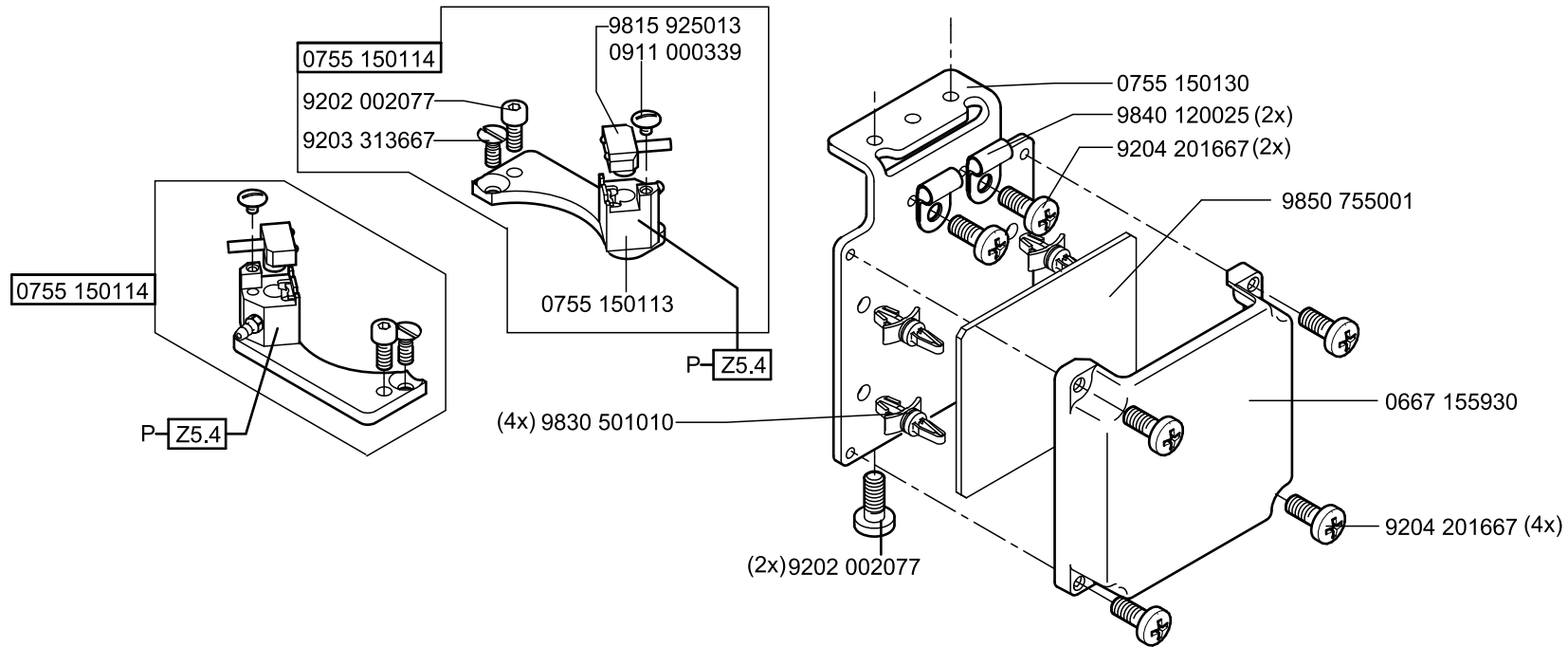
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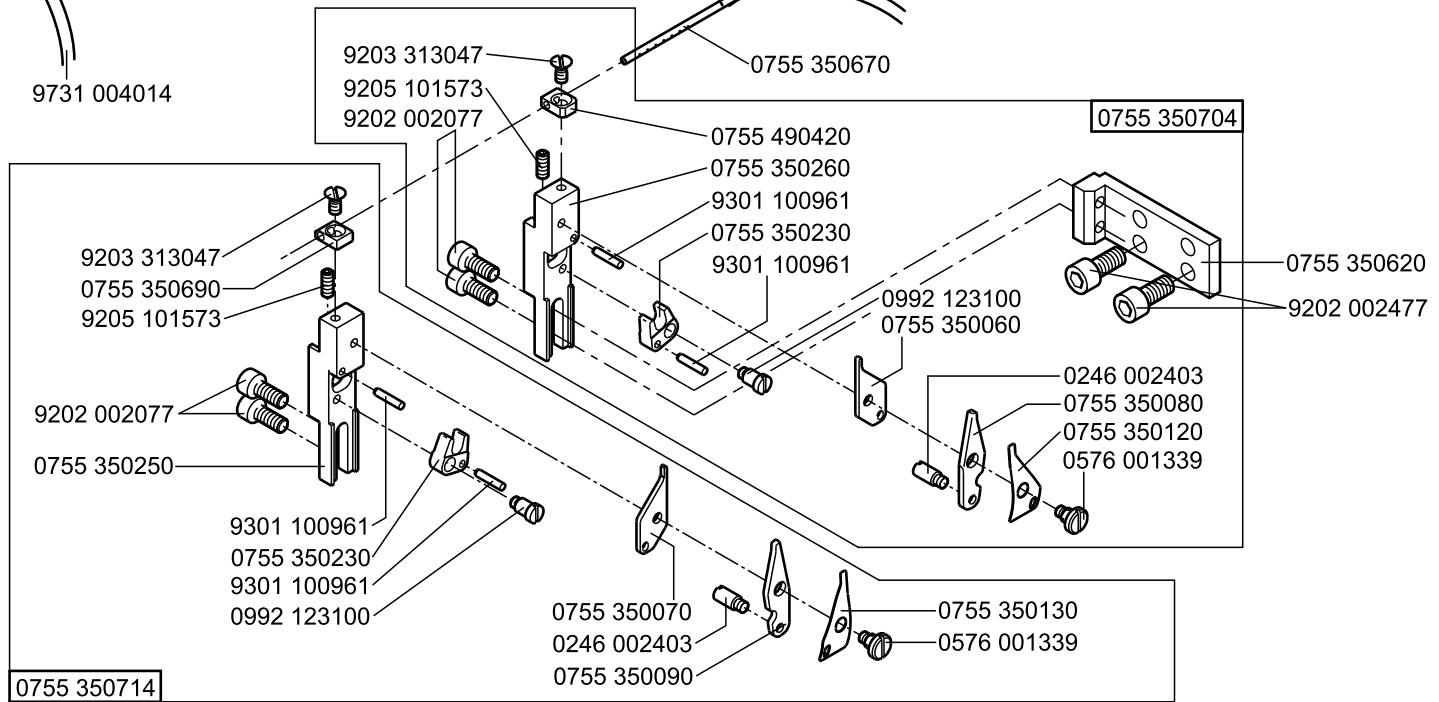
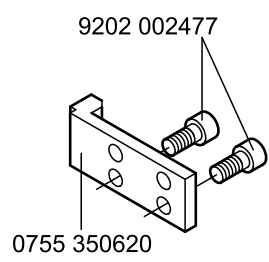
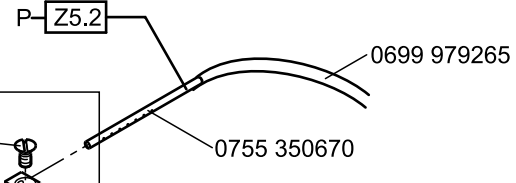
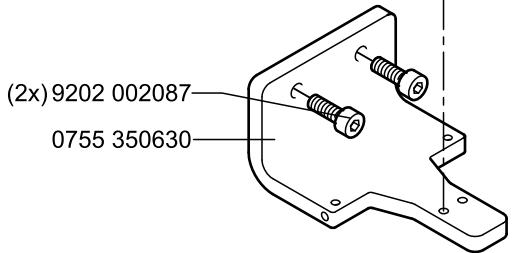
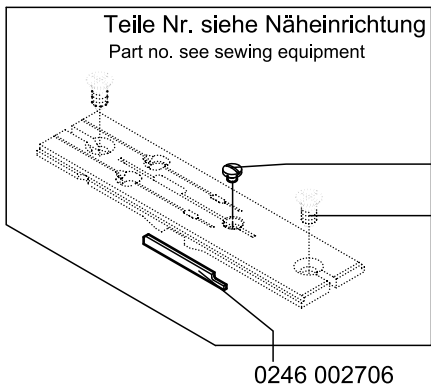
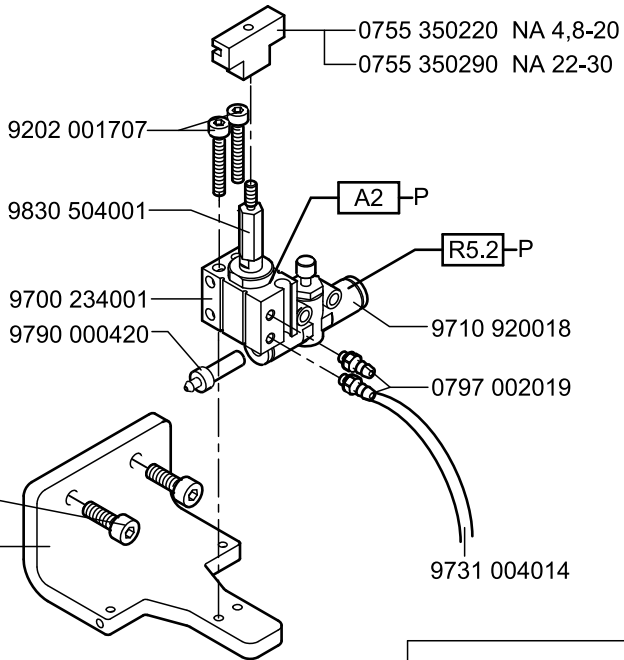


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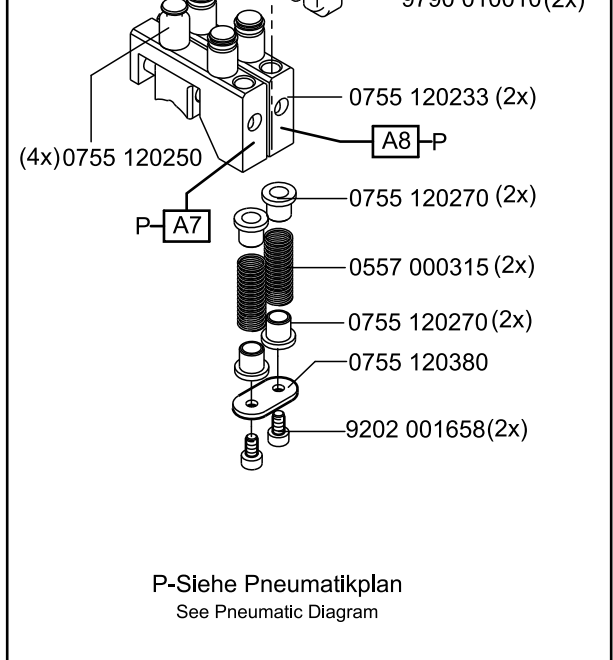
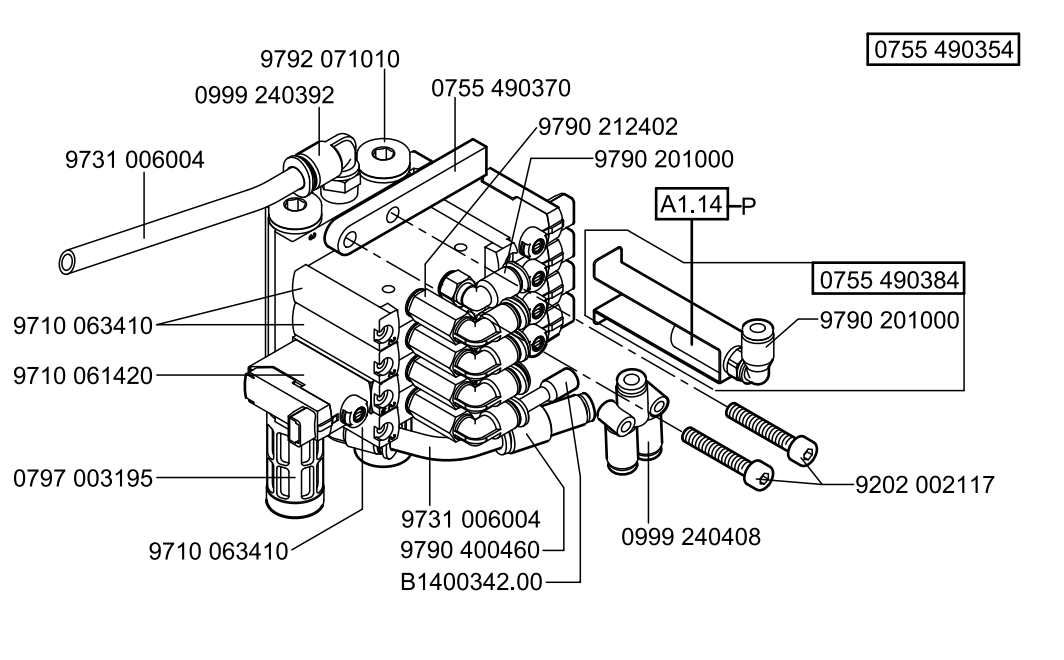
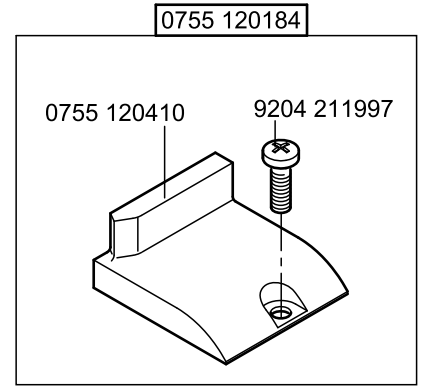
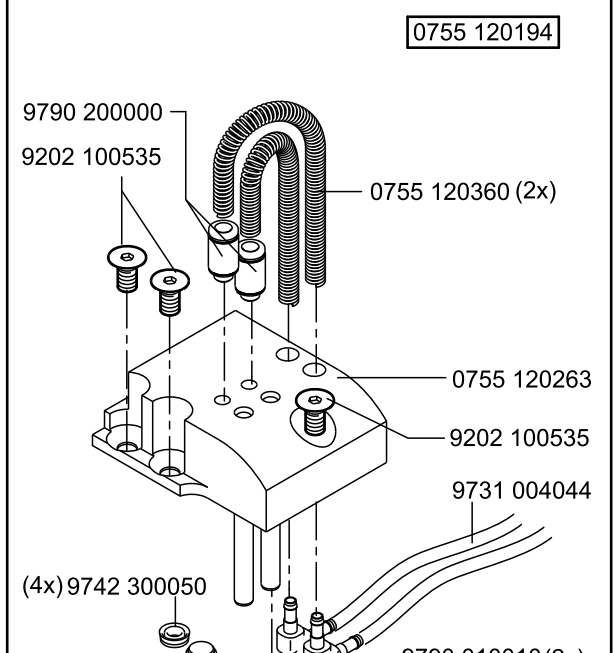
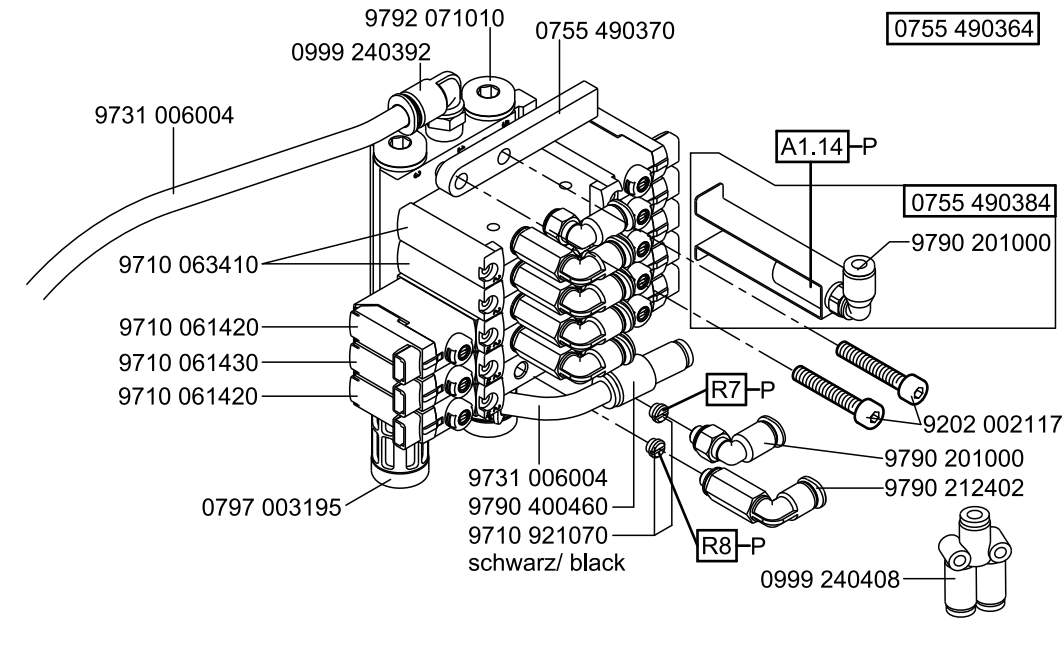


P-Siehe Pneumatikplan  
See Pneumatic Diagram

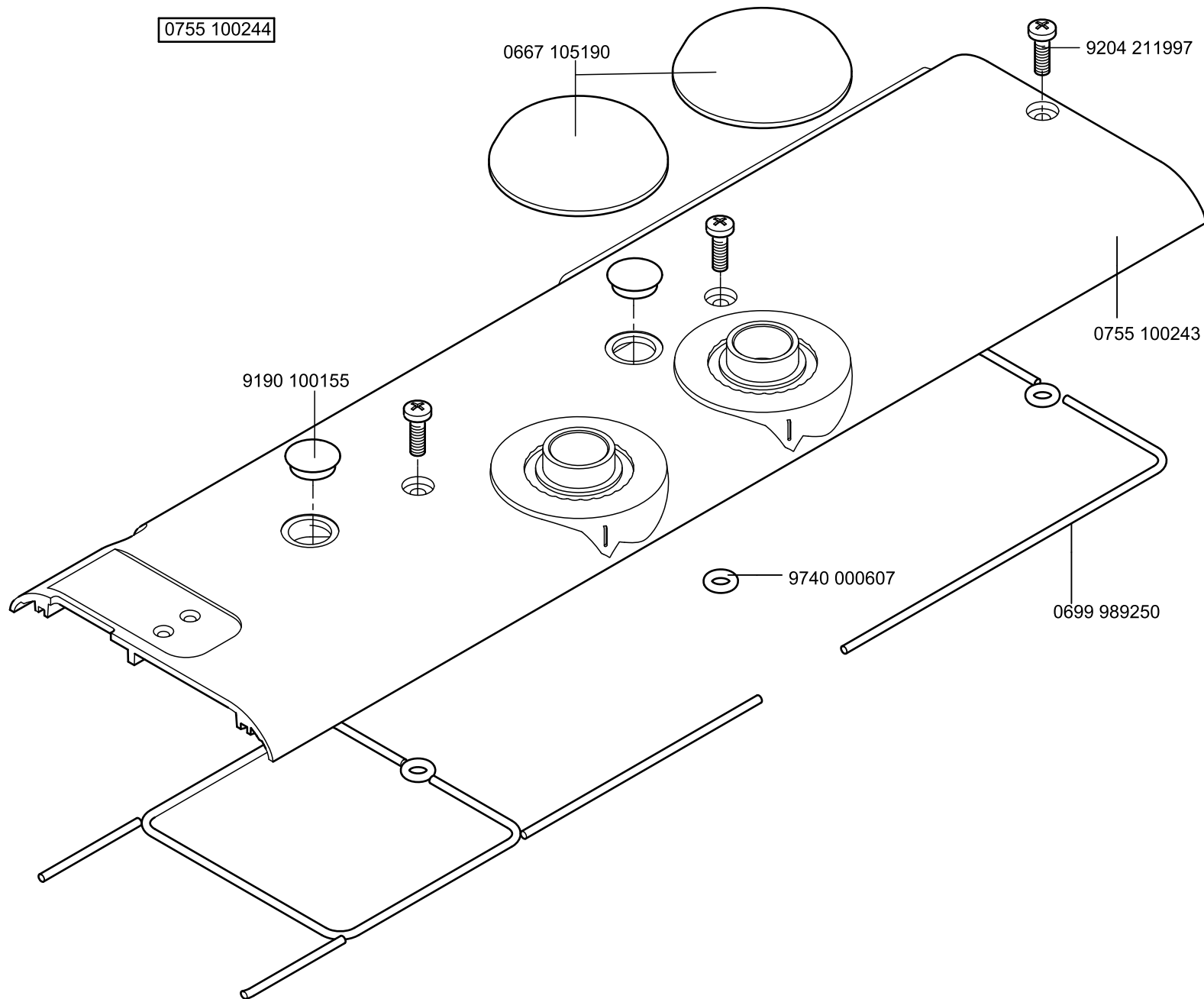




P-Siehe Pneumatikplan  
See Pneumatic Diagram

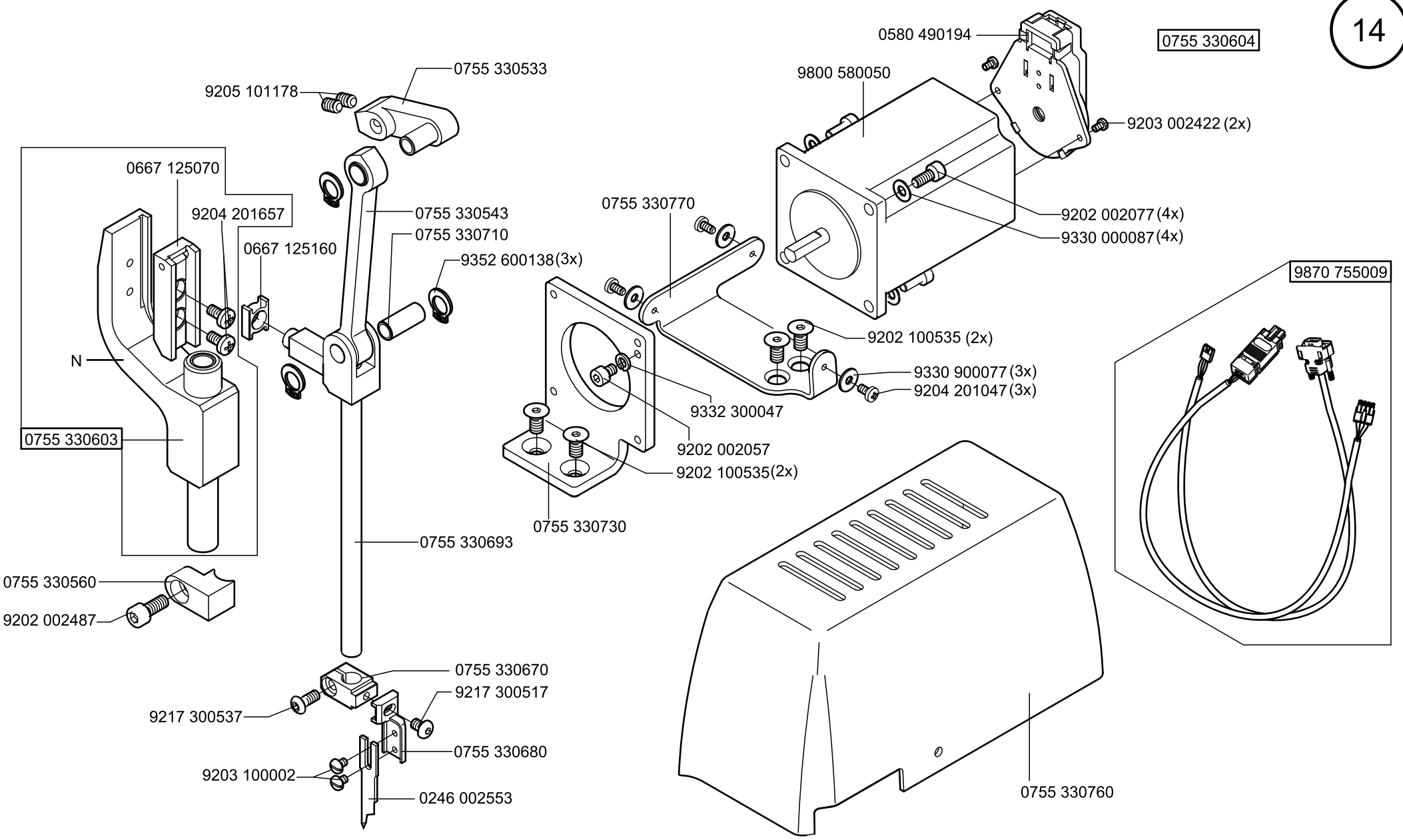


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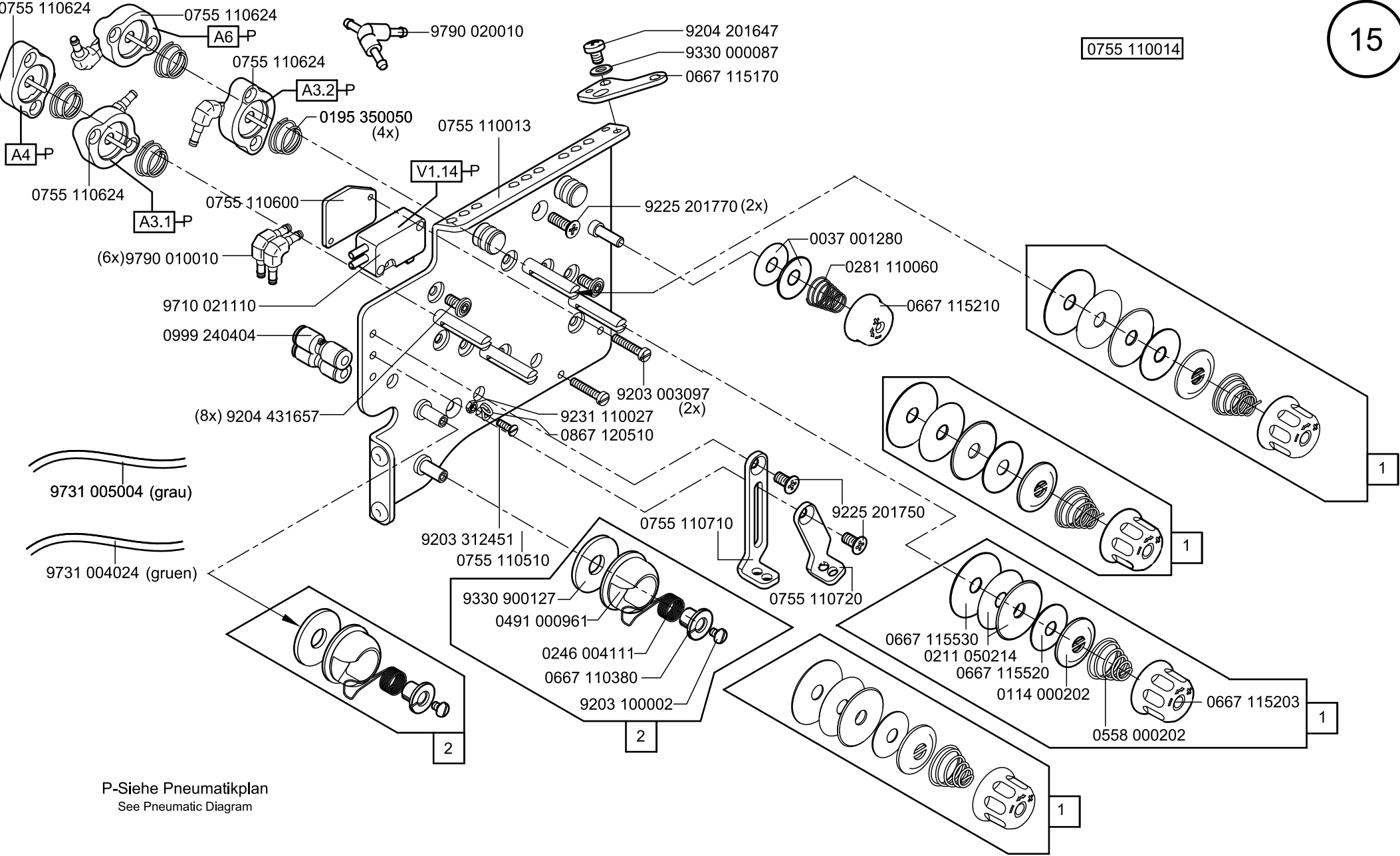


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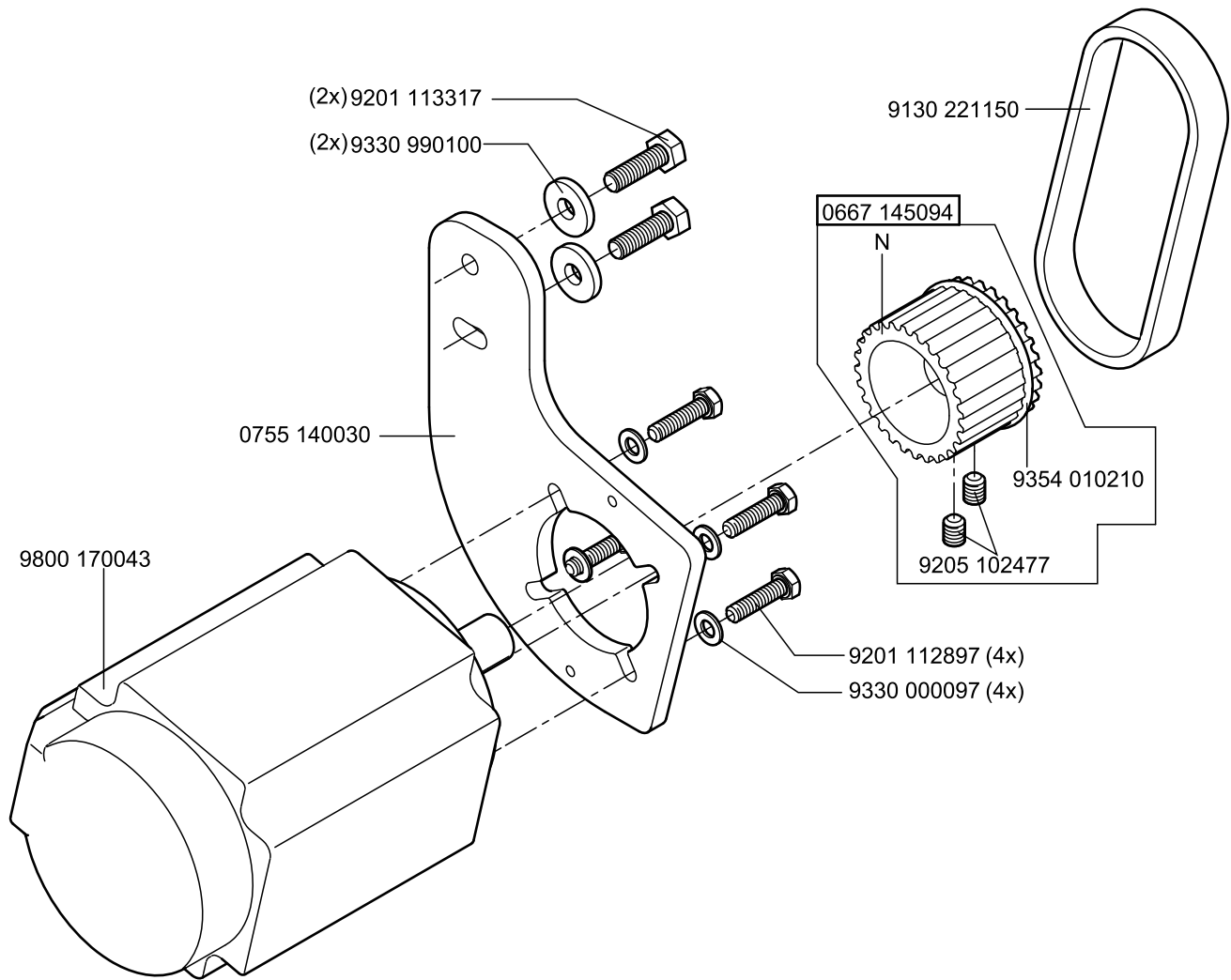


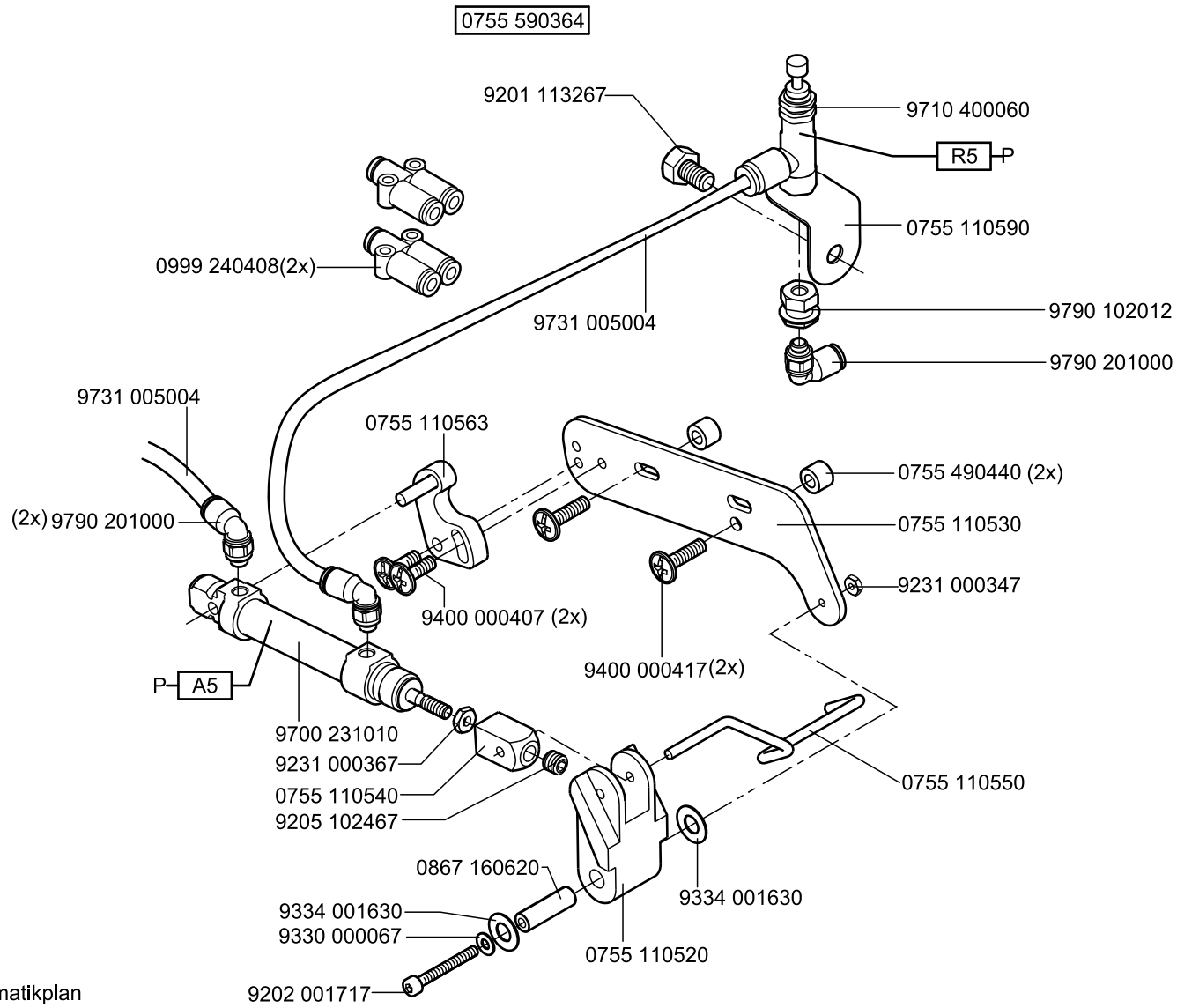
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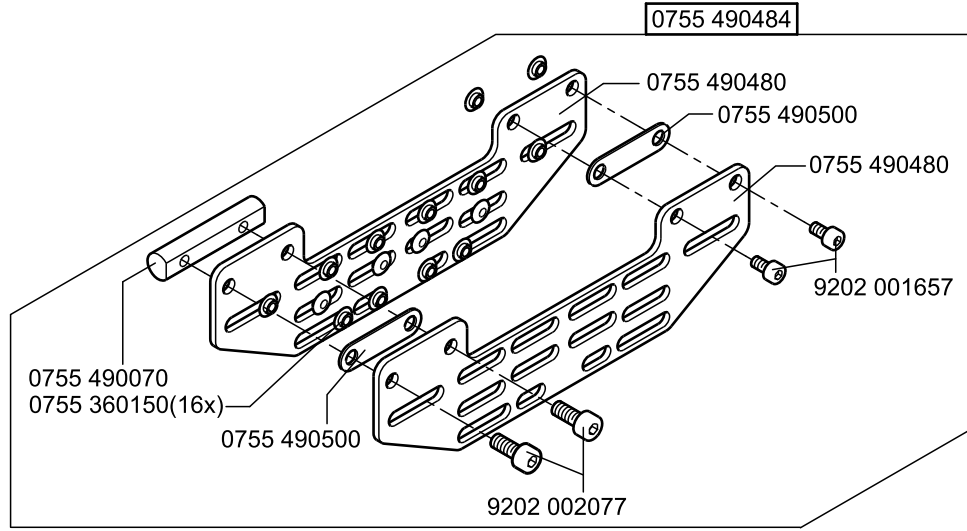
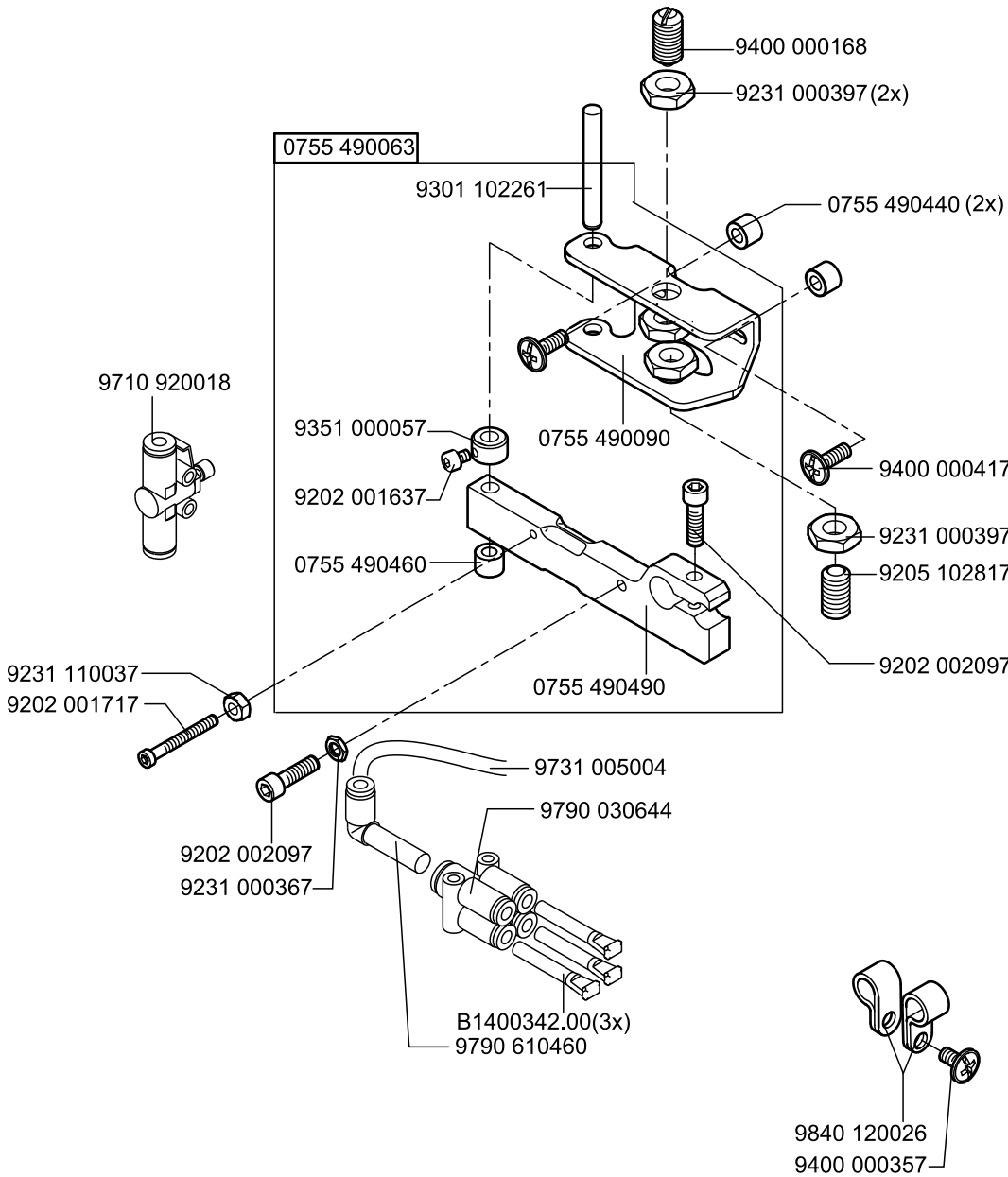
P-Siehe Pneumatikplan  
See Pneumatic Diagram

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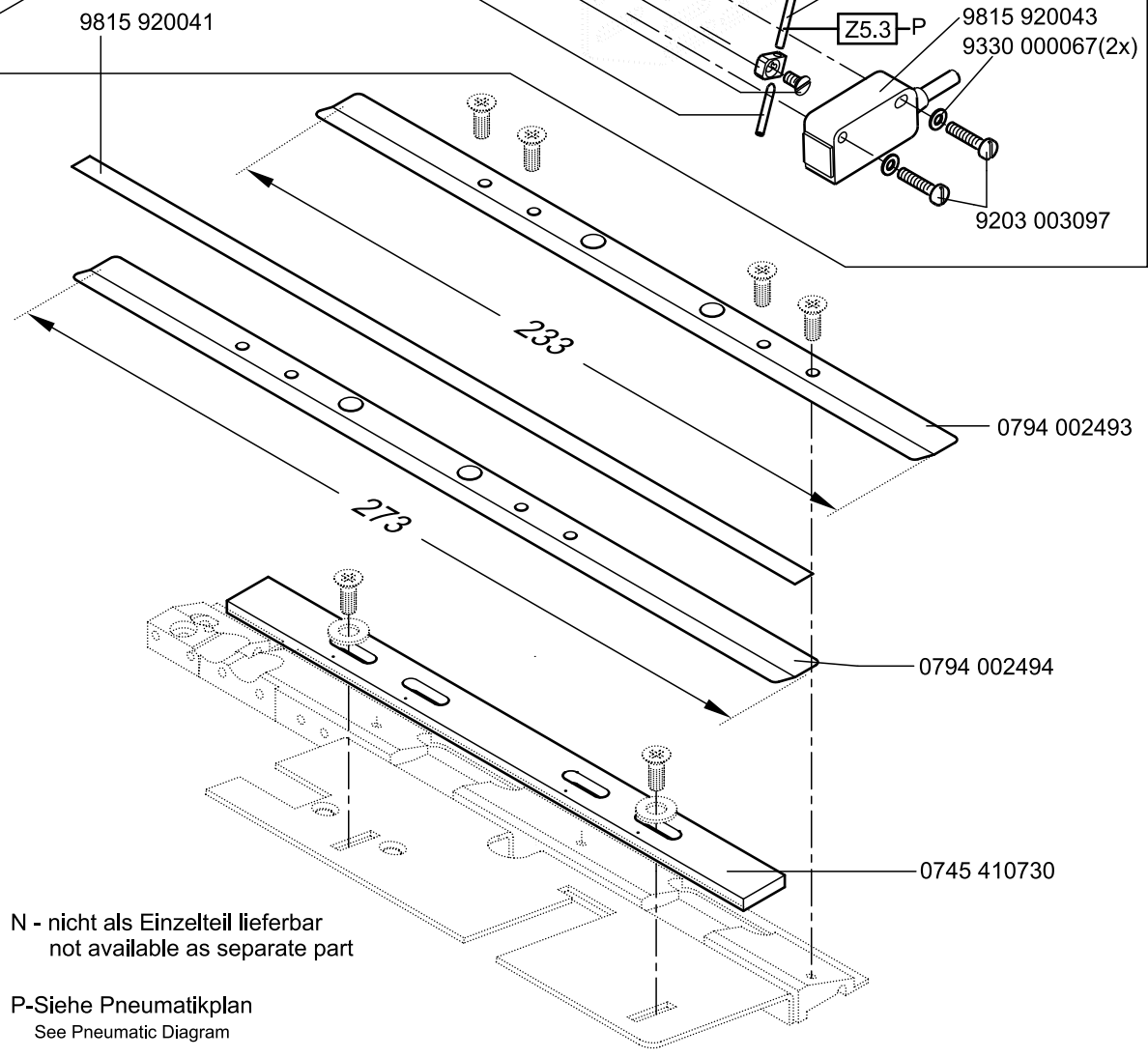
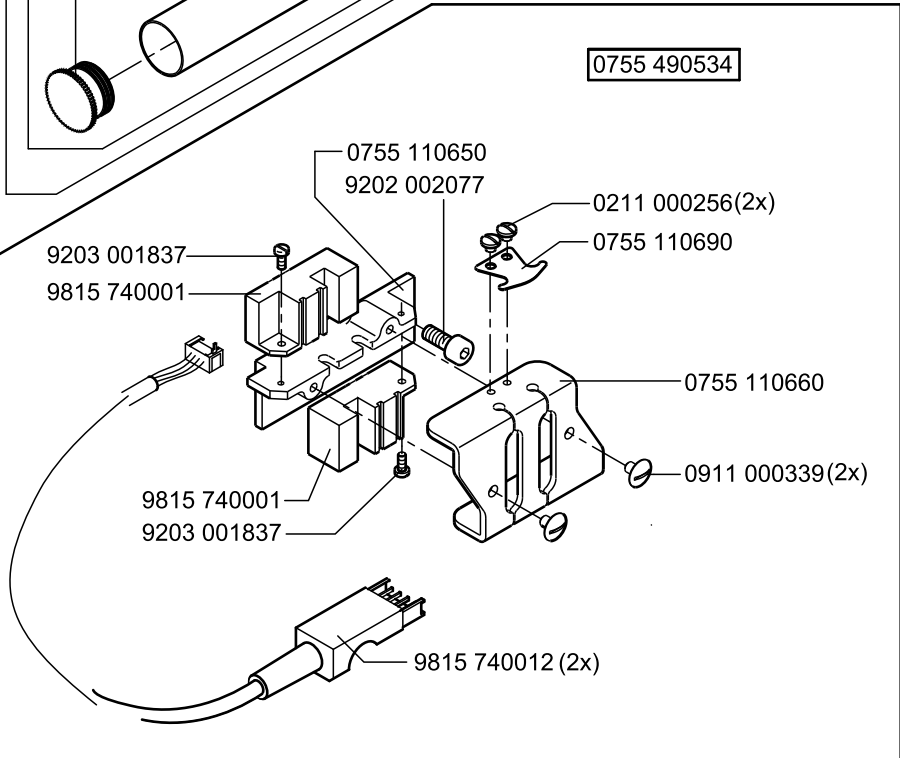
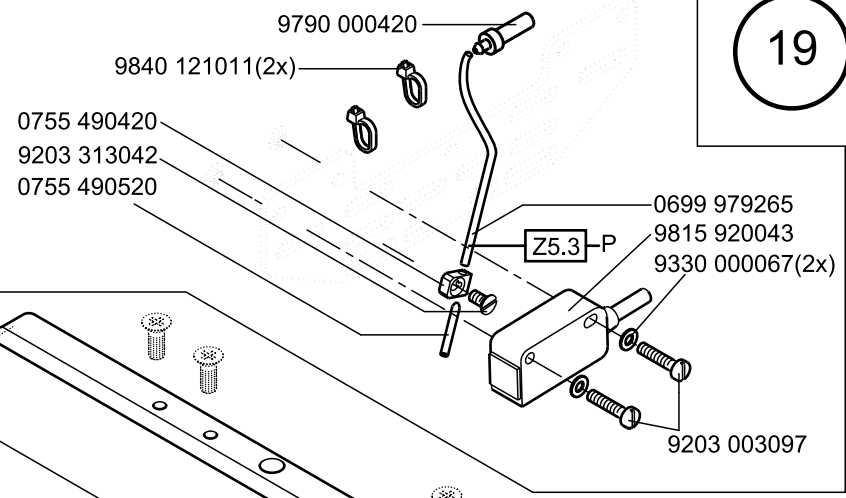
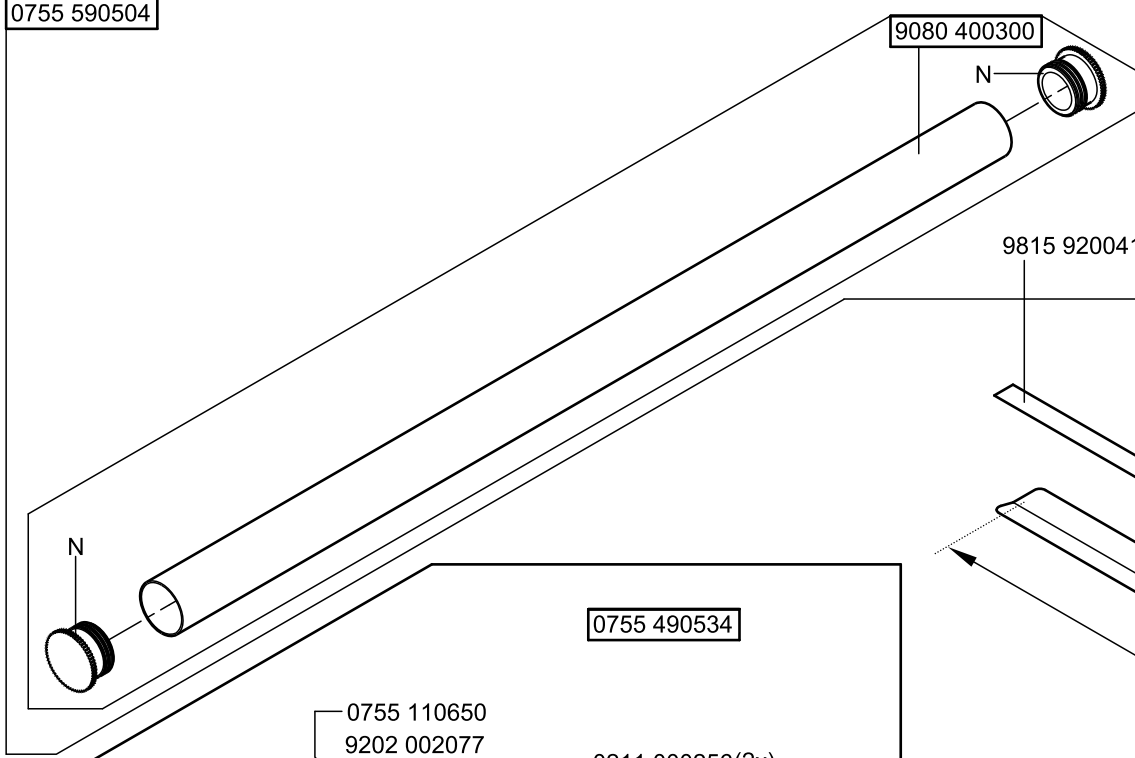
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See Pneumatic Diagram





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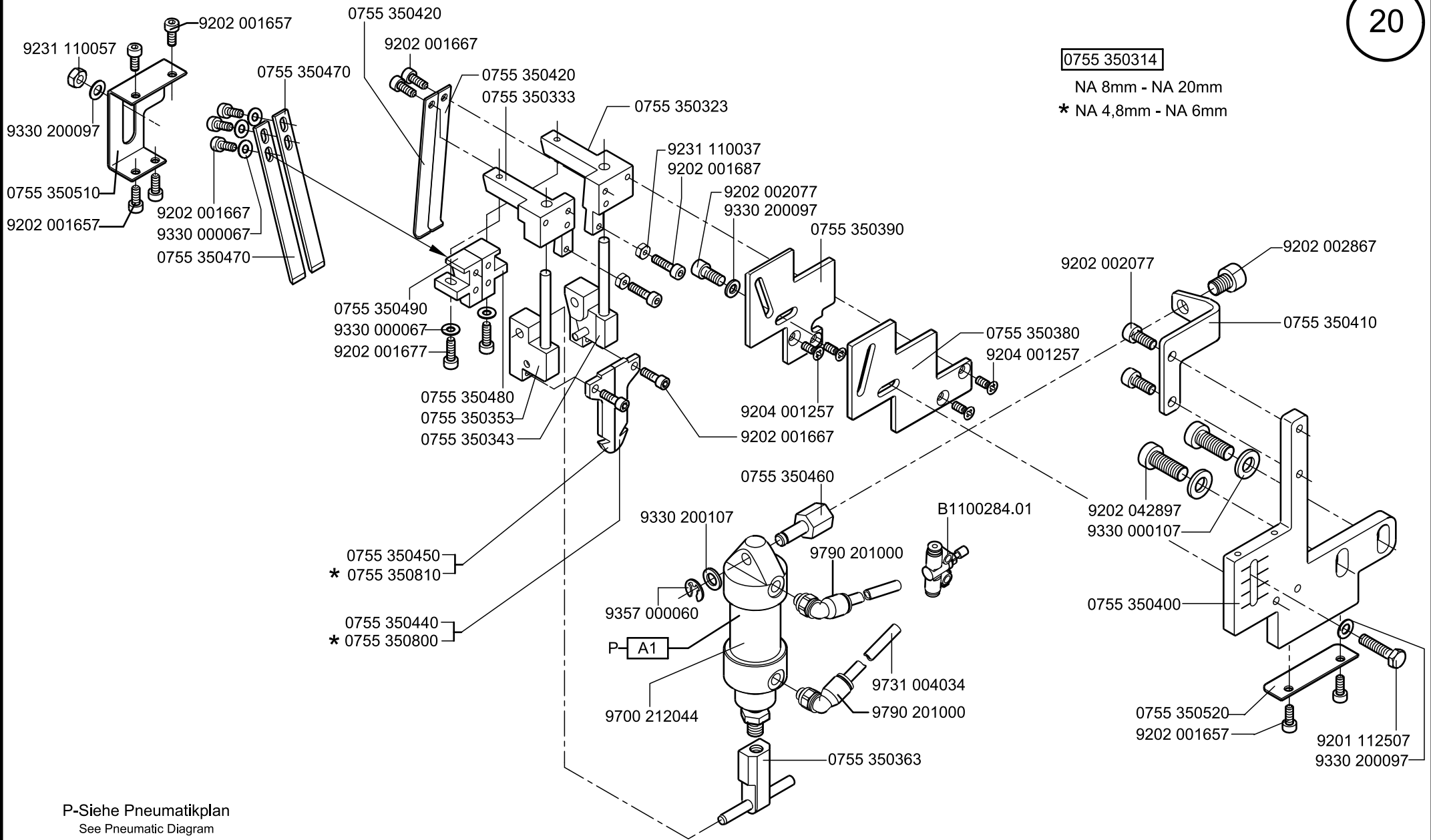


N - nicht als Einzelteil lieferbar  
not available as separate part

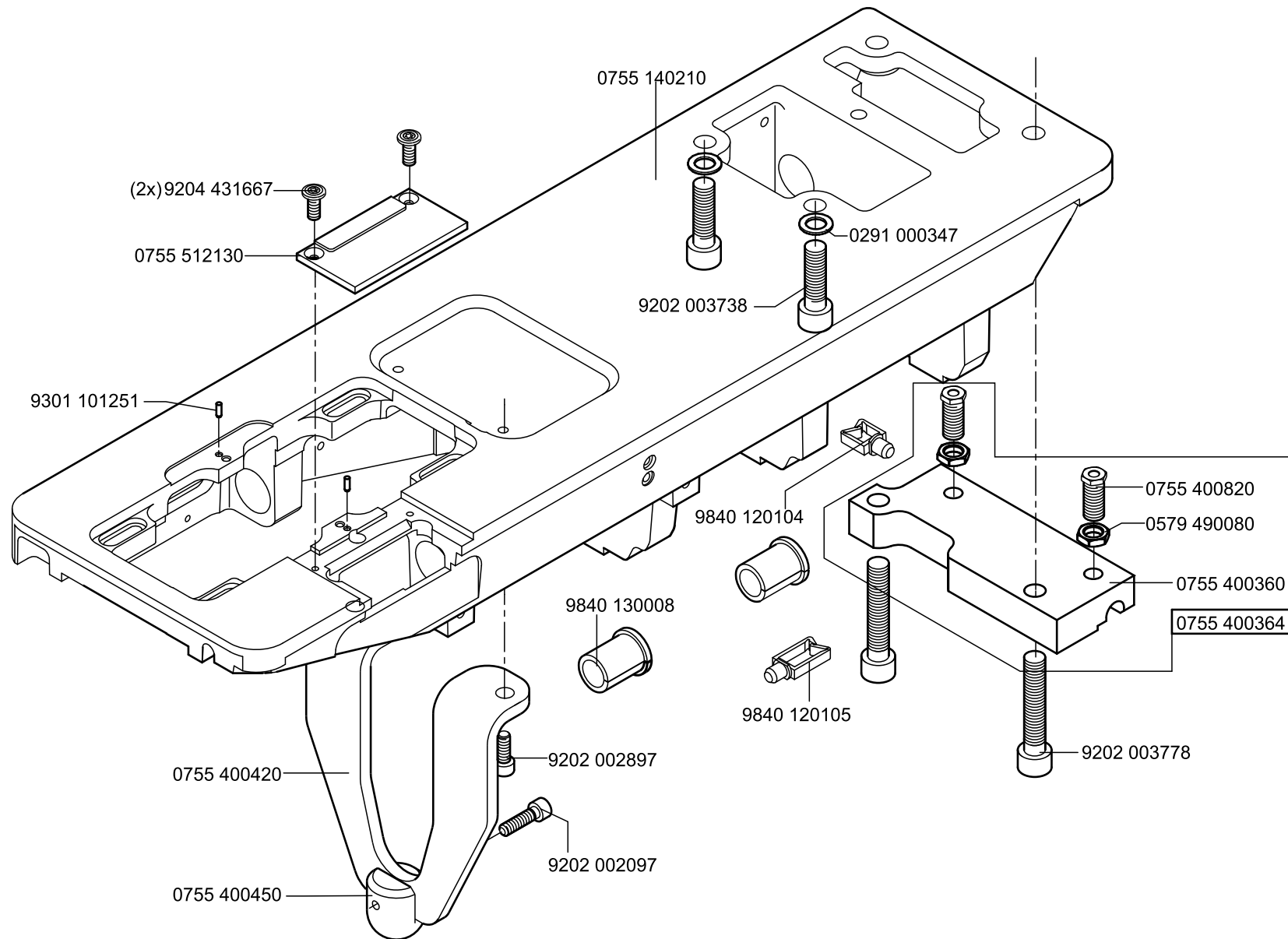
P-Siehe Pneumatikplan  
See Pneumatic Diagram

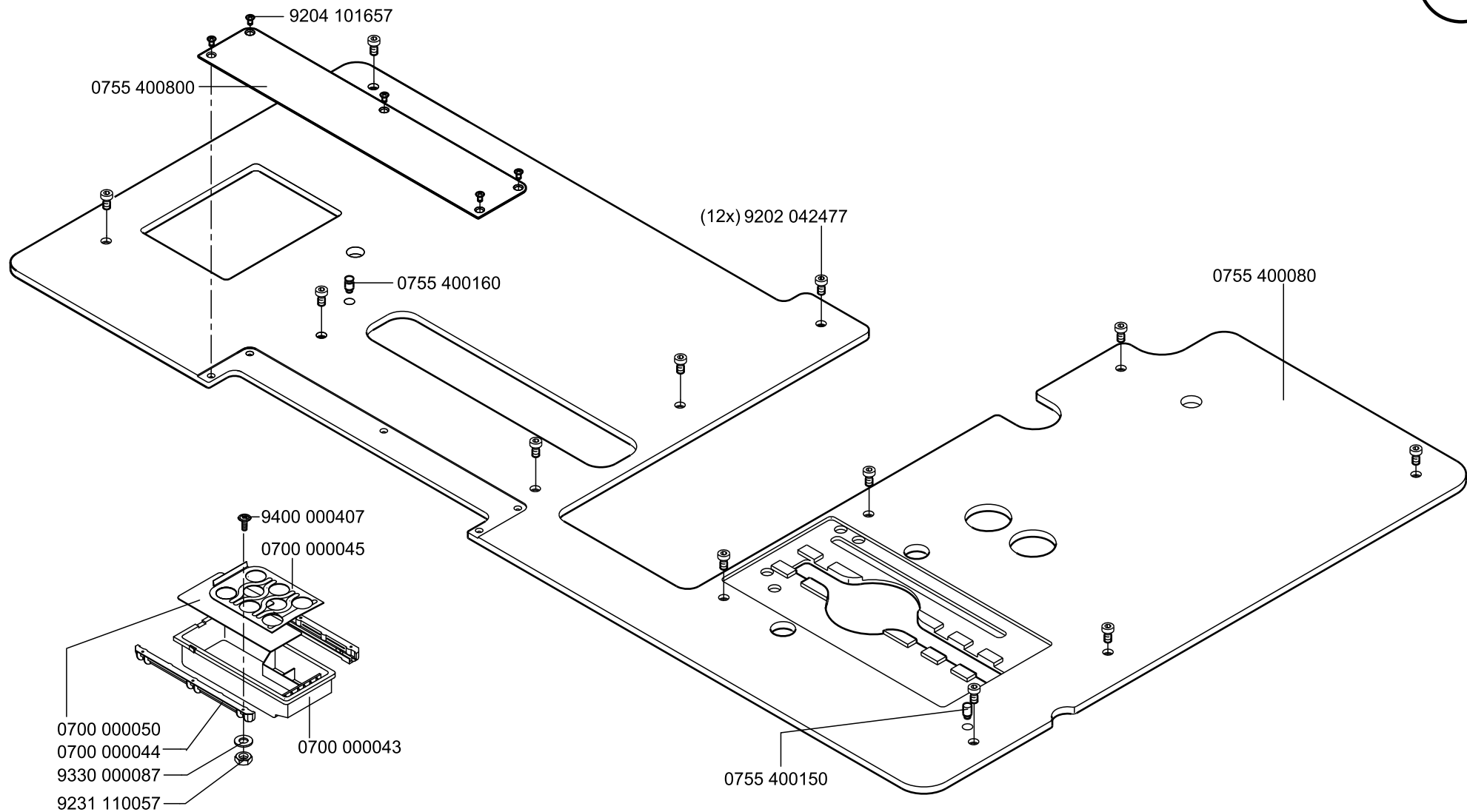
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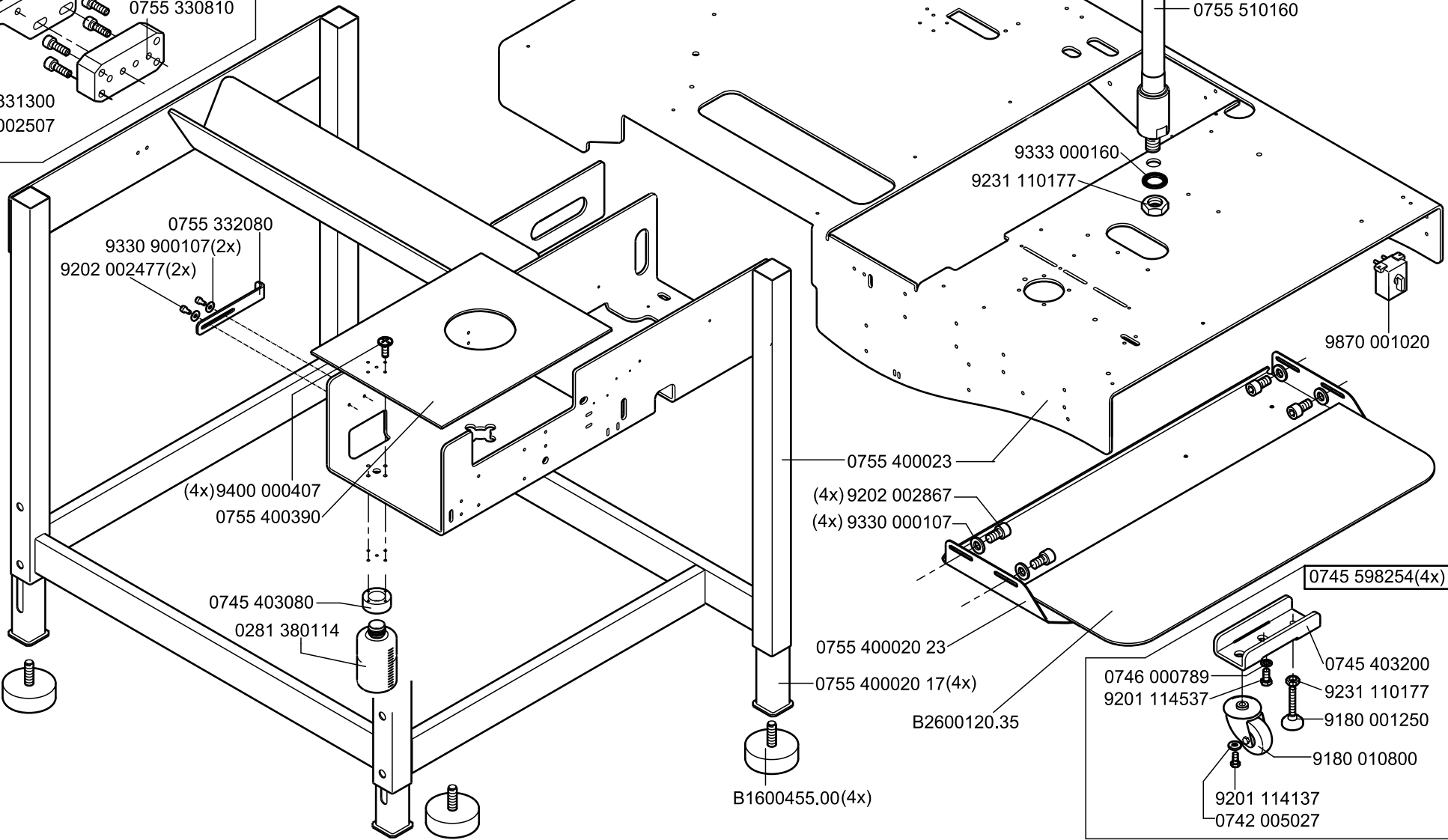
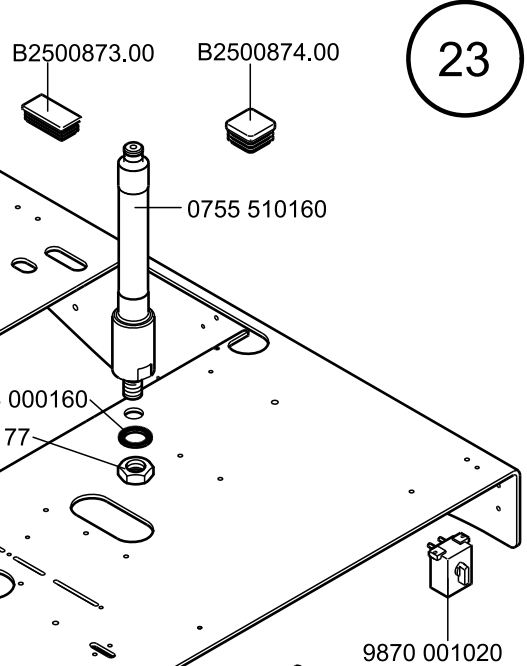
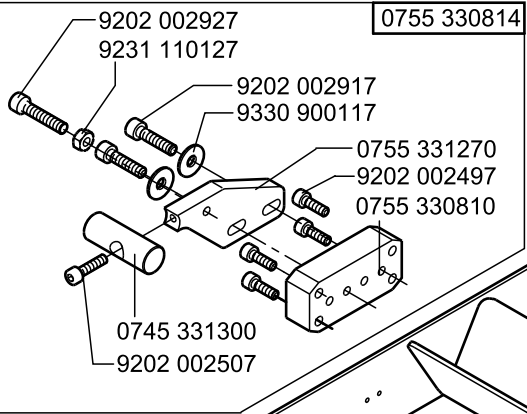
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\* NA 4,8mm - NA 6mm

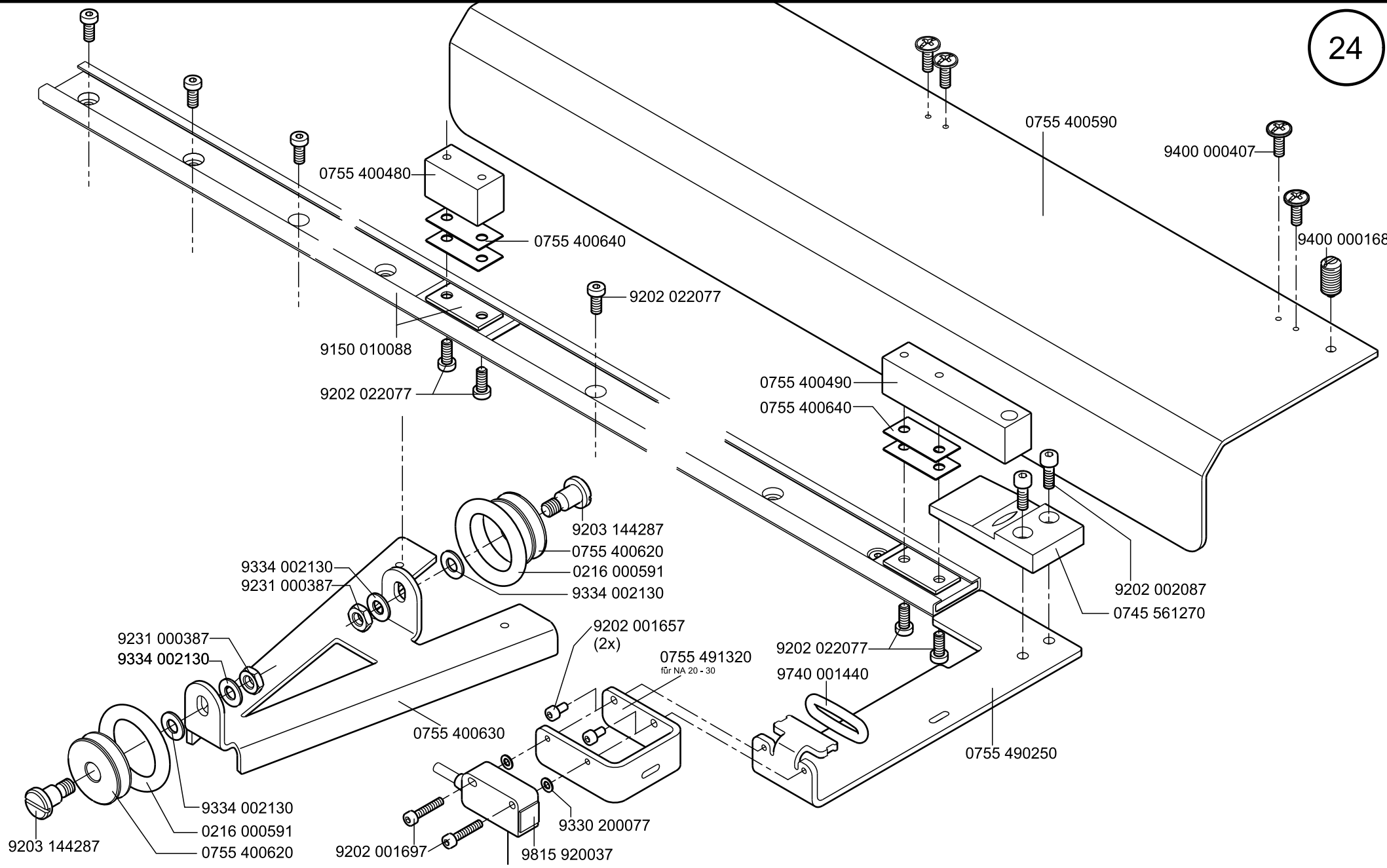


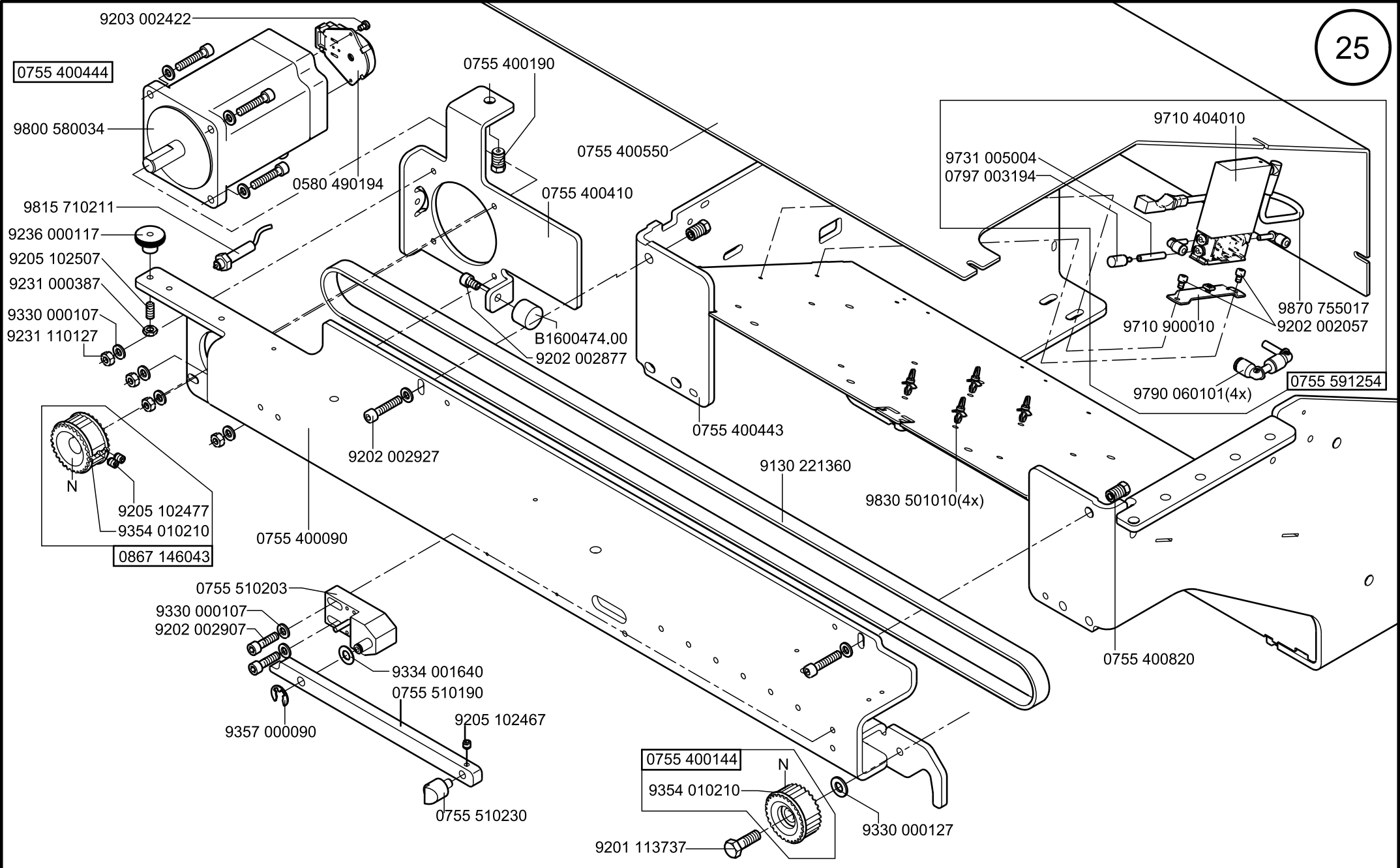
P-Siehe Pneumatikplan  
See Pneumatic Diagram







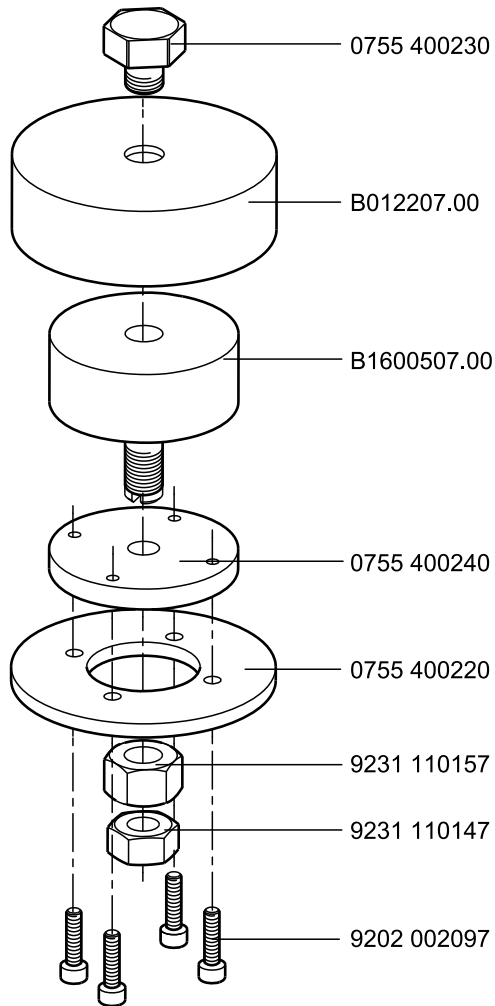




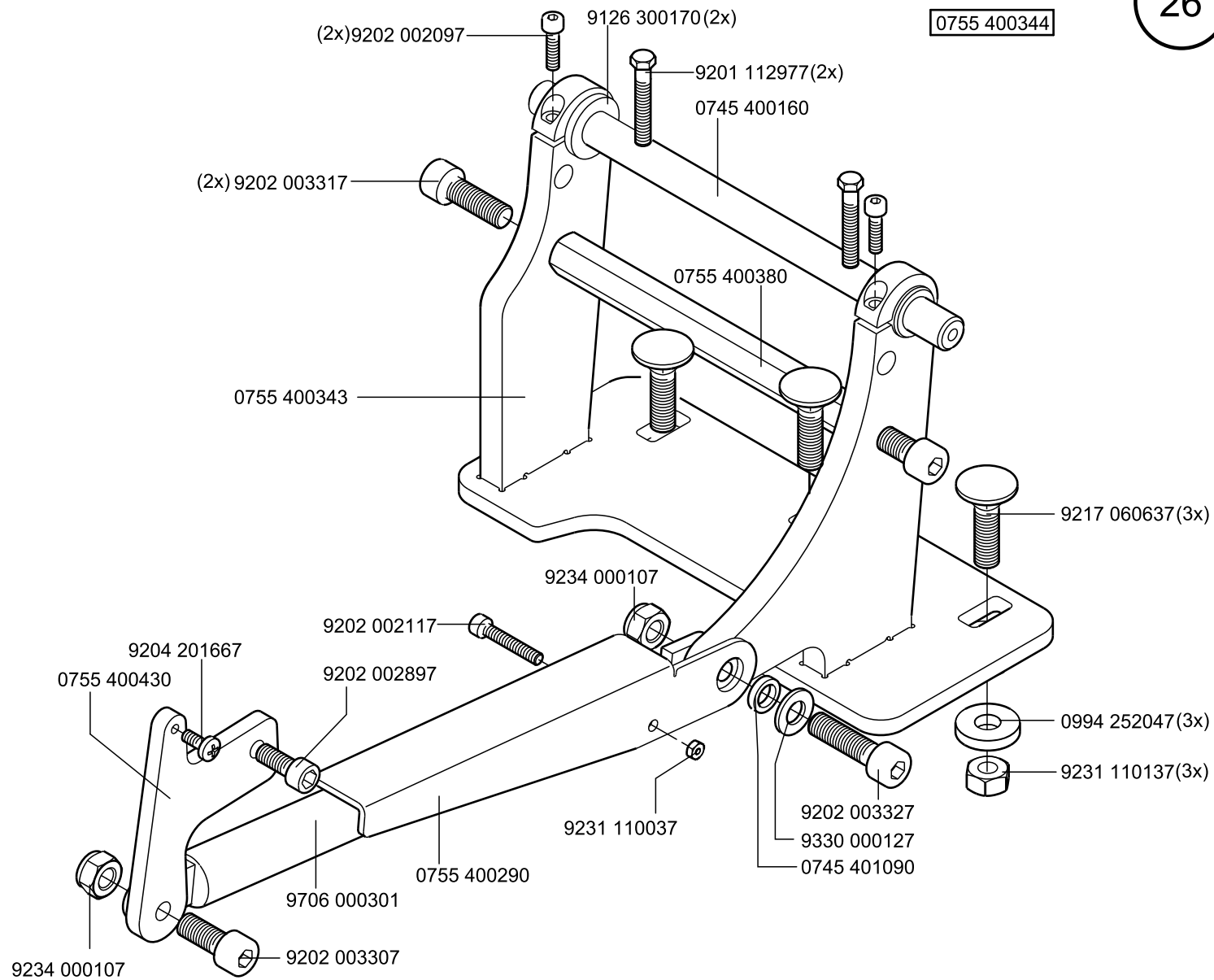
Scale 2x50%

# CI. 756 D

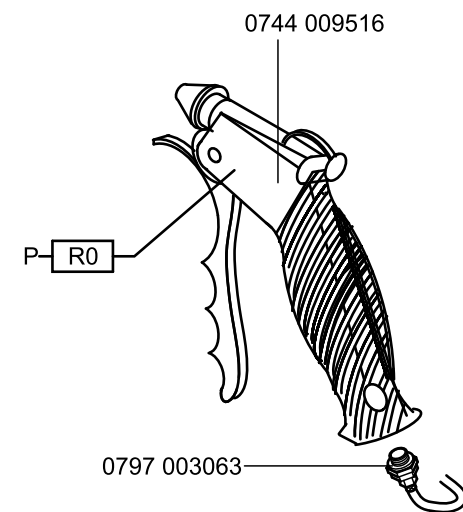
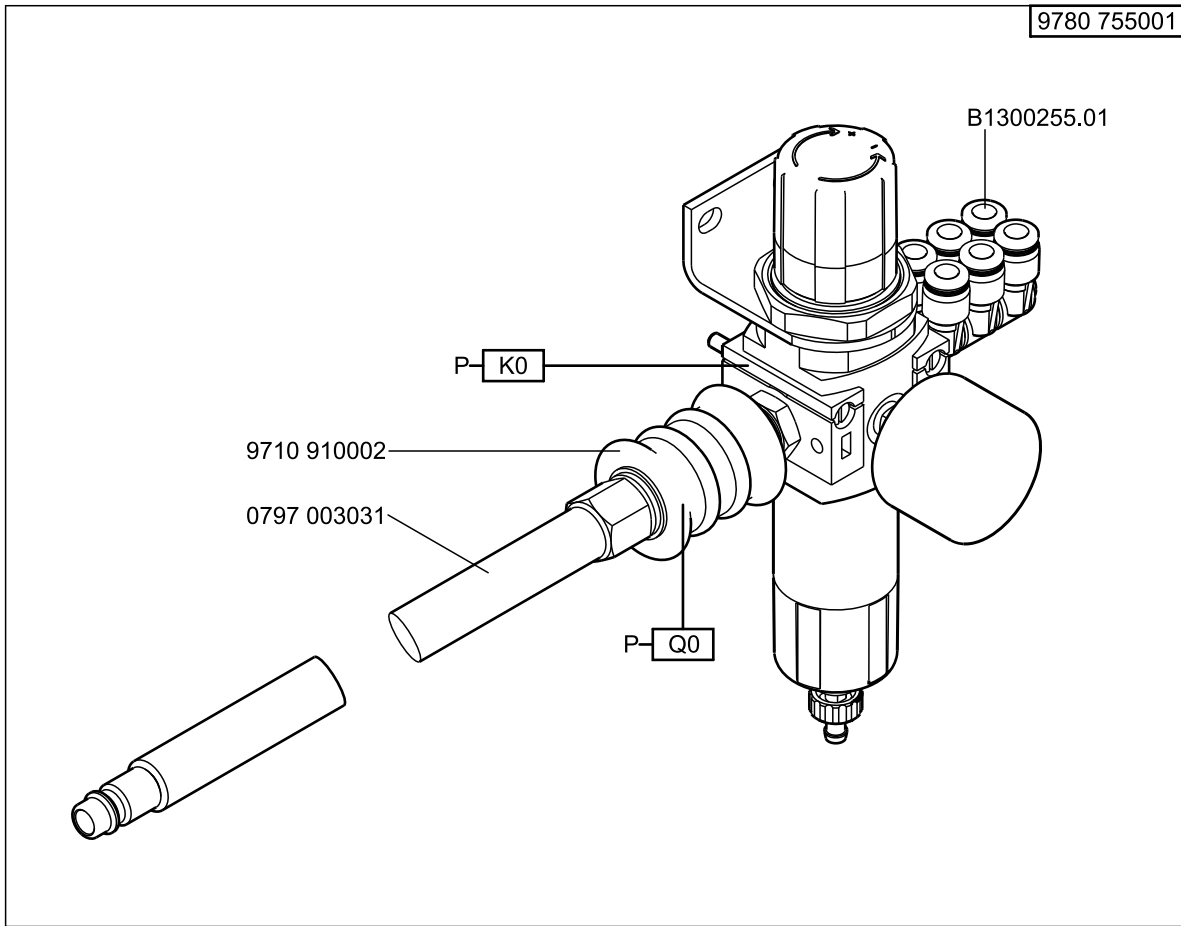
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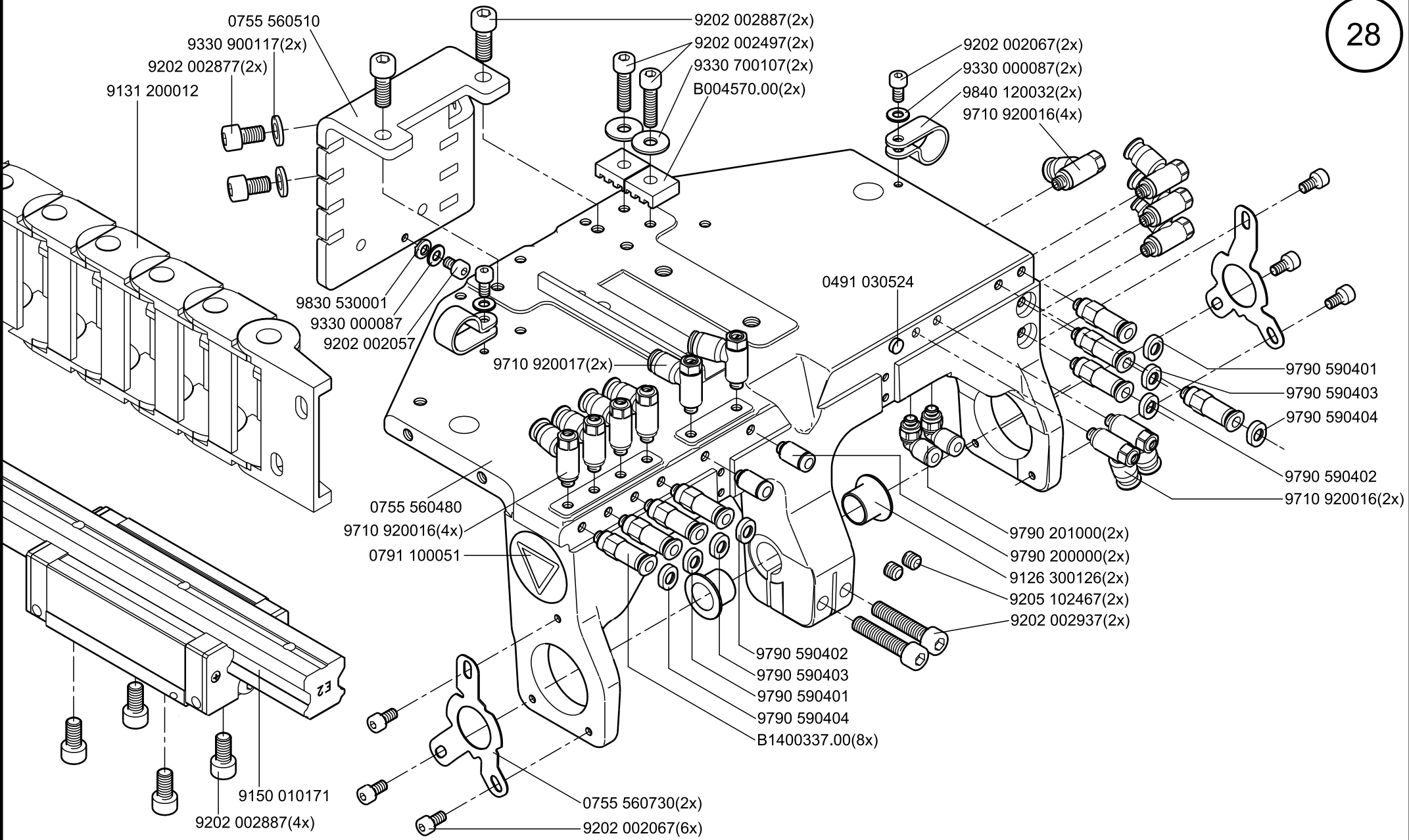
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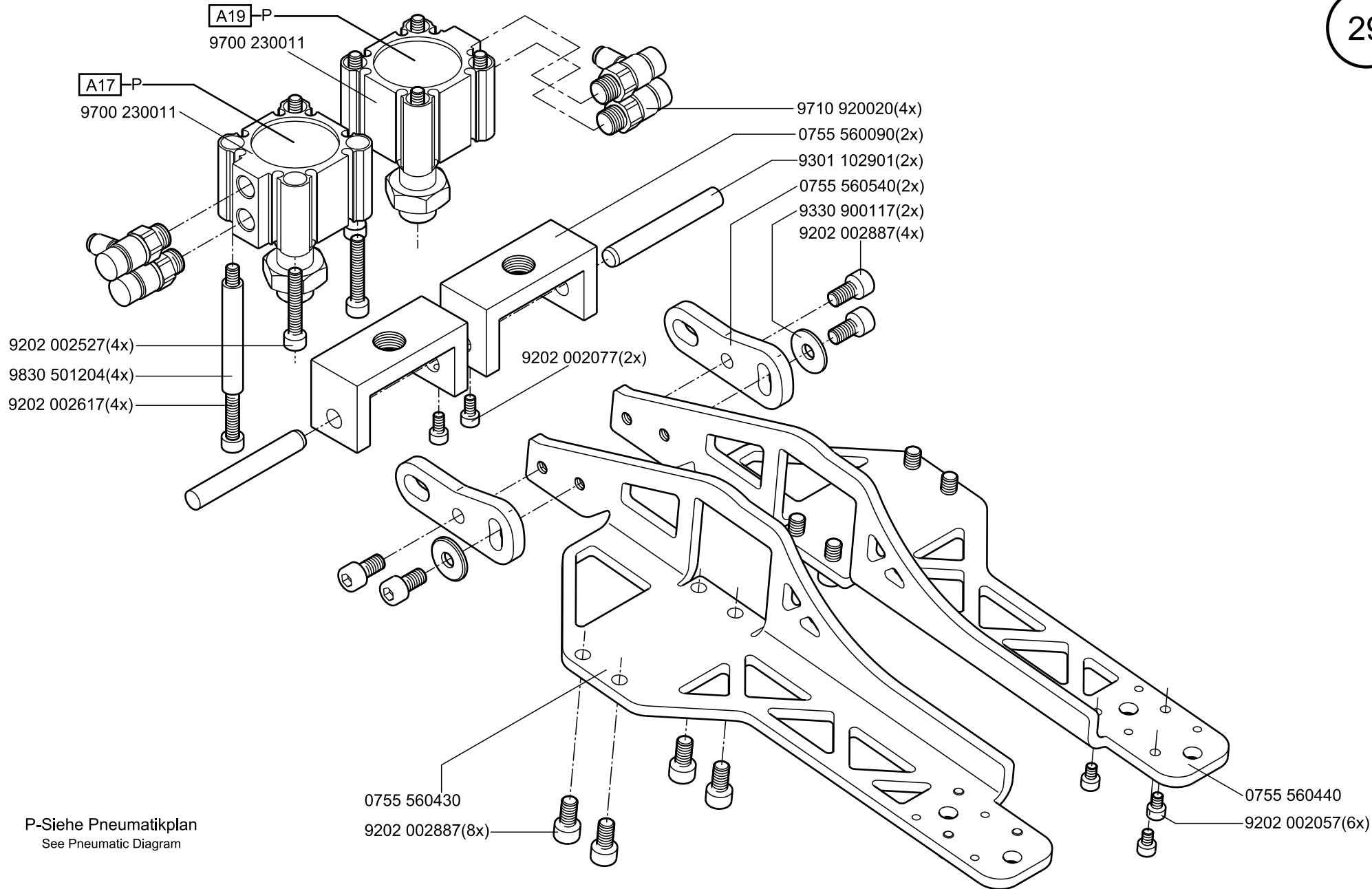




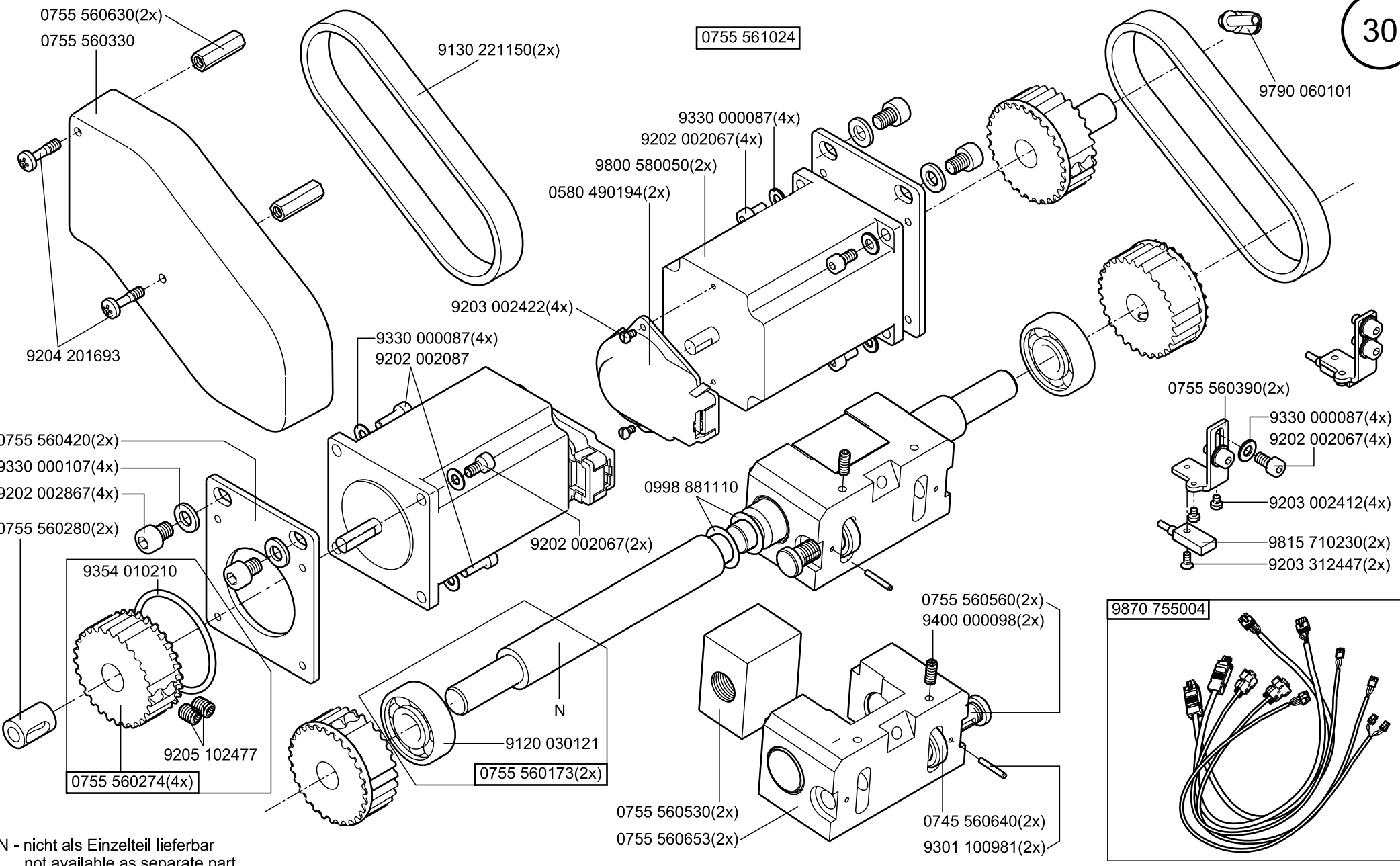


P-Siehe Pneumatikplan  
See Pneumatic Diagram





P-Siehe Pneumatikplan  
See Pneumatic Diagram

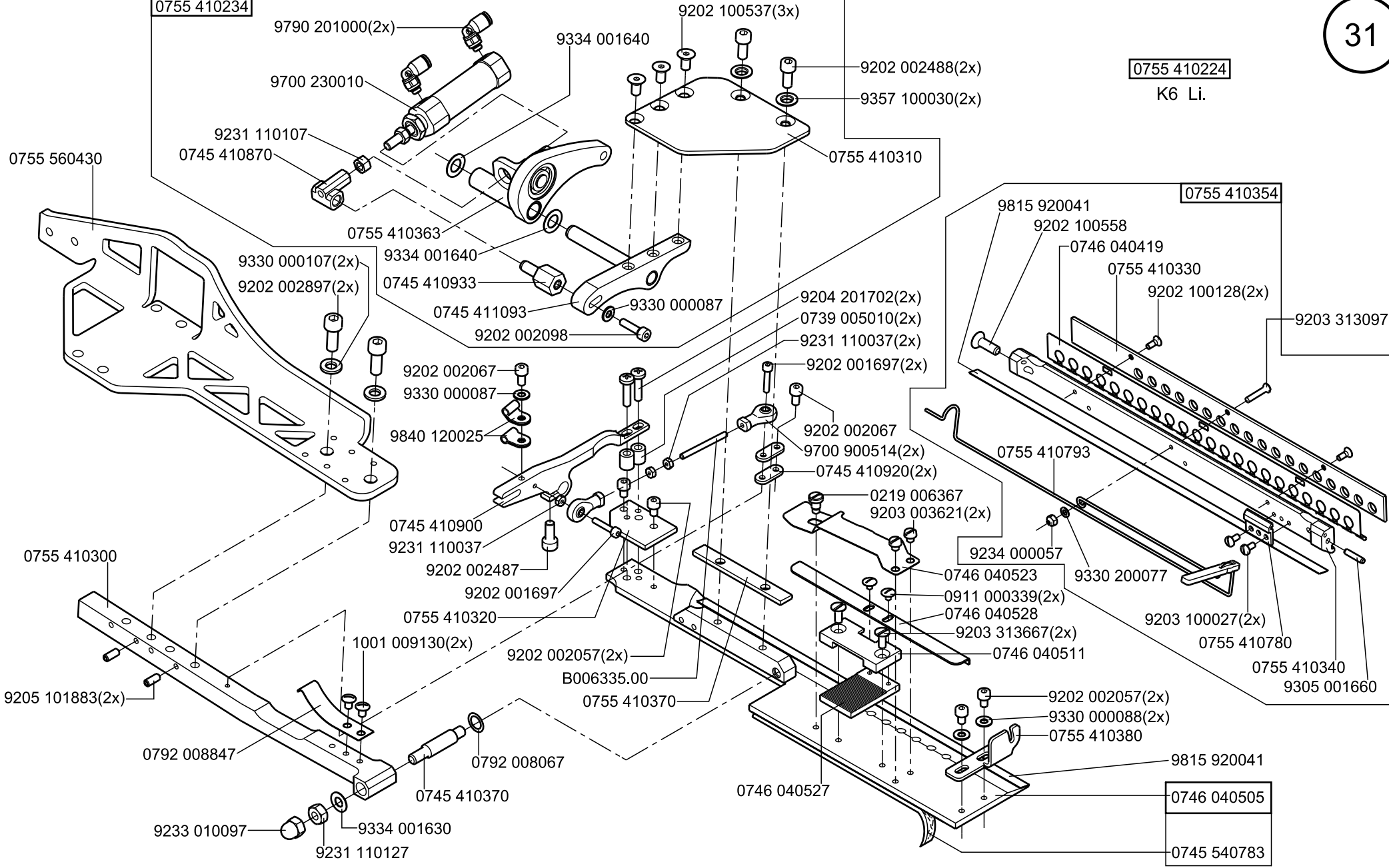


N - nicht als Einzelteil lieferbar  
not available as separate part

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K6 Li.



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9202 002488(2x)

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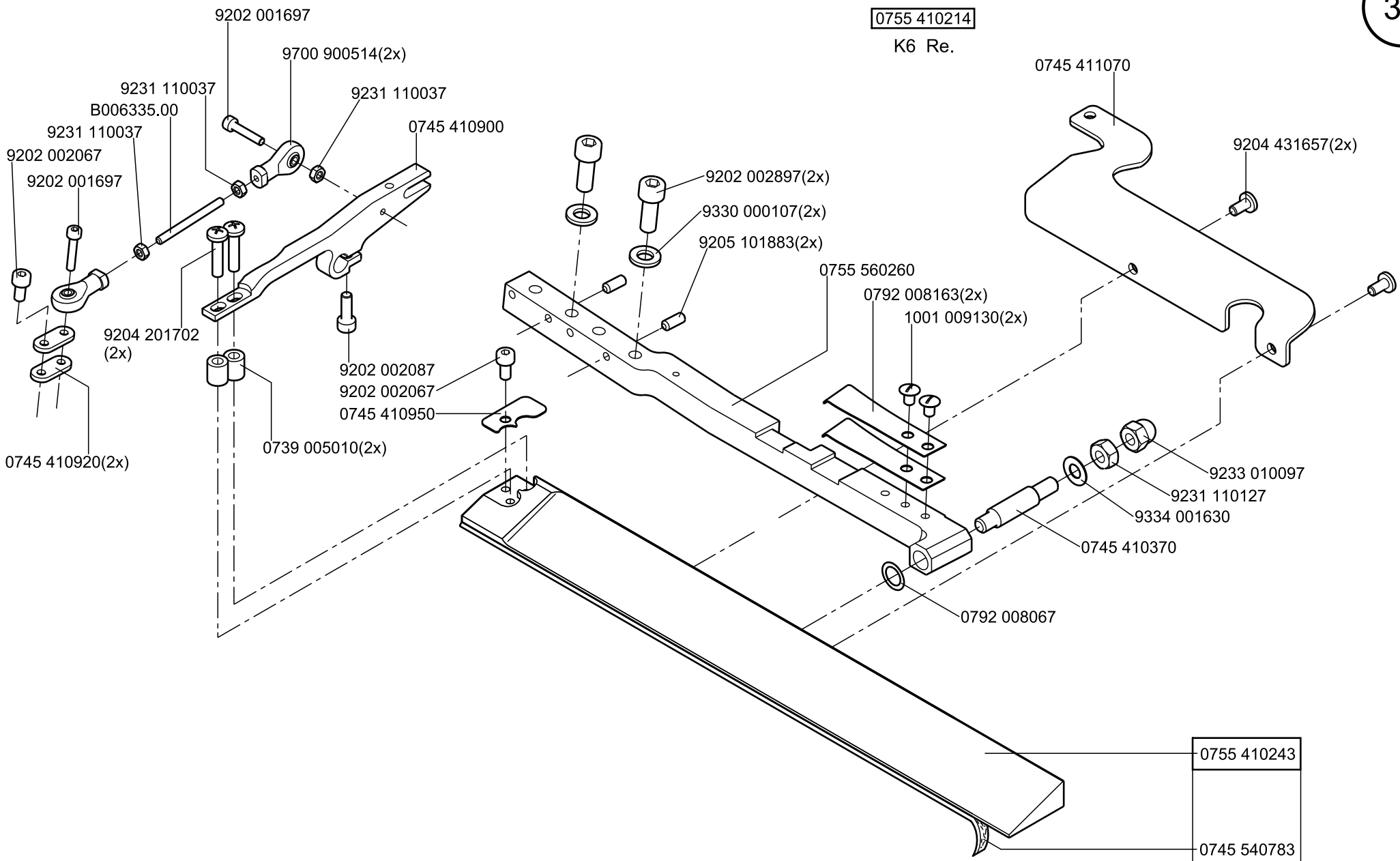
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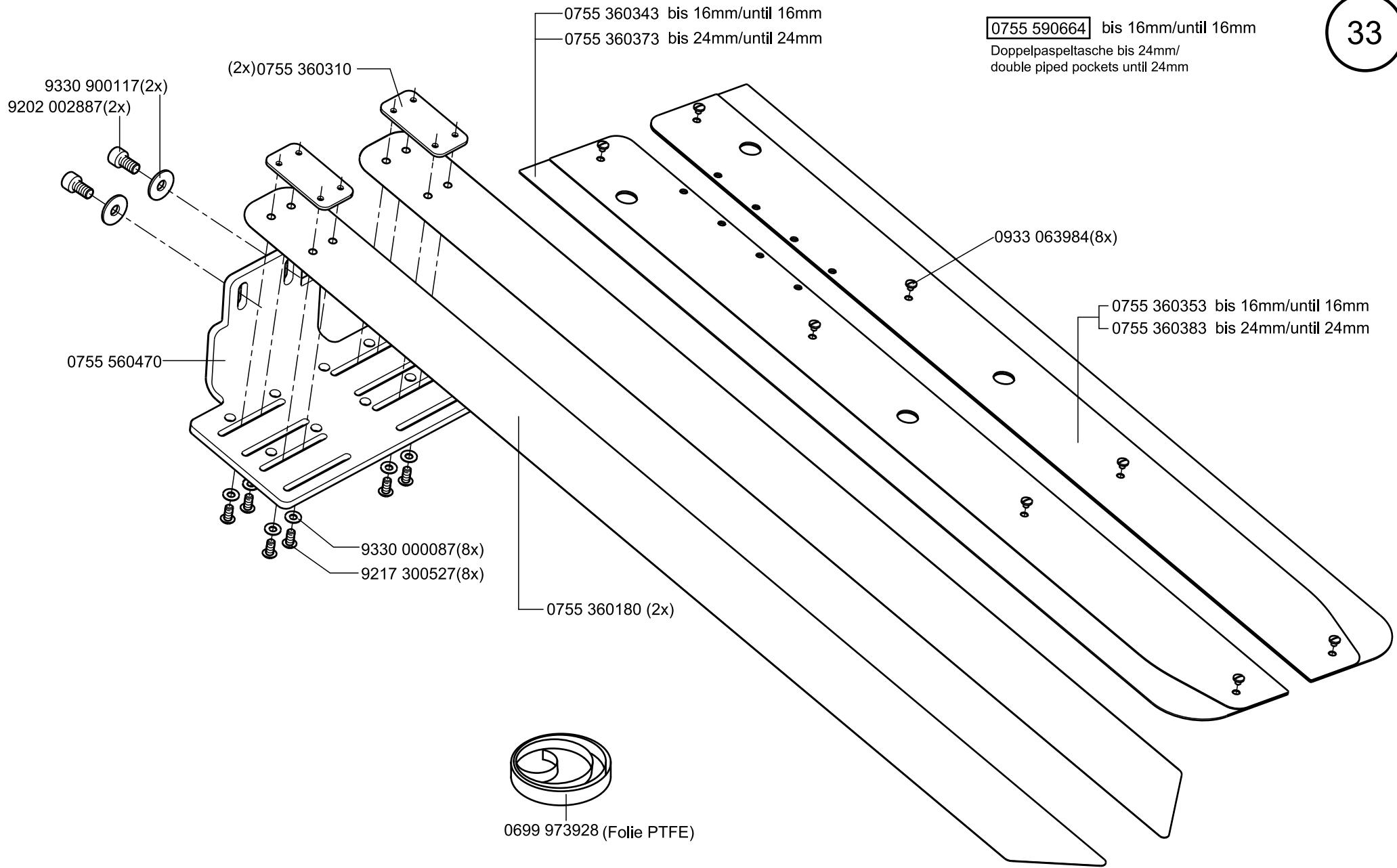
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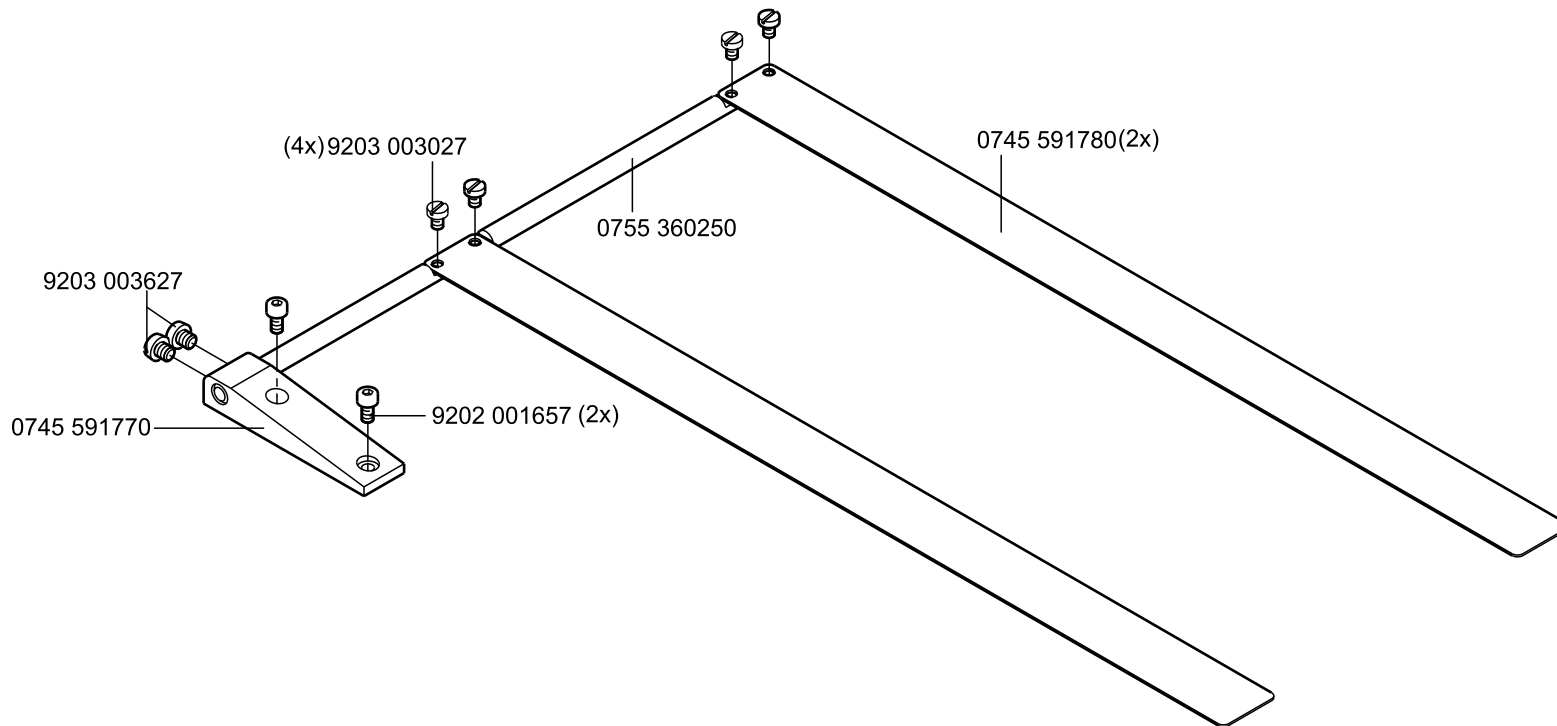
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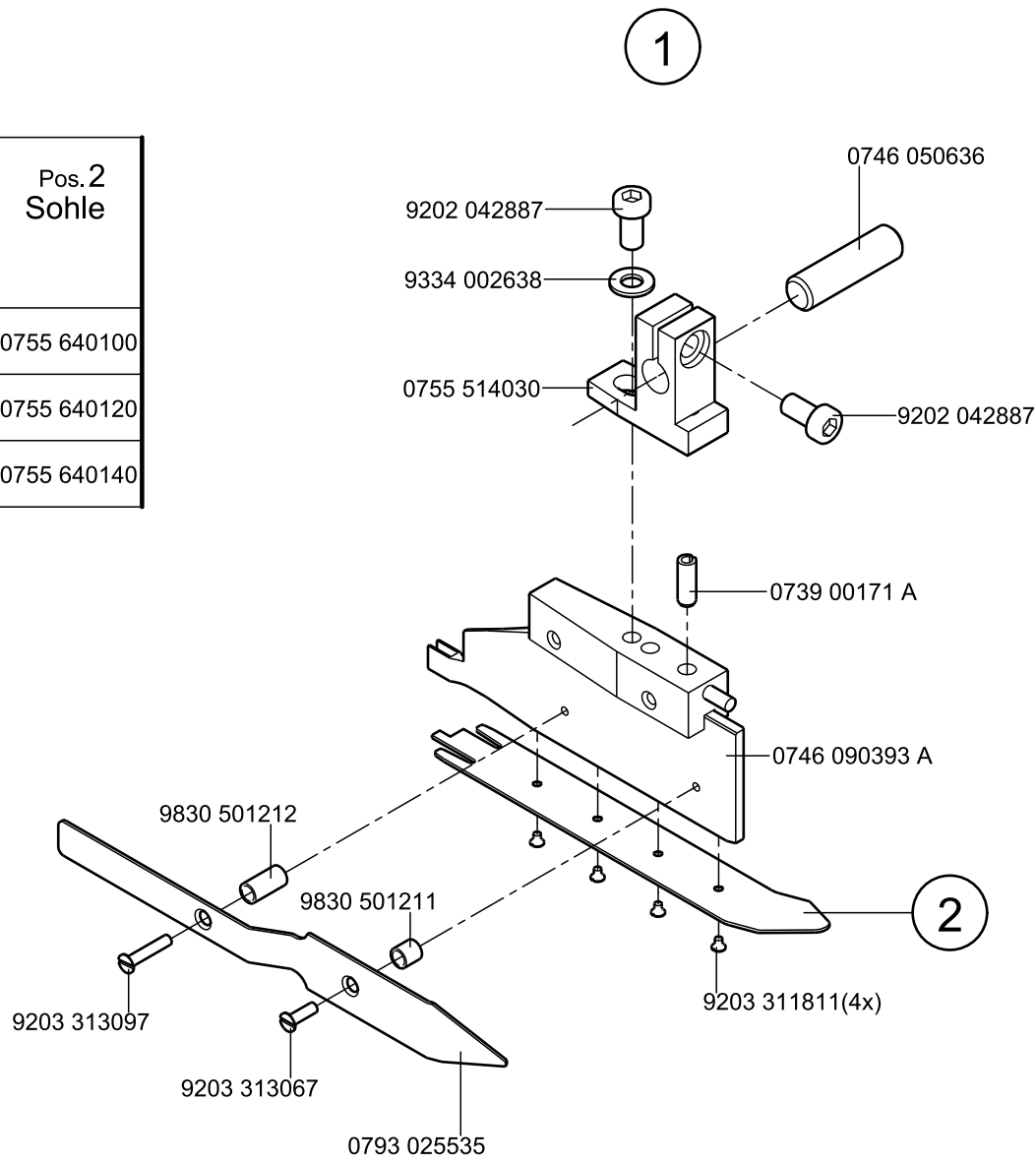


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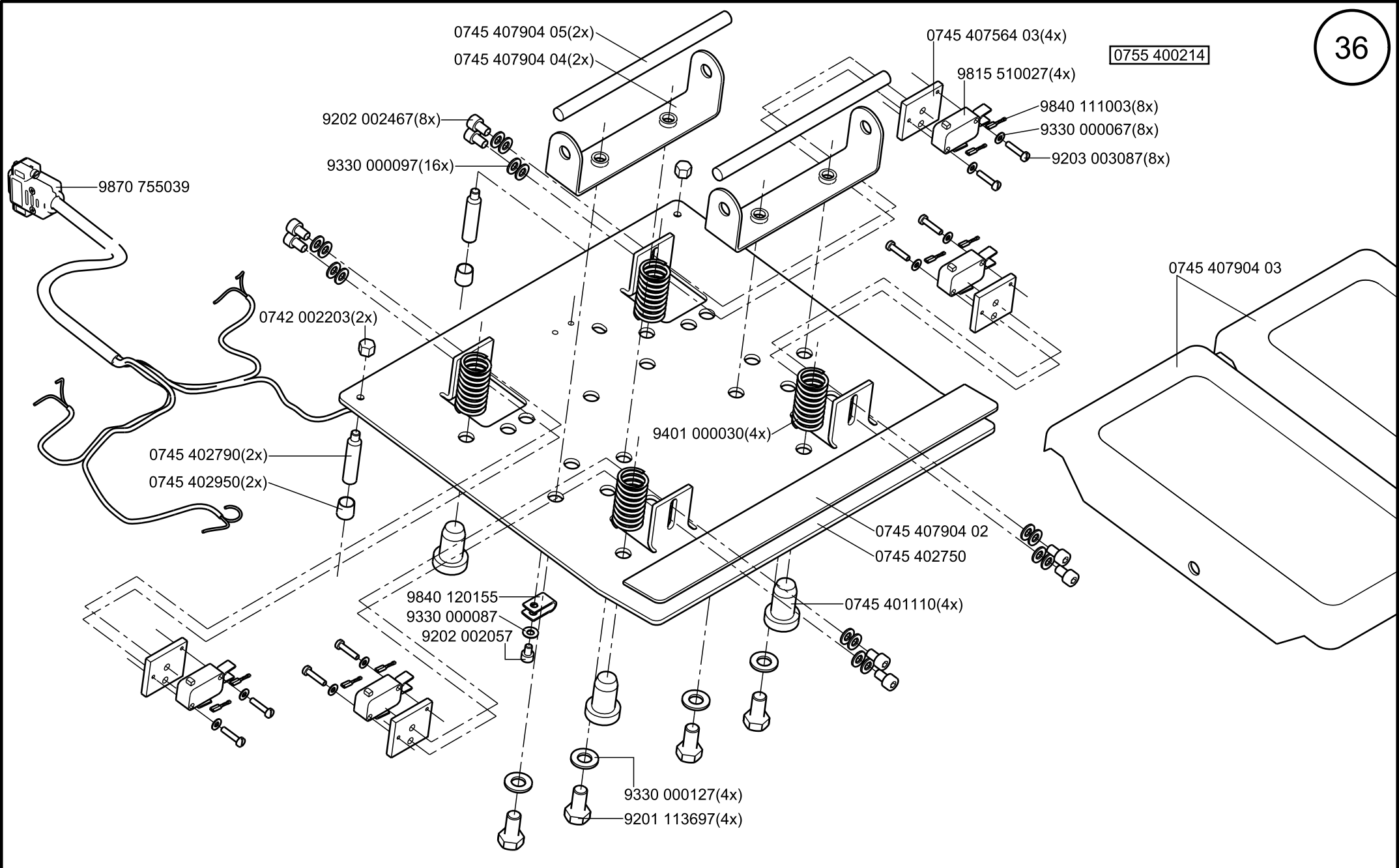




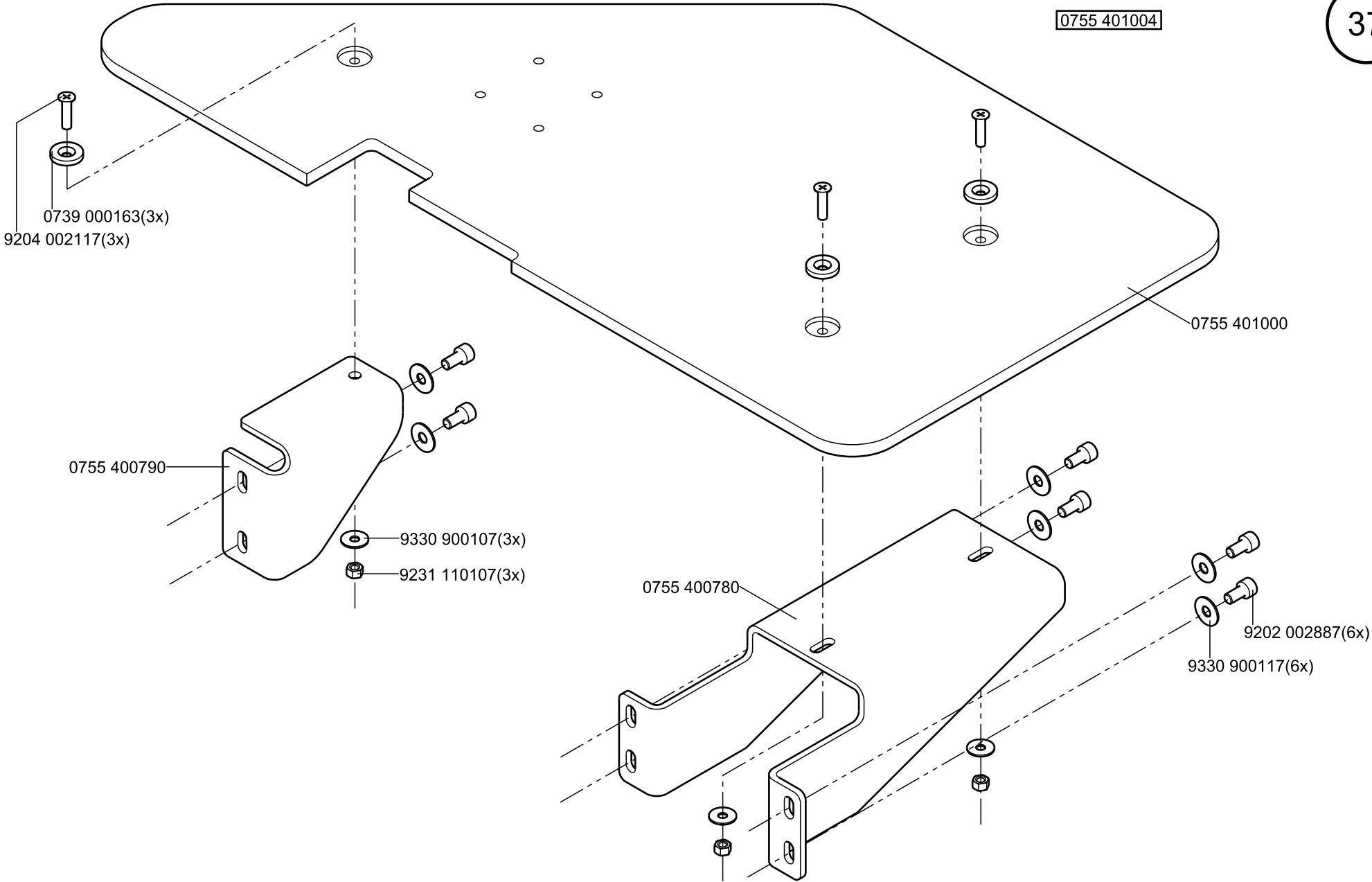
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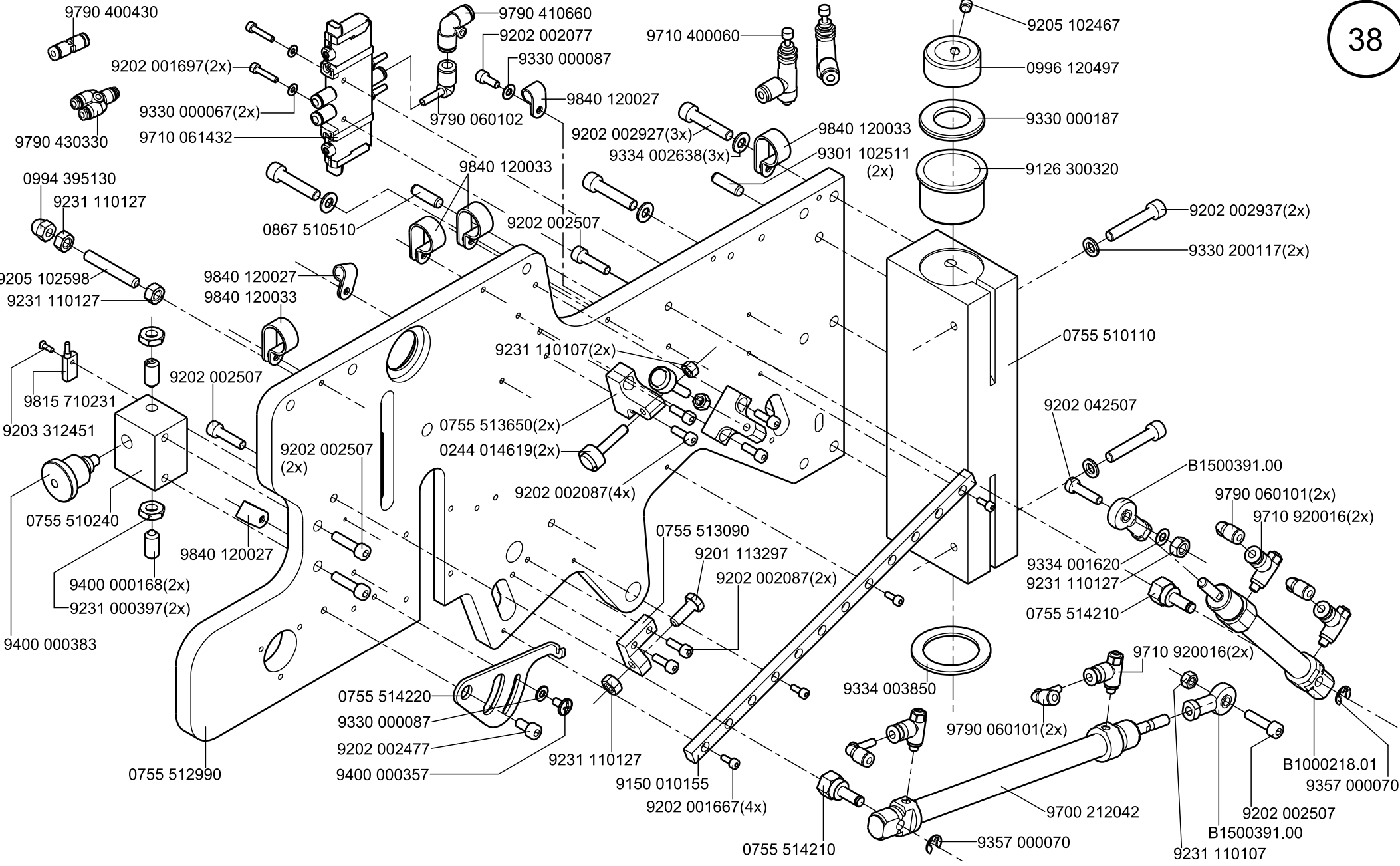


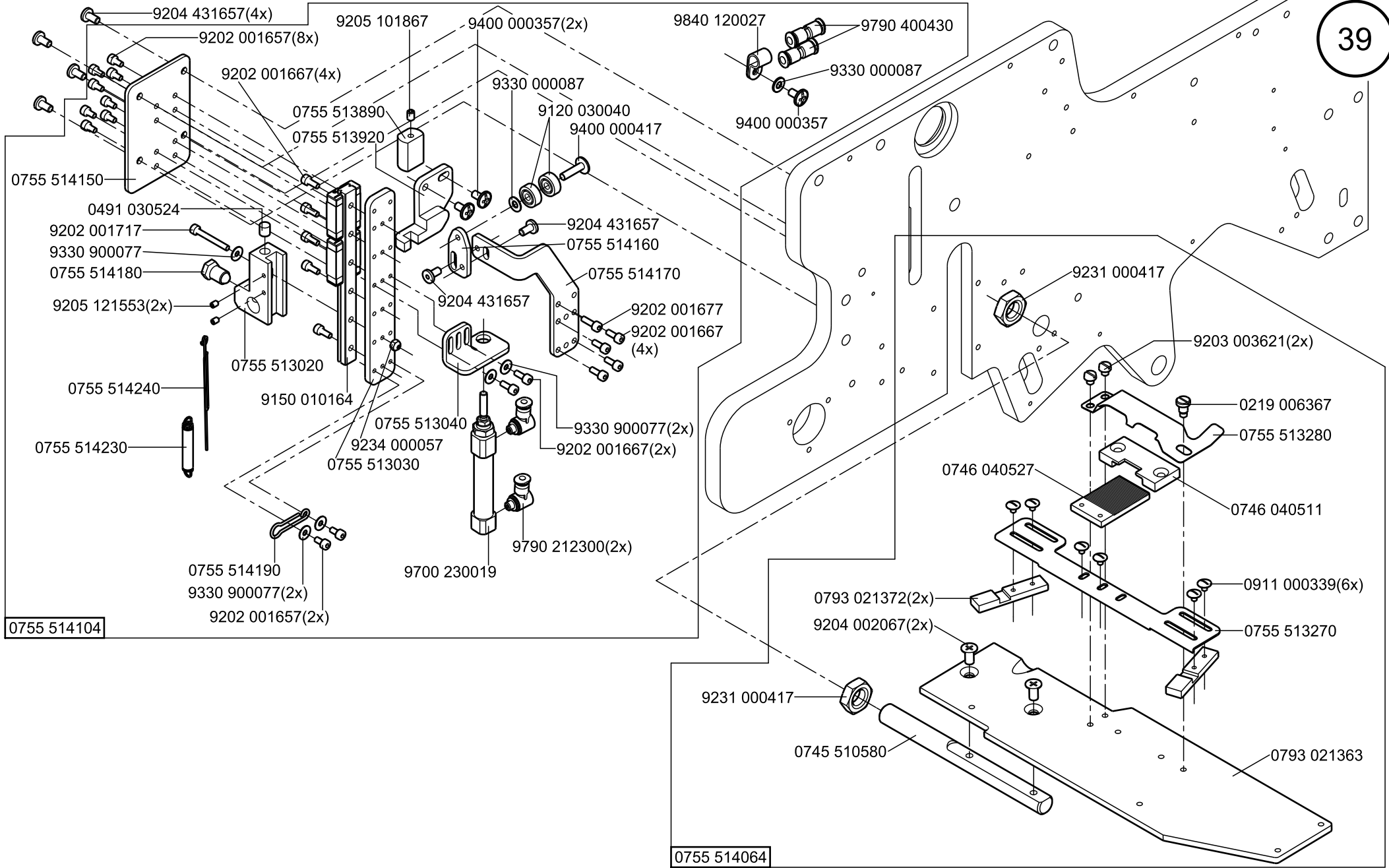
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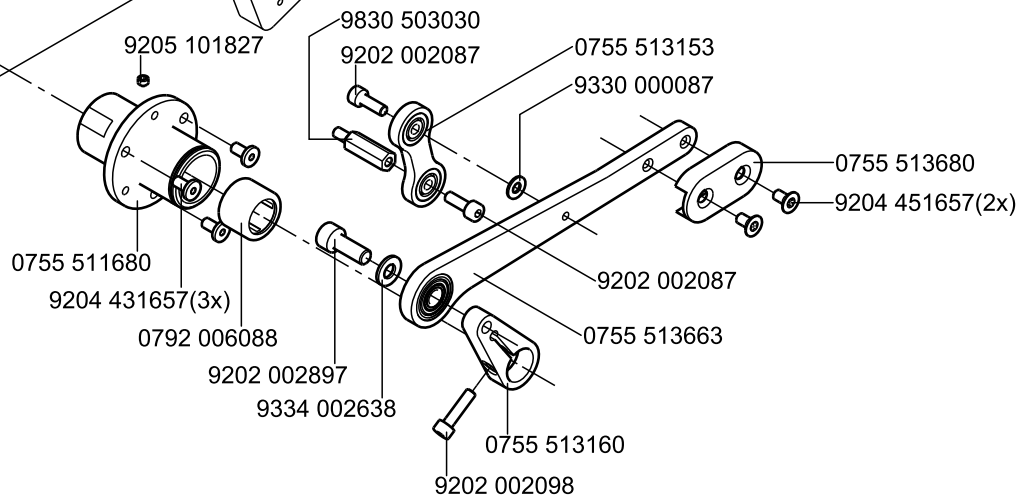
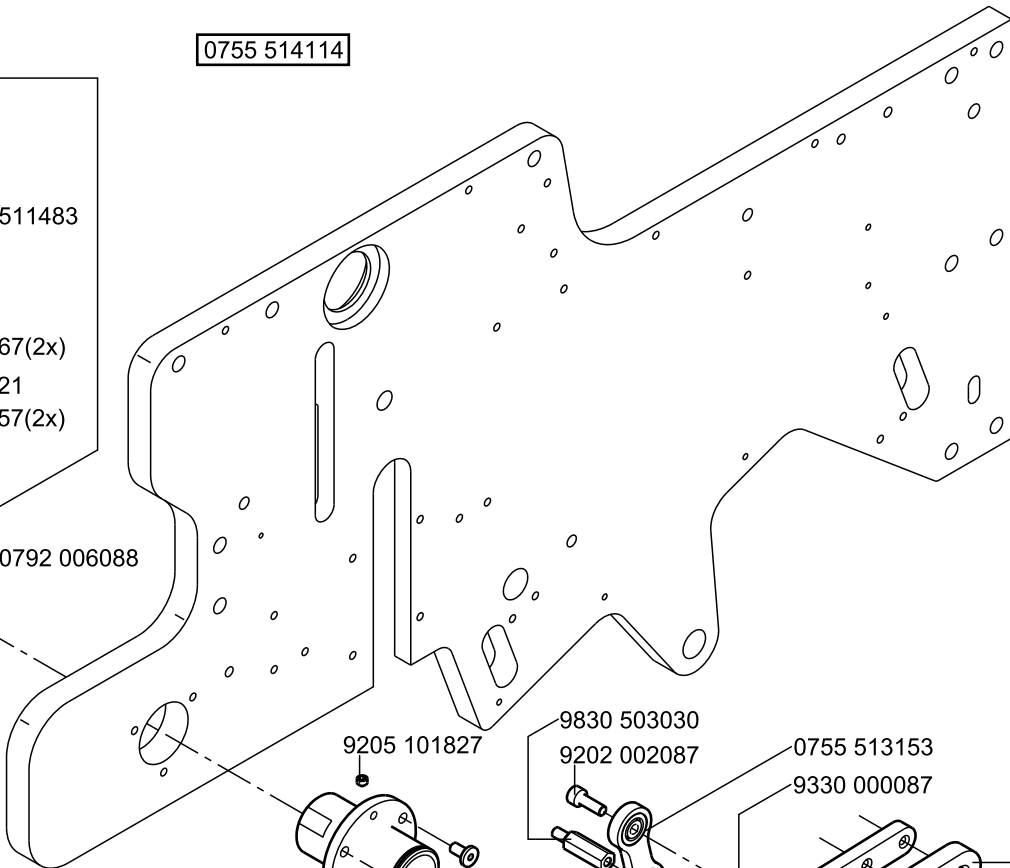
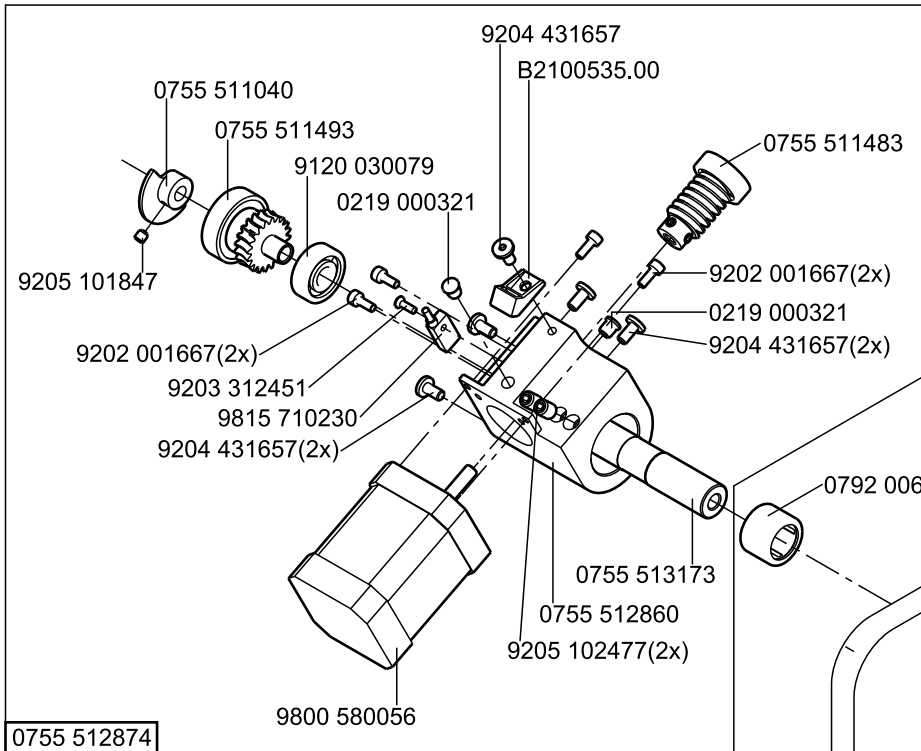


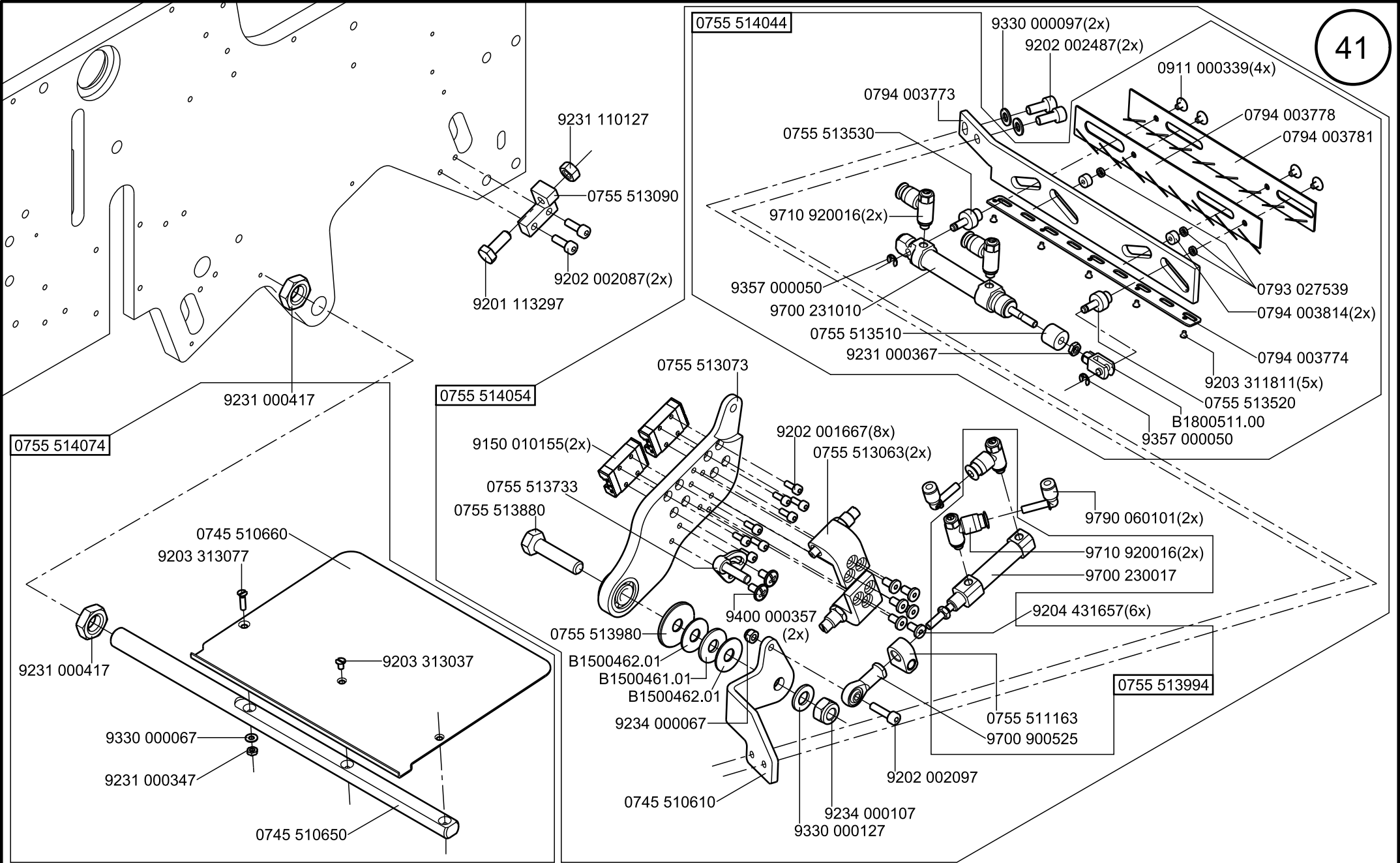


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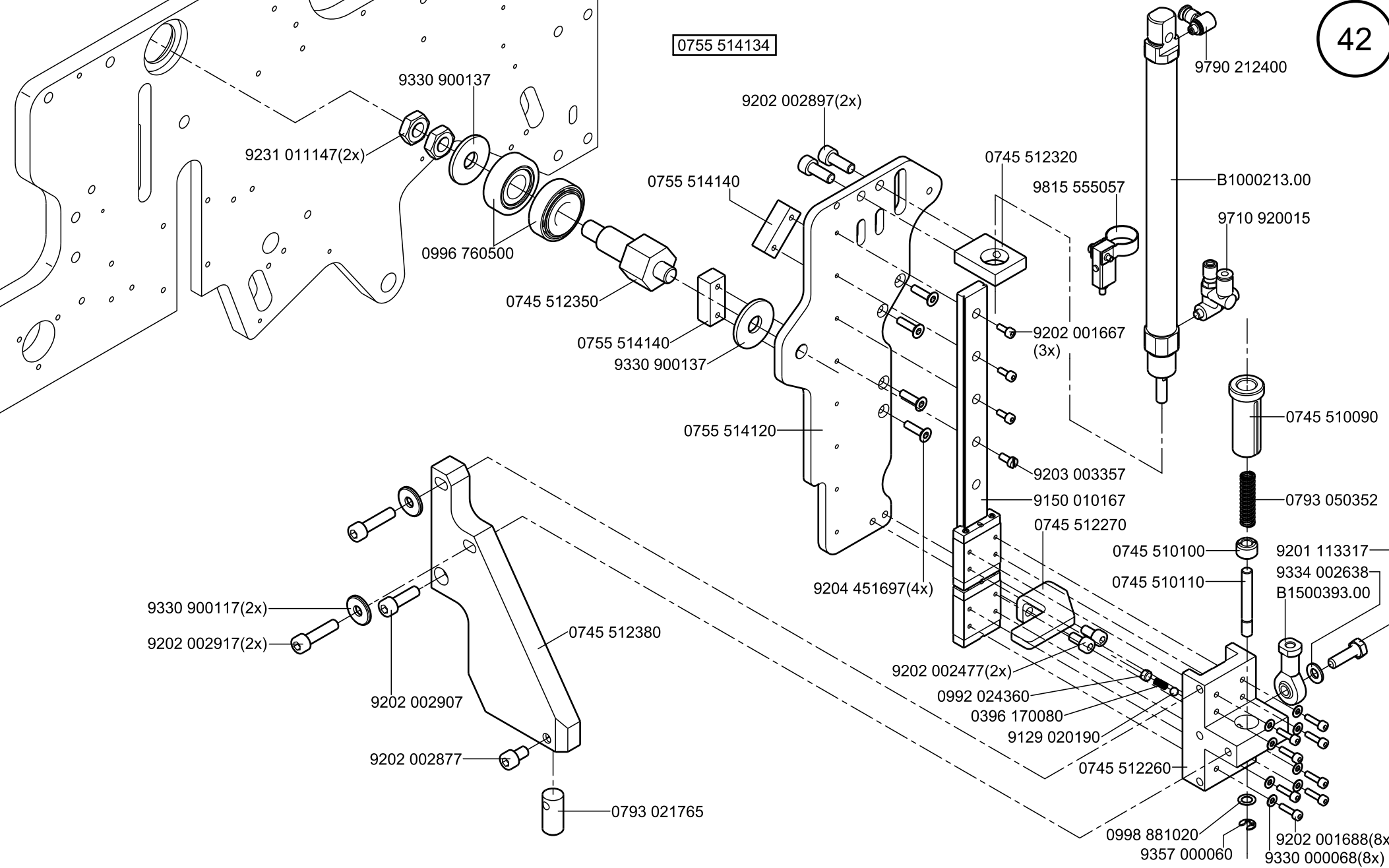
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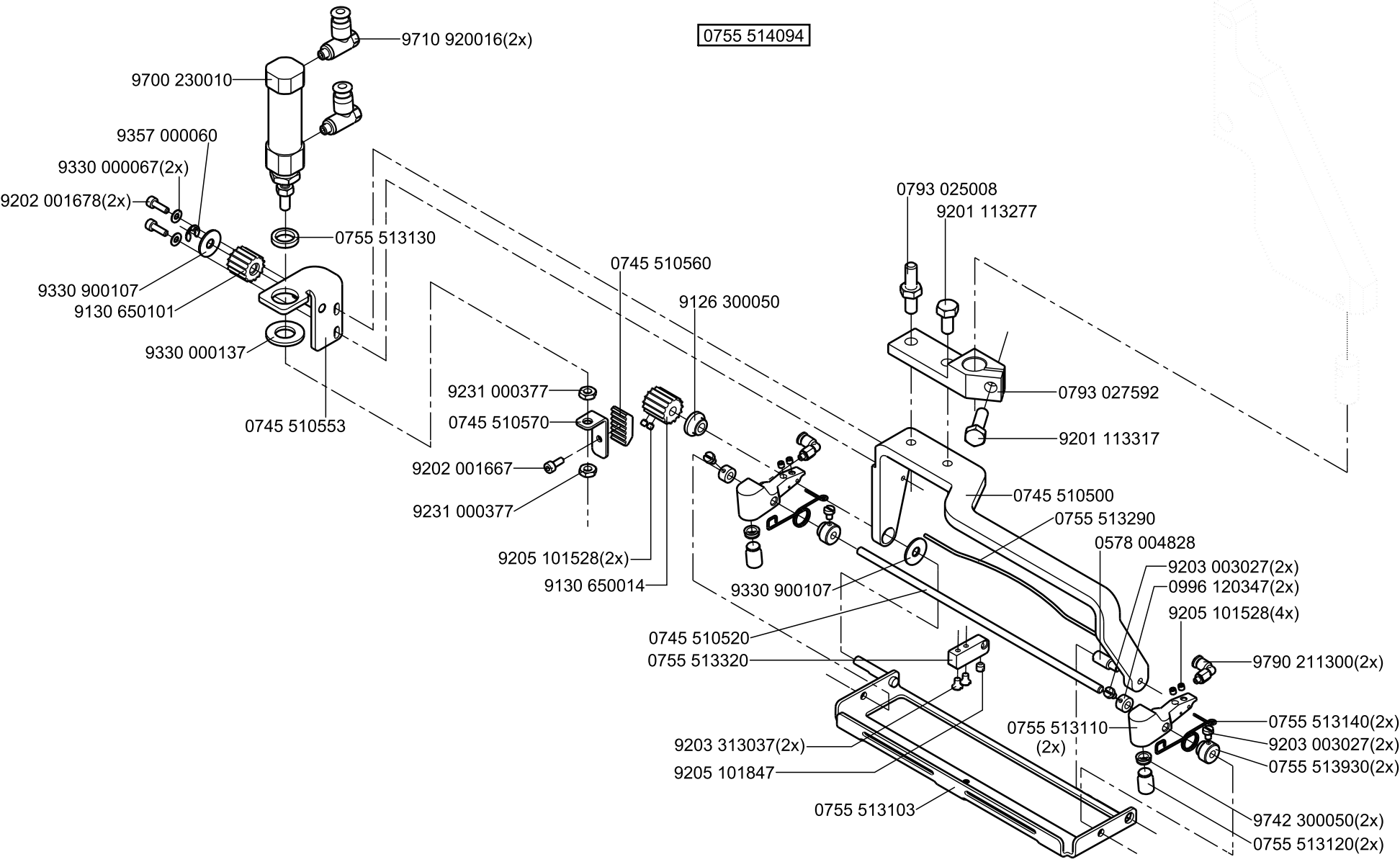
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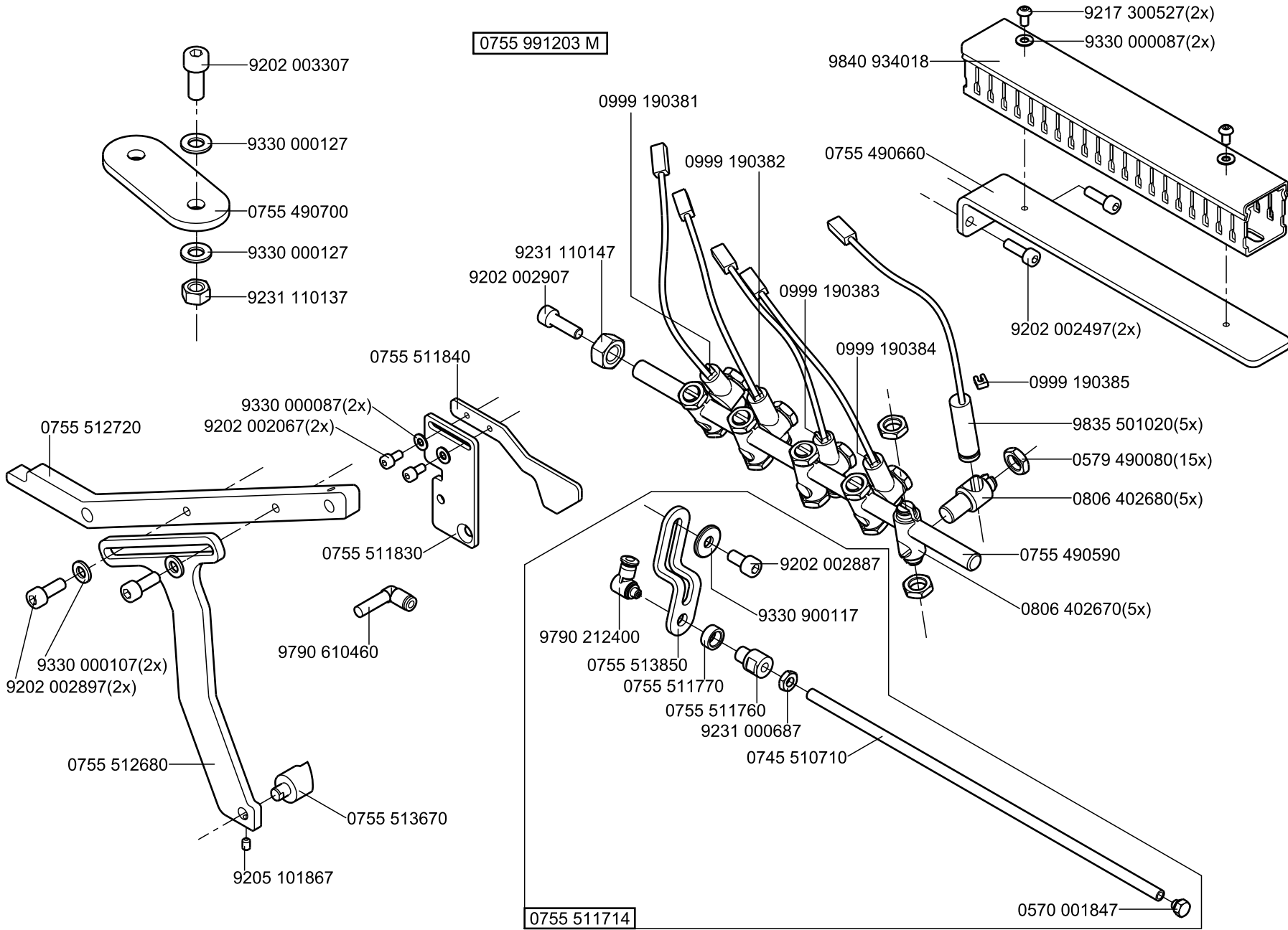
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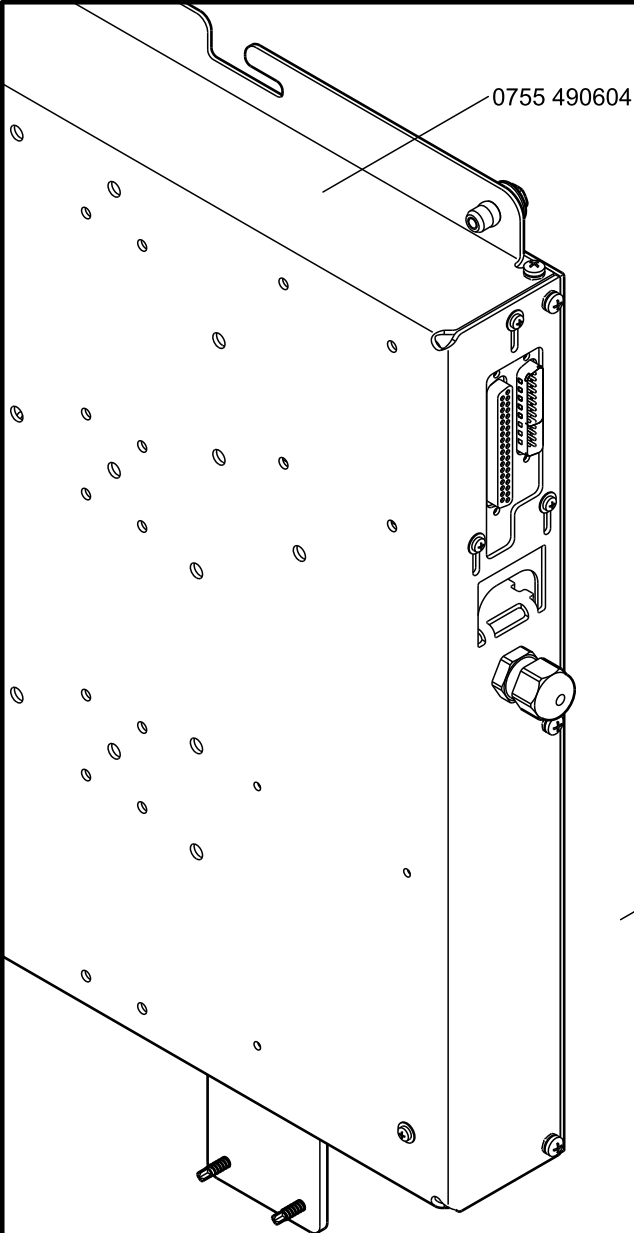




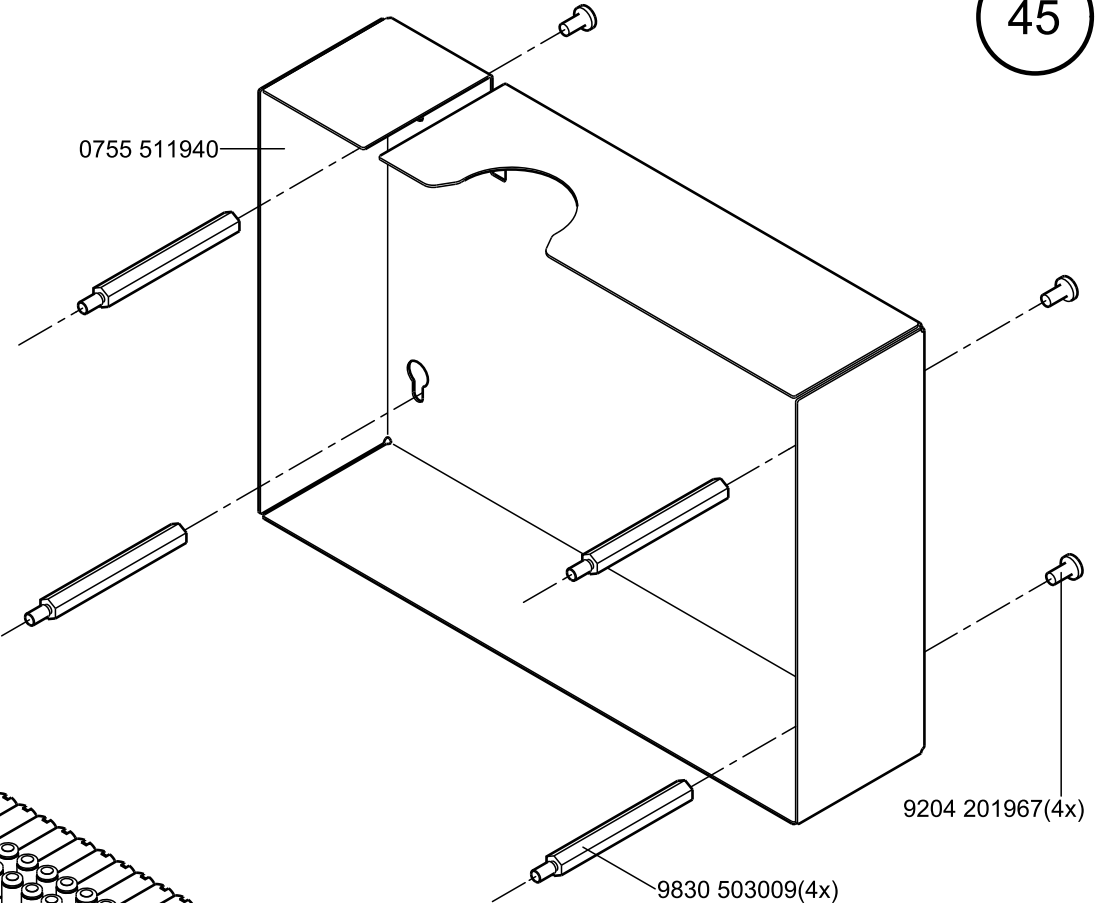
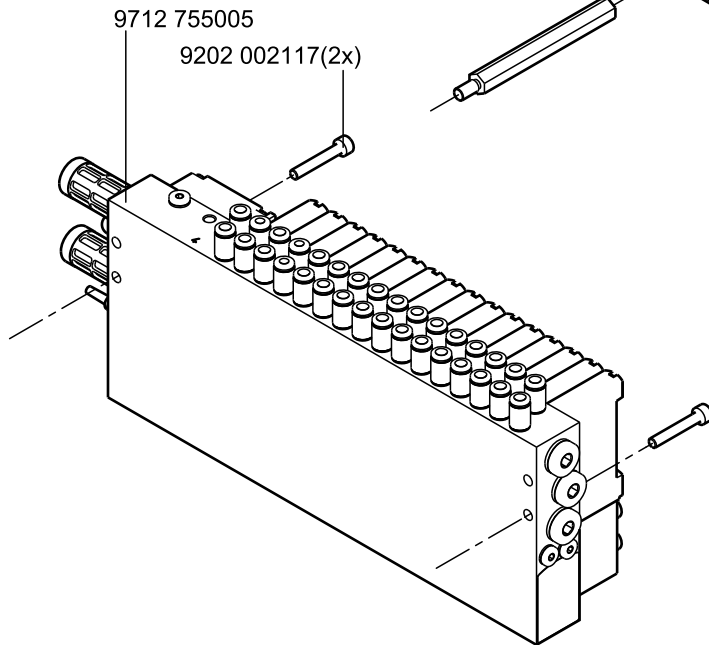
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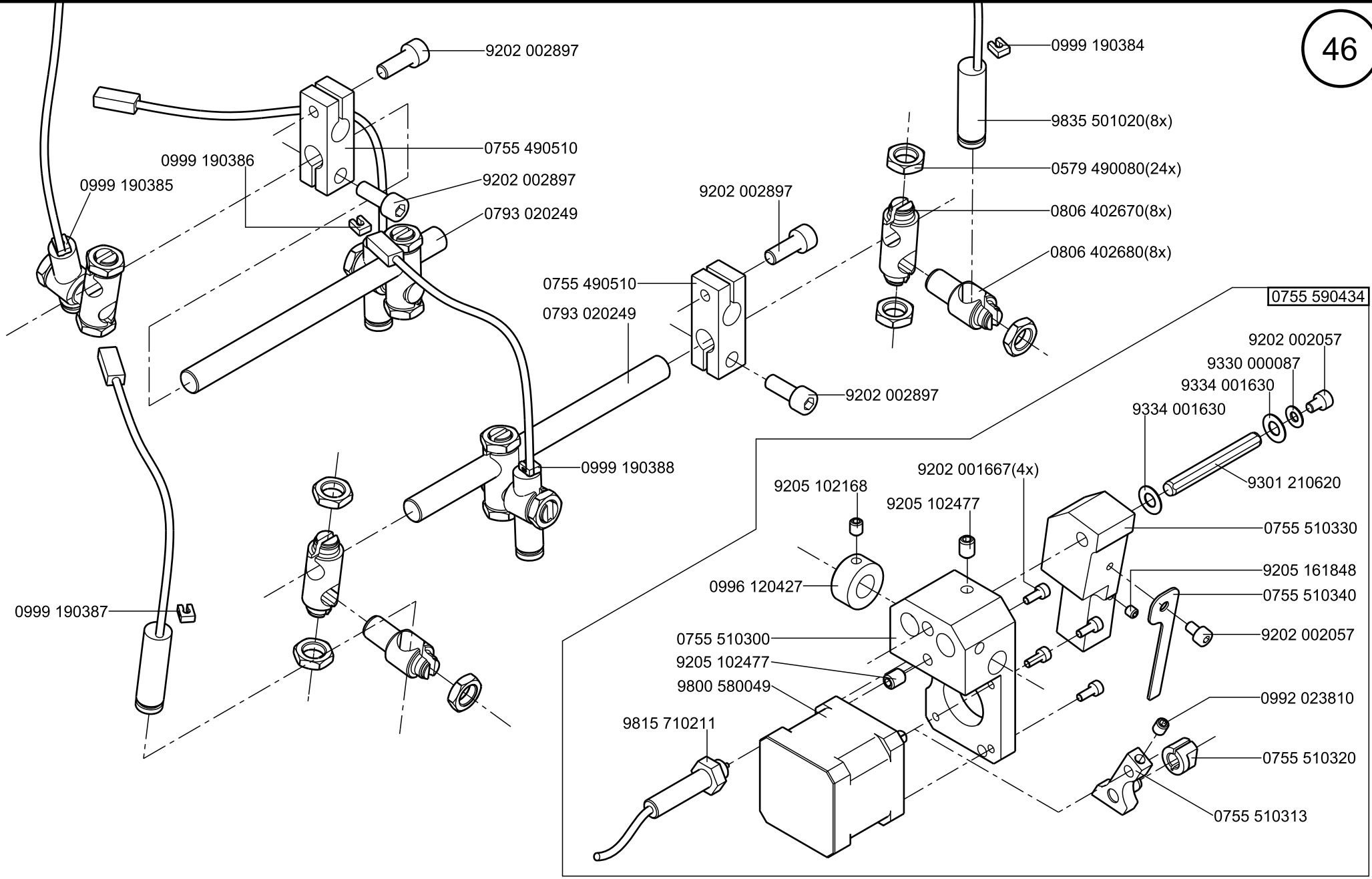


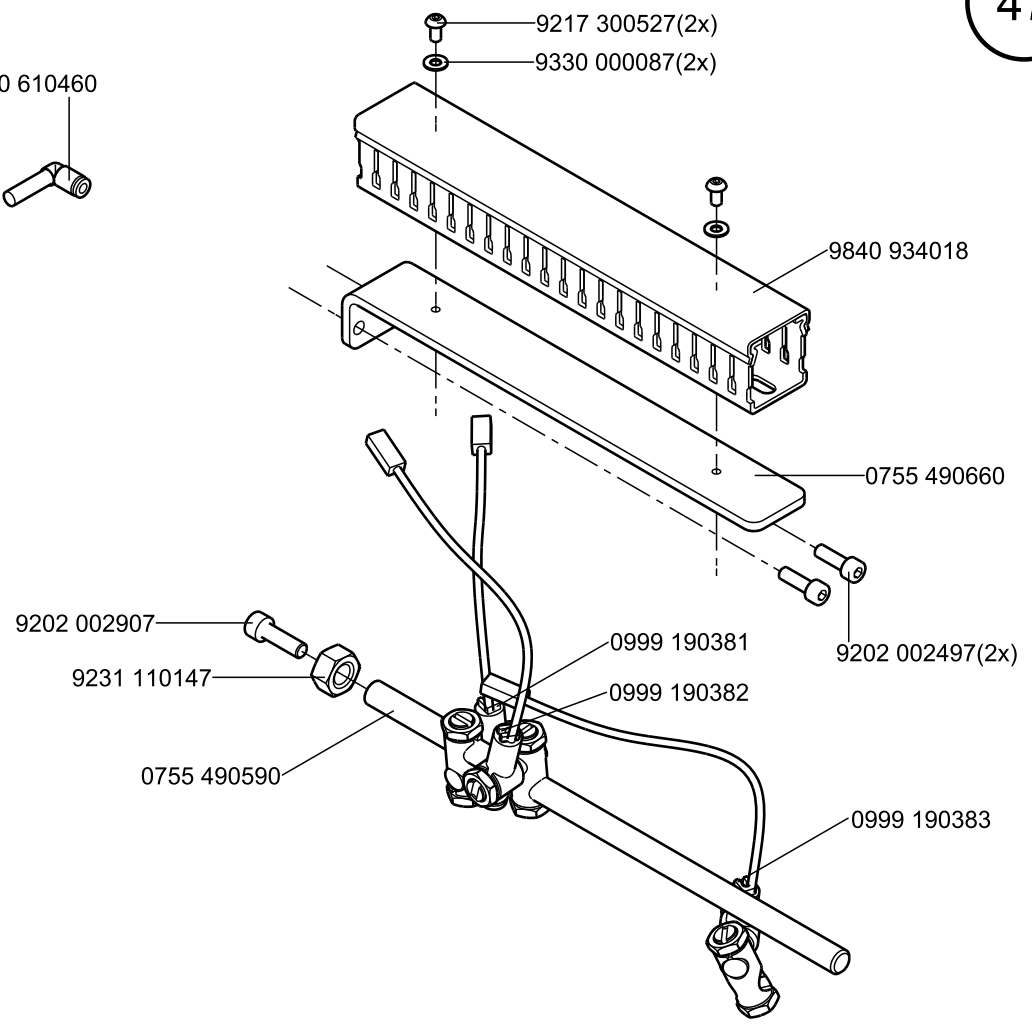
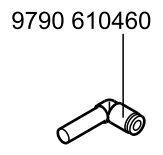
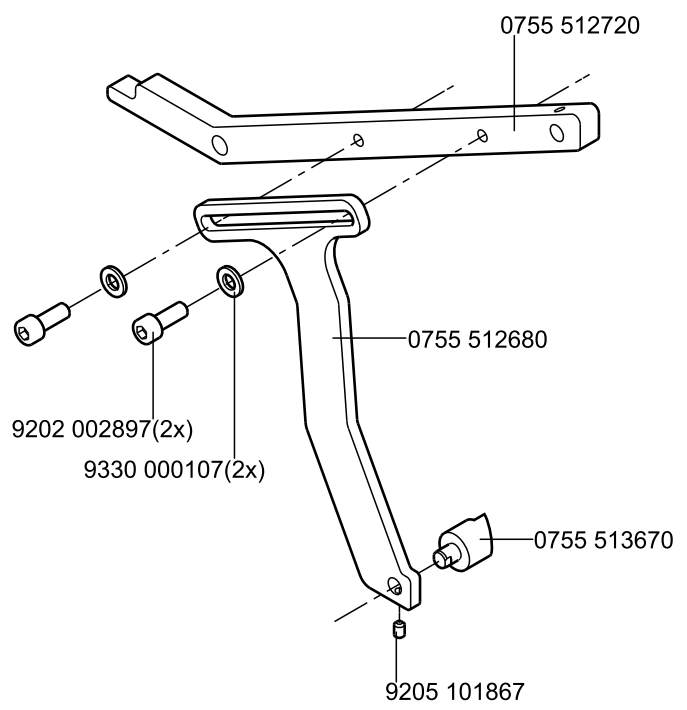


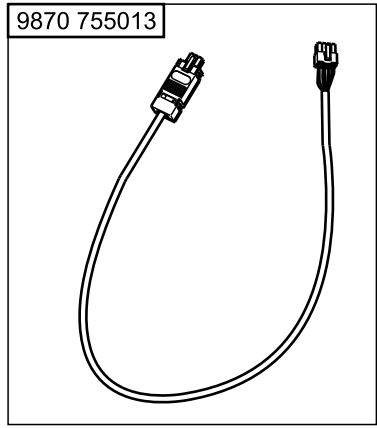
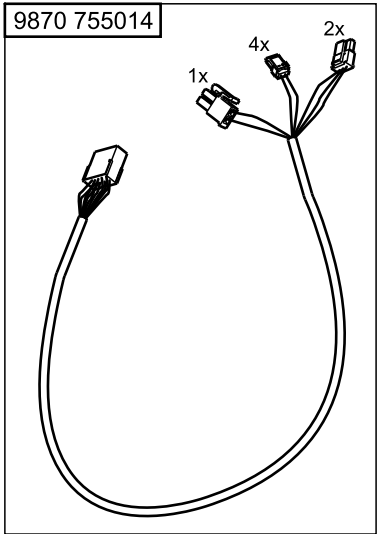
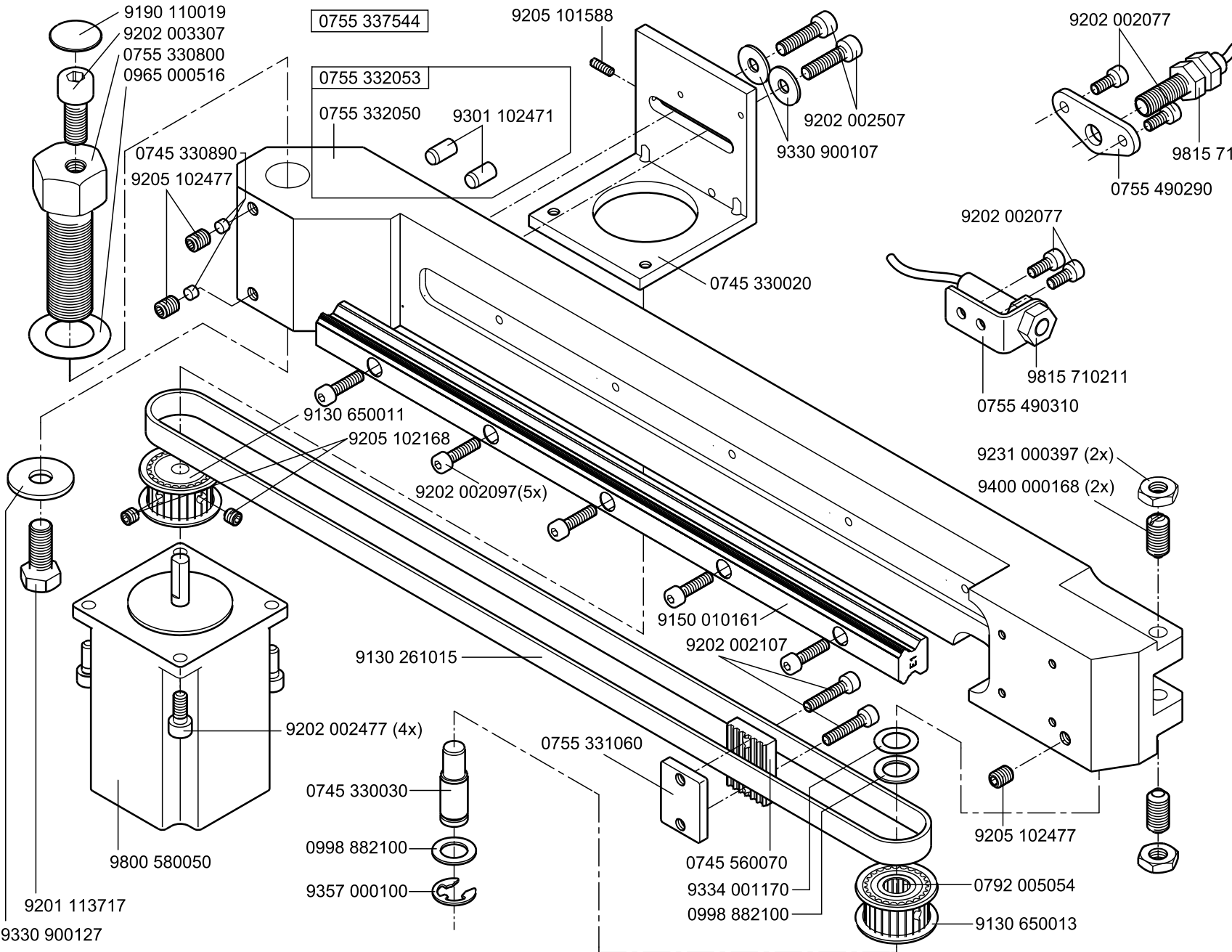


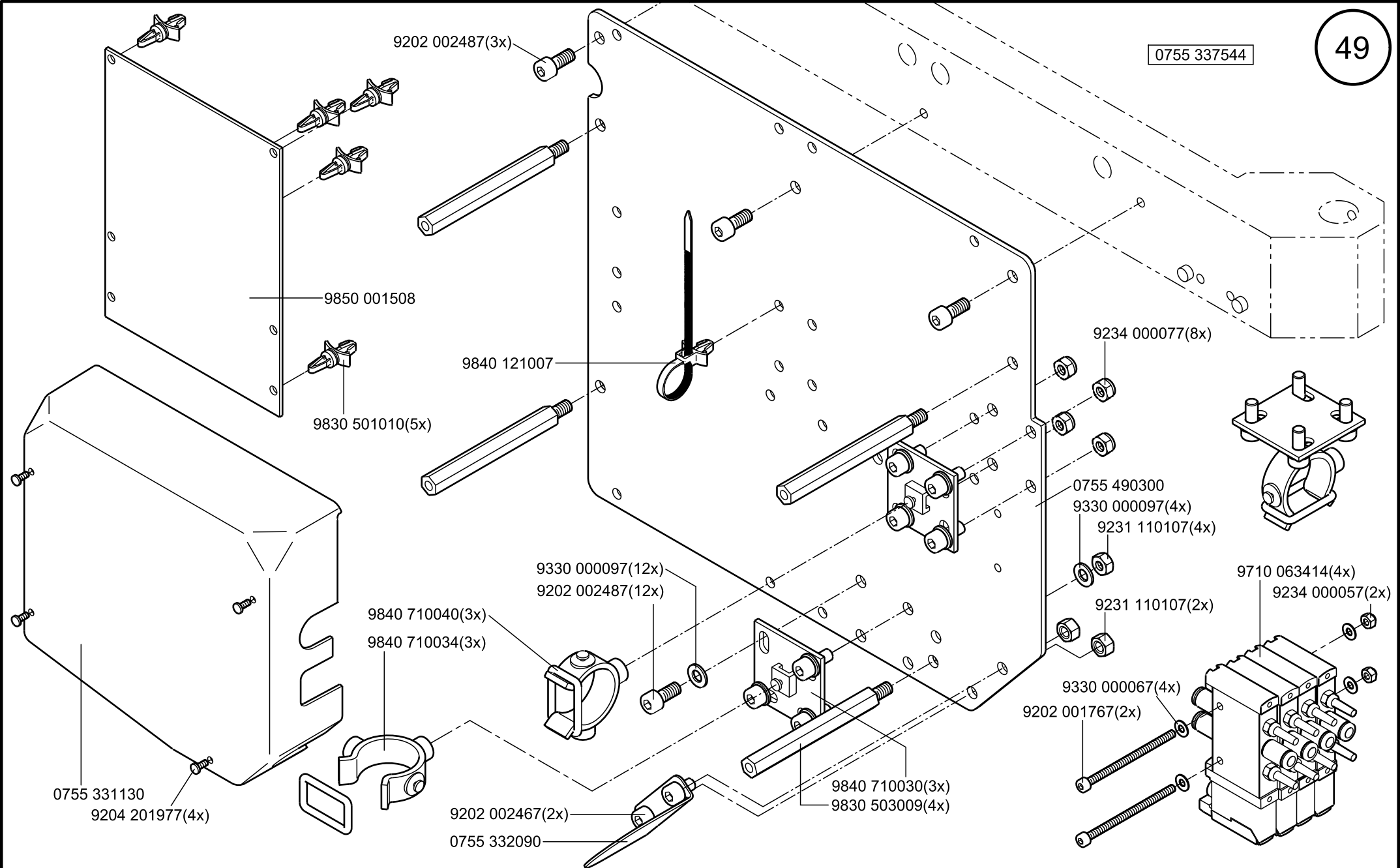
0755 511714 M











0755 331130  
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9850 001508

9830 501010(5x)

9840 710040(3x)  
9840 710034(3x)

9202 002467(2x)  
0755 332090

9330 000097(12x)  
9202 002487(12x)

9840 121007

9840 710030(3x)  
9830 503009(4x)

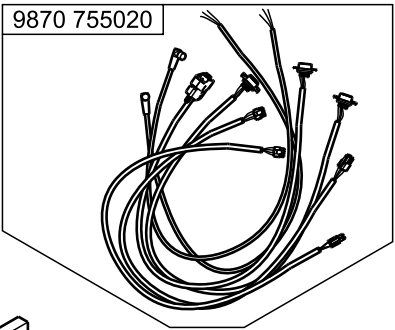
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0755 490300  
9330 000097(4x)  
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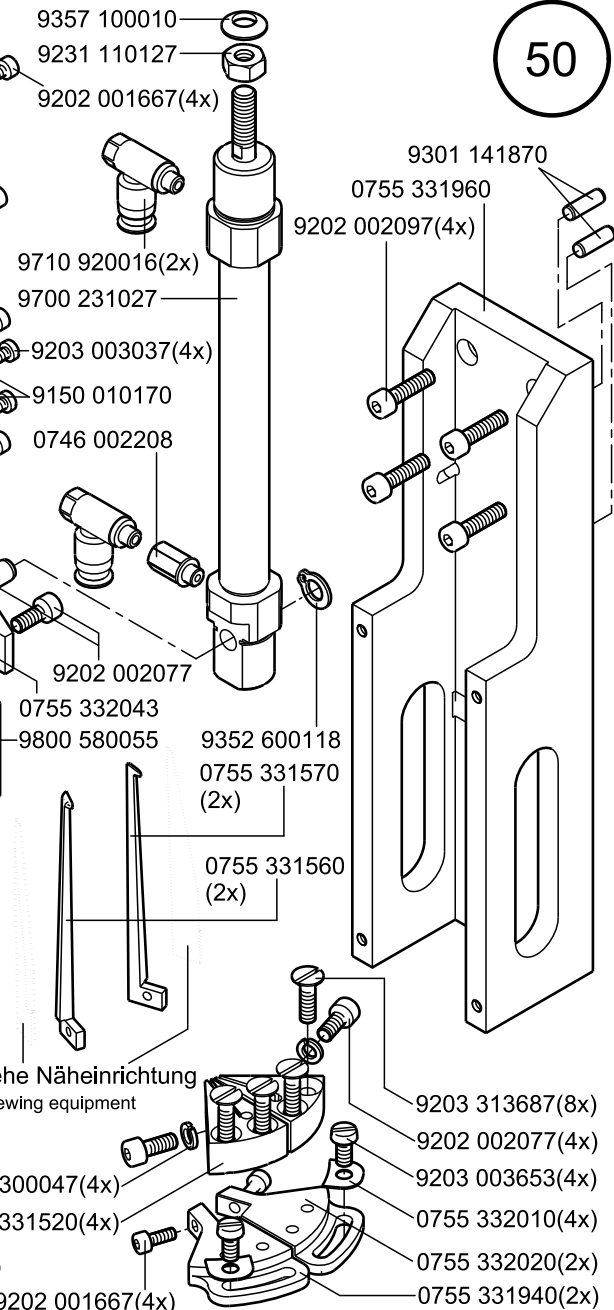
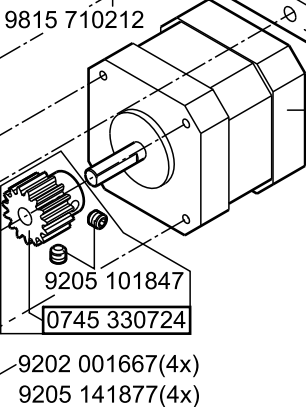
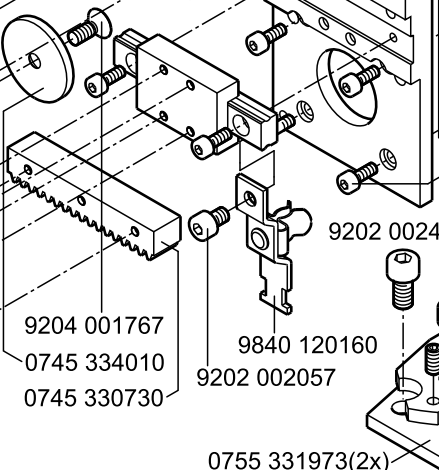
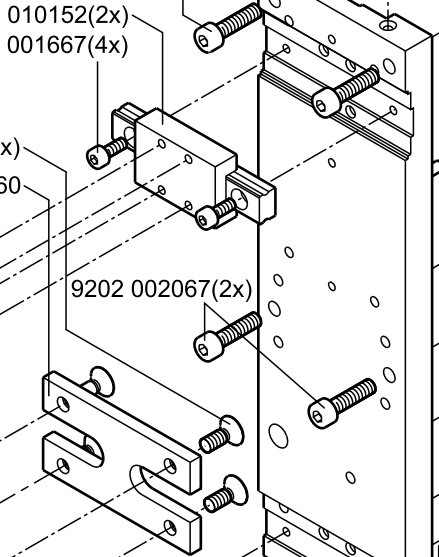
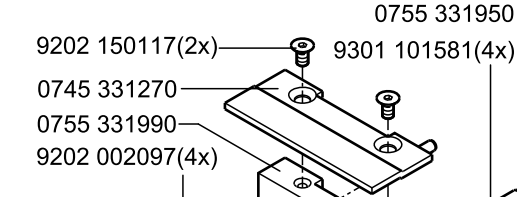
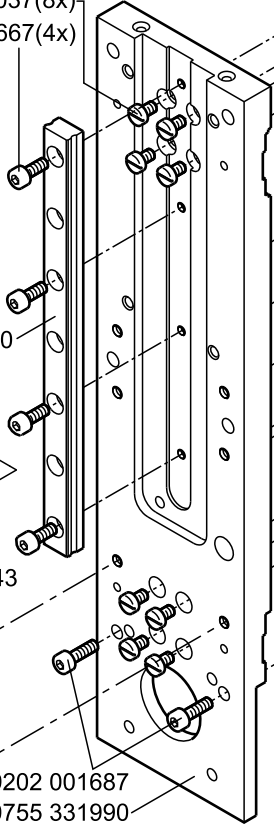
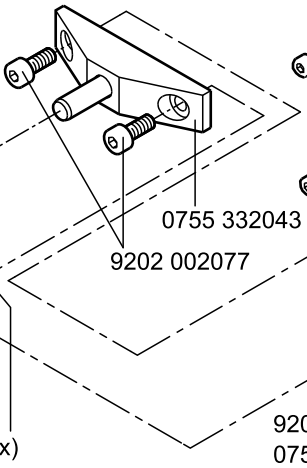
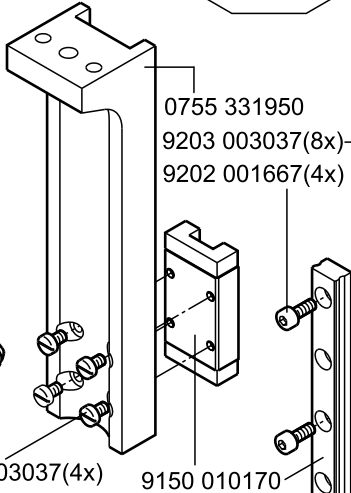
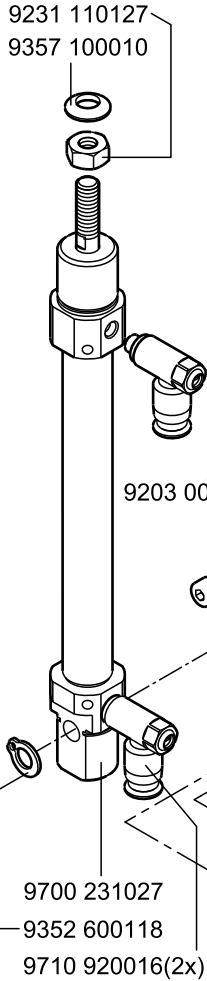
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9231 110107(2x)

9710 063414(4x)  
9234 000057(2x)

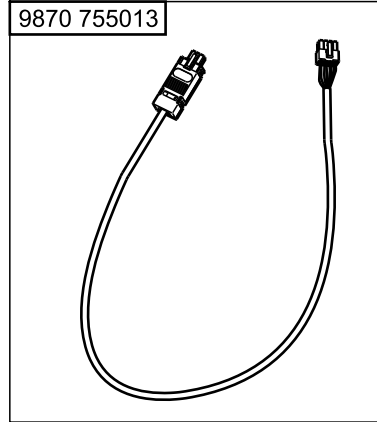
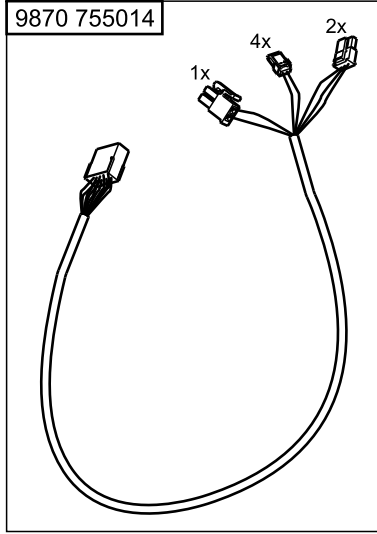
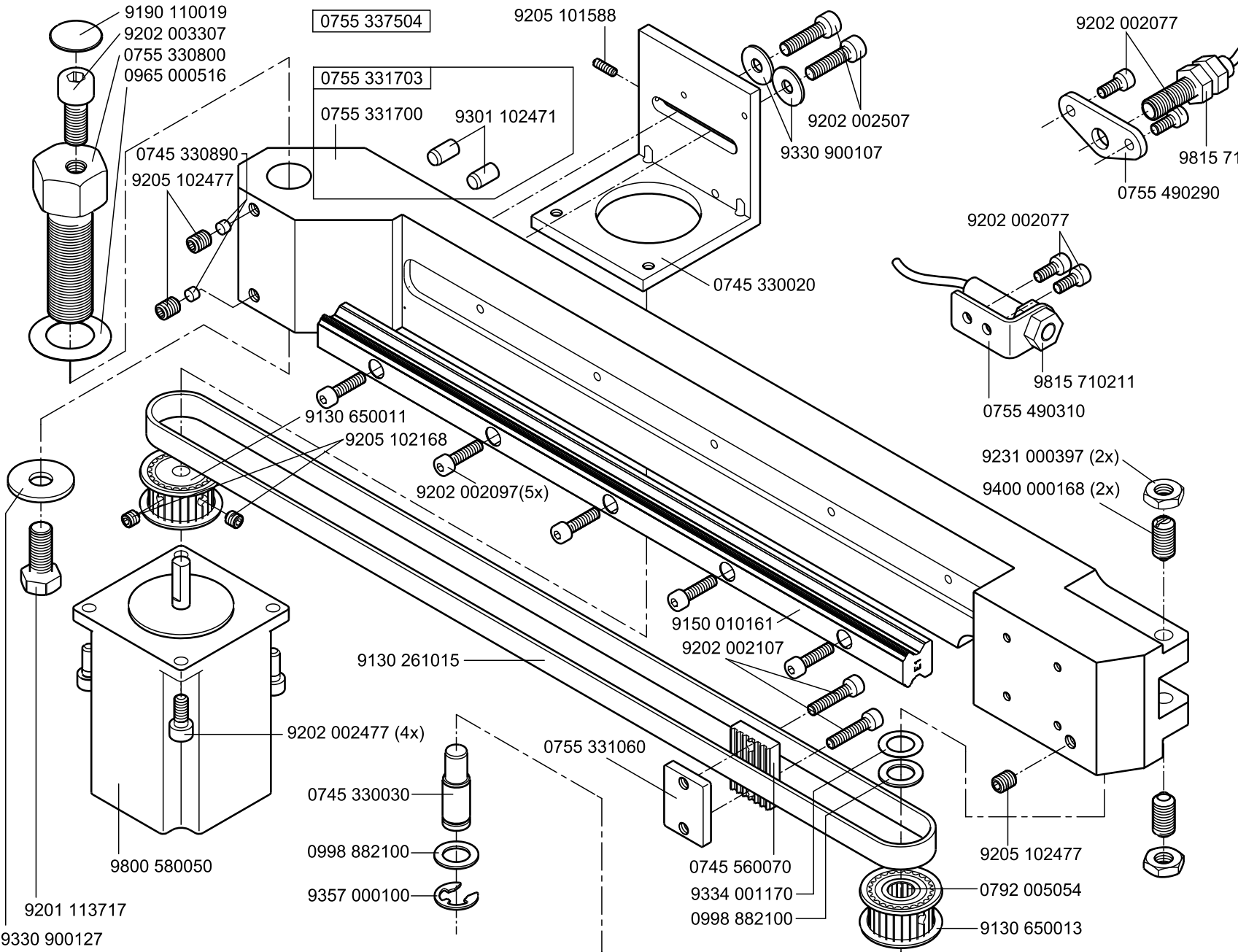


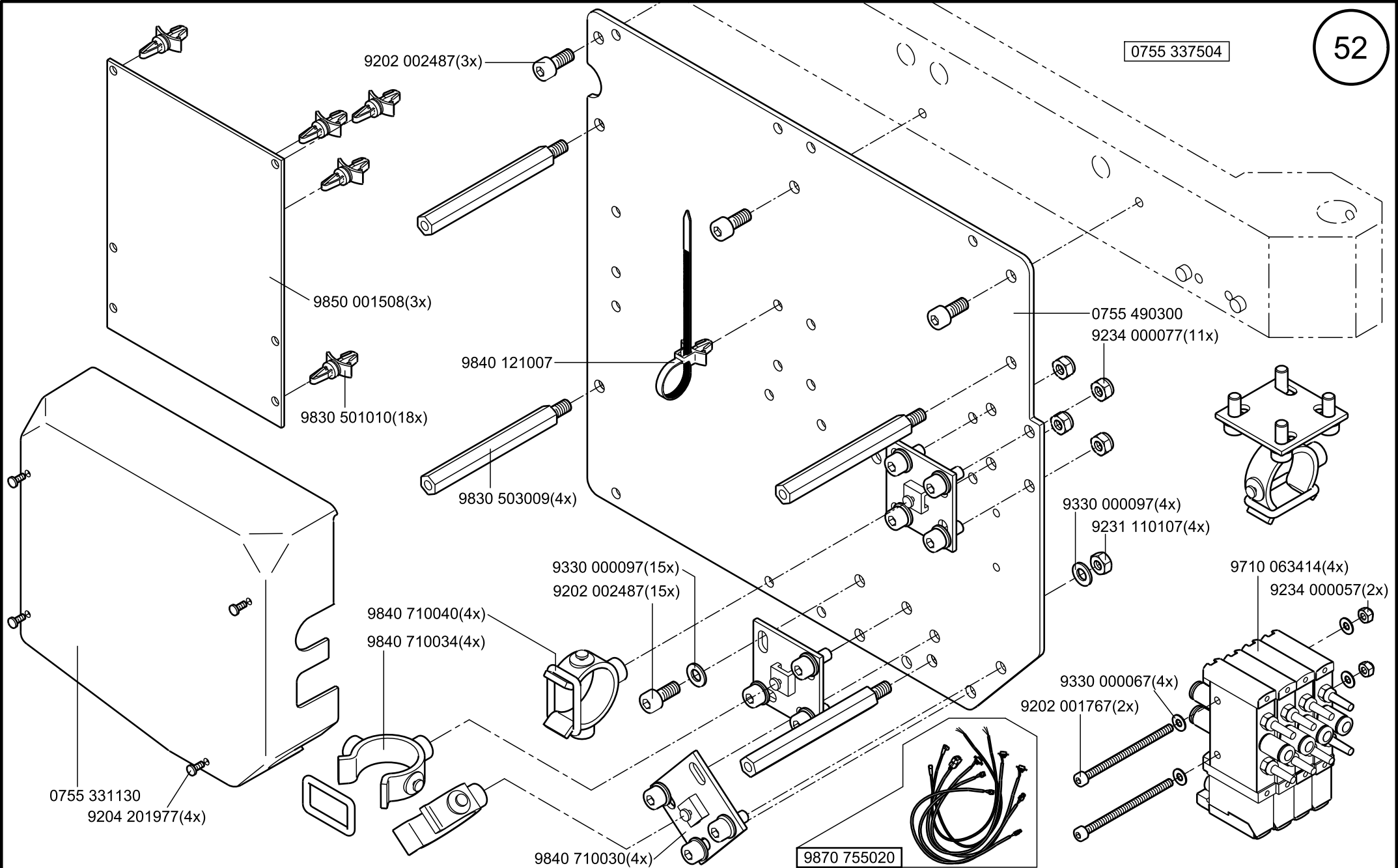
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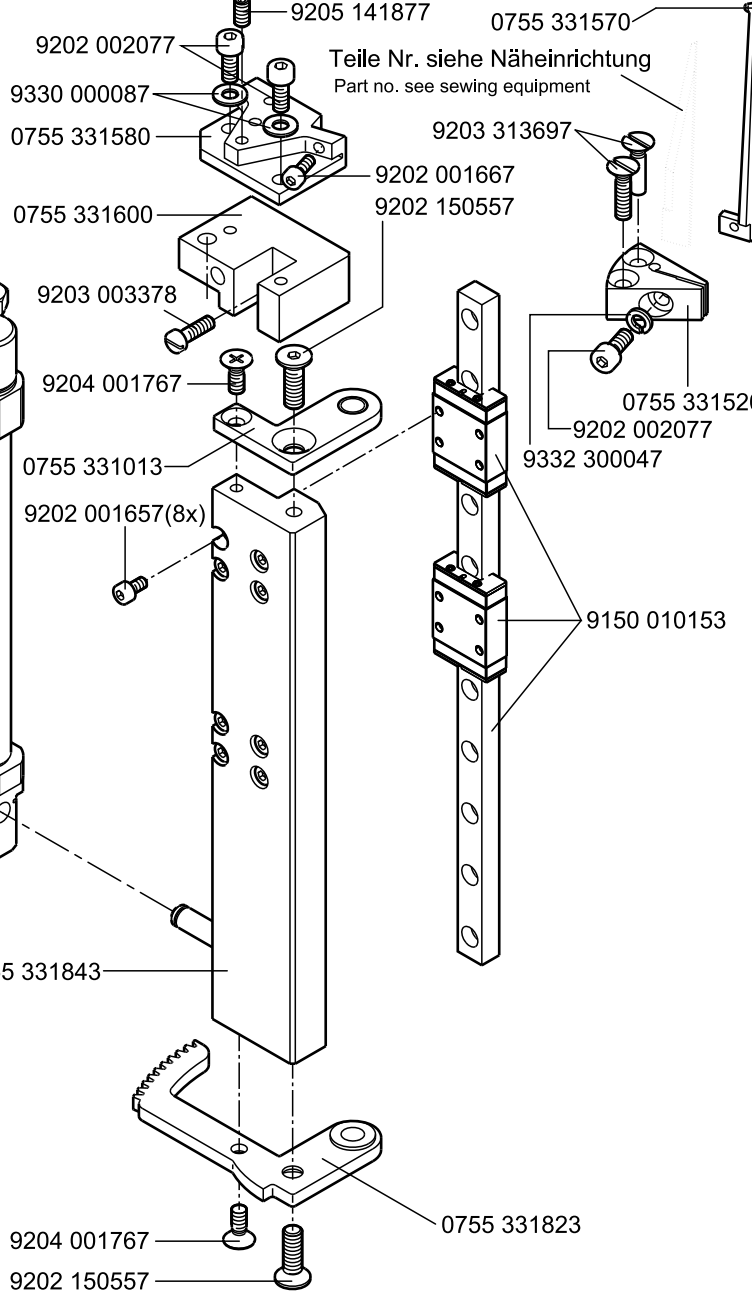
Teile Nr. siehe Näheinrichtung  
Part no. see sewing equipment



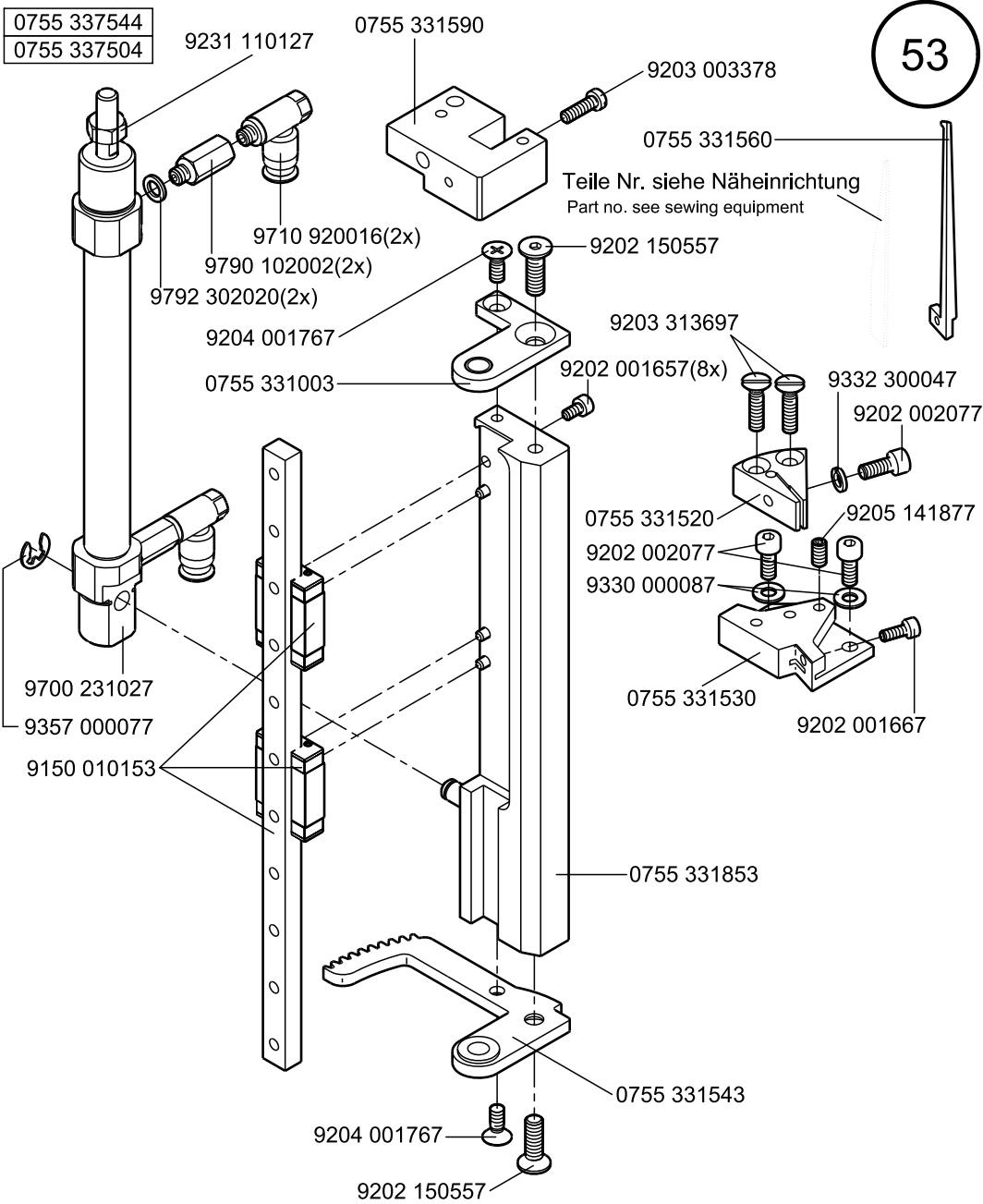


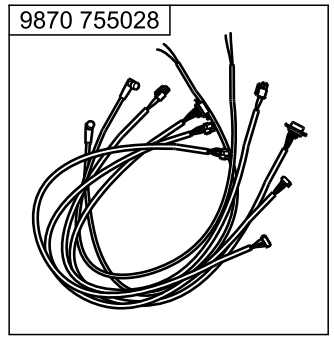
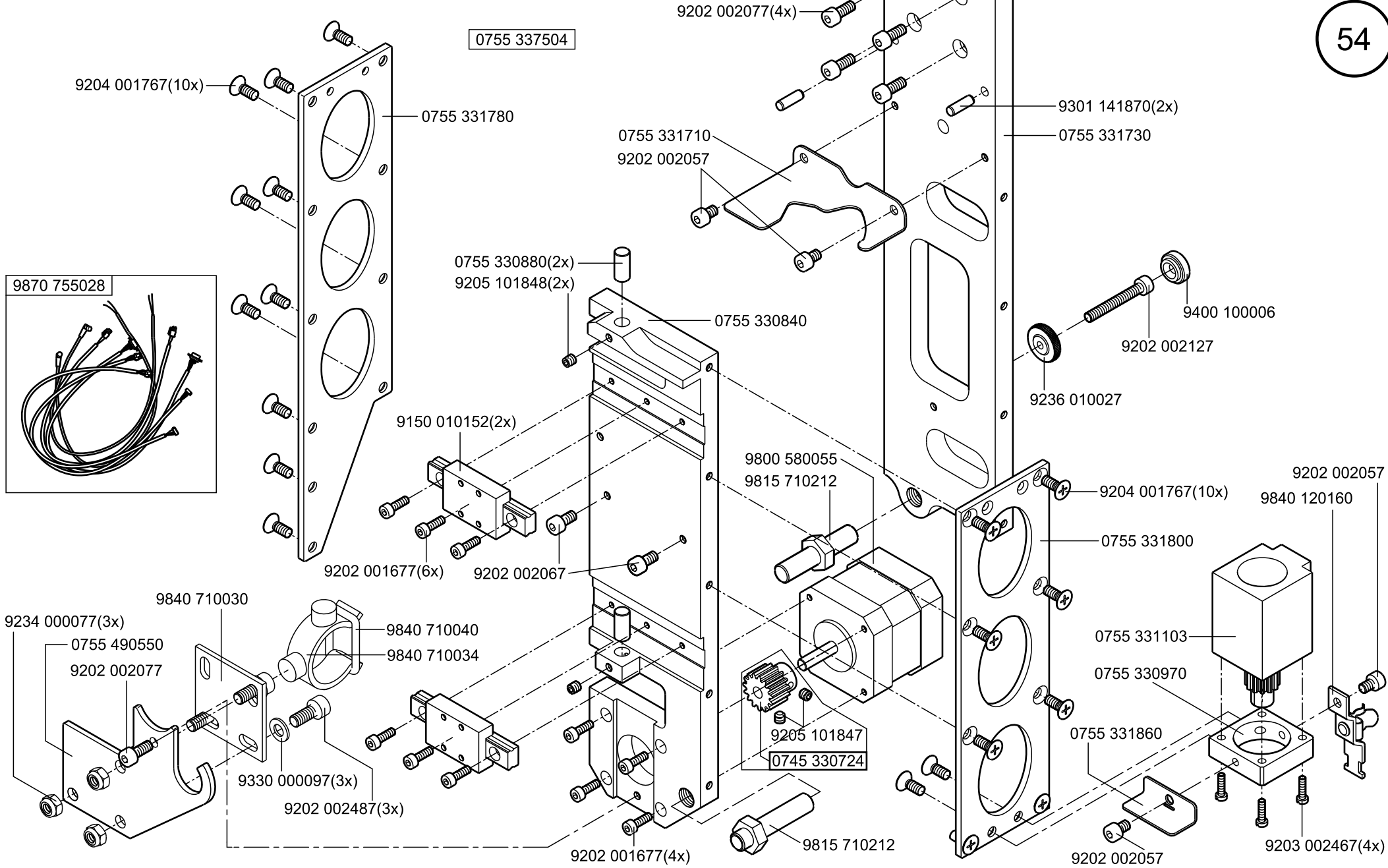


0755 337544  
0755 337504



0755 337544  
0755 337504





0755 337504

9203 313037(2x)  
9204 001767(9x)  
0755 331790

0755 331720  
0755 330880(2x)  
9205 101848(2x)

0745 331260  
9204 001767(4x)

9202 001657(8x)

0755 330830

9203 313037

0745 330730

0755 331103

0755 331860

9202 002057

9236 010027

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9400 100006

9204 001767(10x)

9202 001687(3x)

0755 331800

9202 002057

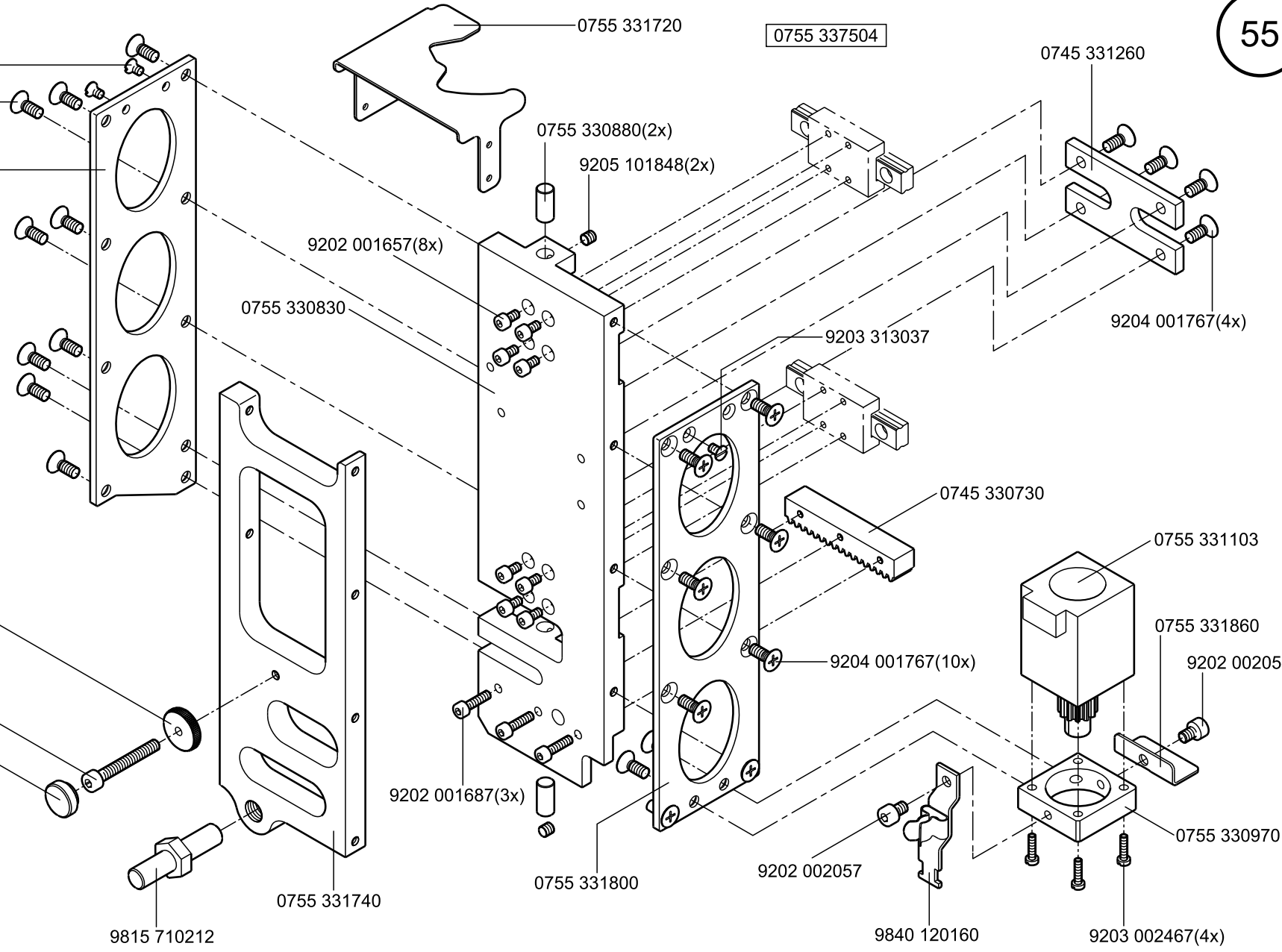
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9815 710212

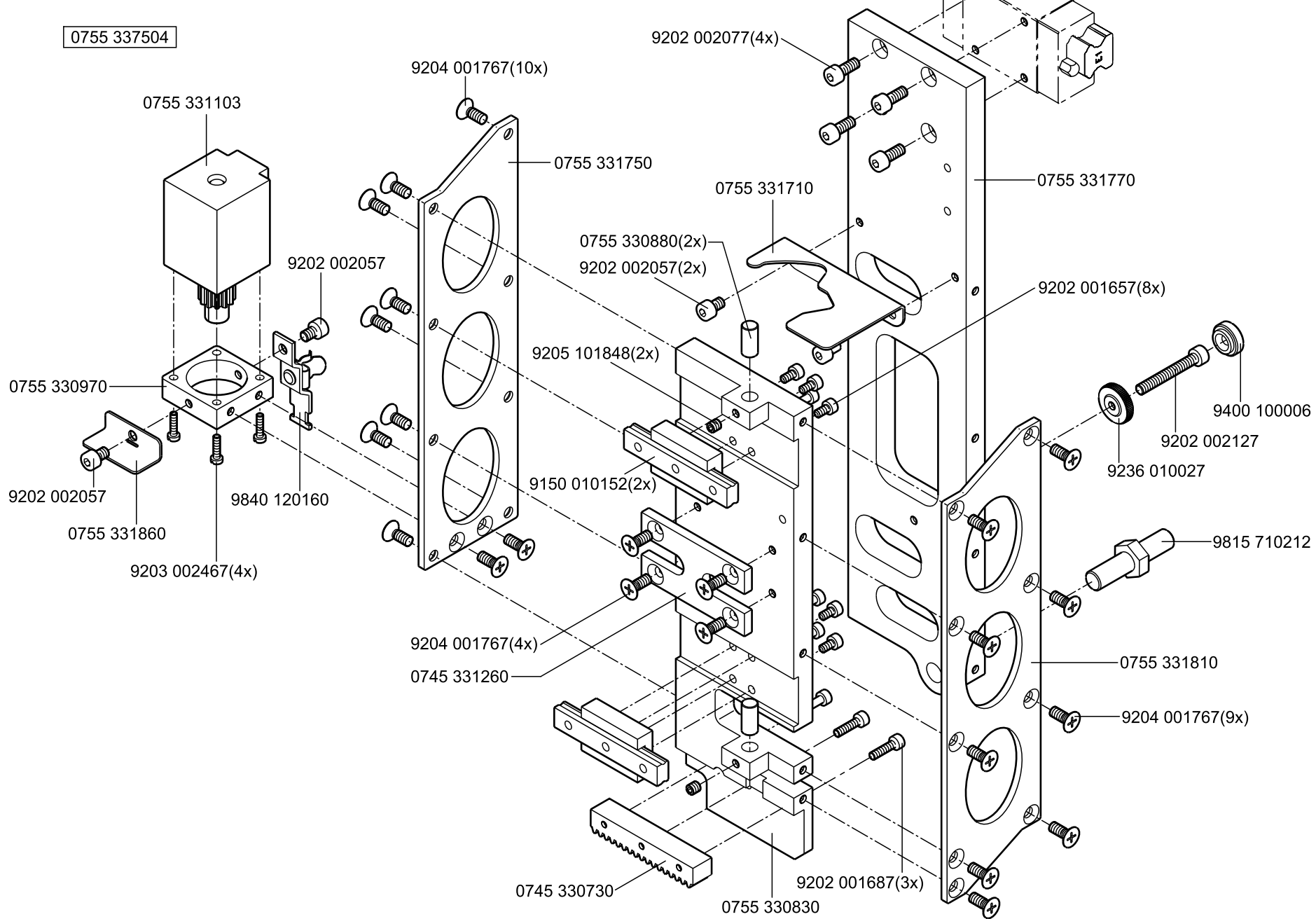
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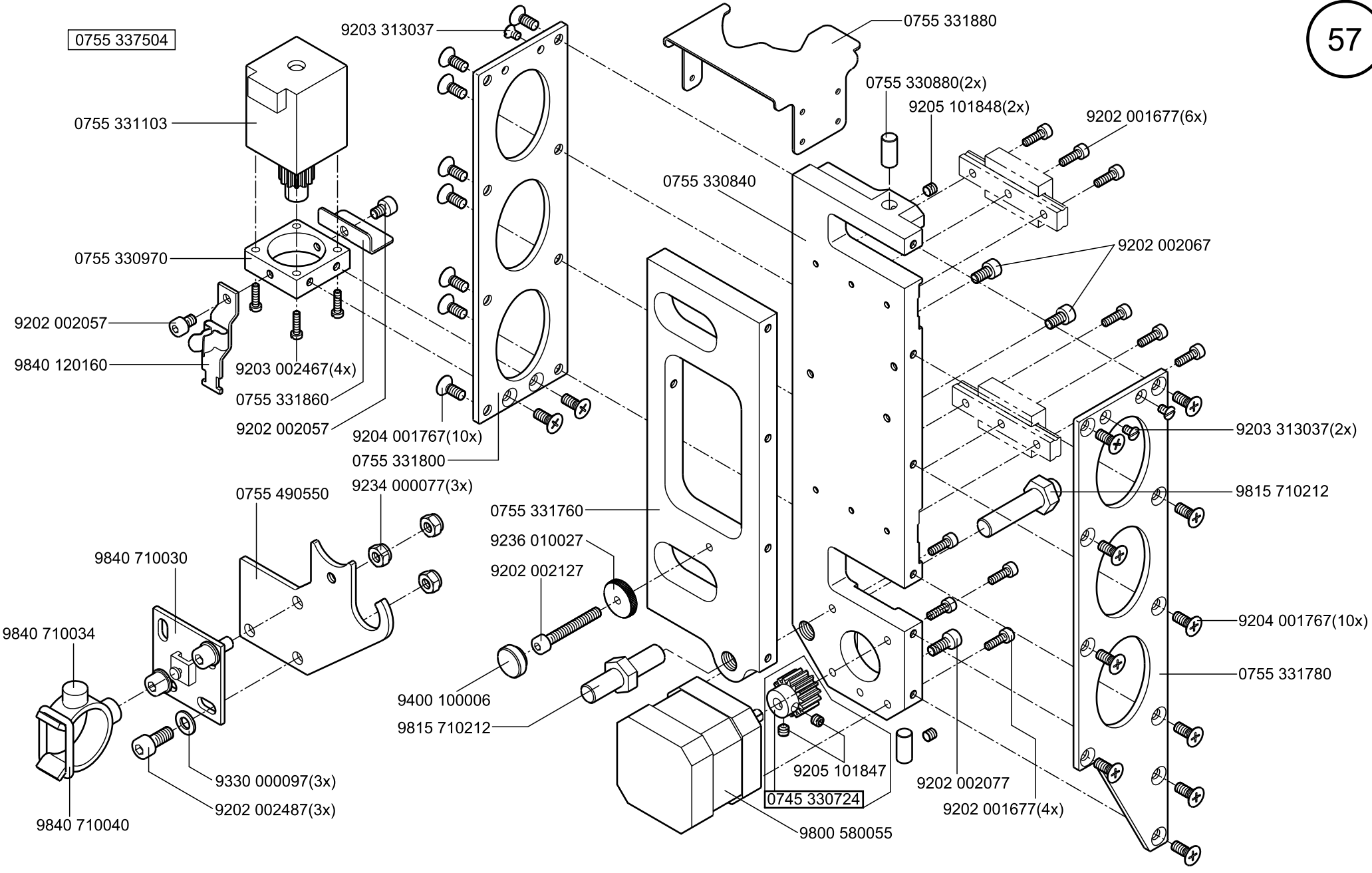
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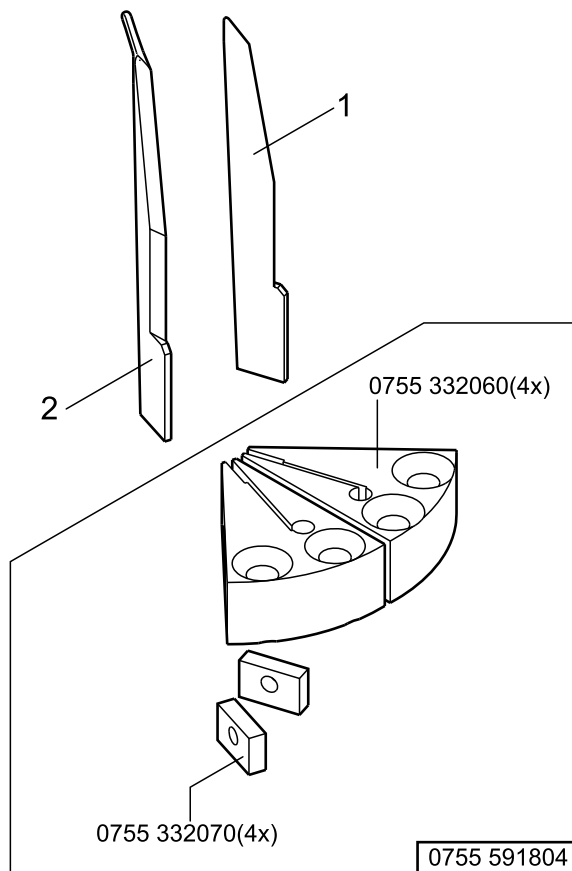
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0755 337504





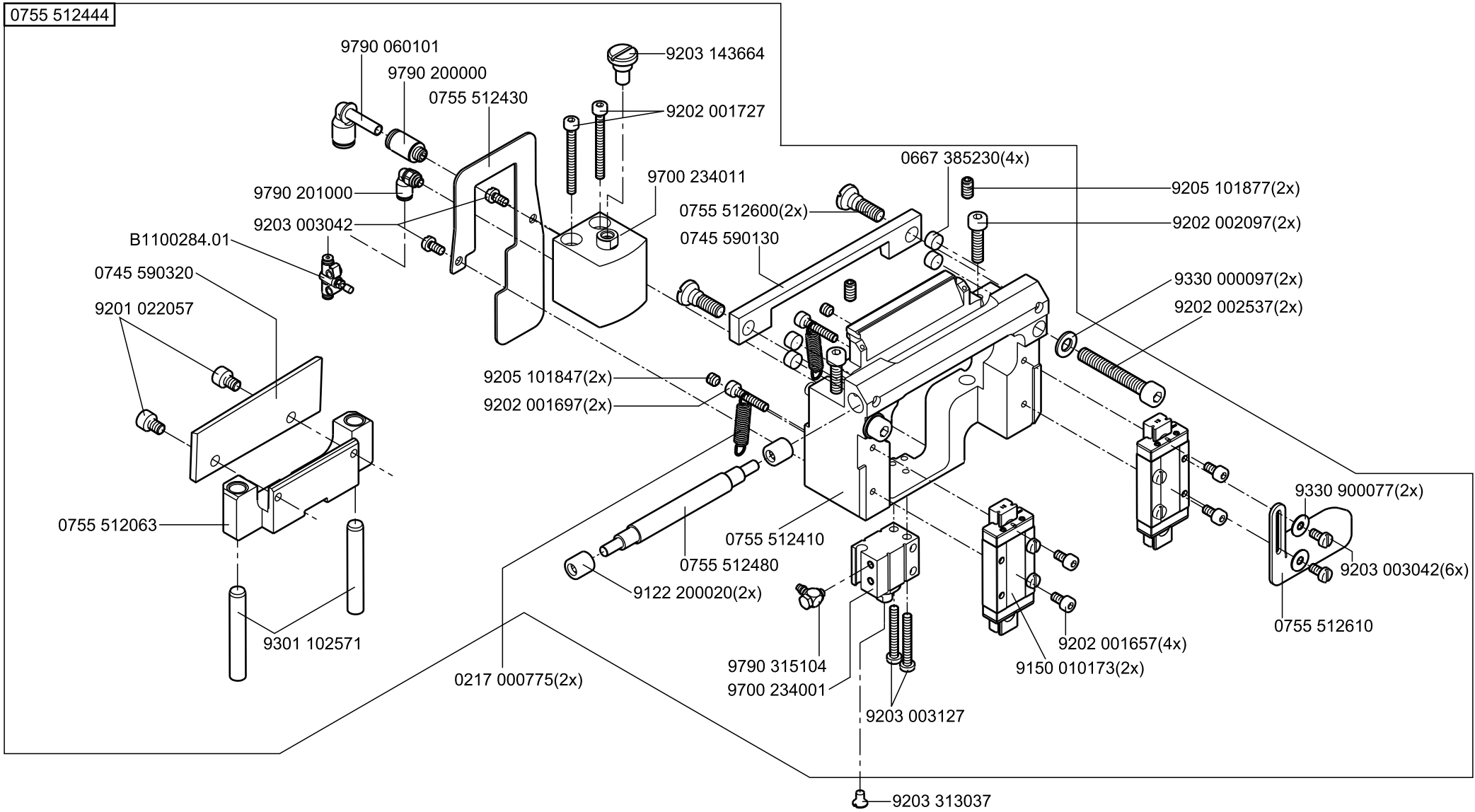


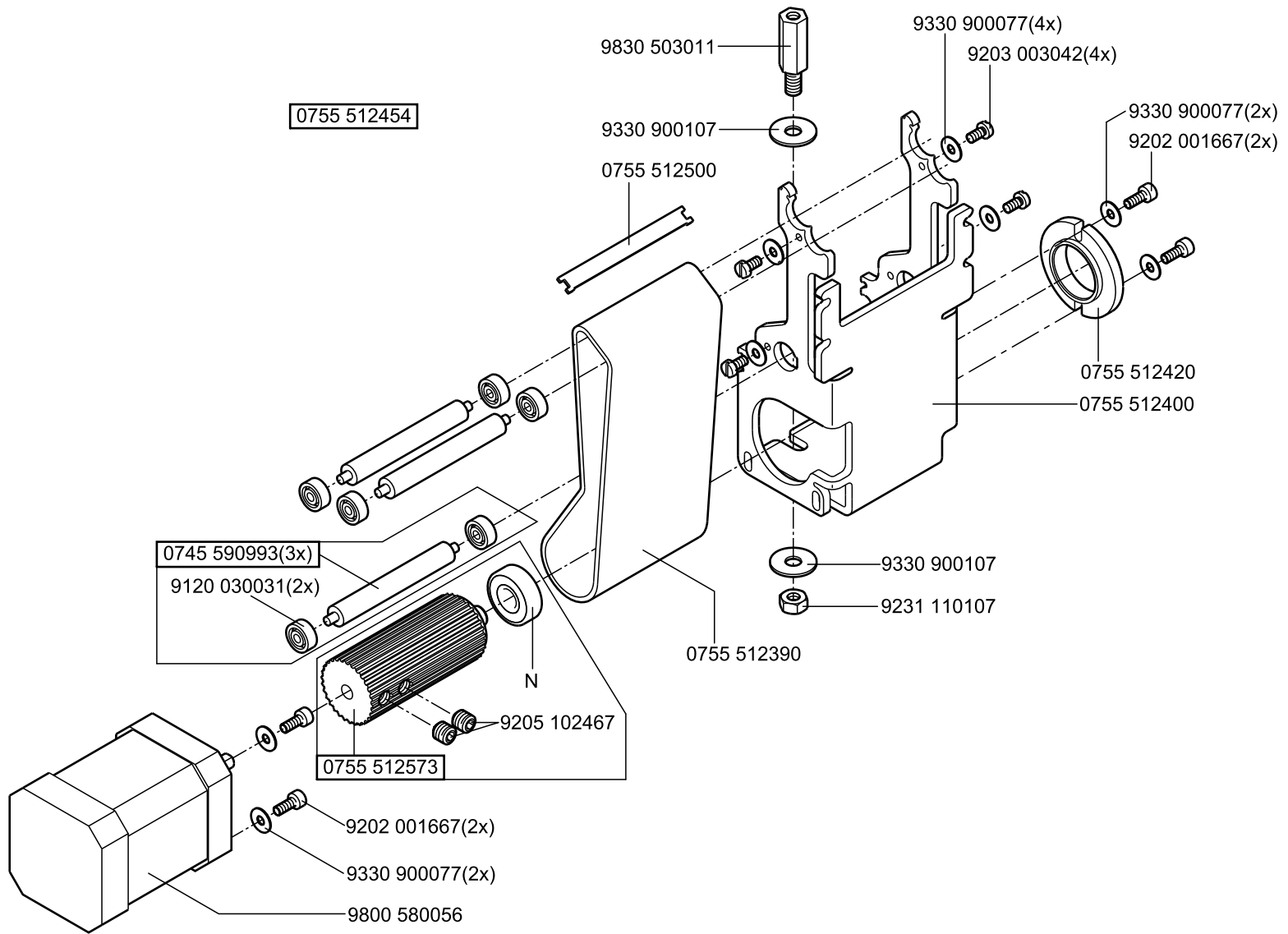
mit Umbausatz (ohne Vorstecher)		
NA..	Eckenmesser rechts Corner knife right	Eckenmesser links Corner knife left
	pos. 1	pos. 2
8	0745 339060	0745 339300
10	0745 339100	0745 339320
12	0745 339120	0745 339330
14	0745 339140	0745 331050
16	0745 339160	0745 339170
18	0745 339160	0745 339170
20	0745 339200	0745 339210
22	0745 331060	0745 331070
24	0745 339240	0745 339250
26	0745 339240	0745 339250
28	0745 339240	0745 339250
30	0745 339240	0745 339250



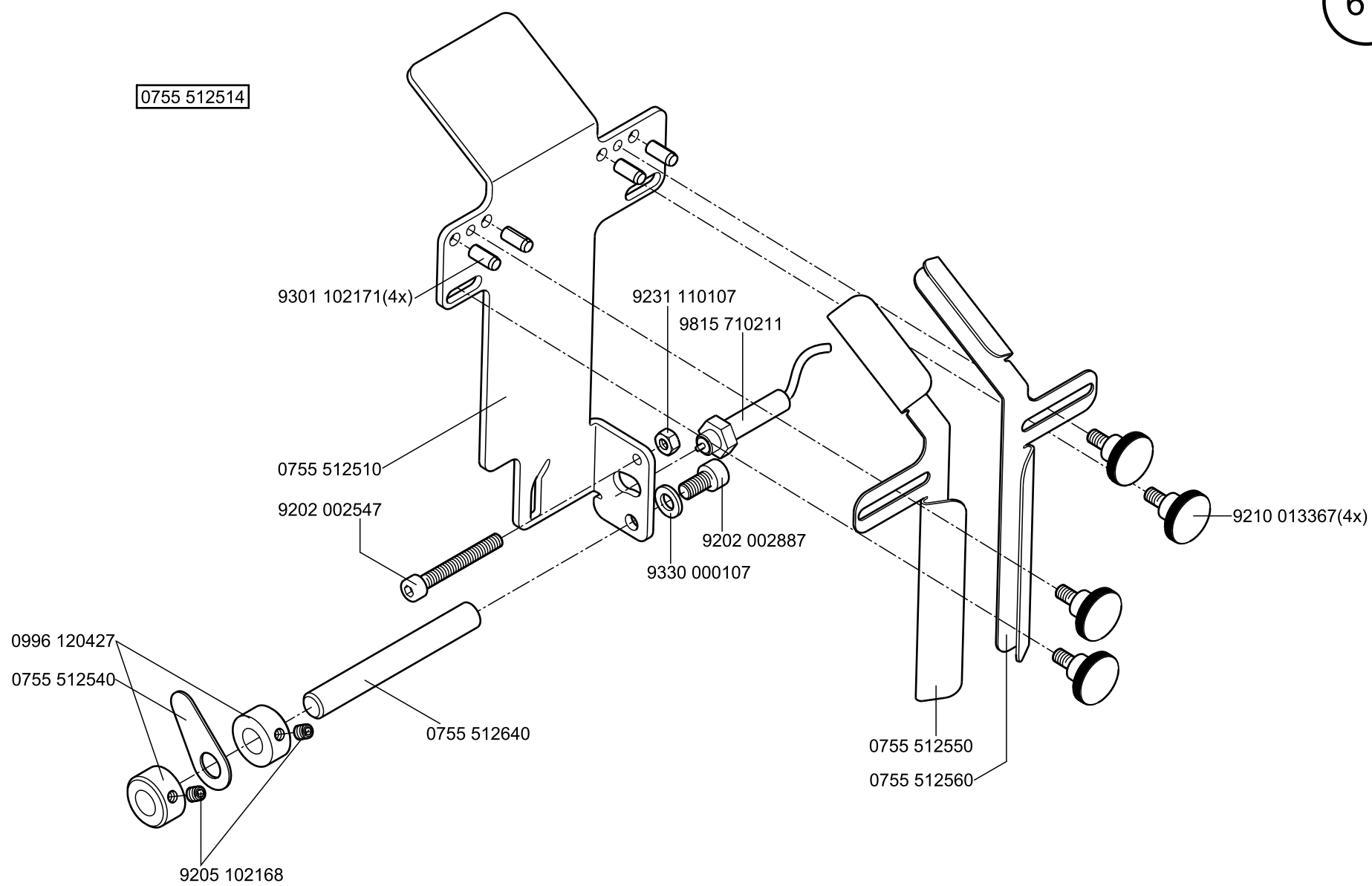
0755 590904

0755 512444

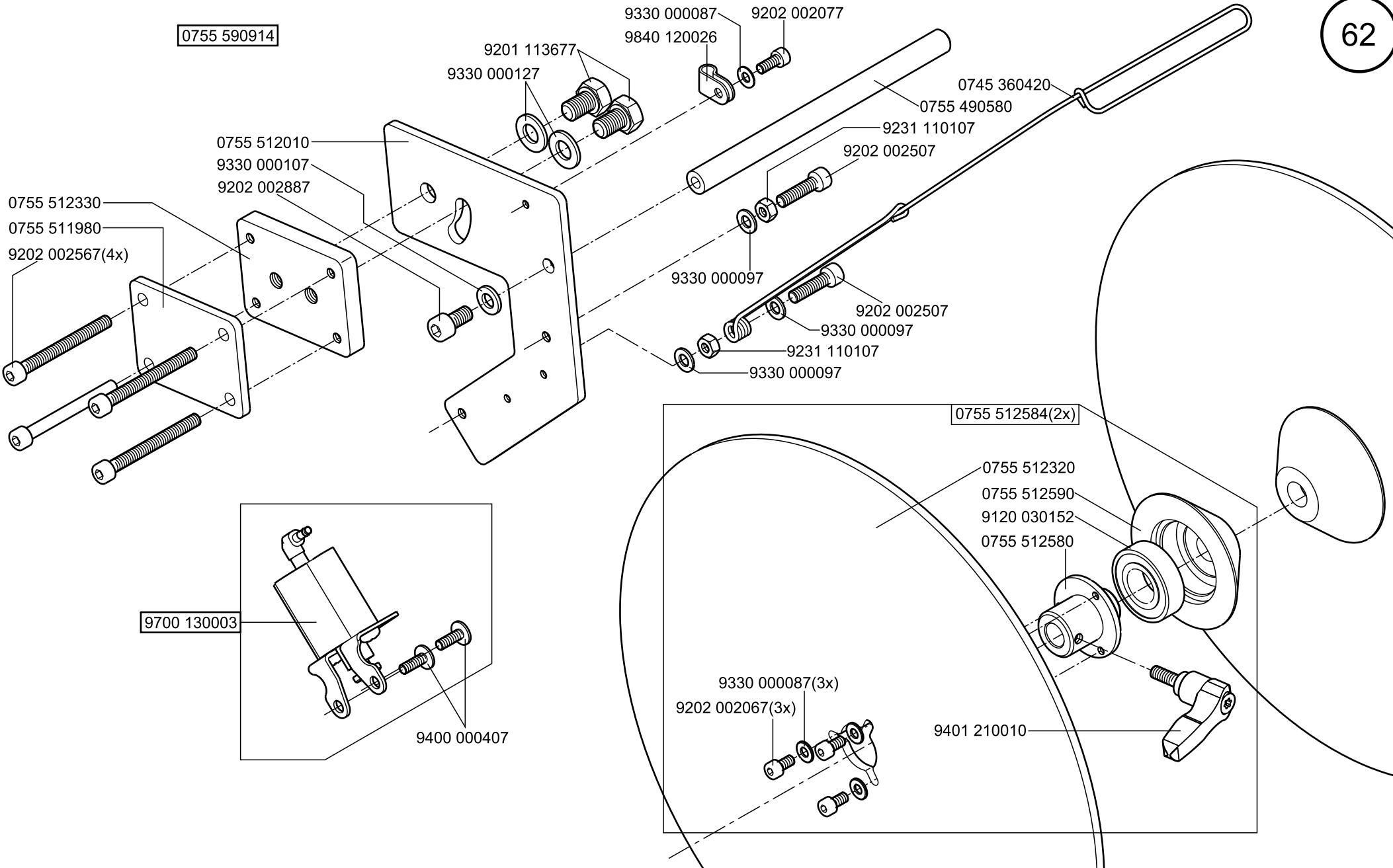


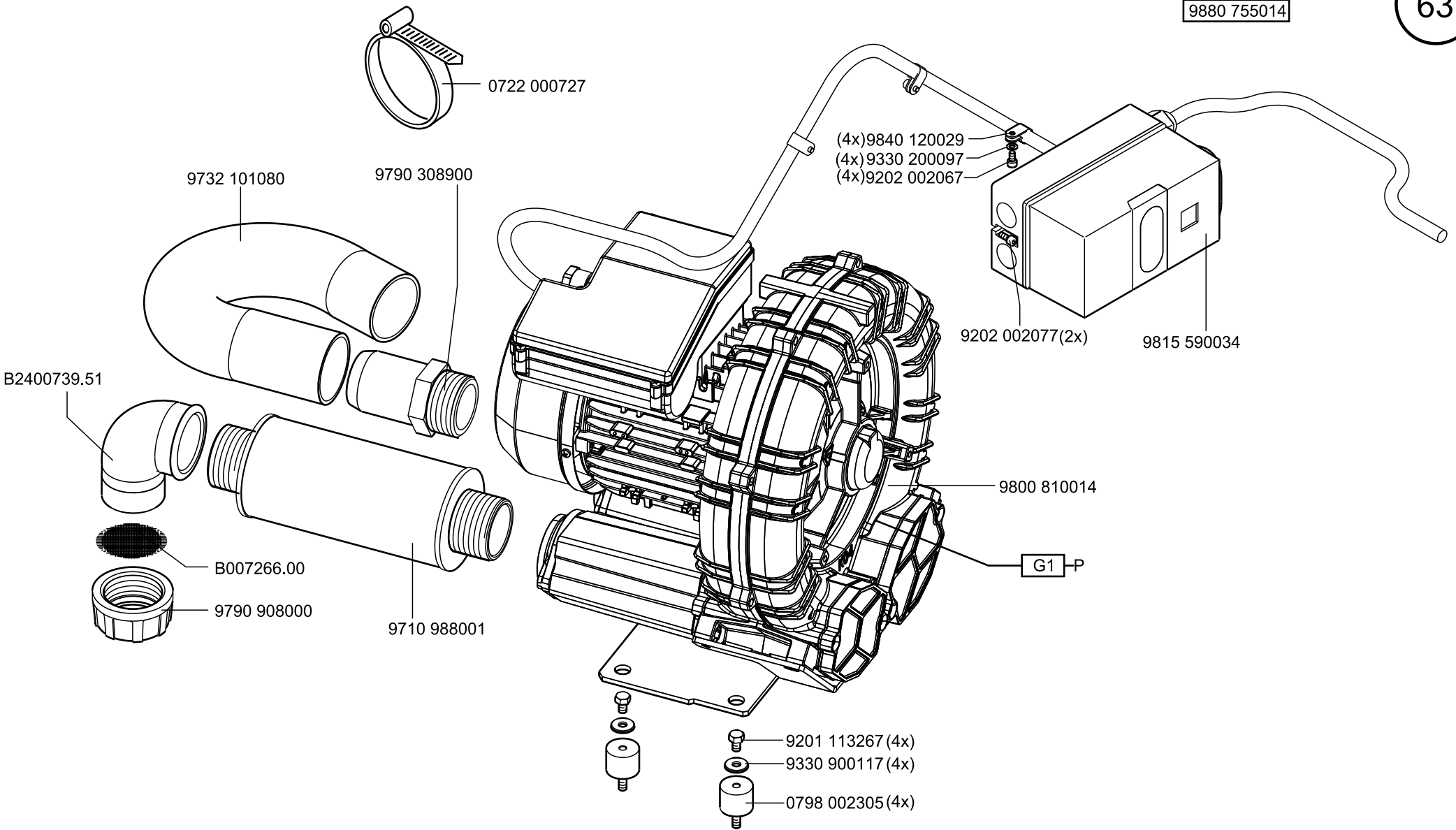


N- nicht als Einzelteil lieferbar  
not available as separate part



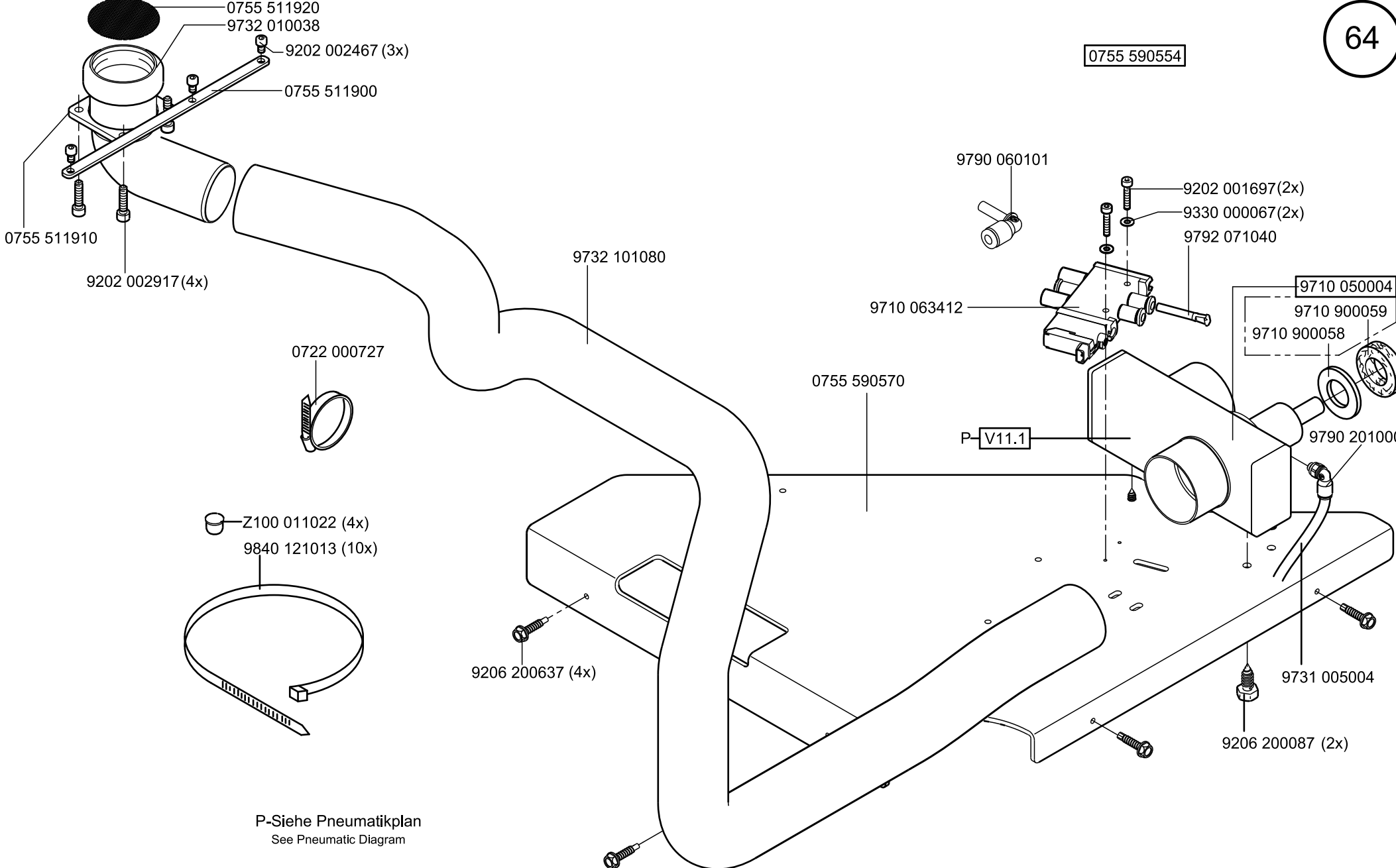
0755 590914



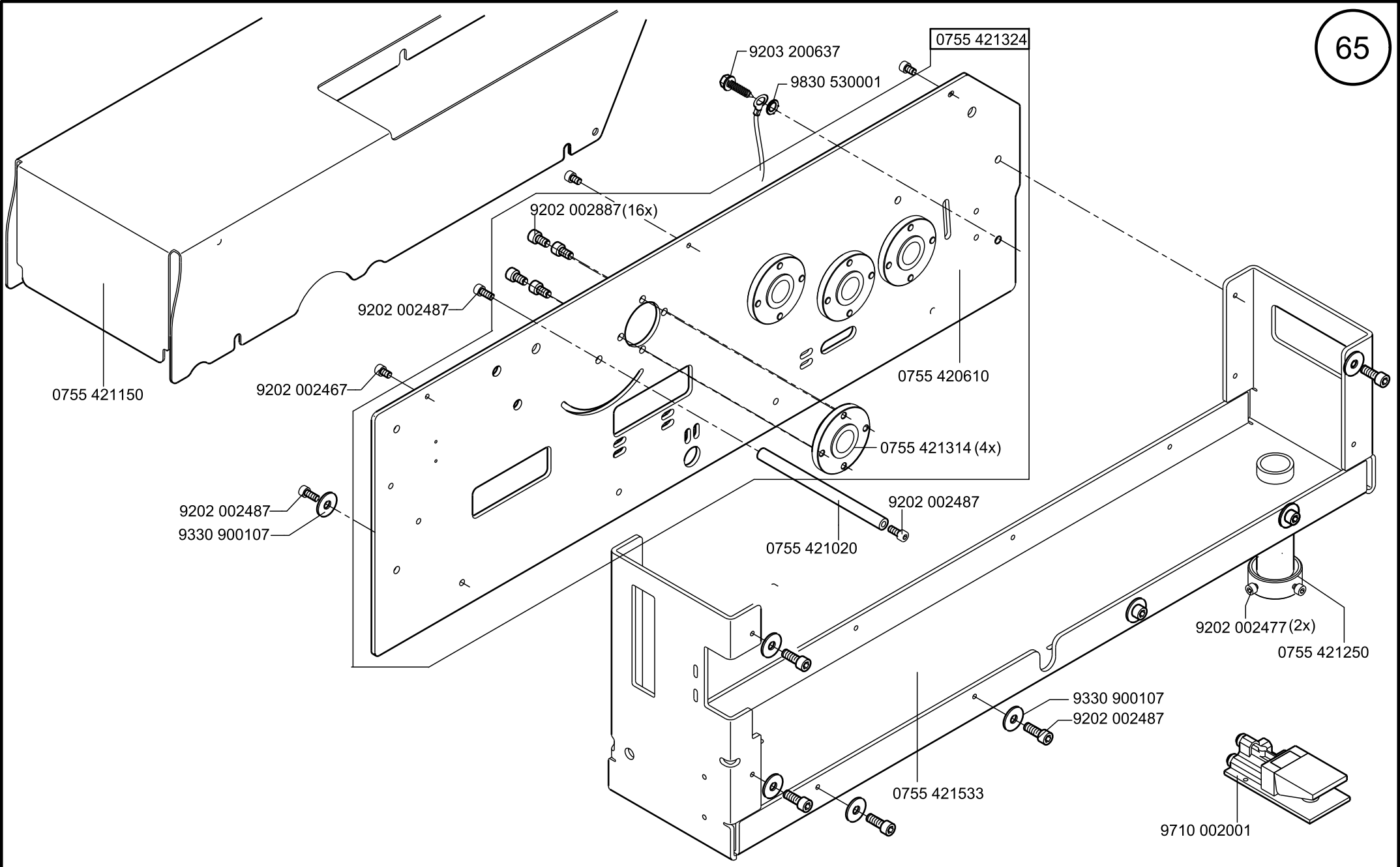


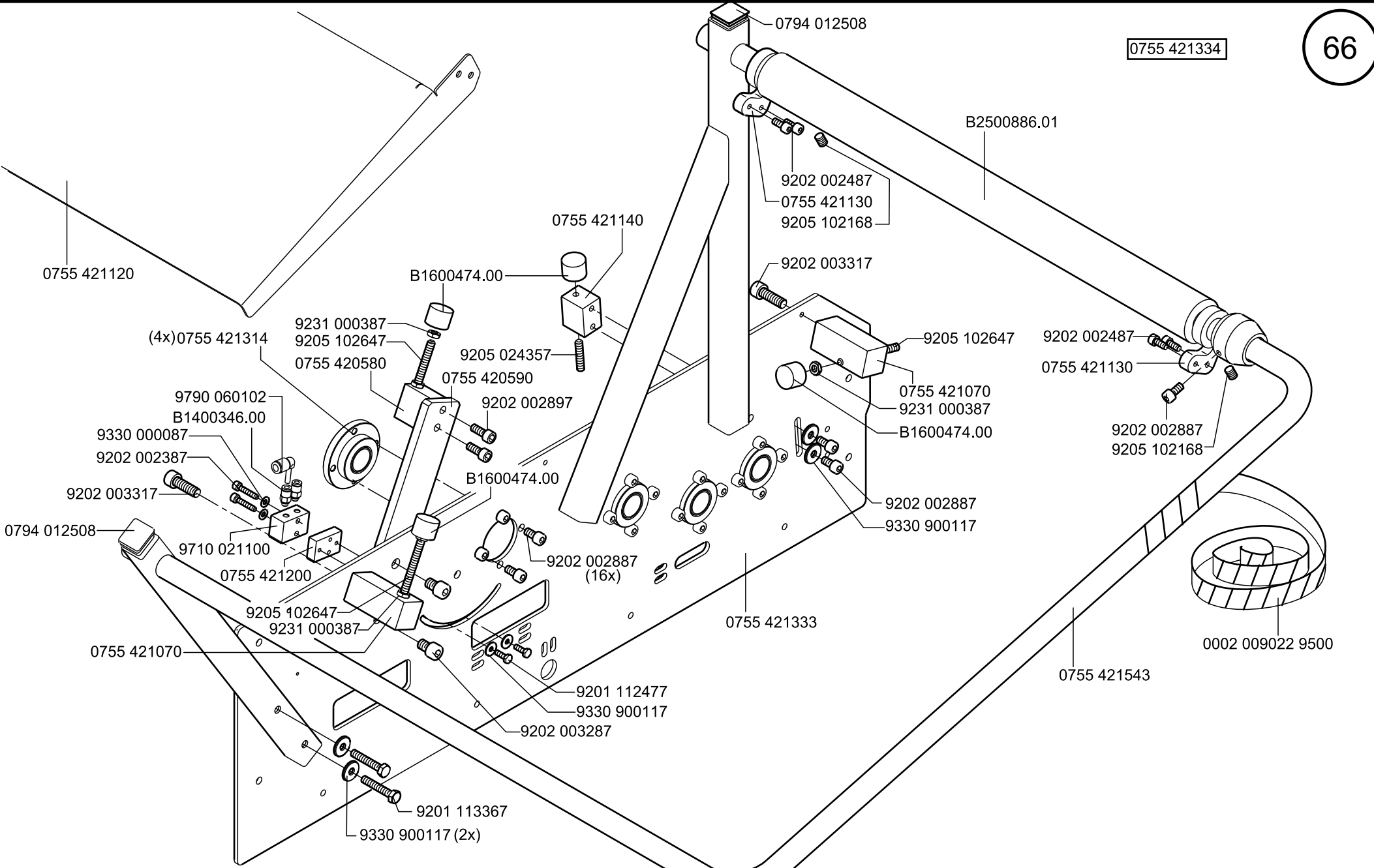
P-Siehe Pneumatikplan  
See Pneumatic Diagram

0755 590554

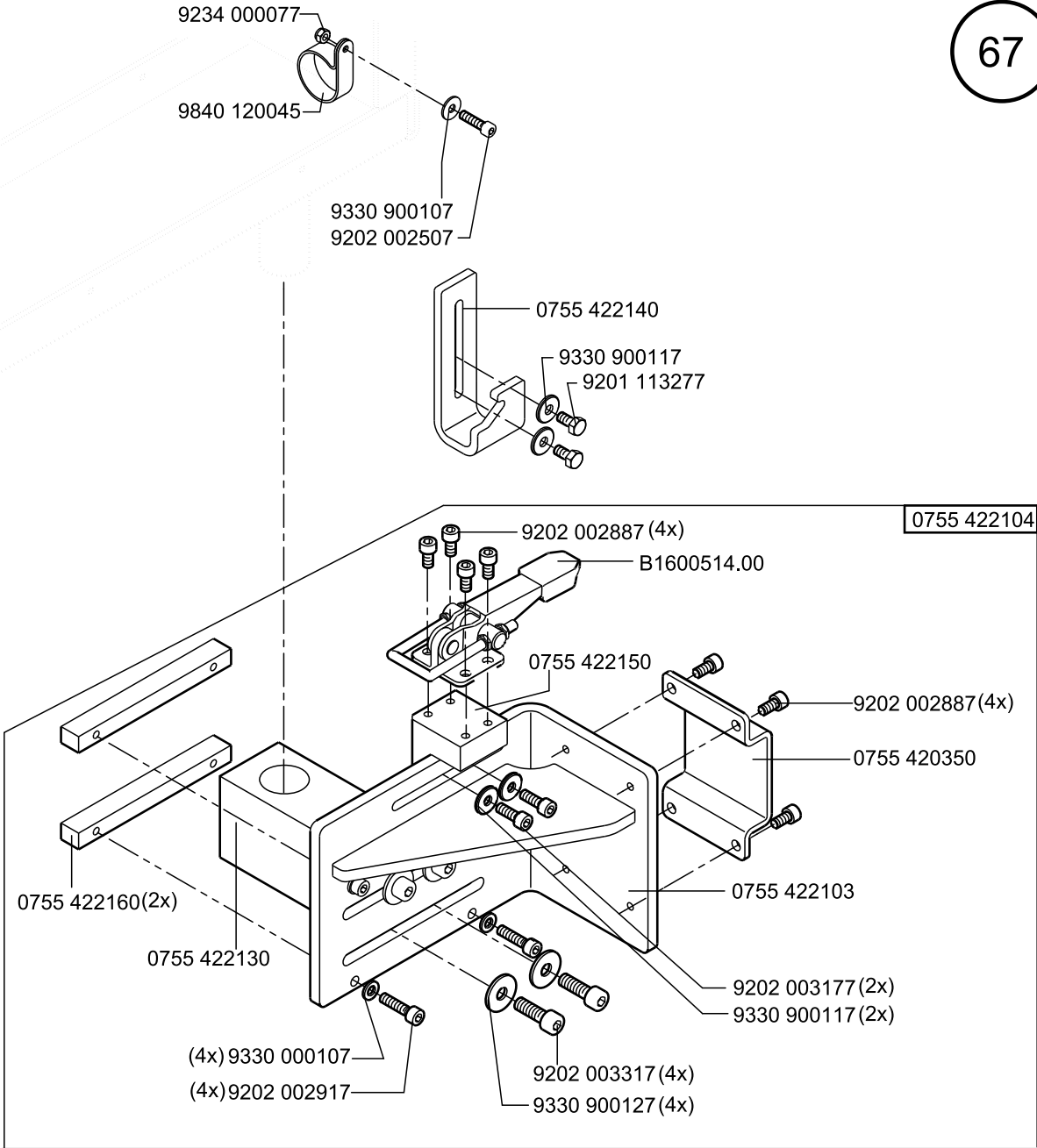
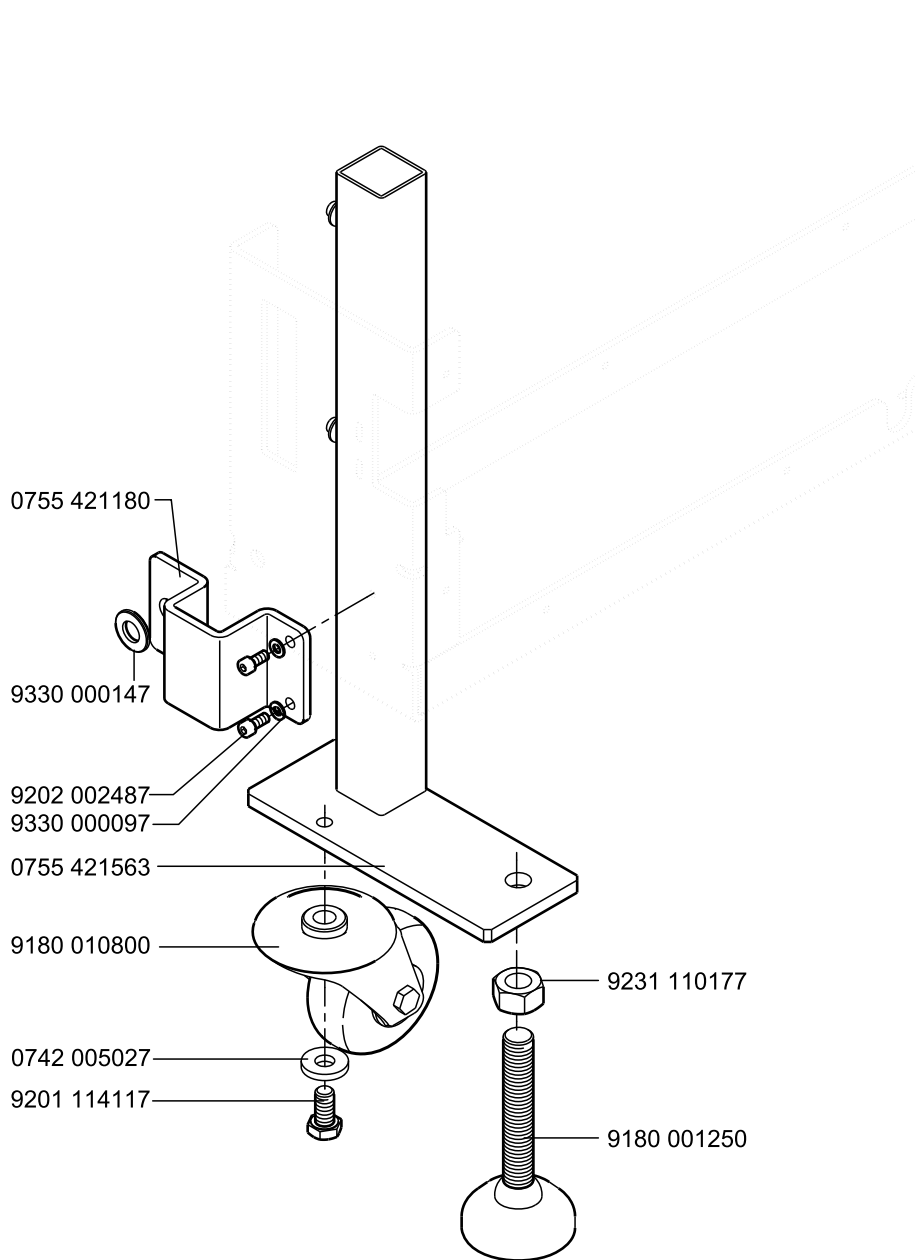


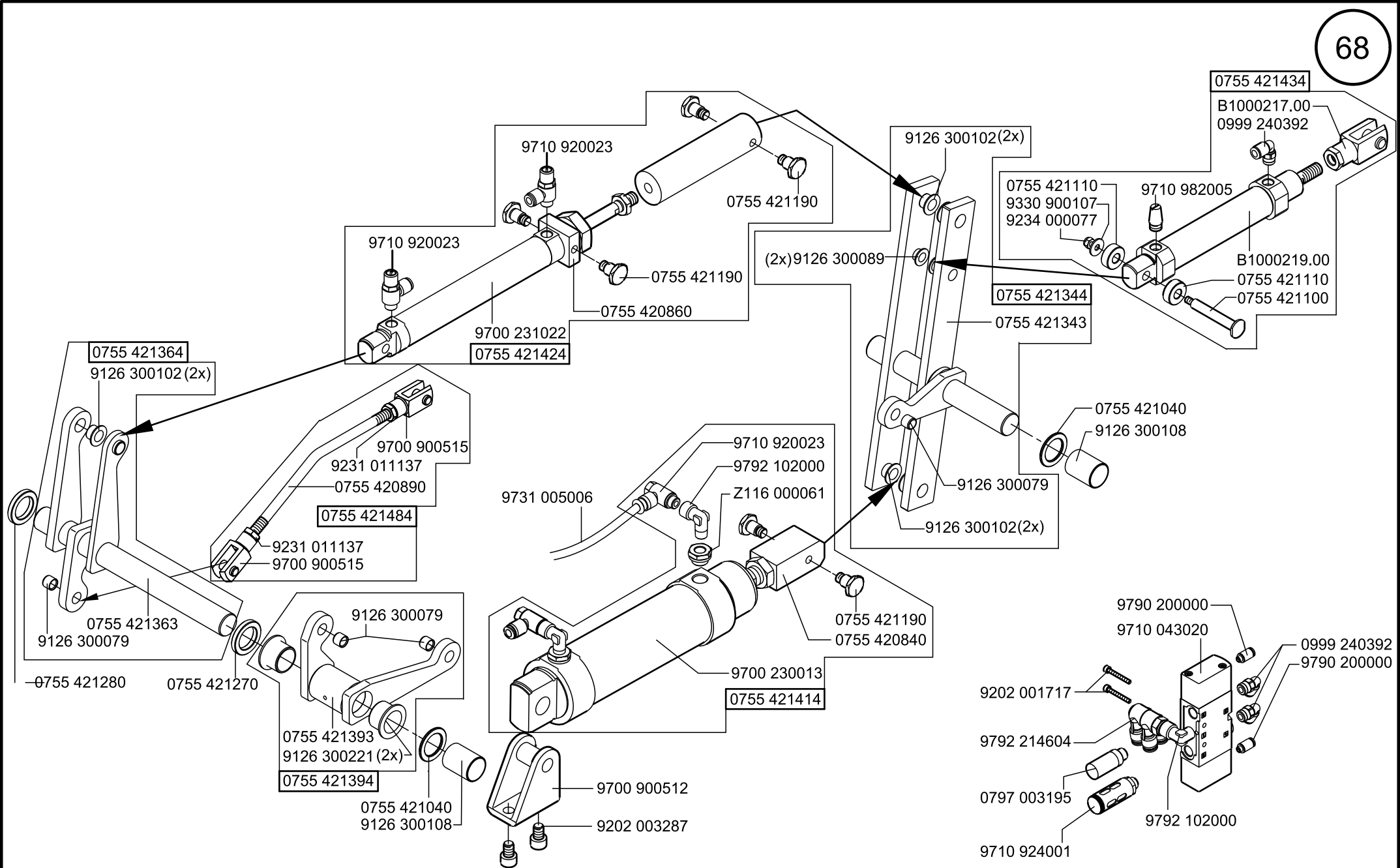
P-Siehe Pneumatikplan  
See Pneumatic Diagram

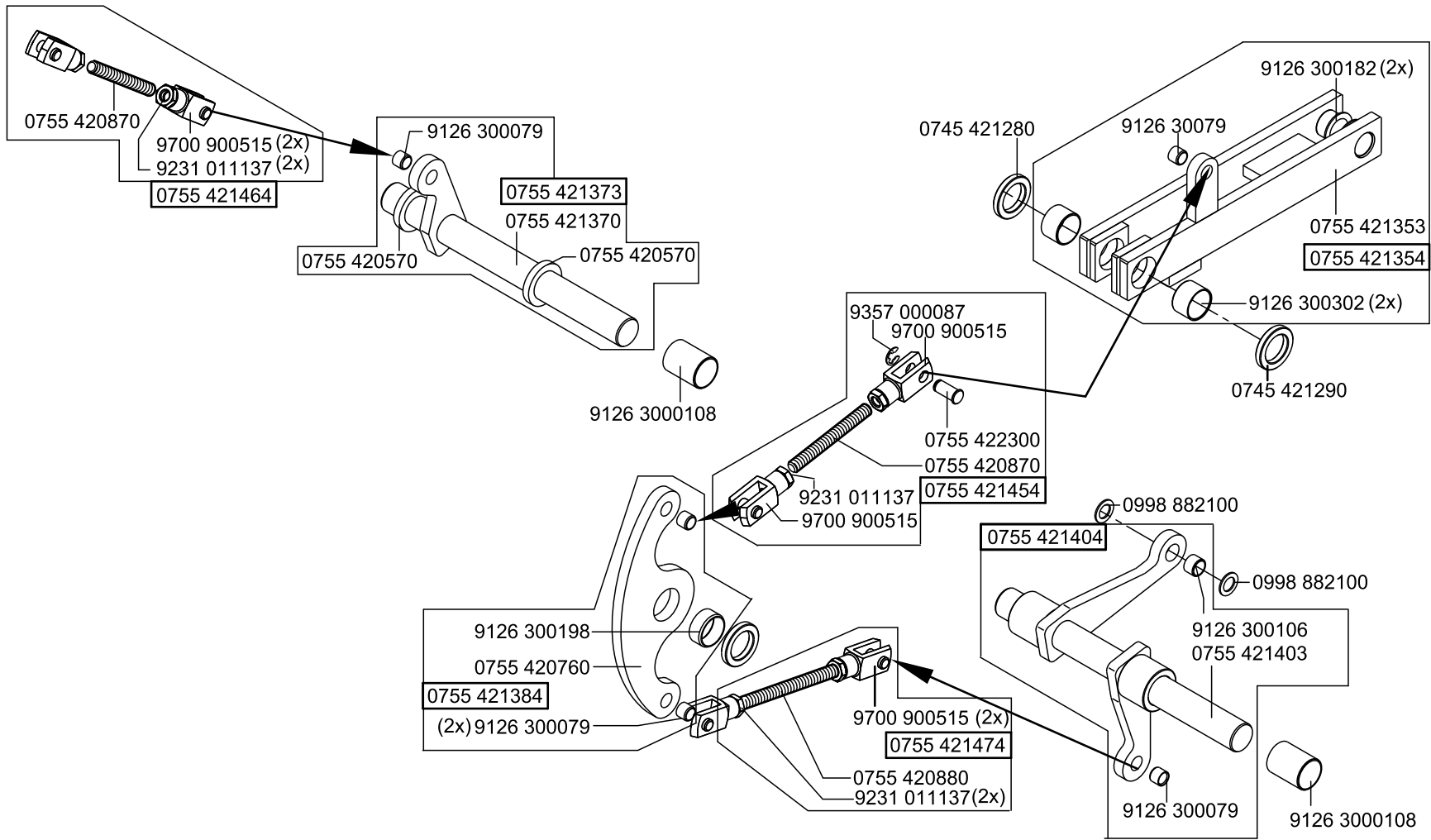


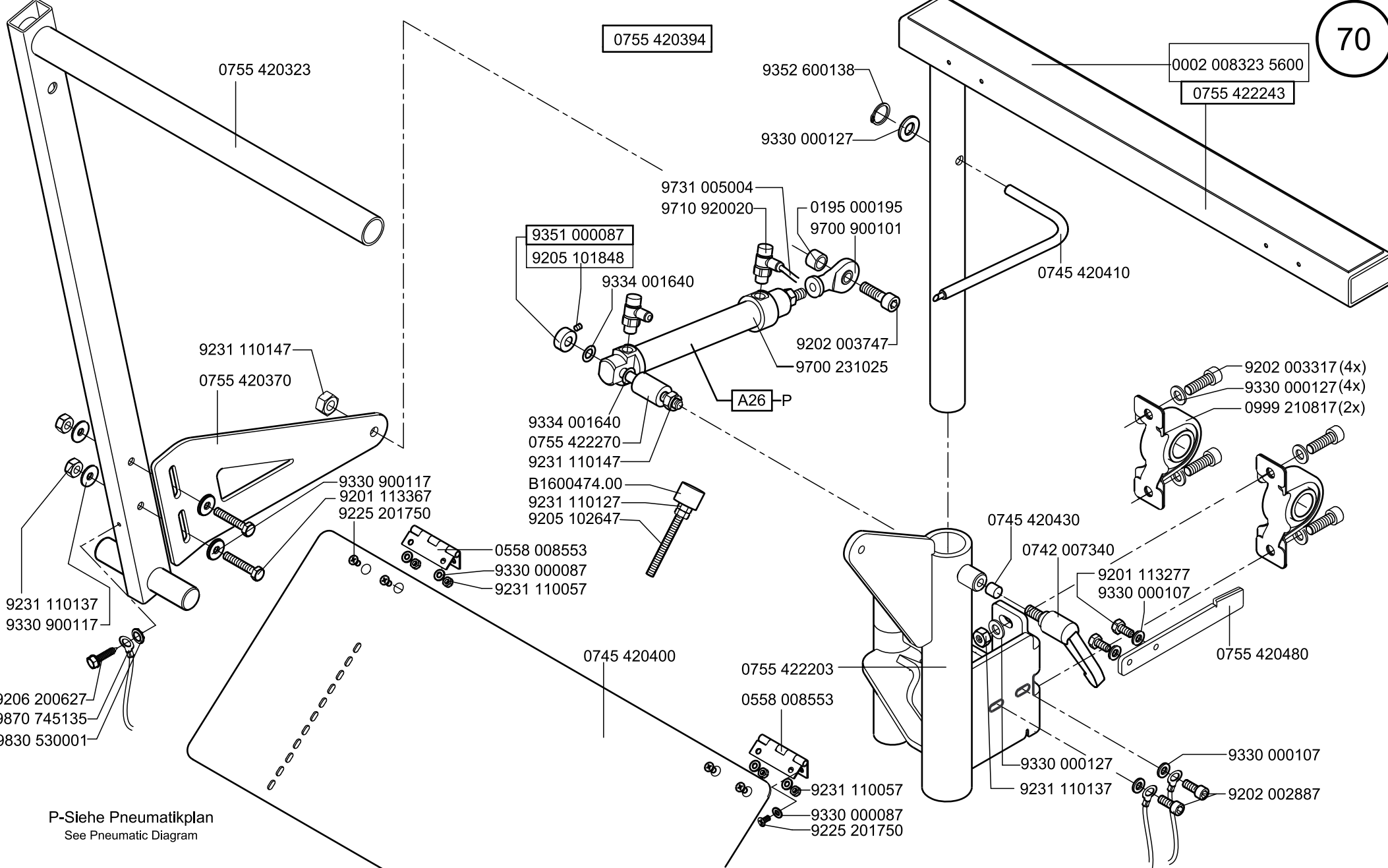






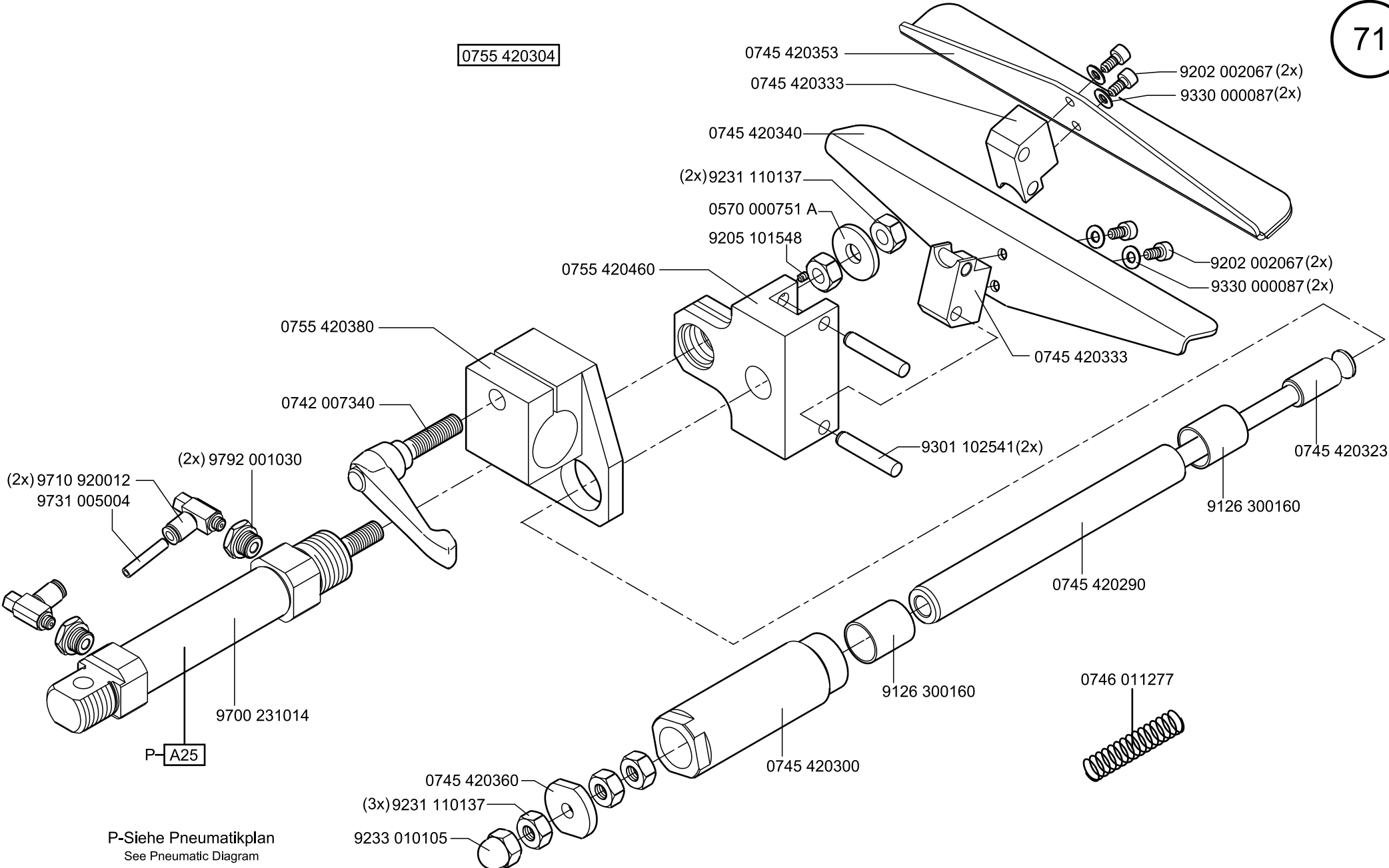






P-Siehe Pneumatikplan  
See Pneumatic Diagram

0755 420304



(2x) 9710 920012  
9731 005004

(2x) 9792 001030

P-A25

P-Siehe Pneumatikplan  
See Pneumatic Diagram

0745 420360  
(3x) 9231 110137  
9233 010105

0745 420353

0745 420333

9202 002067 (2x)

9330 000087(2x)

0745 420340

(2x) 9231 110137

0570 000751 A

9205 101548

9202 002067 (2x)

9330 000087 (2x)

0755 420460

0745 420333

0755 420380

0742 007340

9301 102541(2x)

0745 420323

9126 300160

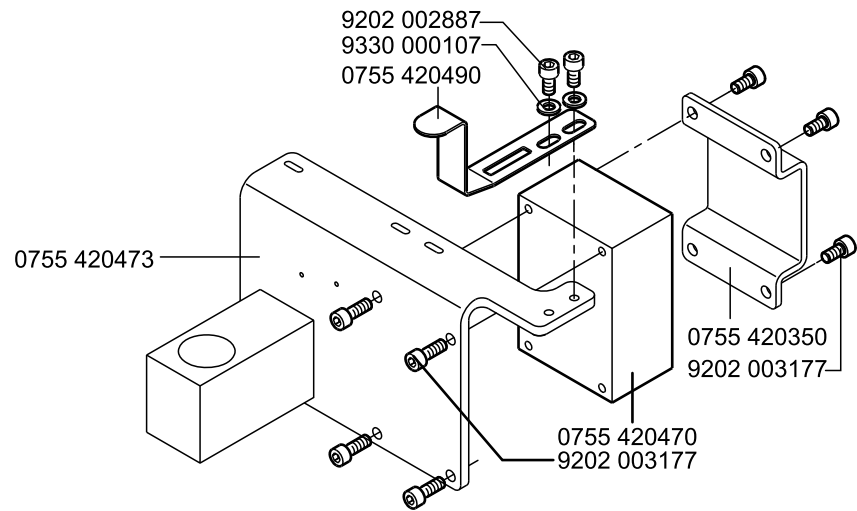
0745 420290

9126 300160

0746 011277

0745 420300

0755 420394



0755 400774

9204 002117 (5x)

0739 000163 (5x)

0755 400790

(2x)9330 900117

(2x)9202 002897

9330 900107

9231 110107

9330 900117(4x)

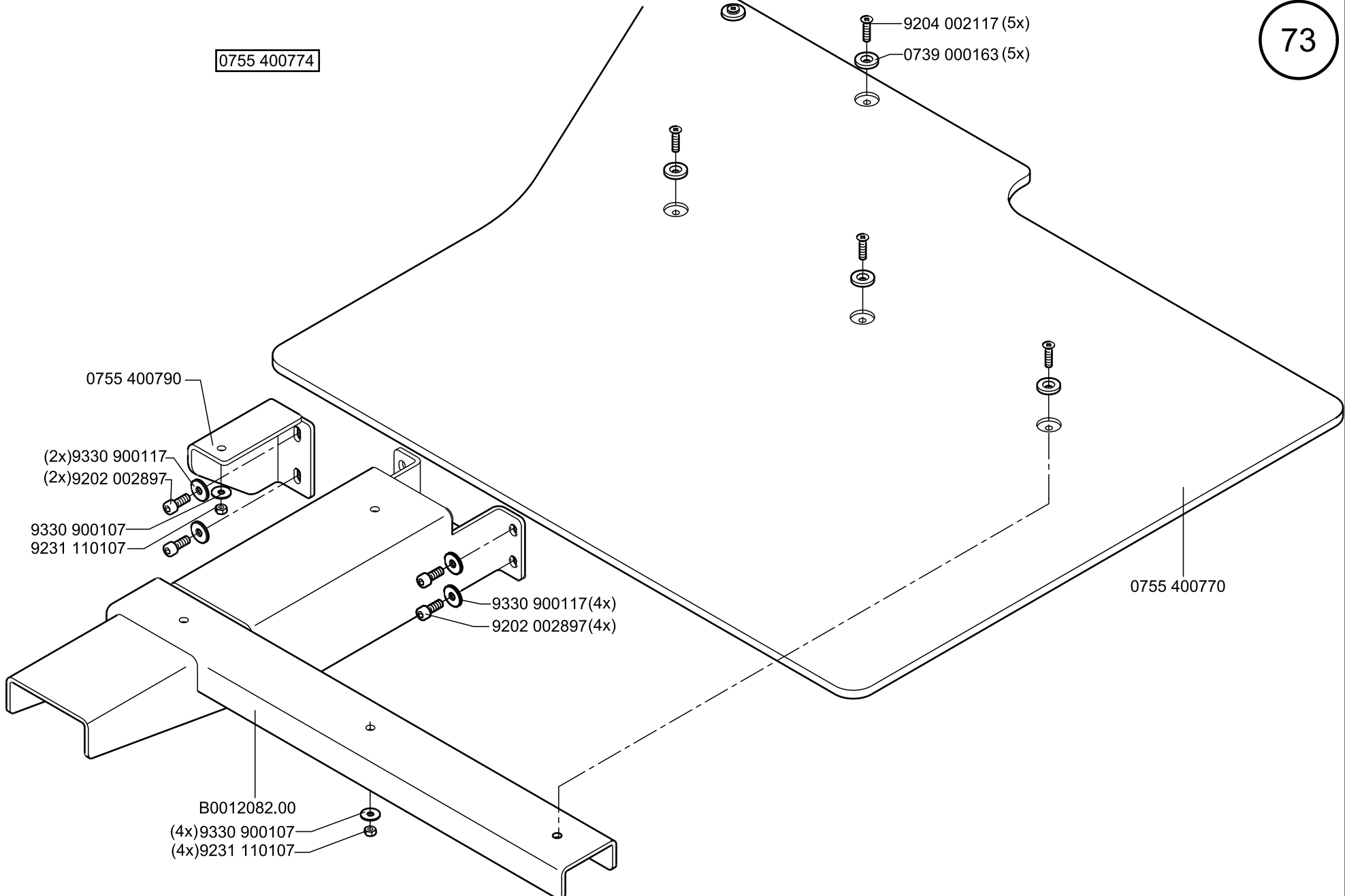
9202 002897(4x)

0755 400770

B0012082.00

(4x)9330 900107

(4x)9231 110107



0755 400754

0755 400764

9204 002117 (3x)  
0739 000163 (3x)

9204 002117 (5x)  
0739 000163 (5x)

0755 400750

0755 400760

0755 400790

0755 400790

(2x)9330 900117  
(2x)9202 002897

(2x)9330 900117  
(2x)9202 002897

9330 900107  
9231 110107

9330 900107  
9231 110107

9330 900117(4x)  
9202 002897(4x)

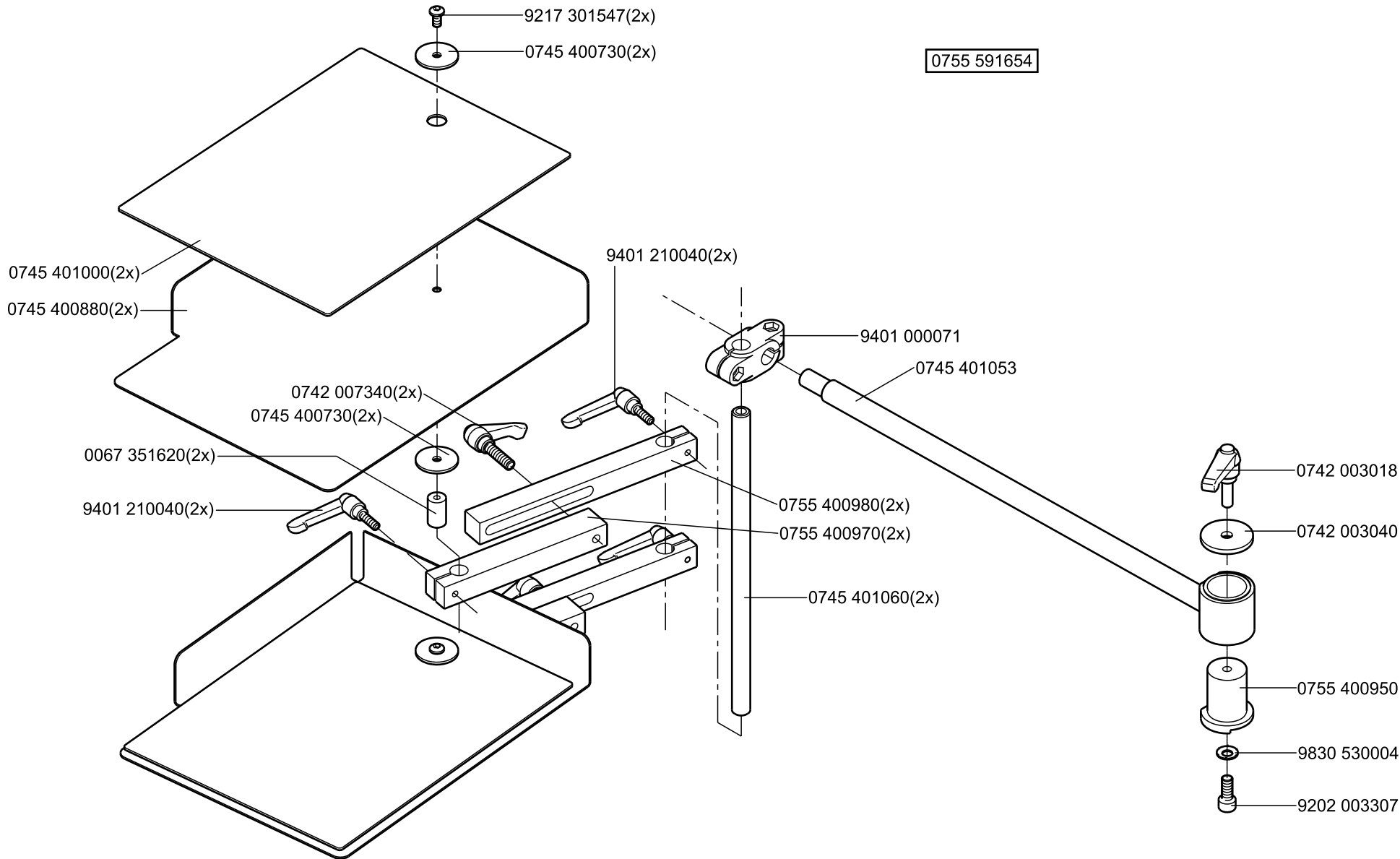
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(2x)9231 110107

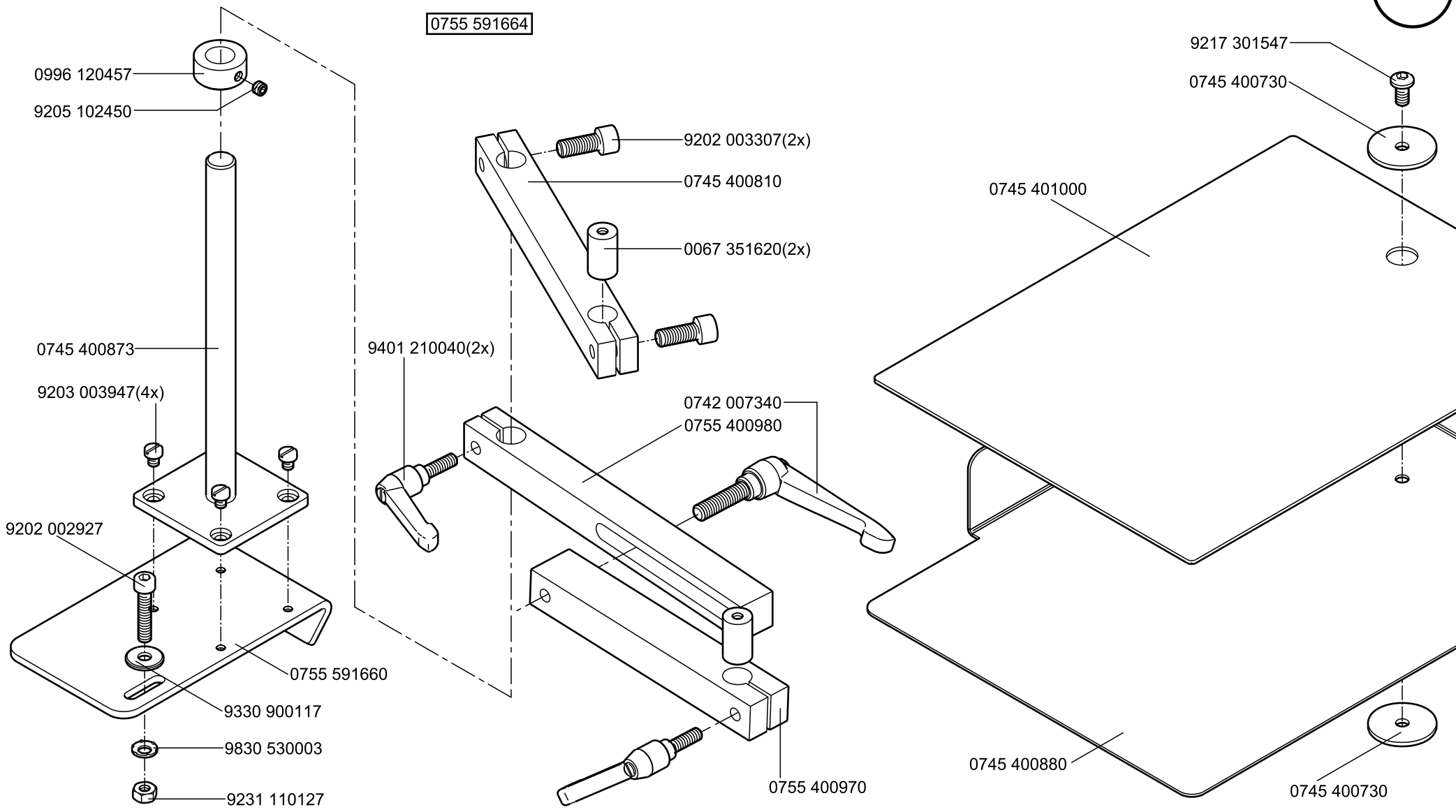
0755 400780  
9330 900117 (4x)  
9202 002897(4x)

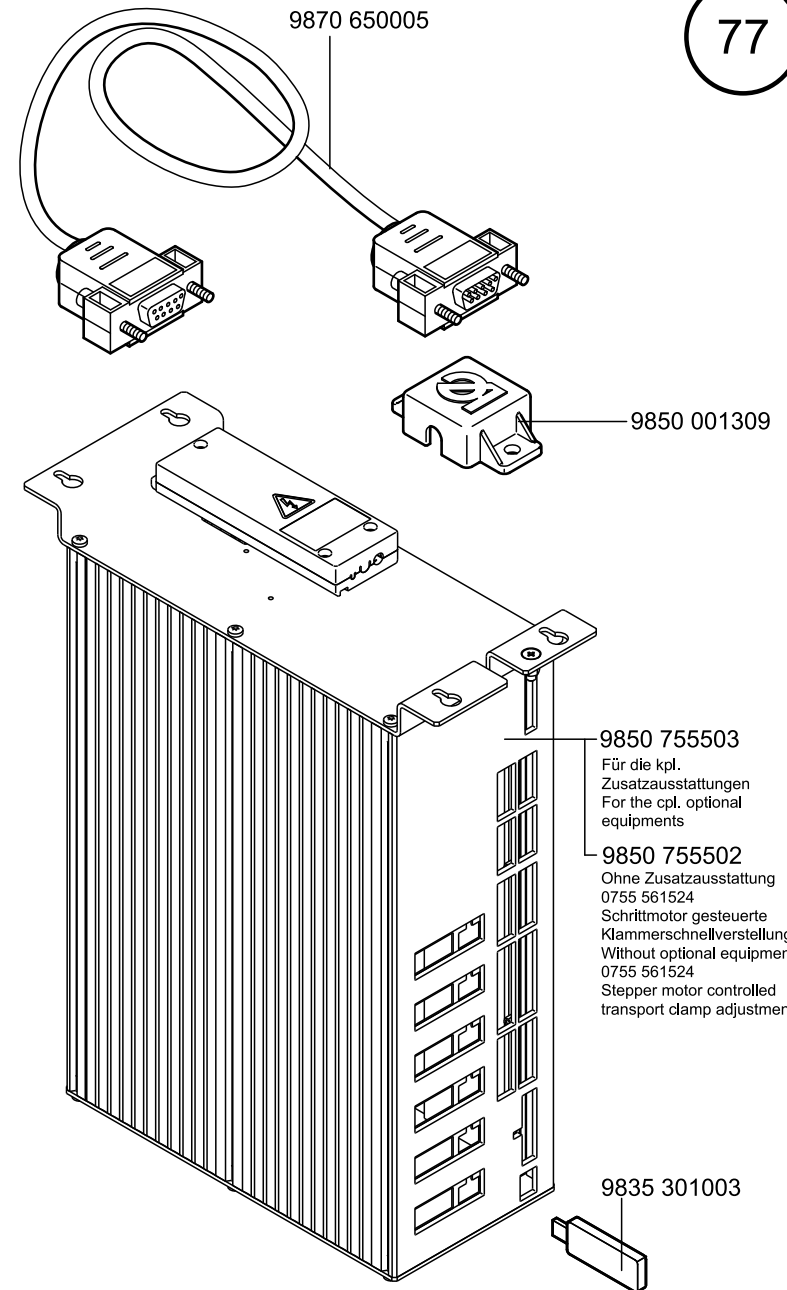
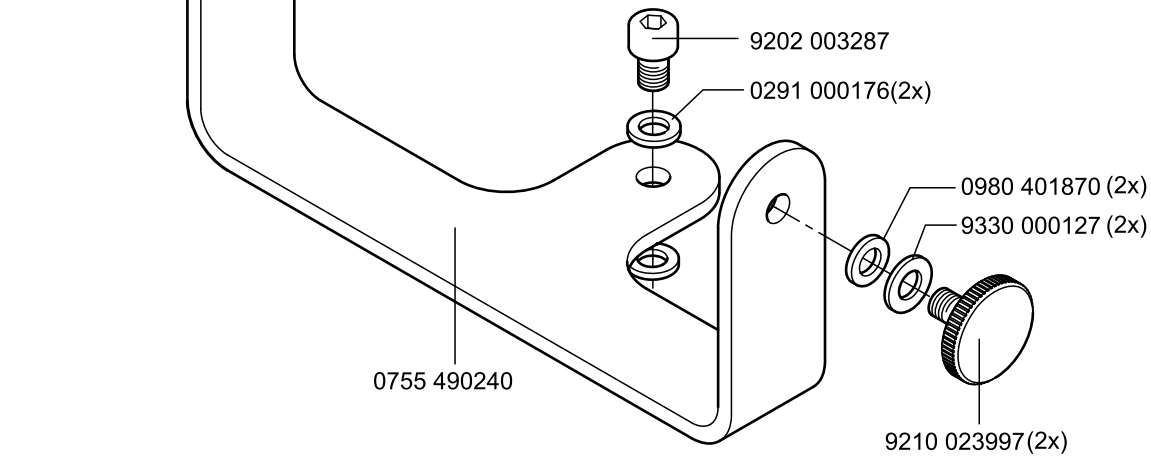
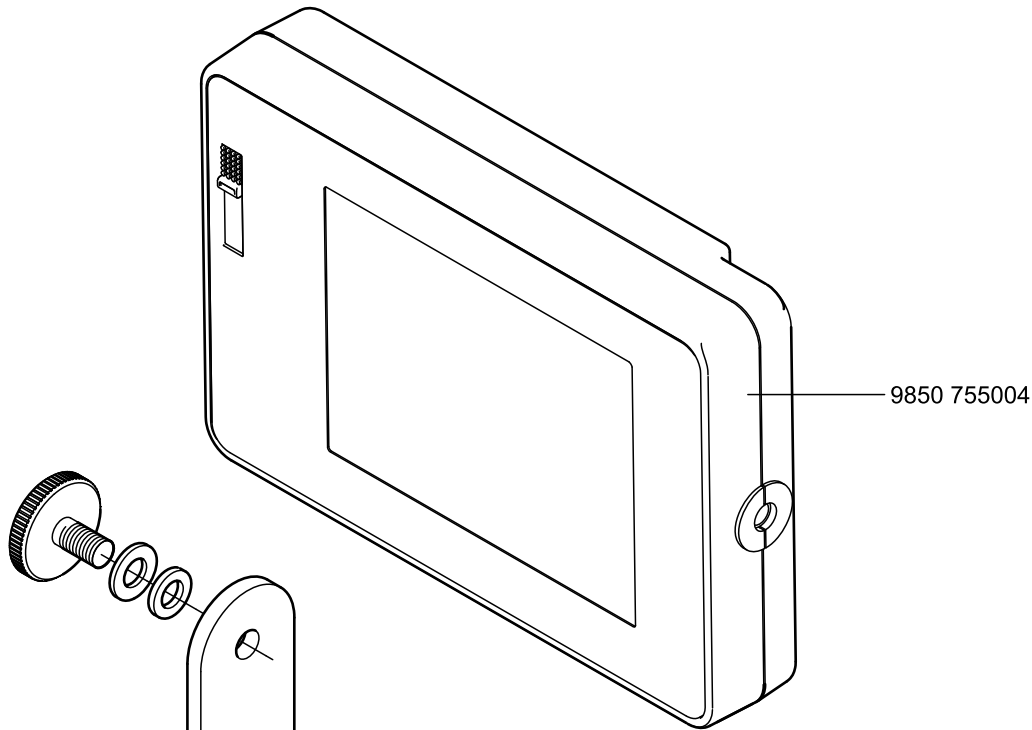
B0012082.00  
(4x)9330 900107  
(4x)9231 110107



0755 591654







0755 590754

0271 001391

0244 000415

0244 000414

0367 115250

0271 001392

0271 001397

9731 001045

0271 000262

9206 100207

0745 170013

0271 000756

9815 510027

Z118 000627

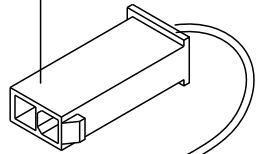
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9334 001630

0244 000700

0216 000603

9870 001044



0271 000275

9204 201827

9840 120025

9850 001058

9205 101548

0745 170050

9201 113277

9202 001658 (4x)

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9231 000387

9830 502023

9330 000107

9202 002887

0745 170030

Z120 001815

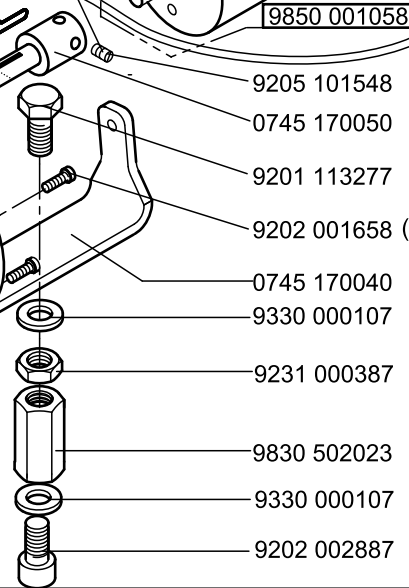
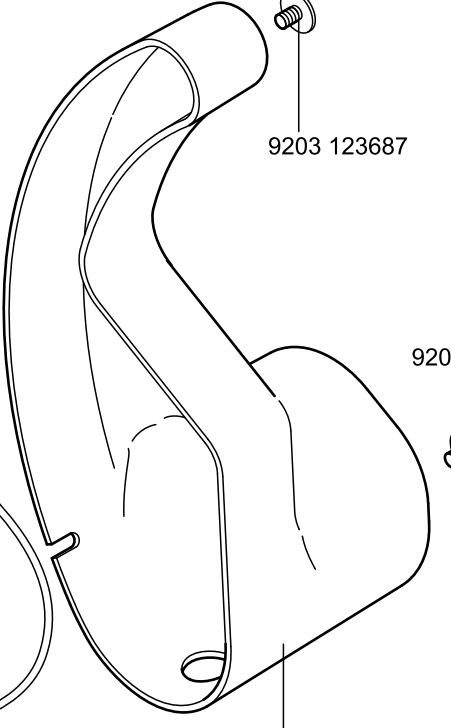
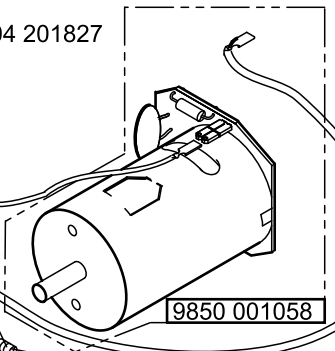
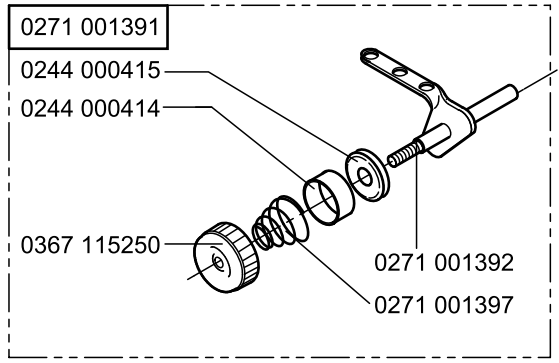
9330 700089

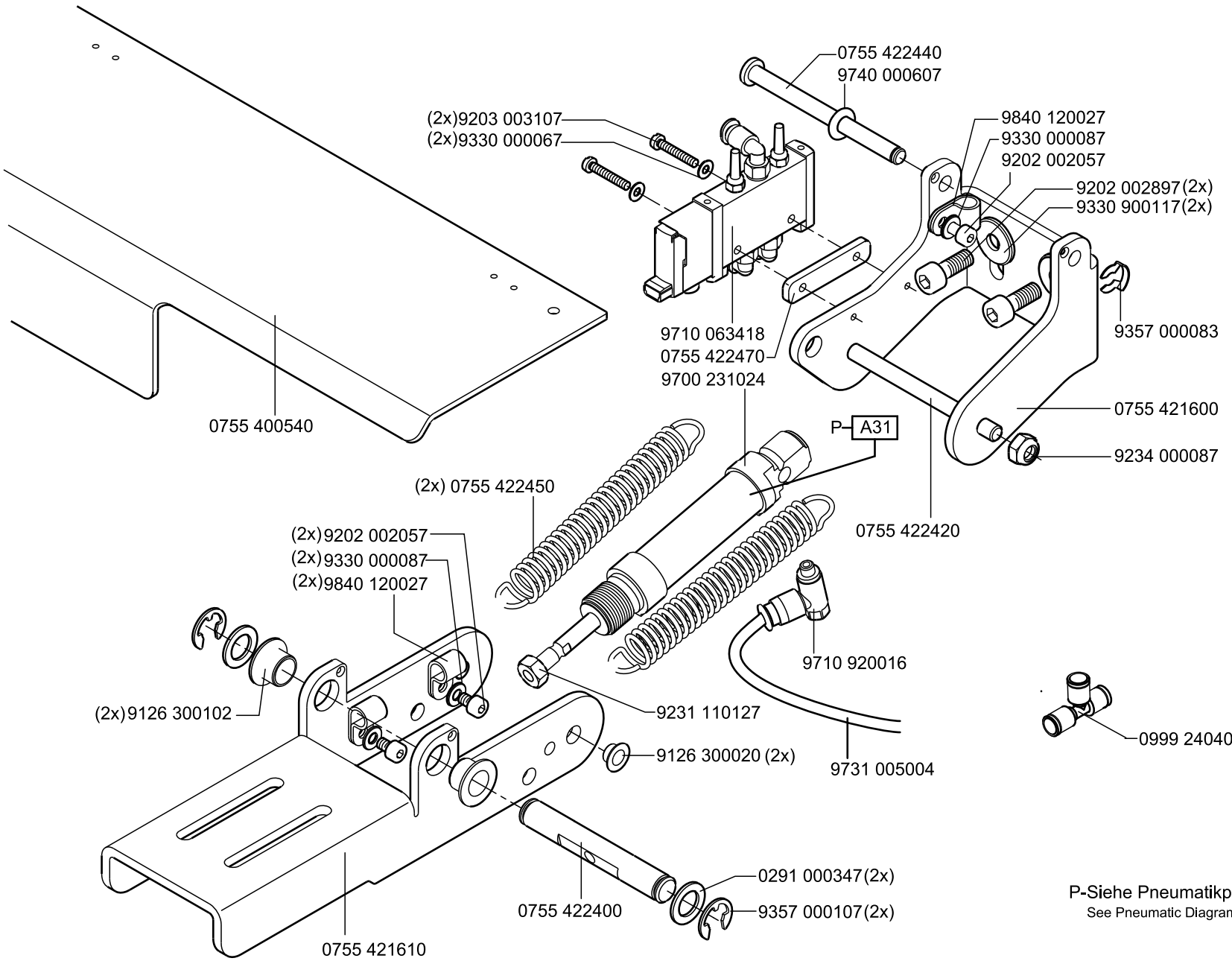
0271 000260

9203 123687

9203 123687

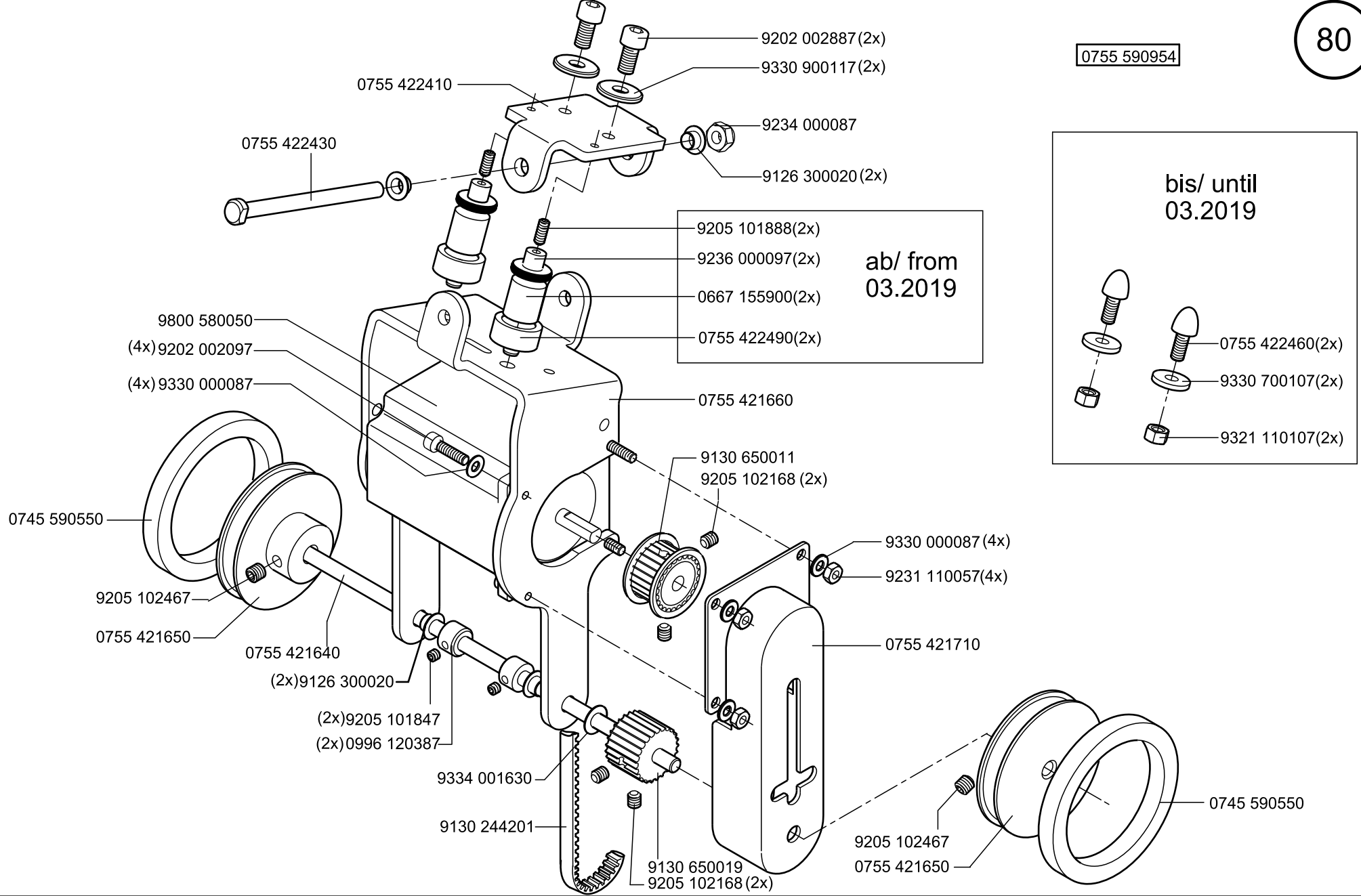
0745 170060

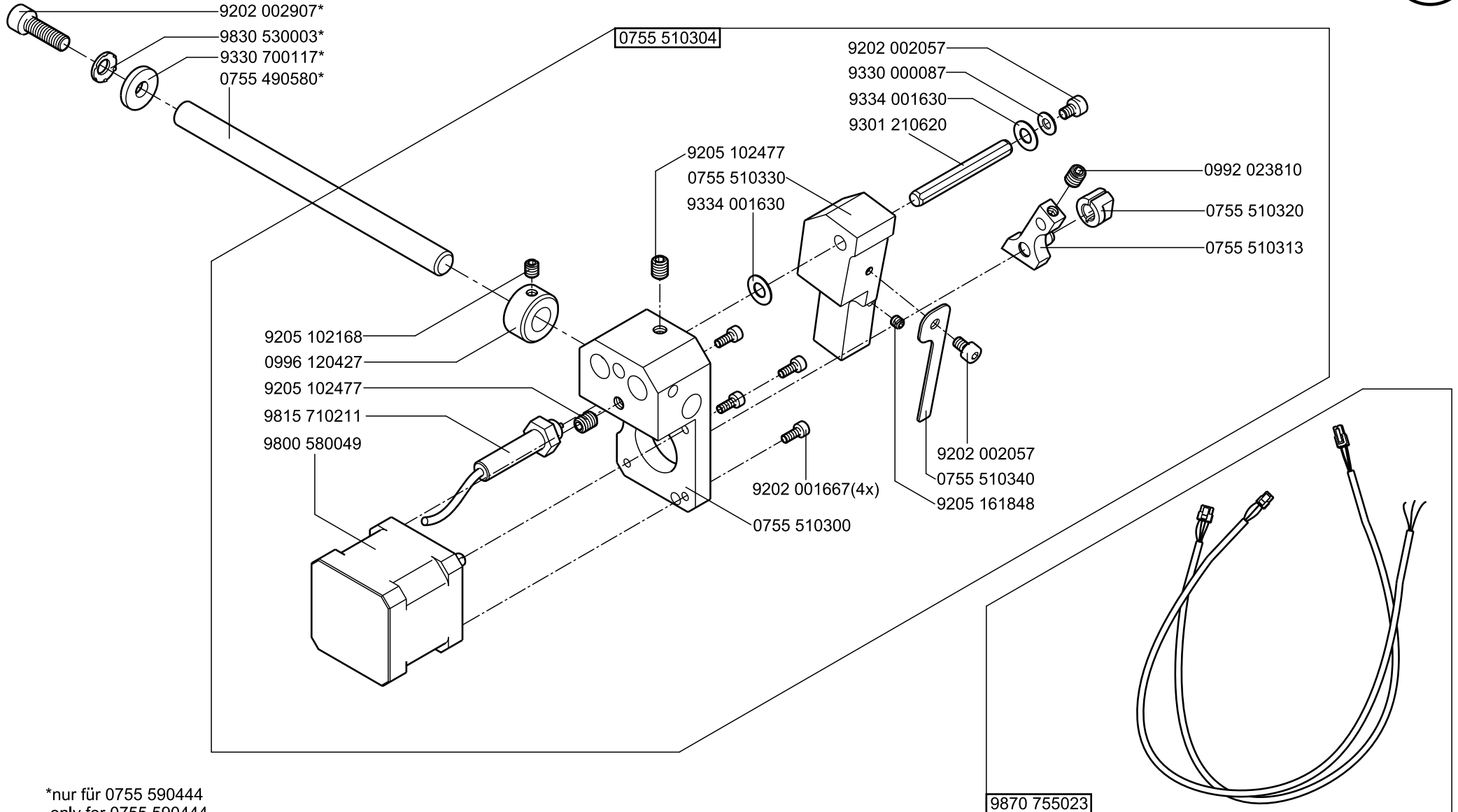




P-Siehe Pneumatikplan  
See Pneumatic Diagram

0755 590954





\*nur für 0755 590444  
only for 0755 590444

0755 140234

9840 120027(2x)  
9330 200097(2x)  
9202 002077(2x)

9202 001697(2x)  
9710 063418

0755 401084

9700 234015  
0755 150380  
0999 210956

9201 112897

9790 200000

9710 041004  
9790 201000(2x)

(2x)

0755 401074

0755 150380

9700 234015  
9790 200000  
9710 041004

9790 201000(2x)  
0999 210956

9201 112897

0755 150340(2x)

0755 150393(2x)

9332 300047(4x)

9202 002088(4x)

(4x)

0755 150374

0755 150370

0755 150400

0911 000339(2x)

0755 150410  
0742 041524

9202 002098(8x)

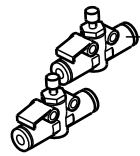


9870 755042

9202 002077

9330 200097

9840 120027



9710 920018(2x)

0755 140234

0999 240394(4x)



9790 060101

0755 401044

0755 401050

9800 580052(2x)

9202 002077(2x)

0755 490770

9202 002077(4x)

0755 490740

0755 490750

9202 001657(4x)

9205 102467(2x)

0755 401040

9202 002098(3x)

0755 490760

0755 150310(4x)

9815 710230(2x)

9203 312451(2x)



0867 594290

0755 560760

0867 594120

9203 002477(8x)

9205 102467(2x)

9202 002098(2x)

0755 401060

9330 200097(4x)

9202 002077(4x)

0755 150360

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9202 002117

0867 594120

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9203 003737

9202 002117(2x)

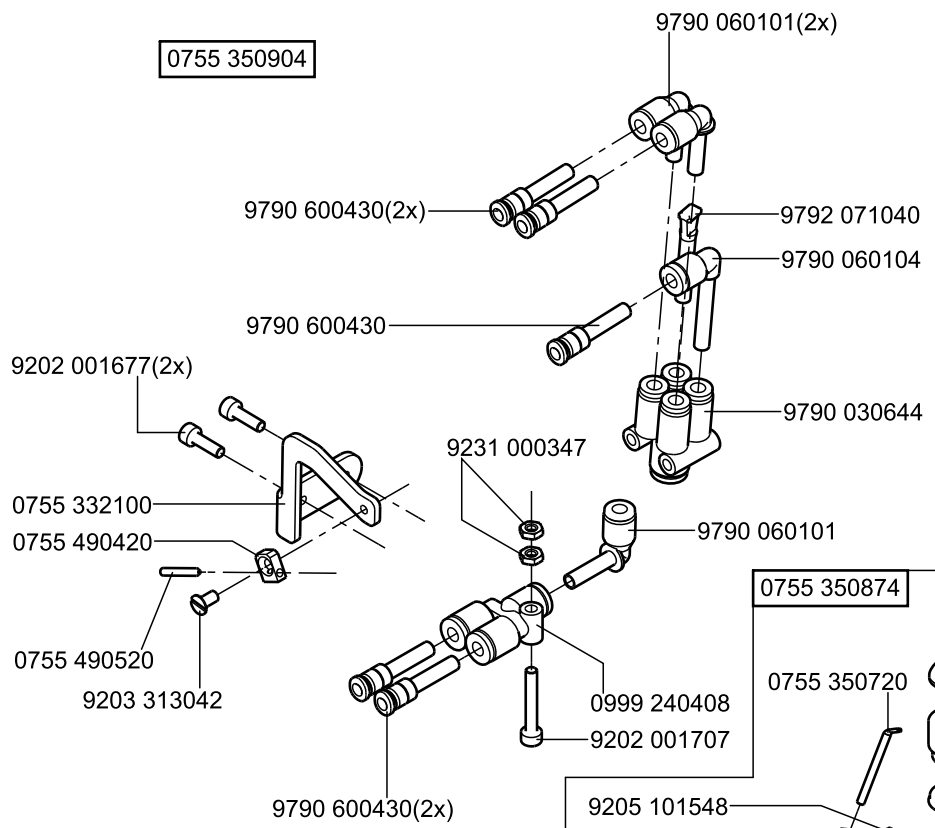
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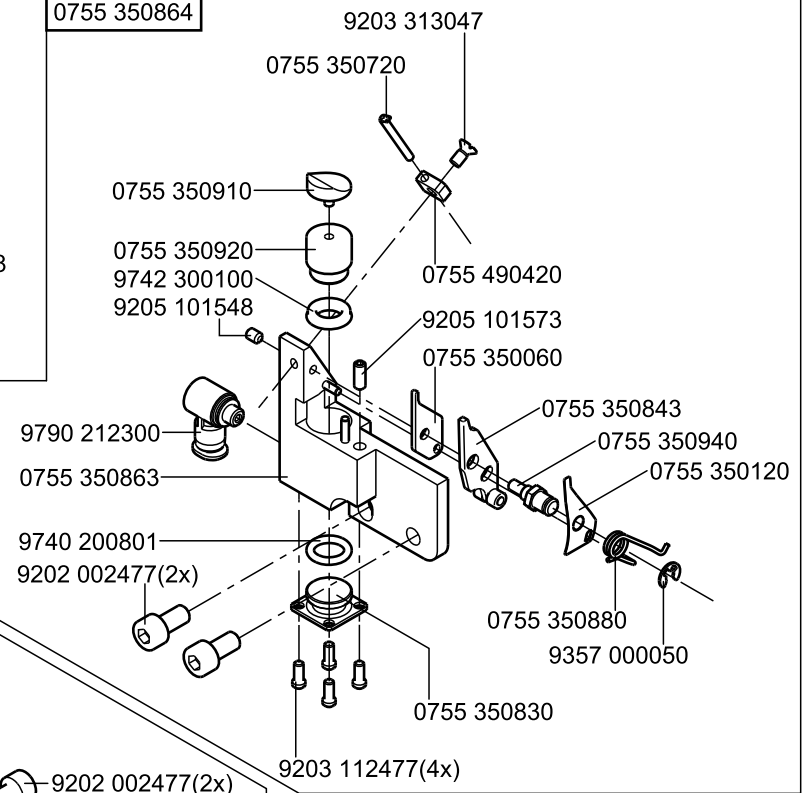
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9202 001687(3x)

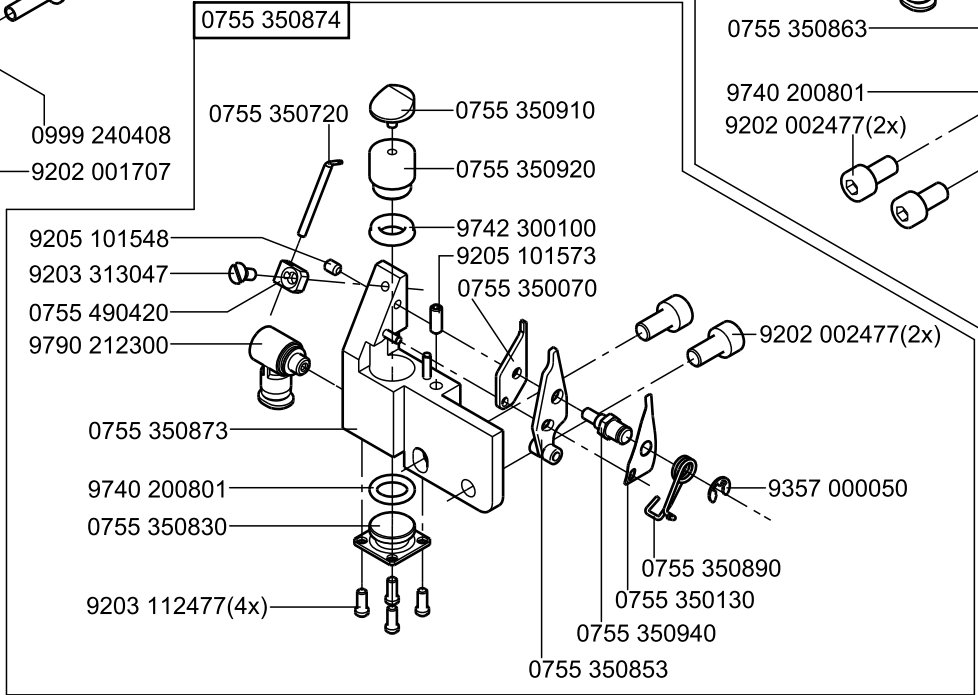
0755 350904

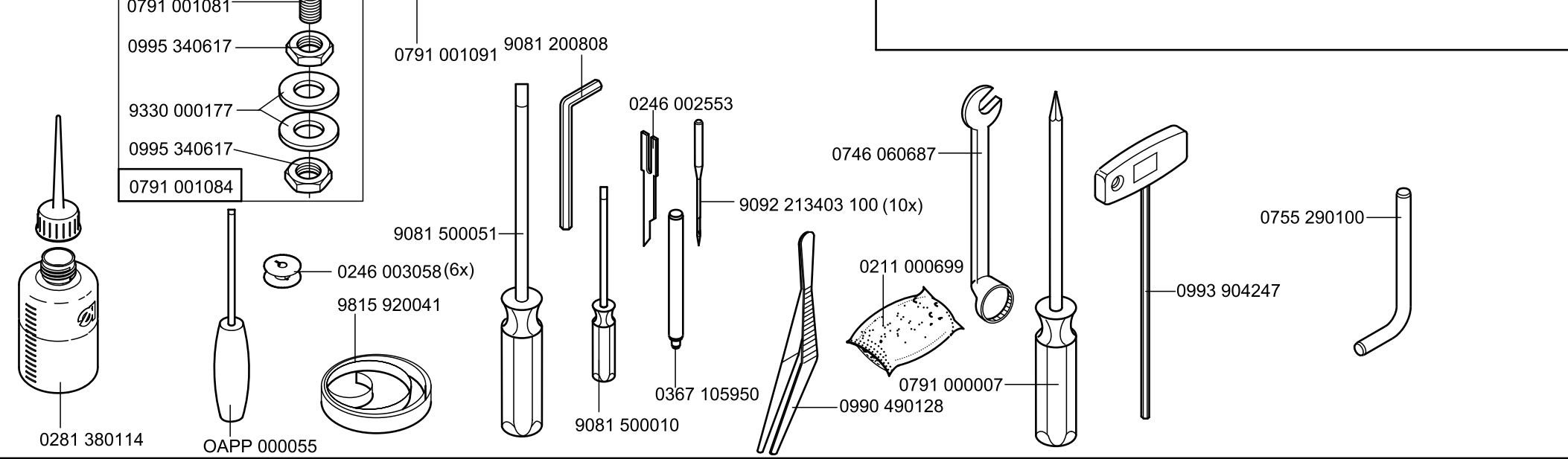
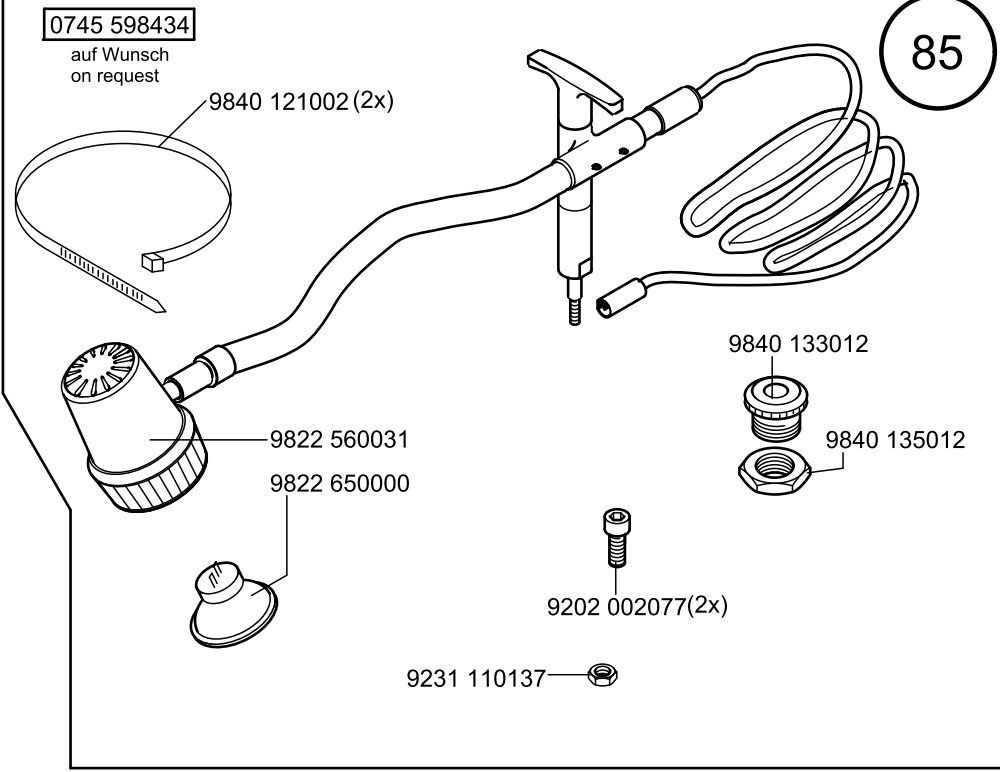
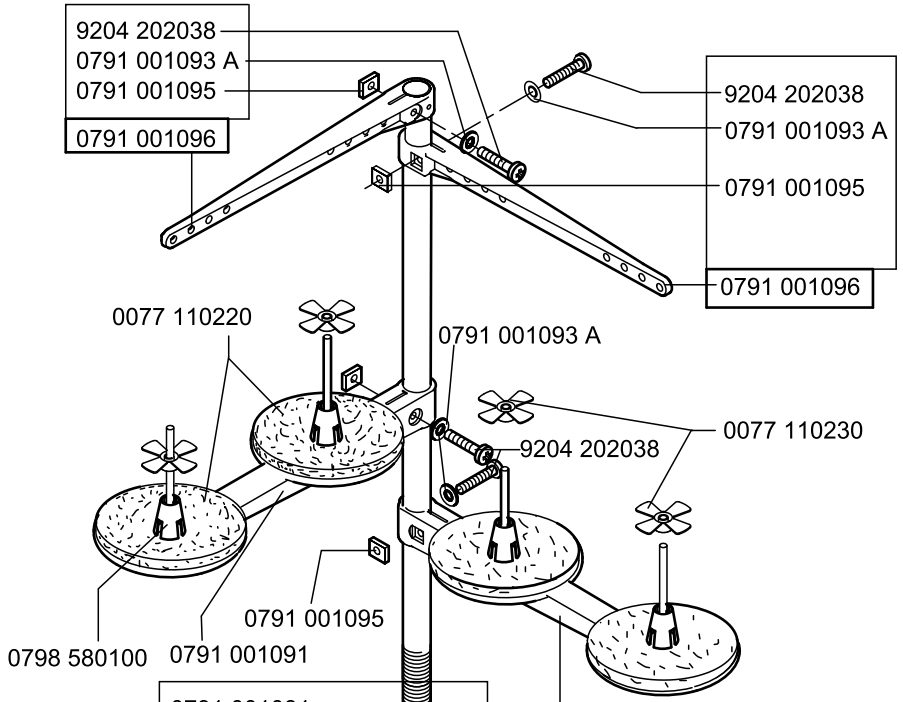


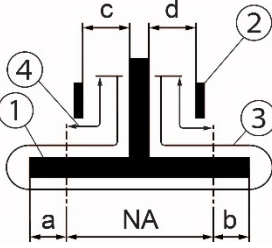
0755 350864






0755 350874





				Ausstattung Doppelpaspel Equipment double piping														
				Einrichtung besteht aus: Equipment consisting of:														
Anwendung Application				Einrichtung Equipment	Nahtabstand [mm] Seam distance [mm]		Faltstempelmaß [mm] Folder size [mm]		Nähbereich [mm] Sewing range [mm]		Stoffdurchgang [mm] Fabric passage [mm]		Klammern Clamps		Näheinrichtung Sewing equipment		Faltstempel Folder	
Schräge Tasche Slanted pocket				NA	a		1)		c		2)		3)		3)		3)	
Gerade Tasche Straight pocket				NA	b		1)		c		2)		3)		3)		3)	
Methode Method				NA	a		1)		c		2)		3)		3)		3)	
Paspel-, Patten- und Leistentaschen Piped pockets, flap pockets, welt pockets	X		D	E756-10-125D-01	10			125						N756-10				
	X		D	E756-12-125D-01	12			125						N756-12				
	X		D	E756-14-125D-01	14			125						N756-14				
<p>1) Die Paspelbreite ergibt sich aus a bzw. b + Paspelstreifendicke./The piping width results from a or b + piping strip thickness.</p> <p>2) Stoffdurchgang = engste Stelle am Faltstempel zur Führung des Nähguts./Fabric passage = narrowest passage at the folder for guiding the material.</p> <p>3) Einzelteile siehe separate Blätter./Details see extra pages.</p> <p>4) Ohne Patten/without flaps</p>																		

Faltstempel/ Folder		Faltstempel/ Folder			Nahtabstand [mm] Seam distance [mm]	Faltstempelmaß [mm] Folder size [mm]		Stoffdurchgang [mm] <sup>2)</sup> Fabric passage [mm]		Faltstempel Folder	Sohle Sole	Sohlen extra breit/ Sole extra wide 1)		
S-Nr. S-No.	Methode Method				NA	a	b	c	d			a	b	
FD-10-125D-01- BR	D	X			10					0755 640104	0755 640109			
FD-12-125D-01- BR	D	X			12					0755 640124	0755 640129			
FD-14-125D-01- BR	D	X			14					0755 640144	0755 640149			

1) Extra breite Sohle für sehr dünnes Nähgut bzw. Taschen ohne Patte in Zusatzausstattung lieferbar, Weiteres auf Anfrage./Extra wide soles for very thin material or pockets without flap available as optional equipment. Others on request.

2) Stoffdurchgang = engste Stelle am Faltstempel zur Führung des Nähguts./Fabric passage = narrowest passage at the folder for guiding the material.

3) Stempelsteg, besteht aus Stegblech, Sohle und Pattenanschlügen; auch separat erhältlich./Folder base, consists of material guide, sole and flap stopper; also available separately.

Klammer/ Clamp	Teilenummer/ Part number	Benennung und Beschreibung/ Denomination and description	Nahtlänge/ Seam length
K06 L145 BR	0756 410224		
K06 R145 BR	0756 410214		

## Näheinrichtungen/Sewing Equipment 756 D

				Näheinrichtung** Sewing Equipment**
			Teilenummer Part number	
			Nahtabstand (mm) Seam distance (mm)	
			Stichplatte, komplett Throat plate, complete	
			Stichplatte* Throat plate*	
			Untermesser* Lower knife*	
			Linsenschraube* Cylinder screw*	
			Schraube für Stichplatte Screw for throat plate	
			Stoffgleitblech Cloth rest plate	
			Nadelhalter (rechts) Needle clamp (right)	
			Nadelhalter (links) Needle clamp (left)	
			Eckenmesser, rechts (4x) Corner blade, right (4x)	
			Eckenmesser, links (4x) Corner blade, left (4x)	
			Vorstecher Pre-stabber	
			Kloben für Eckenmesser Block for corner knife	
			Messerschutz Knife guard	
			Klammerhalter, rechts Clamp holder, right	
			Klammerhalter, links Clamp holder, left	
			Klammerhalter, rechts (lang) Clamp holder, right (long)	
			Klammerhalter, links (lang) Clamp holder, left (long)	
			Faltblech, rechts Folding plate, right	
			Faltblech, links Folding plate, left	
			Faltblech, rechts (lang) Folding plate, right (long)	
			Faltblech, links (lang) Folding plate, left (long)	
			Mitnehmerleiste Knife shackle	
			Nadelfadenmesser (rechts) Needle thread knife (right)	
			Nadelfadenmesser (links) Needle thread knife (left)	

\* enthalten in **Stichplatte, komplett**/contained in **Throat plate, complete**

\*\*Näheinrichtung erfordert zusätzlich passenden Stempel und Sohle (dem Nadelabstand entsprechend)/Sewing equipment additionally requires matching folder and sole (according to needle distance)

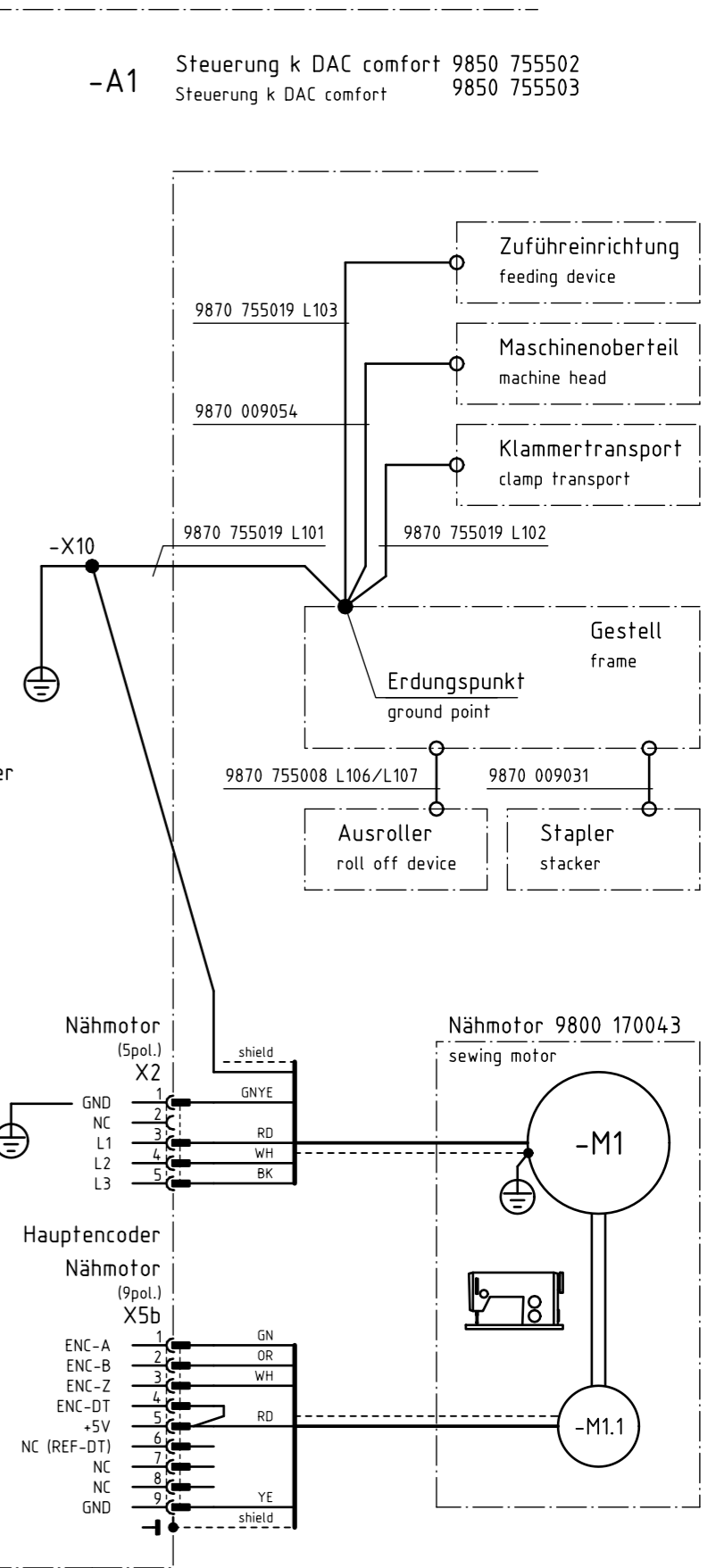
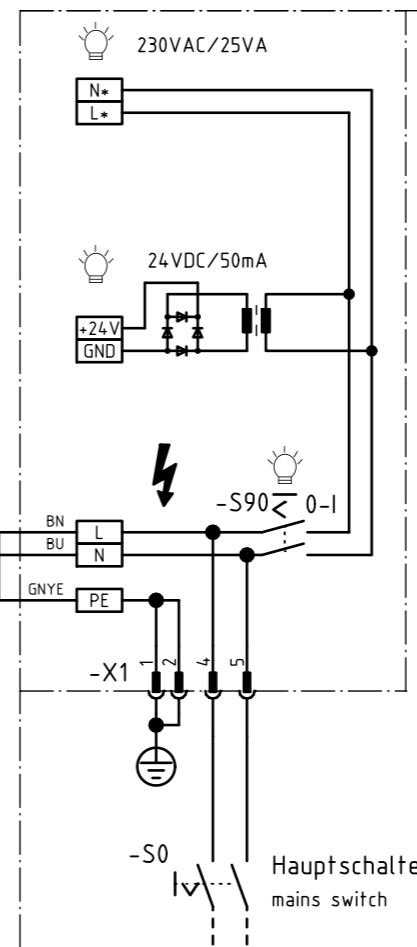
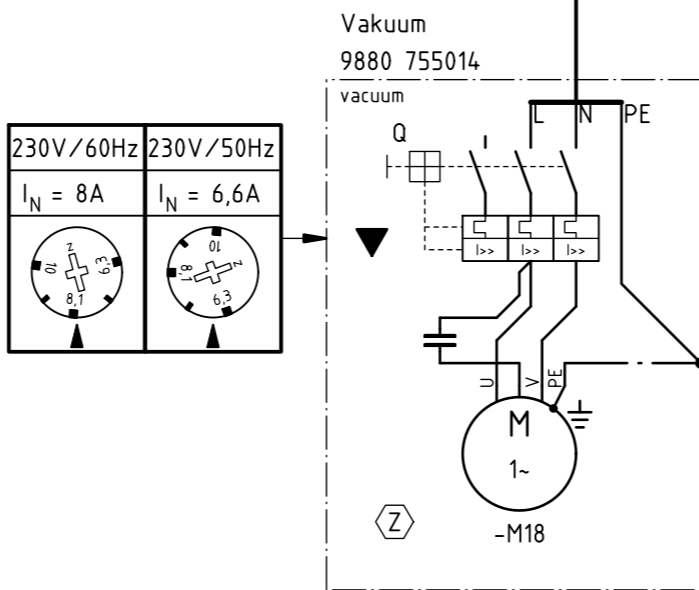
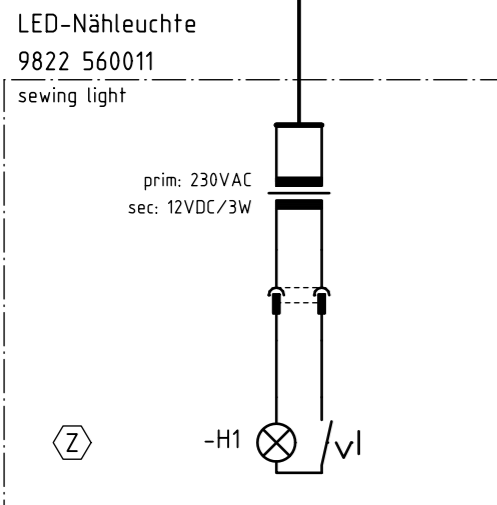
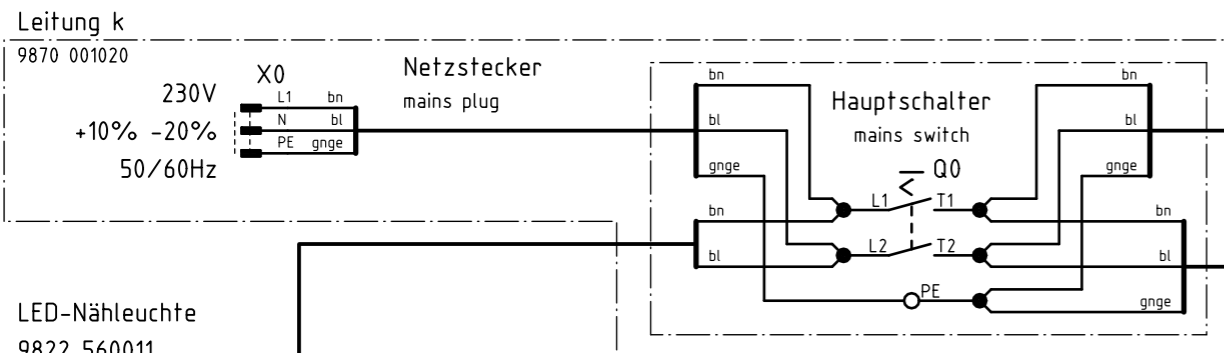
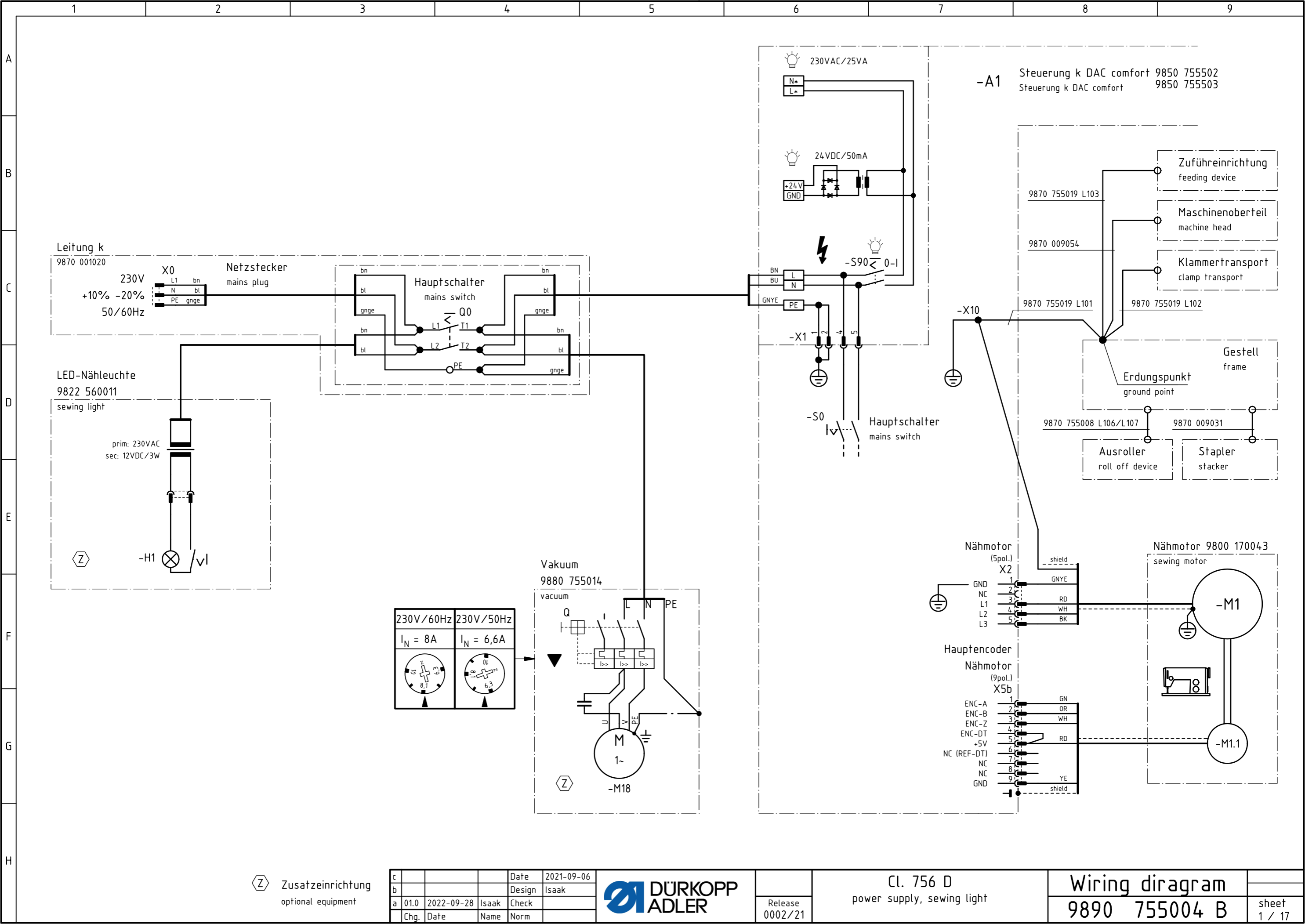
## Näheinrichtungen/Sewing Equipment 756 D

Näheinrichtung** Sewing Equipment**	Teilenummer Part number	Nahtabstand (mm) Seam distance (mm)	Stichplatte, komplett Throat plate, complete	Stichplatte* Throat plate*	Untermesser* Lower knife*	Linsenschraube* Cylinder screw*	Schraube für Stichplatte Screw for throat plate	Stoffgleitblech Cloth rest plate	Nadelhalter (rechts) Needle clamp (right)	Nadelhalter (links) Needle clamp (left)	Eckenmesser, rechts (4x) Corner blade, right (4x)	Eckenmesser, links (4x) Corner blade, left (4x)	Vorstecher Pre-stabber	Kloben für Eckenmesser Block for corner knife	Messerschutzh Knife guard	Klammerhalter, rechts Clamp holder, right	Klammerhalter, links Clamp holder, left	Klammerhalter, rechts (lang) Clamp holder, right (long)	Klammerhalter, links (lang) Clamp holder, left (long)	Faltblech, rechts Folding plate, right	Faltblech, links Folding plate, left	Faltblech, rechts (lang) Folding plate, right (long)	Faltblech, links (lang) Folding plate, left (long)	Mitnehmerleiste Knife shackle	Nadelfadenmesser (rechts) Needle thread knife (right)	Nadelfadenmesser (links) Needle thread knife (left)
N 756-10- W/O	0756 282104	10	0755 200104	0755 200100	0246 002706	0211 000256	0216 000134	0755 590120	0755 231104	0755 231114	0745 331000	0745 331010	/	/	0755 331180	/	/	/	/	/	/	/	/	/	/	/
N 756-12- W/O	0756 282124	12	0755 200124	0755 200120	0246 002706	0211 000256	0216 000134	0755 590120	0755 231124	0755 231134	0745 331020	0745 331030	/	/	0755 331180	/	/	/	/	/	/	/	/	/	/	/
N 756-14- W/O	0756 282144	14	0755 200144	0755 200140	0246 002706	0211 000256	0216 000134	0755 590160	0755 231144	0755 231154	0745 331040	0745 331050	/	/	0755 331180	/	/	/	/	/	/	/	/	/	/	/

\* enthalten in **Stichplatte, komplett**/contained in **Throat plate, complete**

\*\*Näheinrichtung erfordert zusätzlich passenden Stempel und Sohle (dem Nadelabstand entsprechend)/Sewing equipment additionally requires matching folder and sole (according to needle distance)





Zusatzeinrichtung  
optional equipment

c			Date	2021-09-06
b			Design	Isaak
a	01.0	2022-09-28	Isaak	Check
	Chg.	Date	Name	Norm



Release  
0002/21

Cl. 756 D  
power supply, sewing light

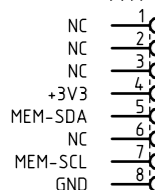
Wiring diagram  
9890 755004 B

sheet  
1 / 17

-A1

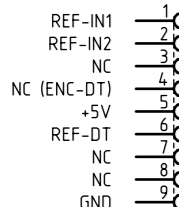
Steuerung DAC comfort  
control DAC comfort

Maschinen-ID  
(RJ45/8P8C)  
X11

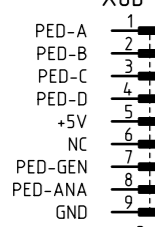


Maschinen-ID  
9850 001309  
machine-ID  
-A2

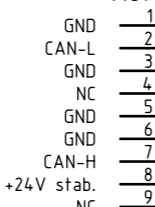
Zusatz-Encoder  
Nähmotor  
auxiliary encoder  
sewing motor  
(9pol.)  
X5†



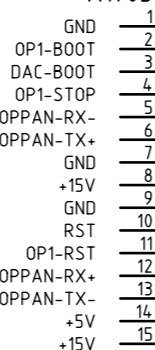
Pedal  
pedal  
(9pol.)  
X6b



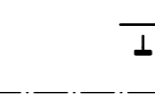
CAN-Erweiterung  
CAN-extension  
(9pol.)  
X6†



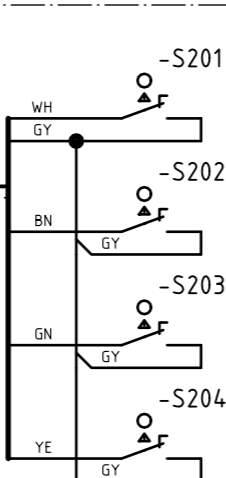
Bedienfeld 1  
control panel 1  
(15pol.)  
X170b



Bedienfeld 2  
control panel 2  
(15pol.)  
X170†

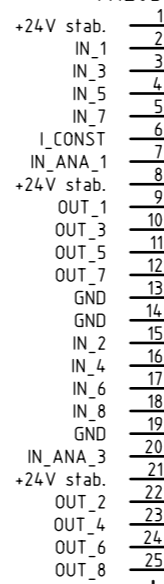


Pedal 0755 400214  
pedal

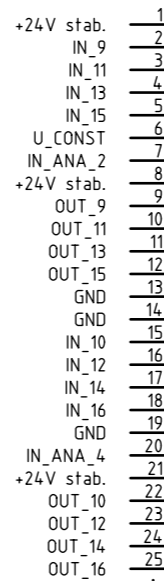


Pedal, rechts, vorwärts  
pedal, right, forward  
-S201  
Pedal, rechts, rückwärts  
pedal, right, backward  
-S202  
Pedal, links, vorwärts  
pedal, left, forward  
-S203  
Pedal, links, rückwärts  
pedal, left, backward  
-S204

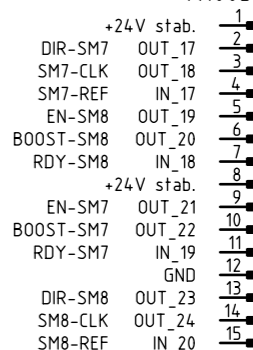
Ein-/Ausgänge 1-8  
input/output 1-8  
(25pol.)  
X120b



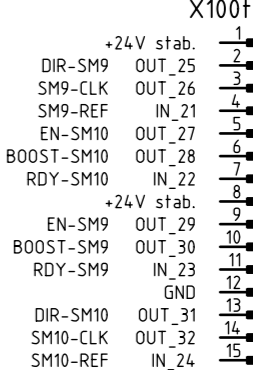
Ein-/Ausgänge 9-16  
input/output 9-16  
(25pol.)  
X120†



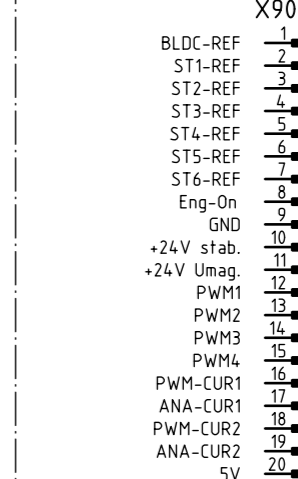
Schrittmotoren 7-8  
stepper 7-8  
(15pol.)  
X100b



Schrittmotoren 9-10  
stepper 9-10  
(15pol.)  
X100†



PWM und REF.  
PWM and reference switches  
(20pol.)  
X90



Kabelbaum  
9870 755001  
Blatt /8.H1  
sheet

Kabelbaum  
9870 755015  
Blatt /5.H1  
sheet

Zusatzeinrichtung  
optional equipment

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b			Design	Isaak
a	01.0	2022-09-28	Isaak	Check
Chg.	Date	Name	Norm	

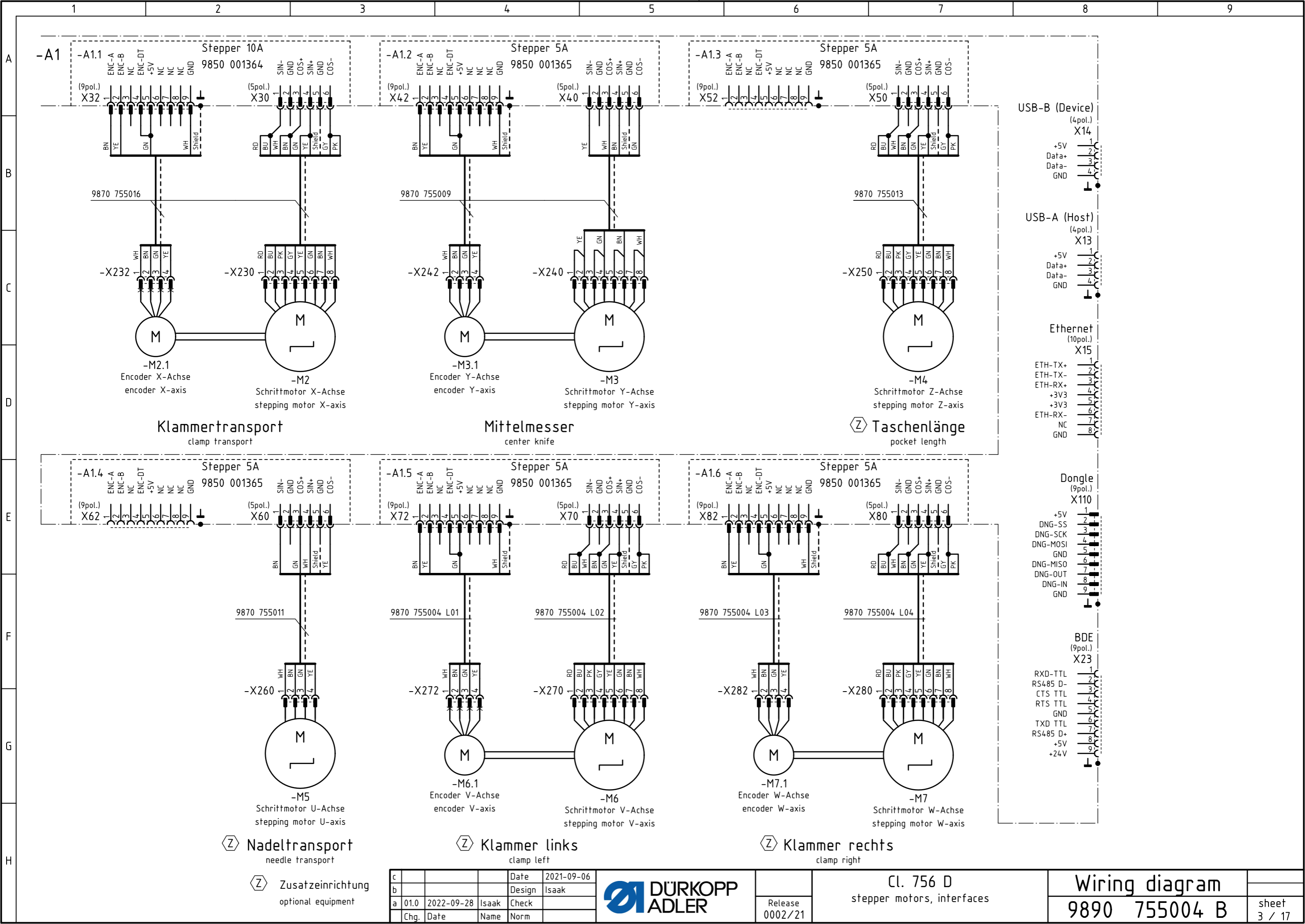


Release  
0002/21

Cl. 756 D  
sewing drive, control panel, in-/outputs

Wiring diagram  
9890 755004 B

sheet  
2 / 17



c			Date	2021-09-06
b			Design	Isaak
a	01.0	2022-09-28	Isaak	Check
Chg.	Date	Name	Norm	

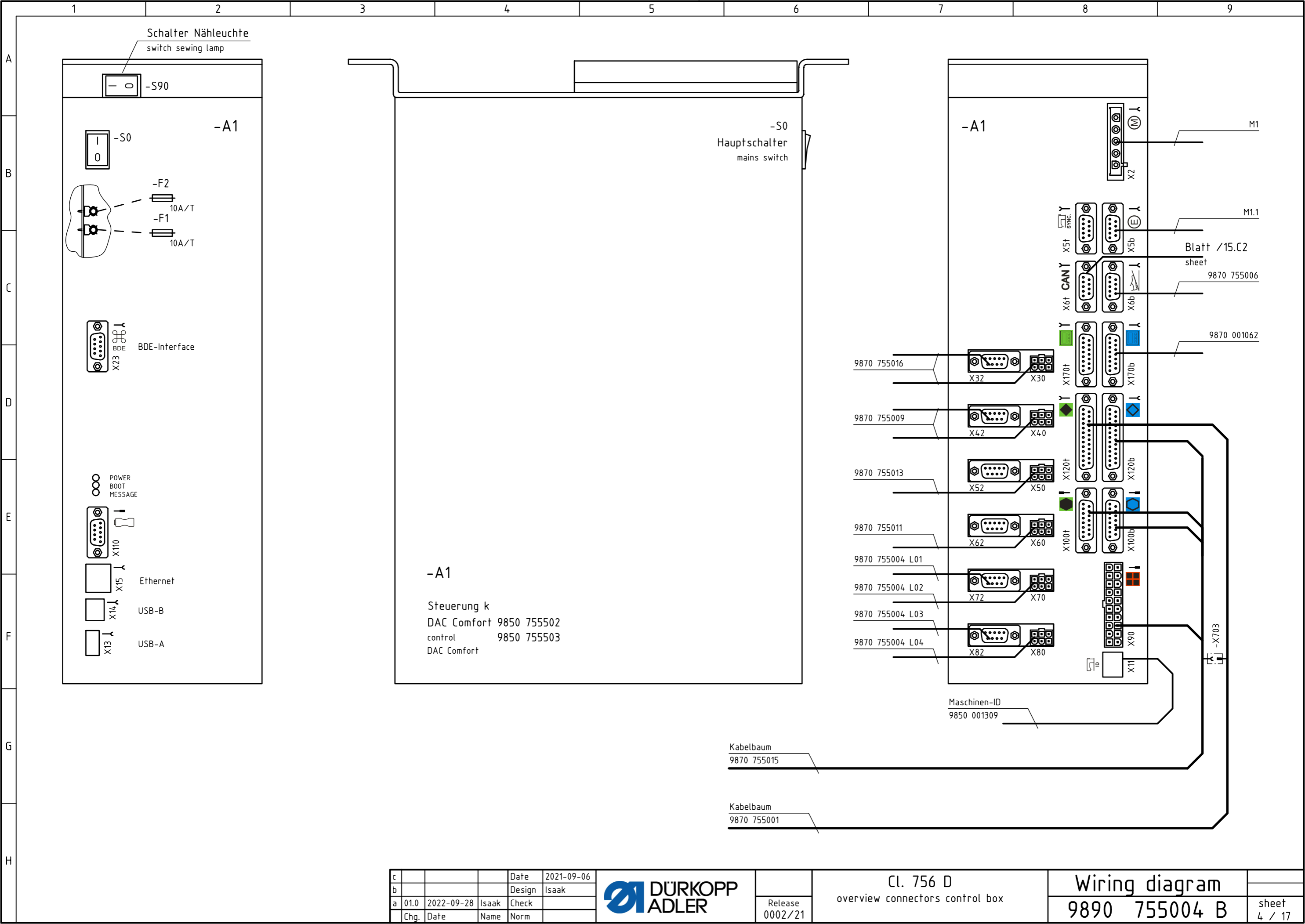


Release  
0002/21

Cl. 756 D  
stepper motors, interfaces

Wiring diagram  
9890 755004 B

sheet  
3 / 17



Schalter Nähleuchte  
switch sewing lamp

-S90

-A1

-S0

-F2

10A/T

-F1

10A/T

BDE-Interface

X23

POWER  
BOOT  
MESSAGE

X110

Ethernet

X15

USB-B

X14

USB-A

X13

-S0  
Hauptschalter  
mains switch

-A1

Steuerung k  
DAC Comfort 9850 755502  
control 9850 755503  
DAC Comfort

-A1

M1

X2

M1.1

X5b

X5t

Blatt / 15.C2  
sheet

9870 755006

X6b

X6t

9870 001062

X170b

X170t

9870 755016

X32

X30

9870 755009

X42

X40

9870 755013

X52

X50

9870 755011

X62

X60

9870 755004 L01

9870 755004 L02

9870 755004 L03

9870 755004 L04

X72

X70

X82

X80

Maschinen-ID  
9850 001309

Kabelbaum  
9870 755015

Kabelbaum  
9870 755001

c			Date	2021-09-06
b			Design	Isaak
a	01.0	2022-09-28	Isaak	Check
	Chg.	Date	Name	Norm

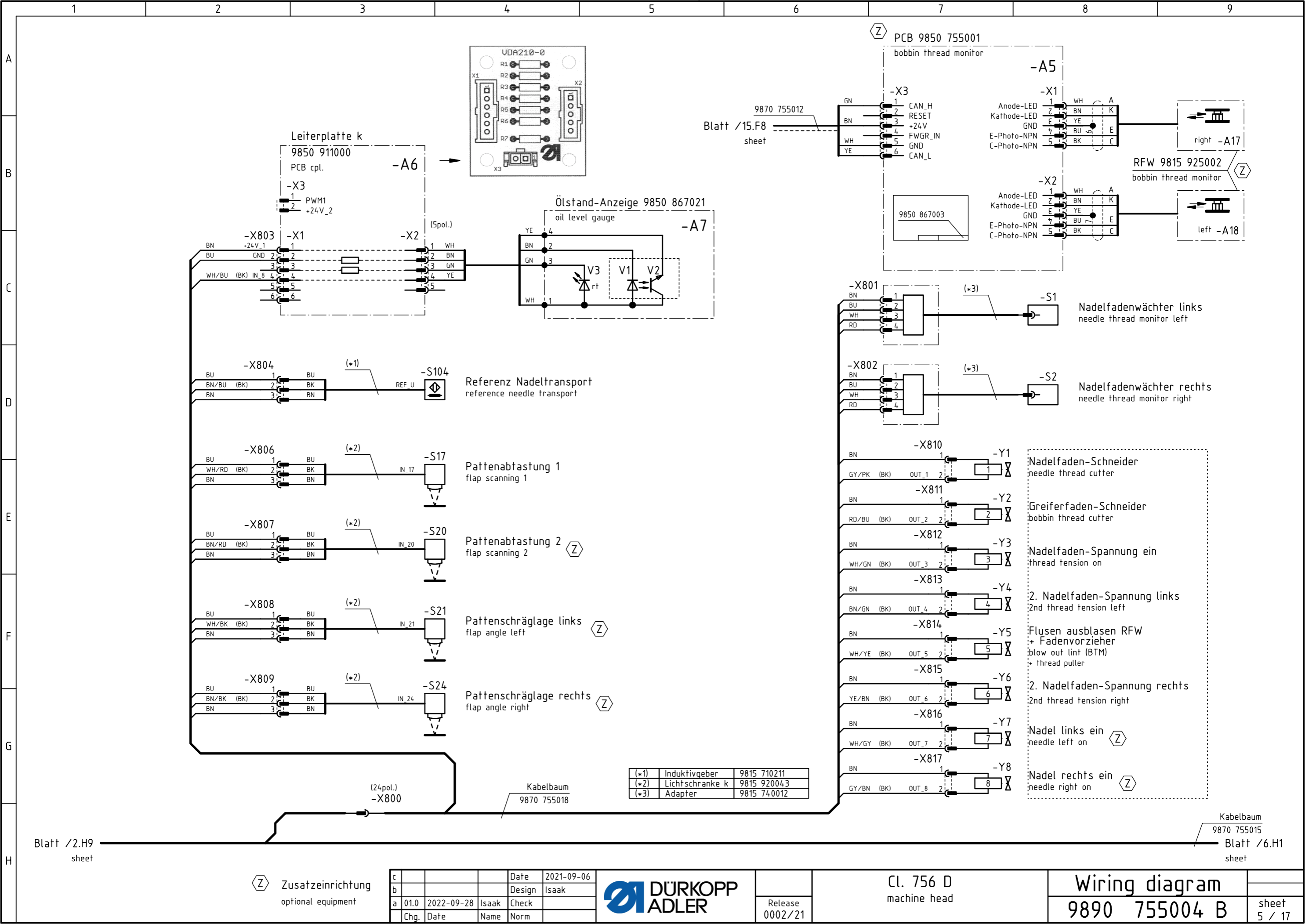


Release  
0002/21

Cl. 756 D  
overview connectors control box

Wiring diagram  
9890 755004 B

sheet  
4 / 17



Blatt /2.H9  
sheet

Kabelbaum  
9870 755015  
Blatt /6.H1  
sheet

(Z) Zusatzeinrichtung  
optional equipment

c			Date	2021-09-06
b			Design	Isaak
a	01.0	2022-09-28	Isaak	Check
Chg.	Date	Name	Norm	



Release  
0002/21

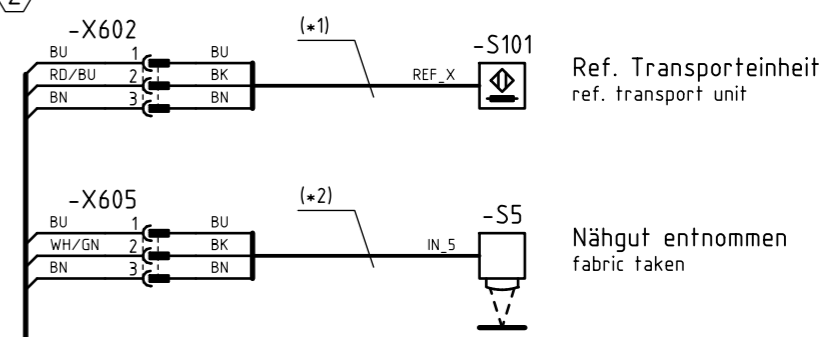
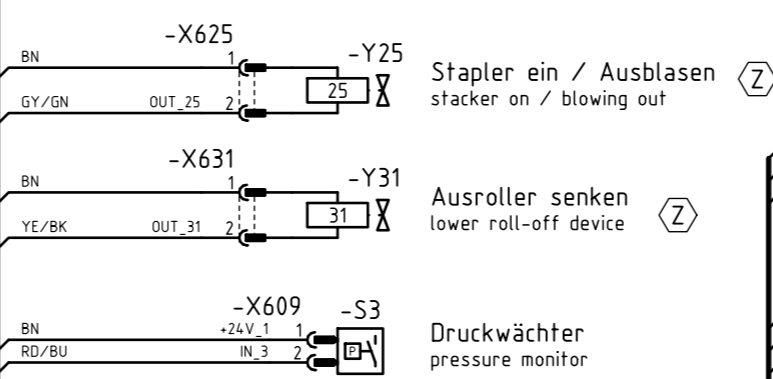
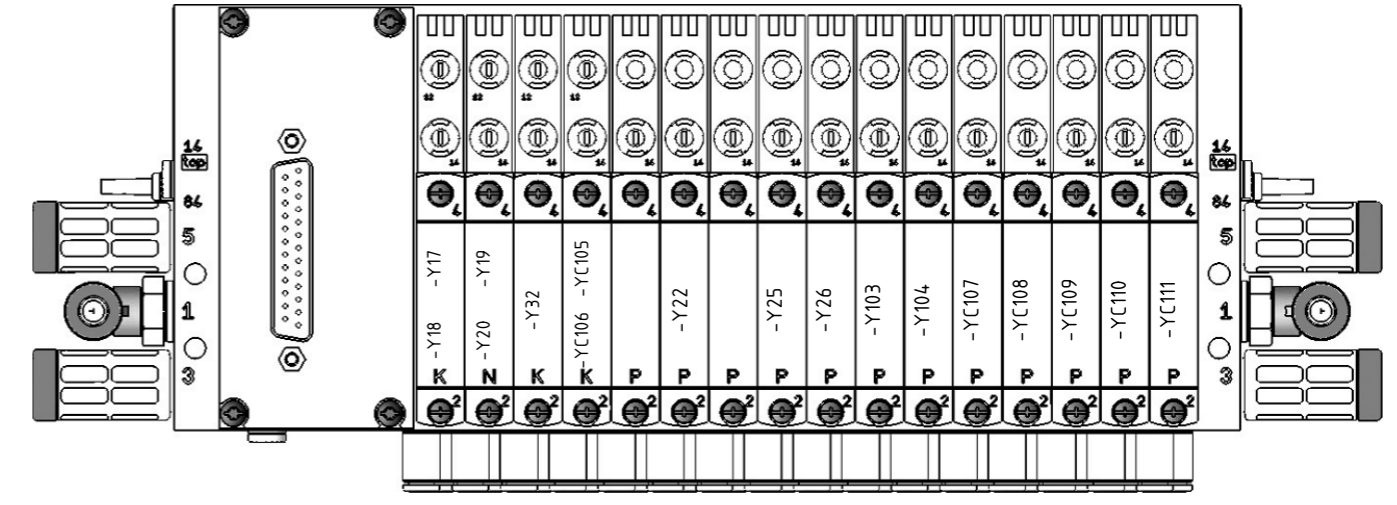
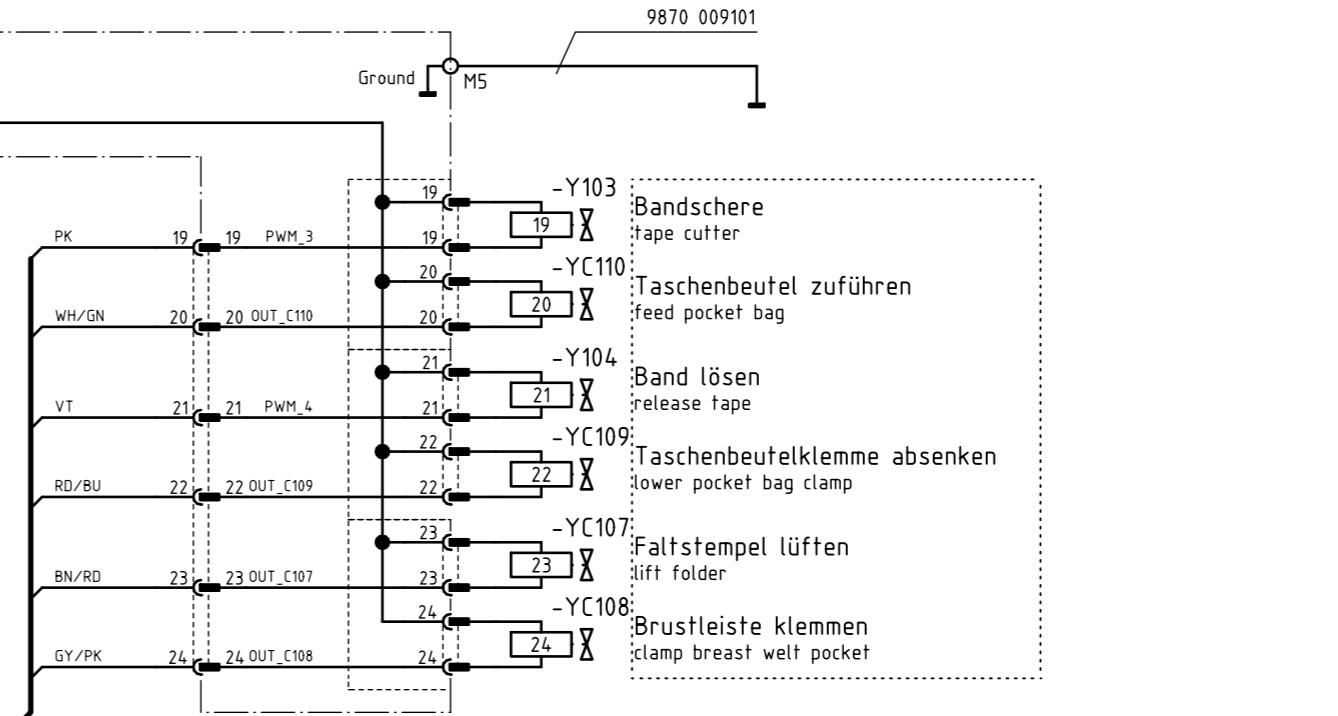
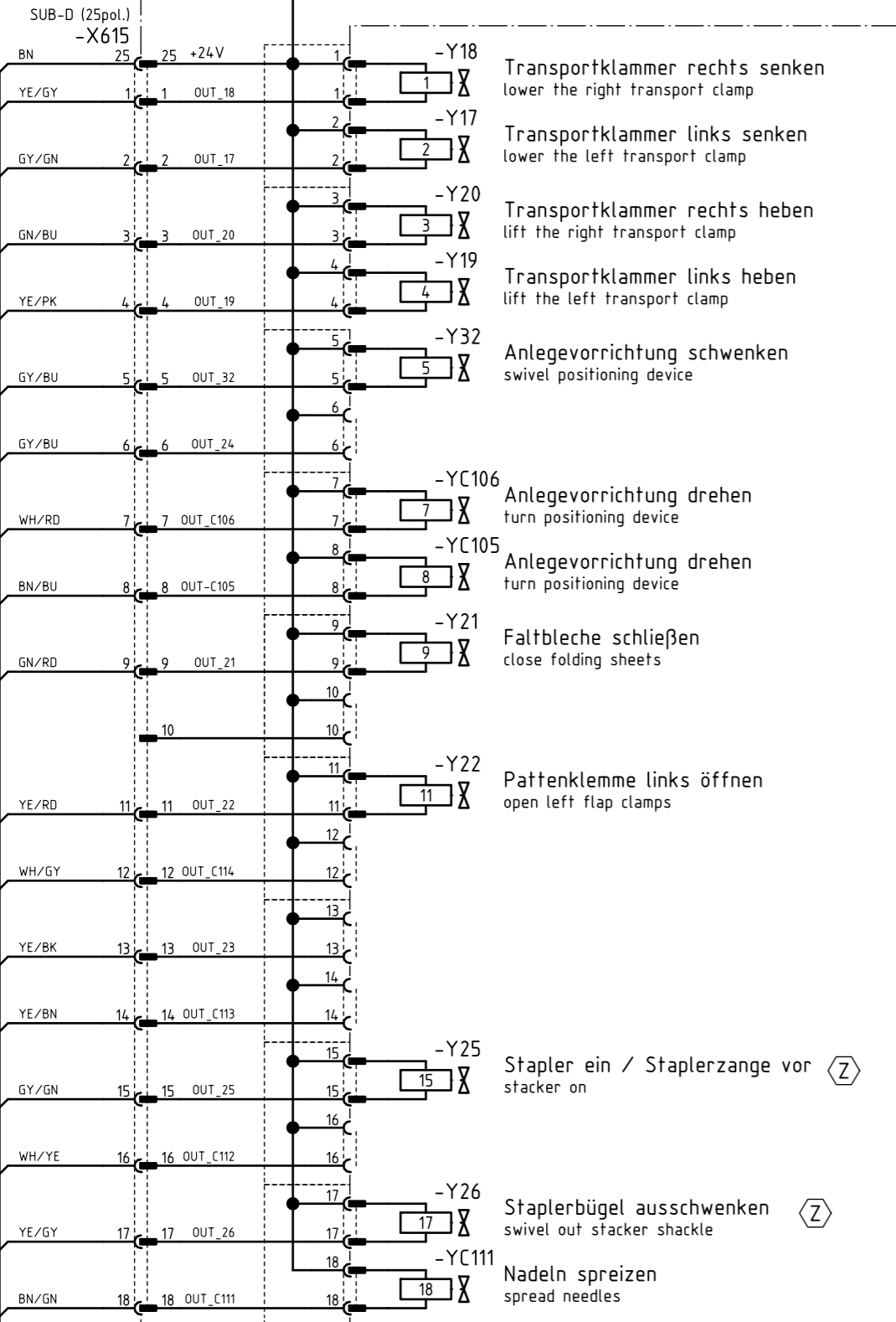
Cl. 756 D  
machine head

Wiring diagram  
9890 755004 B

sheet  
5 / 17

Ventilinsel  
9712 755003

valve block  
-A600



(*1)	Induktivgeber	9815 710211
(*2)	Lichtschranke k	9815 920037

Zusatz-einrichtung optional equipment

c			Date	2021-09-06
b			Design	Isaak
a	01.0	2022-09-28	Isaak	Check
Chg.	Date	Name	Norm	

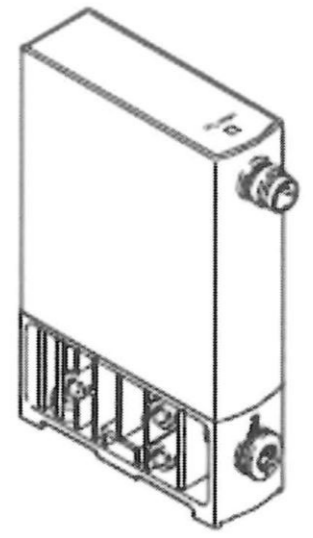
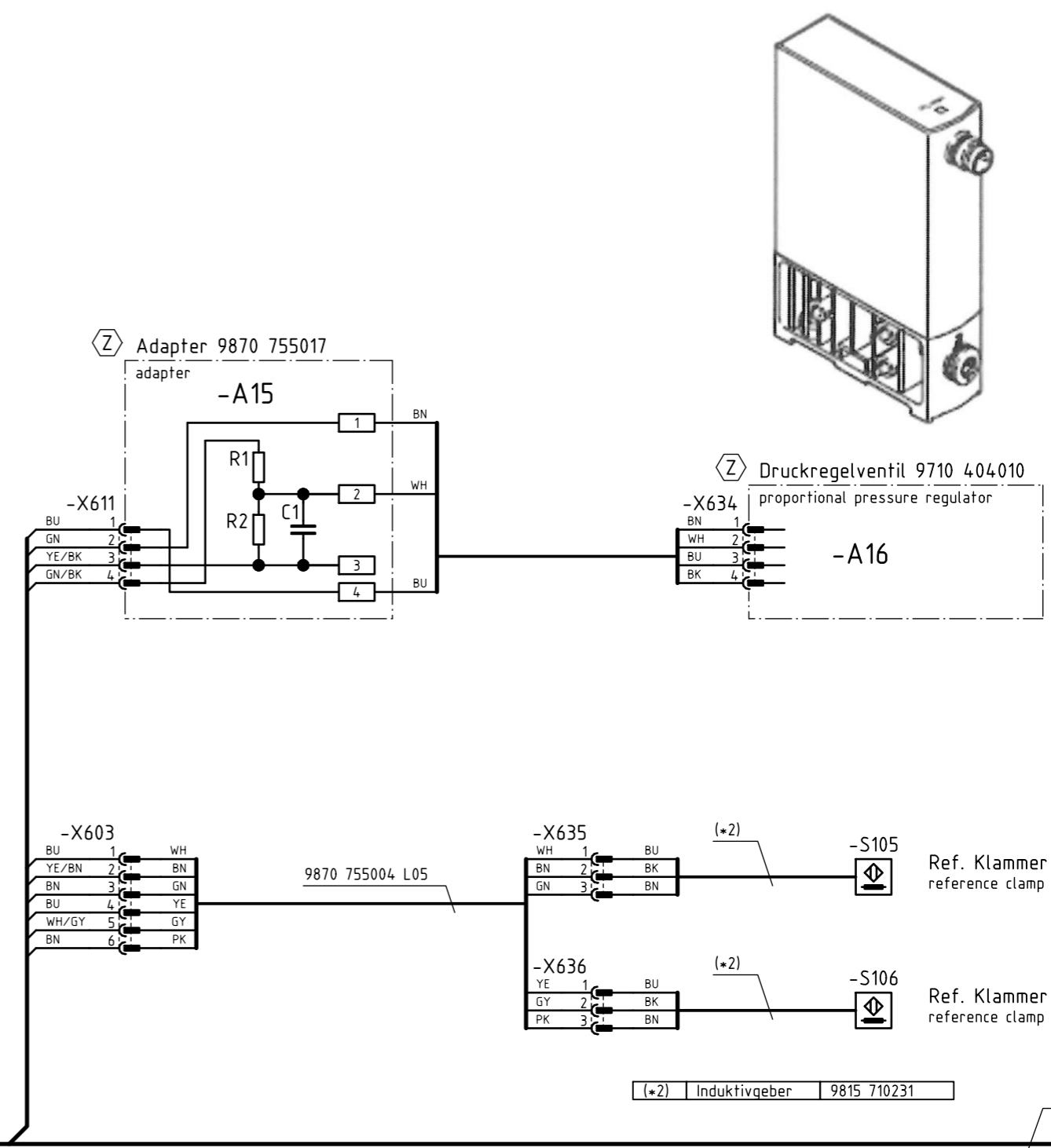


Release 0002/21

Cl. 756 D valve block

Wiring diagram 9890 755004 B

sheet 6 / 17



Blatt /6.H9  
sheet

Kabelbaum  
9870 755015  
Blatt /8.G5  
sheet

**Z** Zusatzeinrichtung  
optional equipment

c			Date	2021-09-06
b			Design	Isaak
a	01.0	2022-09-28	Isaak	Check
	Chg.	Date	Name	Norm

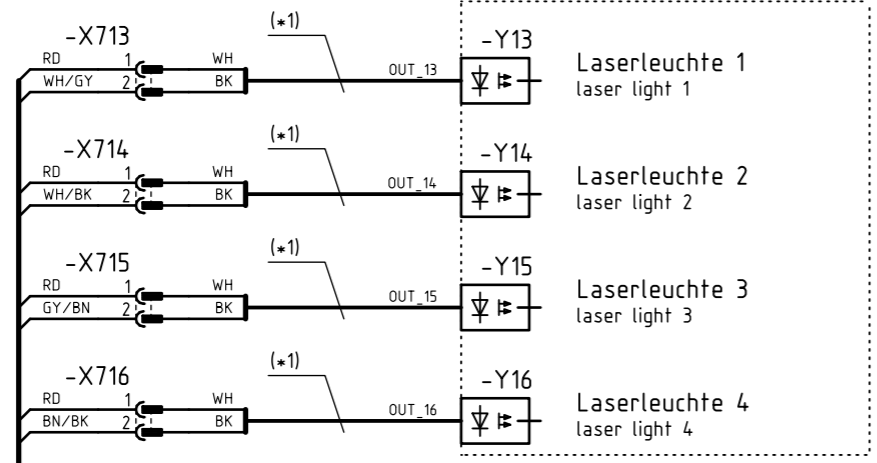
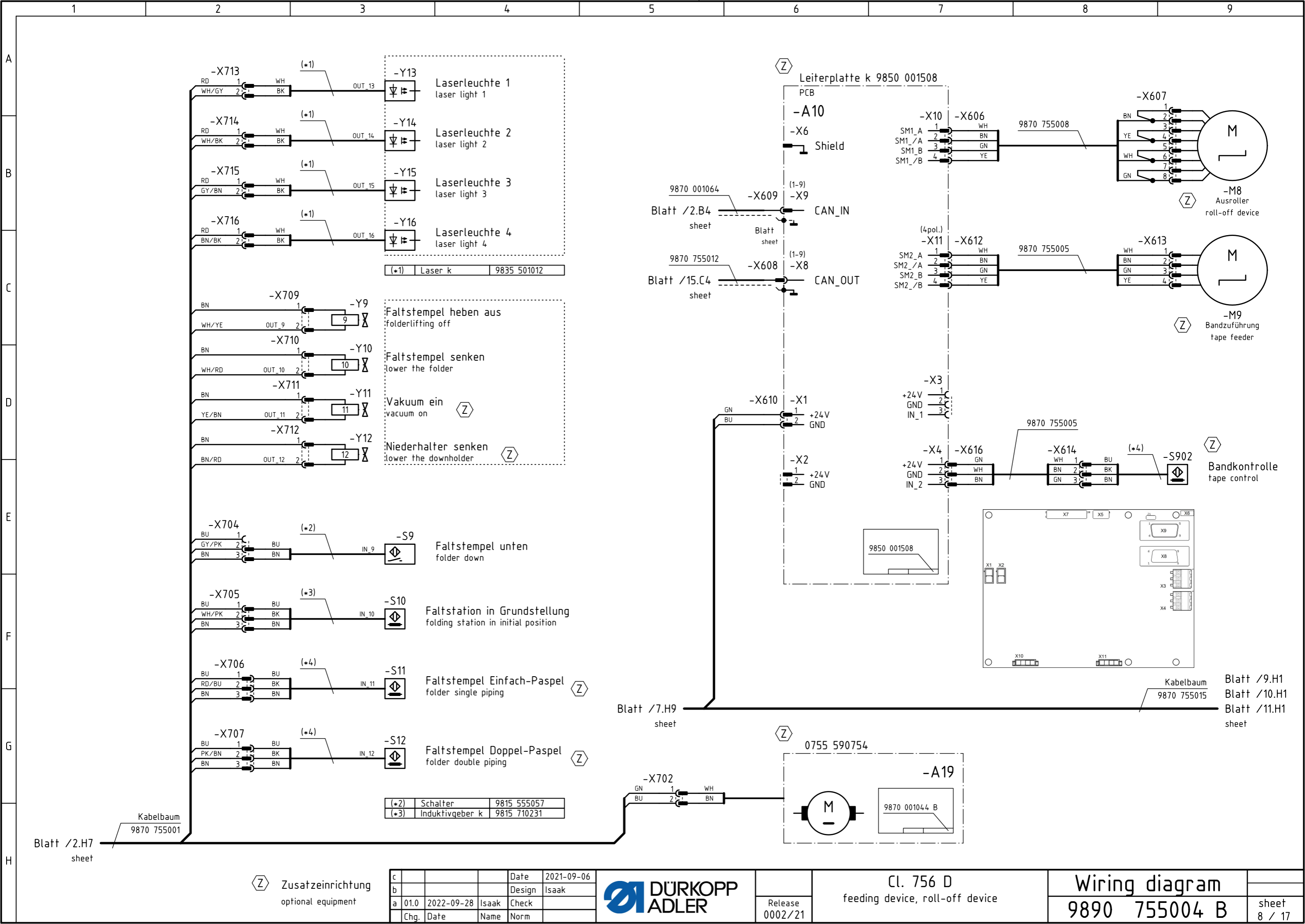


Release  
0002/21

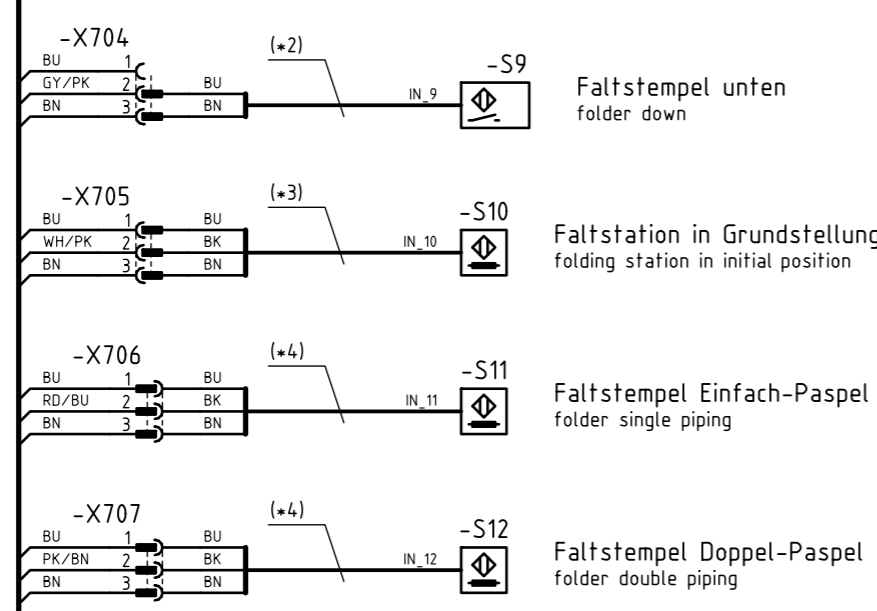
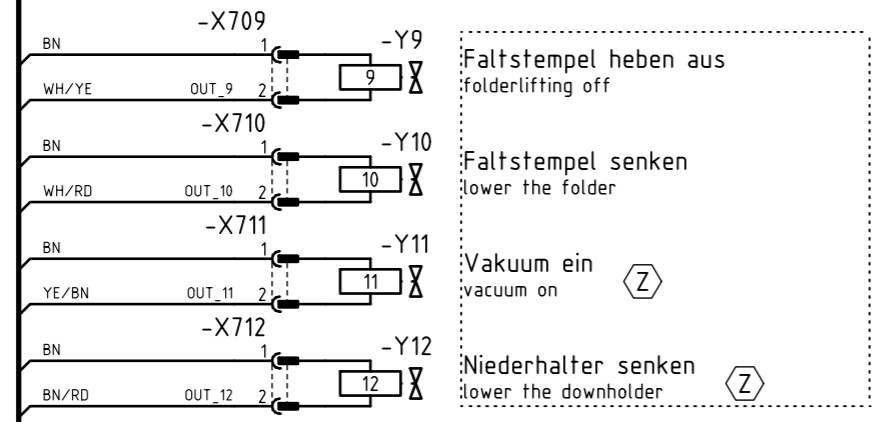
Cl. 756 D  
clamp adjustment/pressure

Wiring diagram  
9890 755004 B

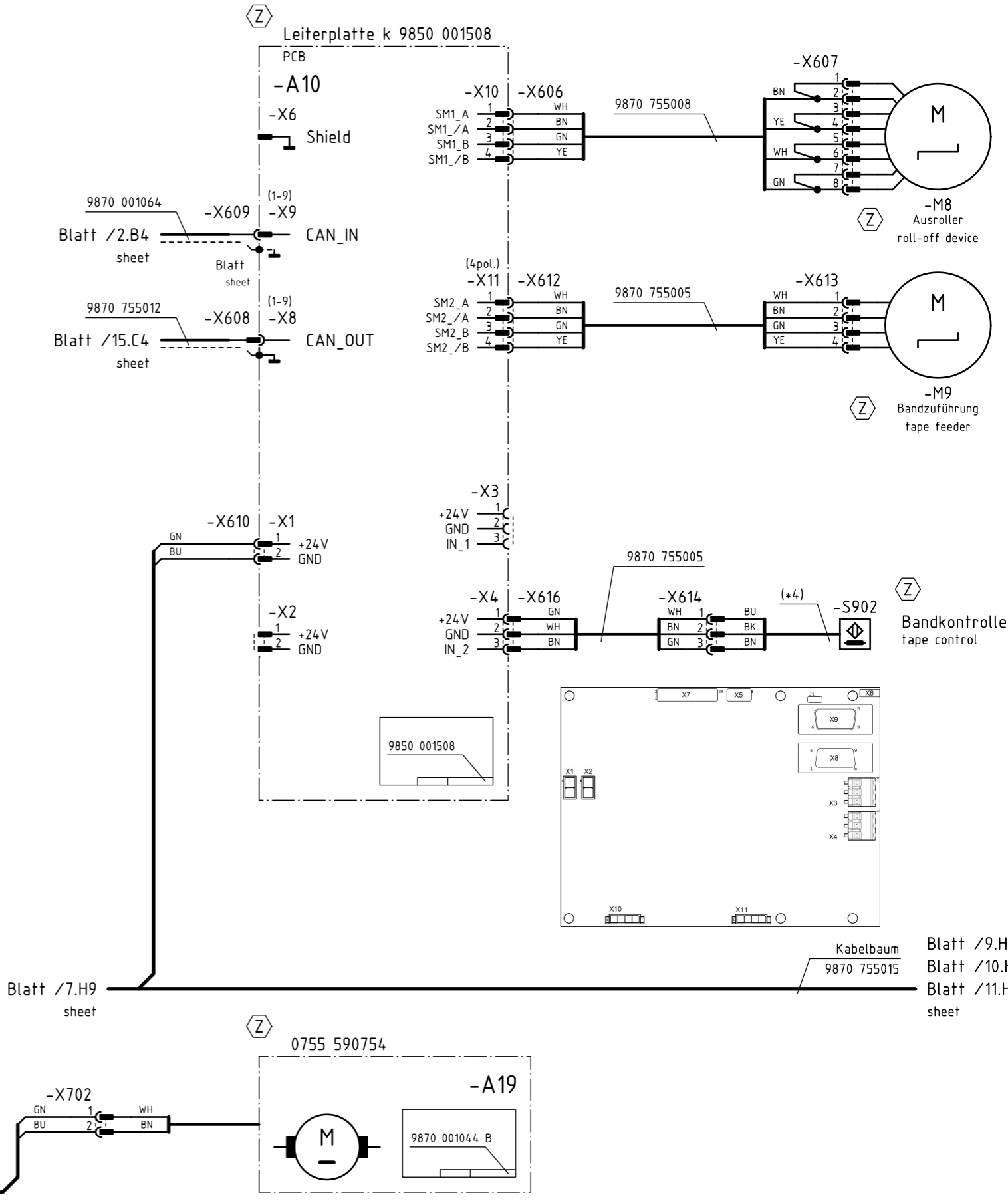
sheet  
7 / 17



(*1)	Laser k	9835 501012
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(*2)	Schalter	9815 555057
(*3)	Induktivgeber k	9815 710231



Kabelbaum 9870 755001  
 Blatt /2.H7 sheet

Kabelbaum 9870 755015  
 Blatt /9.H1  
 Blatt /10.H1  
 Blatt /11.H1 sheet

(Z) Zusatzeinrichtung optional equipment

c			Date	2021-09-06
b			Design	Isaak
a	01.0	2022-09-28	Isaak	Check
Chg.	Date	Name	Norm	



Release 0002/21

Cl. 756 D feeding device, roll-off device

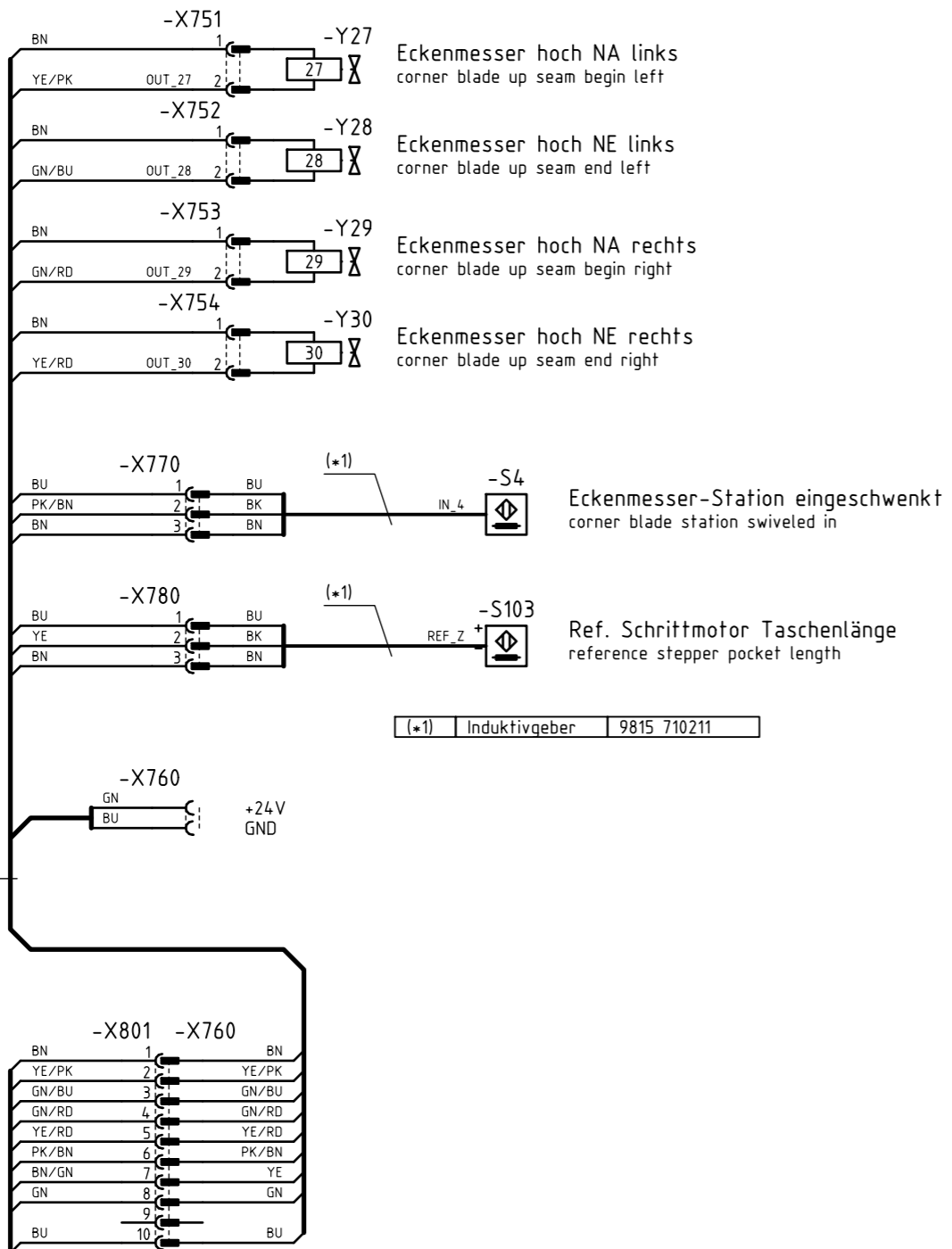
Wiring diagram 9890 755004 B

sheet 8 / 17



Eckenmesserstation gerade Tasche  
corner knife station straight pocket

1



Blatt /8.F9  
sheet

Kabelbaum  
9870 755015  
Blatt /13.H2  
sheet

Zusatzeinrichtung  
optional equipment

c			Date	2021-09-06
b			Design	Isaak
a	01.0	2022-09-28	Isaak	Check
	Chg.	Date	Name	Norm



Release  
0002/21

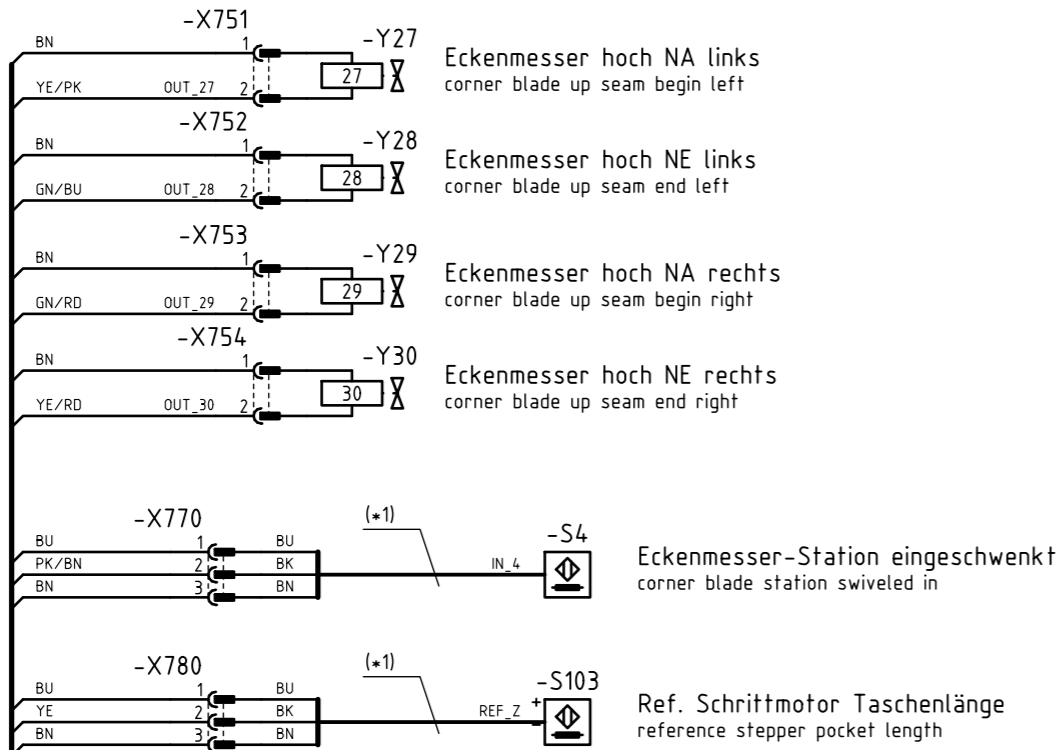
Cl. 756 D  
corner knife station straight pocket

Wiring diagram  
9890 755004 B

sheet  
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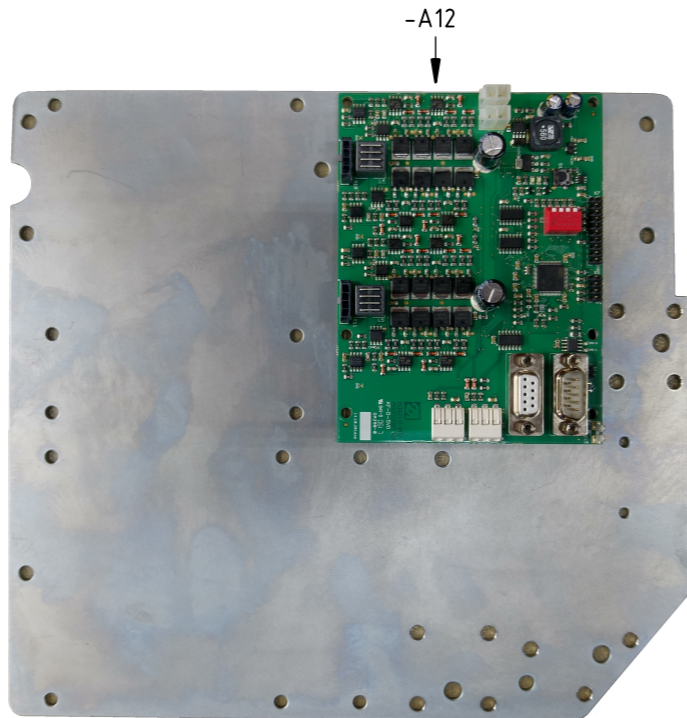
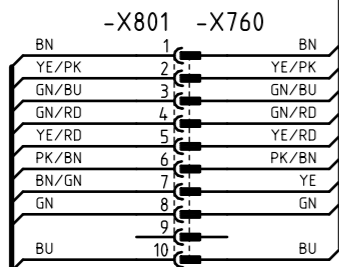
Eckenmesserstation schräge Tasche  
corner knife station slanted pocket

2

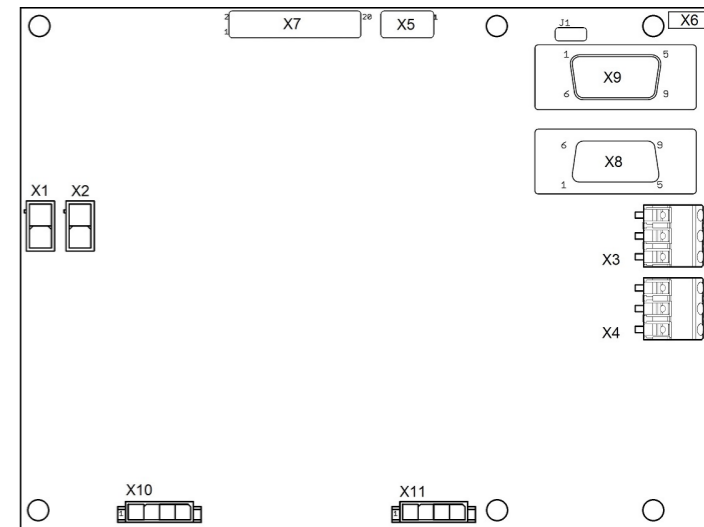
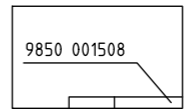
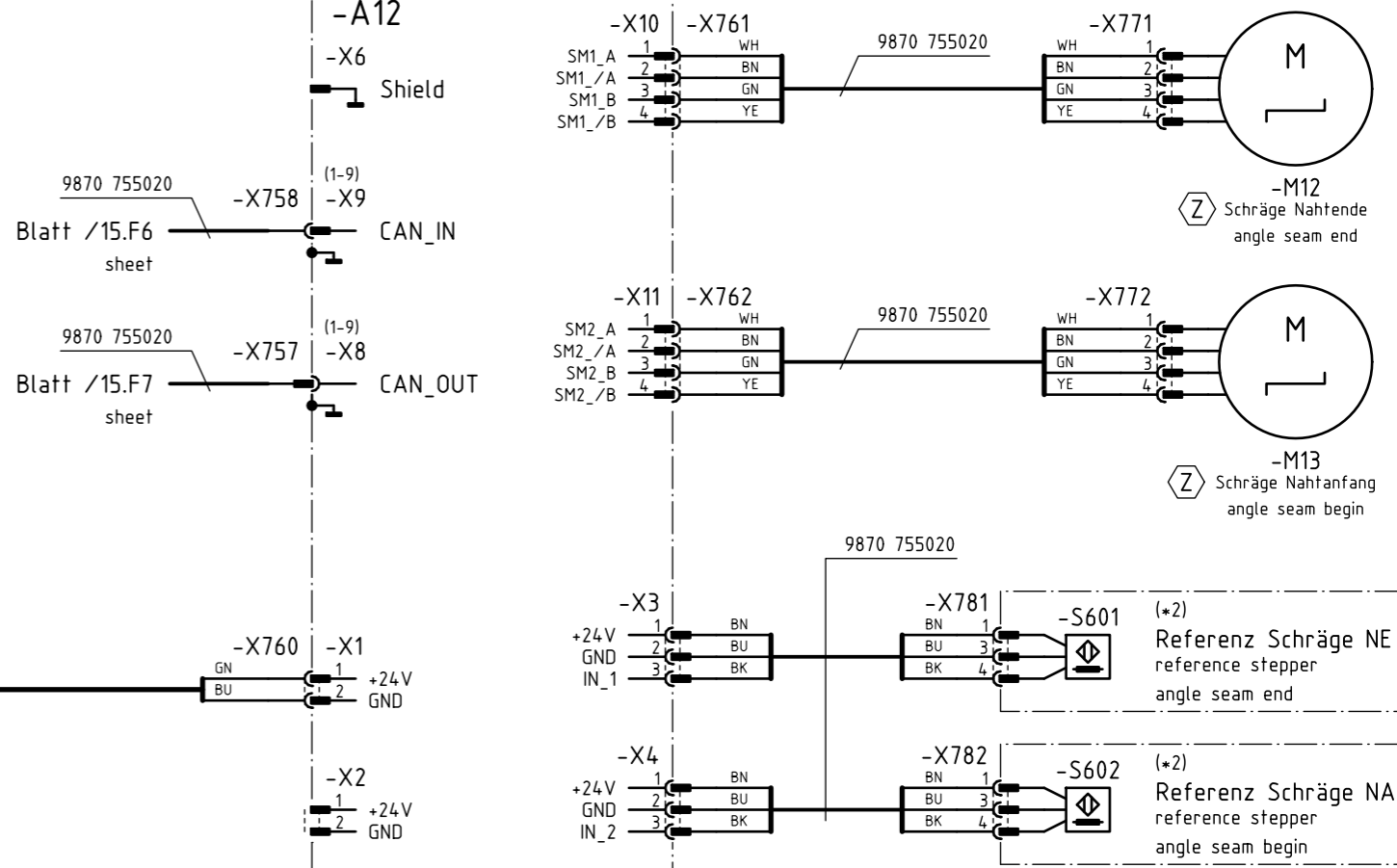


Kabelbaum  
9870 755014

(*1)	Induktivgeber	9815 710211
(*2)	Induktivgeber	9815 710212



Leiterplatte k 9850 001508  
PCB



Blatt /8.G9  
sheet

Kabelbaum  
9870 755015  
Blatt /13.H2  
sheet

⊞ Zusatzeinrichtung  
optional equipment

c			Date	2021-09-06
b			Design	Isaak
a	01.0	2022-09-28	Isaak	Check
	Chg.	Date	Name	Norm



Release  
0002/21

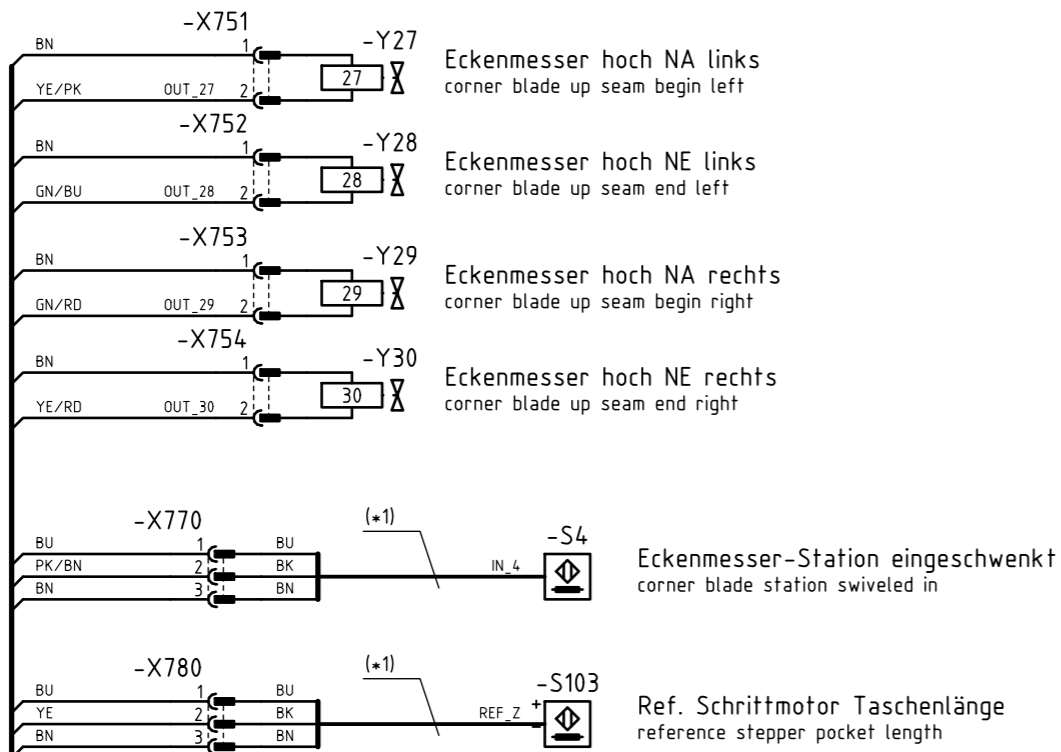
Cl. 756 D  
corner knife station slanted pocket

Wiring diagram  
9890 755004 B

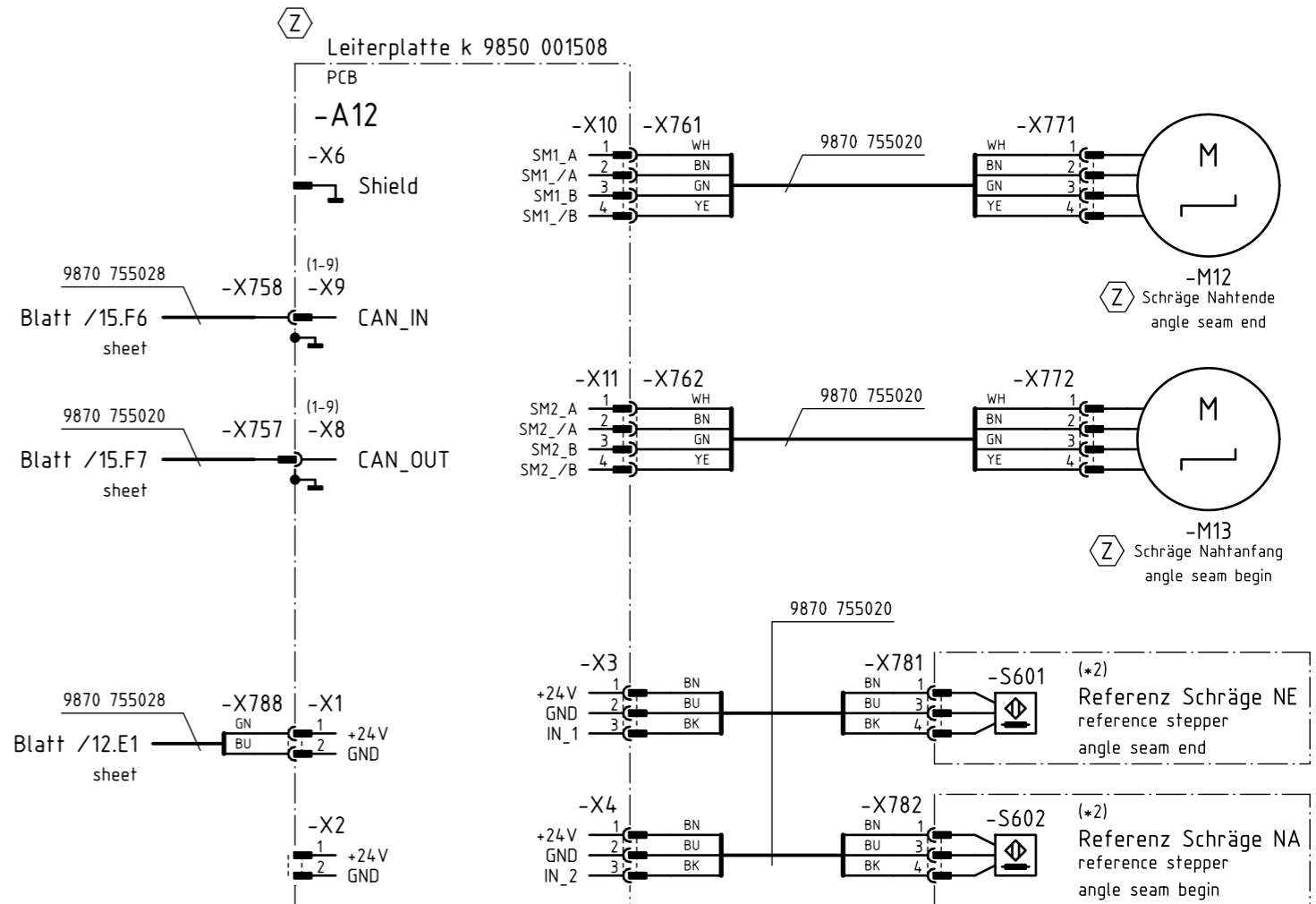
sheet  
10 / 17

Eckmesserstation voll flexibel  
corner knife station fully flexible

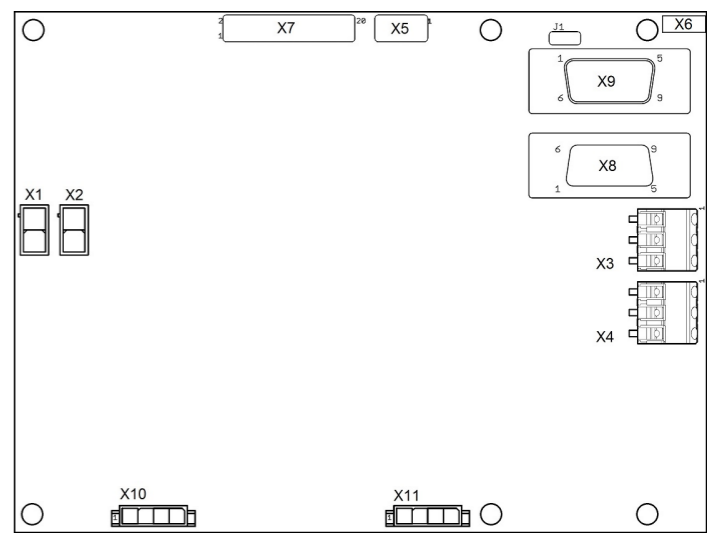
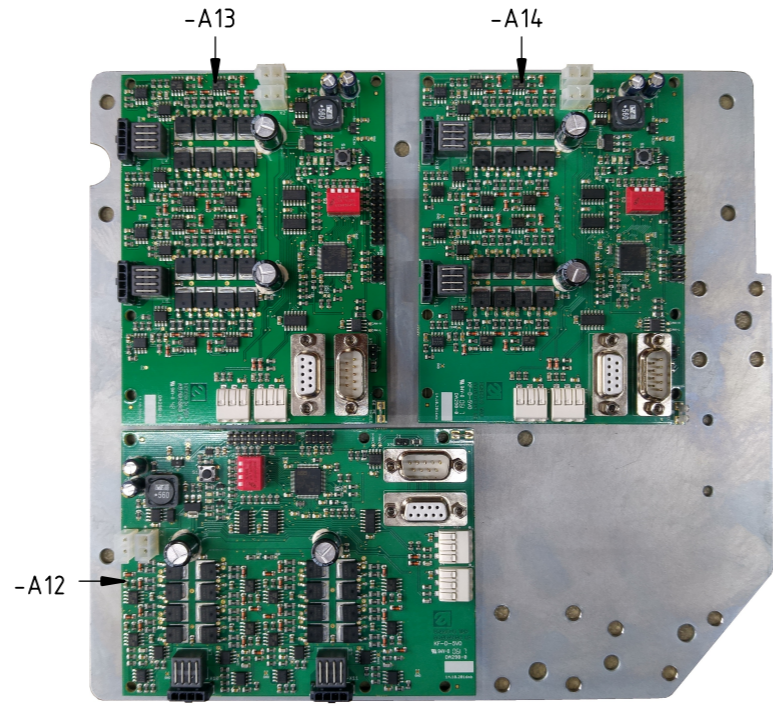
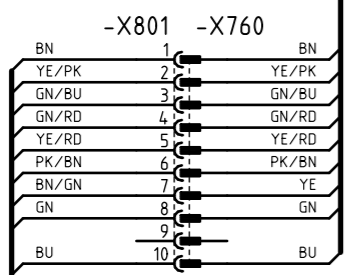
3



(*1)	Induktivgeber	9815 710211
(*2)	Induktivgeber	9815 710212



Kabelbaum  
9870 755014



Blatt /8.G9  
sheet

Kabelbaum  
9870 755015  
Blatt /13.H2  
sheet

(Z) Zusatzeinrichtung  
optional equipment

c			Date	2021-09-06
b			Design	Isaak
a	01.0	2022-09-28	Isaak	Check
Chg.	Date	Name	Norm	



Release  
0002/21

Cl. 756 D  
corner knife station fully flexible

Wiring diagram  
9890 755004 B

sheet  
11 / 17

Eckenmesserstation voll flexibel  
corner knife station fully flexible

3

Leiterplatte k  
9850 001508

PCB

-A13

-X6 Shield

(1-9) -X9

-X768 CAN\_IN

(1-9) -X8

-X767 CAN\_OUT

Blatt /15.F5 sheet

Blatt /15.F5 sheet

Blatt /15.F5 sheet

Blatt /15.F5 sheet

Blatt /15.F5 sheet

Blatt /15.F5 sheet

Blatt /15.F5 sheet

Blatt /15.F5 sheet

Blatt /15.F5 sheet

Blatt /15.F5 sheet

Blatt /15.F5 sheet

Blatt /15.F5 sheet

Blatt /15.F5 sheet

Blatt /15.F5 sheet

Blatt /15.F5 sheet

Blatt /15.F5 sheet

Blatt /15.F5 sheet

Blatt /15.F5 sheet

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Blatt /15.F5 sheet

Blatt /15.F5 sheet

Blatt /15.F5 sheet

Blatt /15.F5 sheet

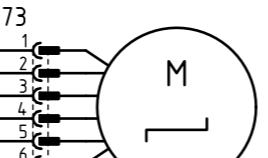
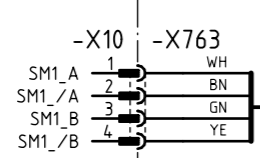
Blatt /15.F5 sheet

Blatt /15.F5 sheet

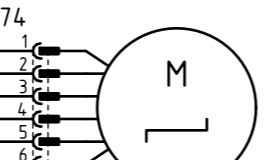
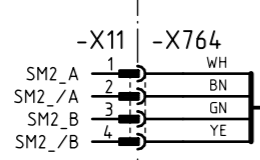
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Blatt /15.F5 sheet

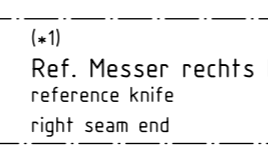
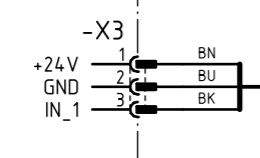
Blatt /15.F5 sheet



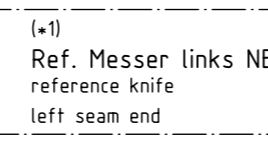
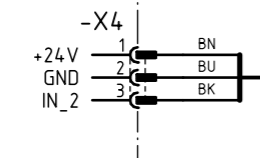
-M14 Messer rechts Nahtende  
knife right seam end



-M15 Messer links Nahtende  
knife left seam end

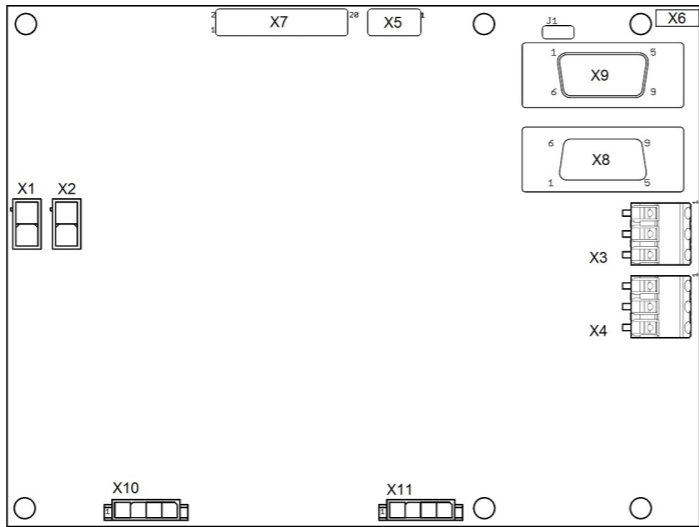
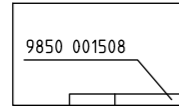


(\*1) Ref. Messer rechts NE  
reference knife right seam end



(\*1) Ref. Messer links NE  
reference knife left seam end

(\*1) Induktivgeber 9815 710212



Leiterplatte k  
9850 001508

PCB

-A14

-X6 Shield

(1-9) -X9

-X778 CAN\_IN

(1-9) -X8

-X777 CAN\_OUT

Blatt /15.F3 sheet

Blatt /15.F4 sheet

Blatt /15.F4 sheet

Blatt /15.F4 sheet

Blatt /15.F4 sheet

Blatt /15.F4 sheet

Blatt /15.F4 sheet

Blatt /15.F4 sheet

Blatt /15.F4 sheet

Blatt /15.F4 sheet

Blatt /15.F4 sheet

Blatt /15.F4 sheet

Blatt /15.F4 sheet

Blatt /15.F4 sheet

Blatt /15.F4 sheet

Blatt /15.F4 sheet

Blatt /15.F4 sheet

Blatt /15.F4 sheet

Blatt /15.F4 sheet

Blatt /15.F4 sheet

Blatt /15.F4 sheet

Blatt /15.F4 sheet

Blatt /15.F4 sheet

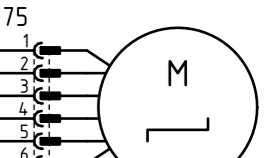
Blatt /15.F4 sheet

Blatt /15.F4 sheet

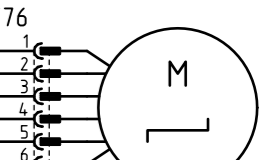
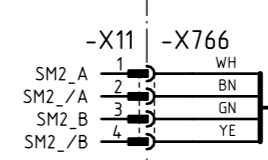
Blatt /15.F4 sheet

Blatt /15.F4 sheet

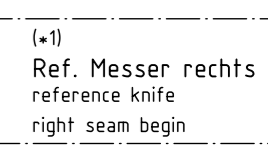
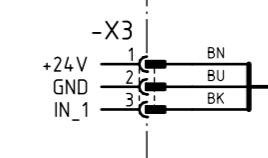
Blatt /15.F4 sheet



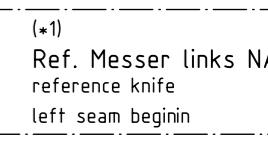
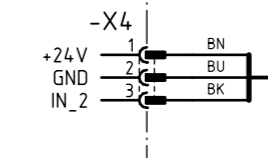
-M16 Messer rechts Nahtfang  
knife right seam begin



-M17 Messer links Nahtfang  
knife left seam begin

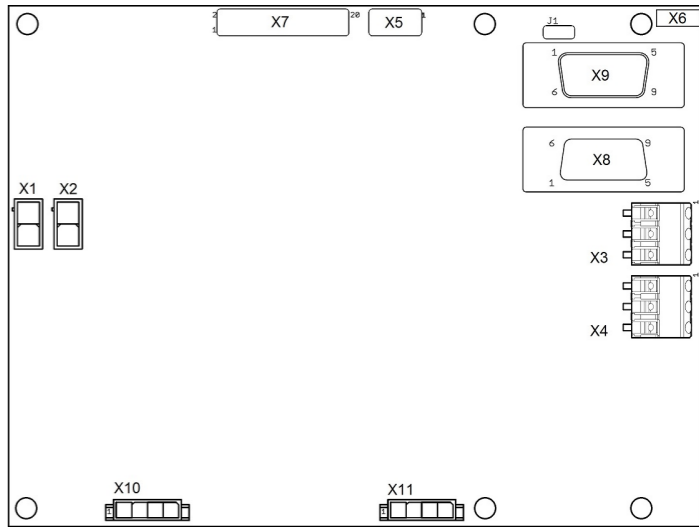
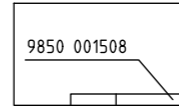


(\*1) Ref. Messer rechts NA  
reference knife right seam begin



(\*1) Ref. Messer links NA  
reference knife left seam begin

(\*1) Induktivgeber 9815 710212



Zusatzeinrichtung  
optional equipment

c			Date	2021-09-06
b			Design	Isaak
a	01.0	2022-09-28	Isaak	Check
	Chg.	Date	Name	Norm



Release  
0002/21

Cl. 756 D  
corner knife station fully flexible

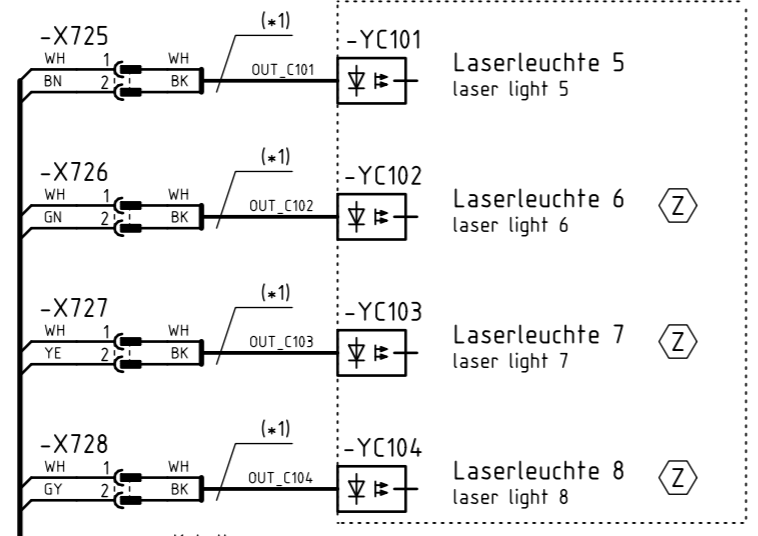
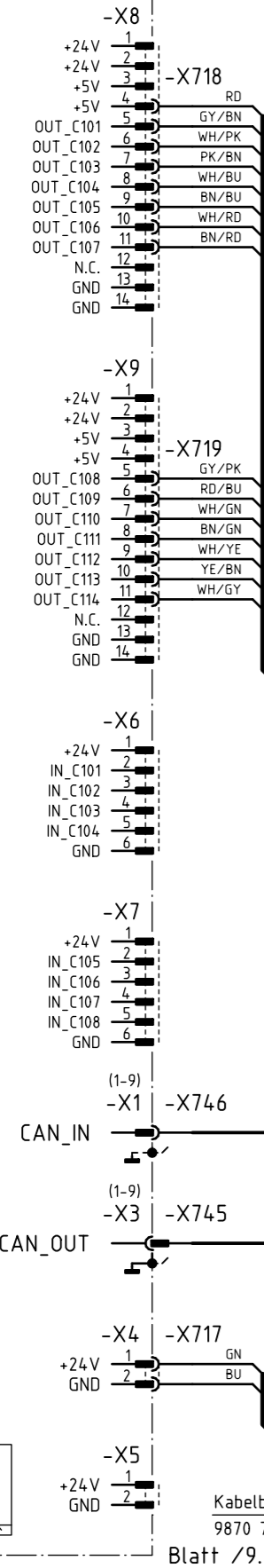
Wiring diagram  
9890 755004 B

sheet  
12 / 17

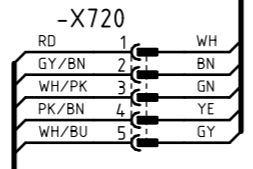
A  
B  
C  
D  
E  
F  
G  
H

Leiterplatte k 9850 001501  
PCB

-A8

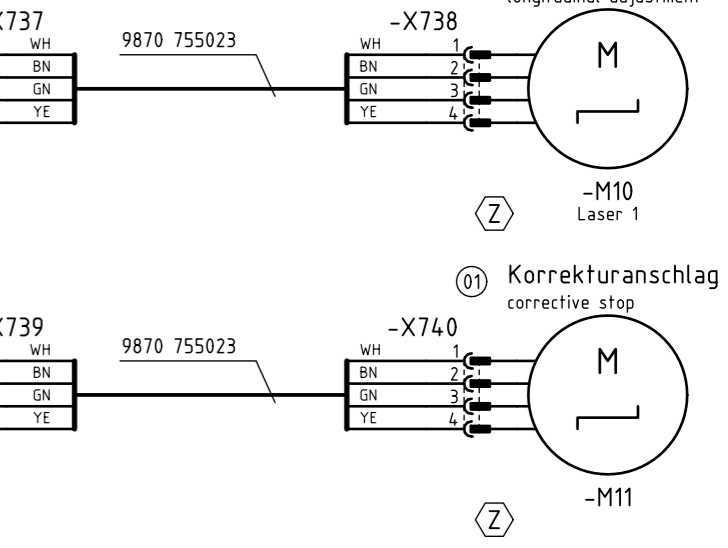
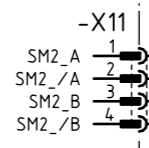
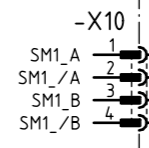
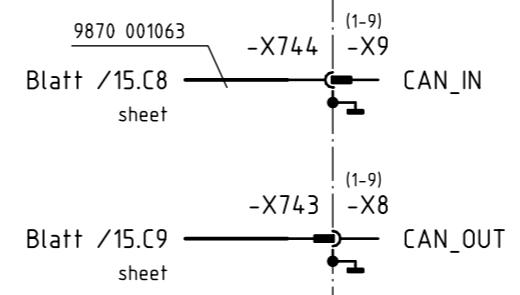


(*1)	Laser k	9835 501012
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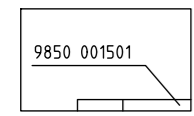
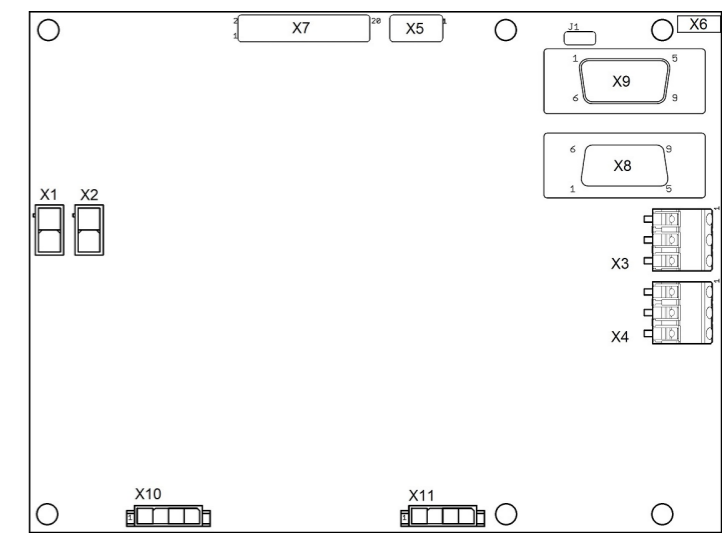


Leiterplatte k 9850 001508  
PCB

-A11



(*2)	Induktivgeber k	9815 710211
(*3)	Induktivgeber k	9815 710231



Kabelbaum 9870 755015  
Blatt /9.H9  
Blatt /10.H9  
Blatt /11.H9  
sheet

Zusatz-einrichtung  
optional equipment

c			Date	2021-09-06
b			Design	Isaak
a	01.0	2022-09-28	Isaak	Check
Chg.	Date	Name	Norm	



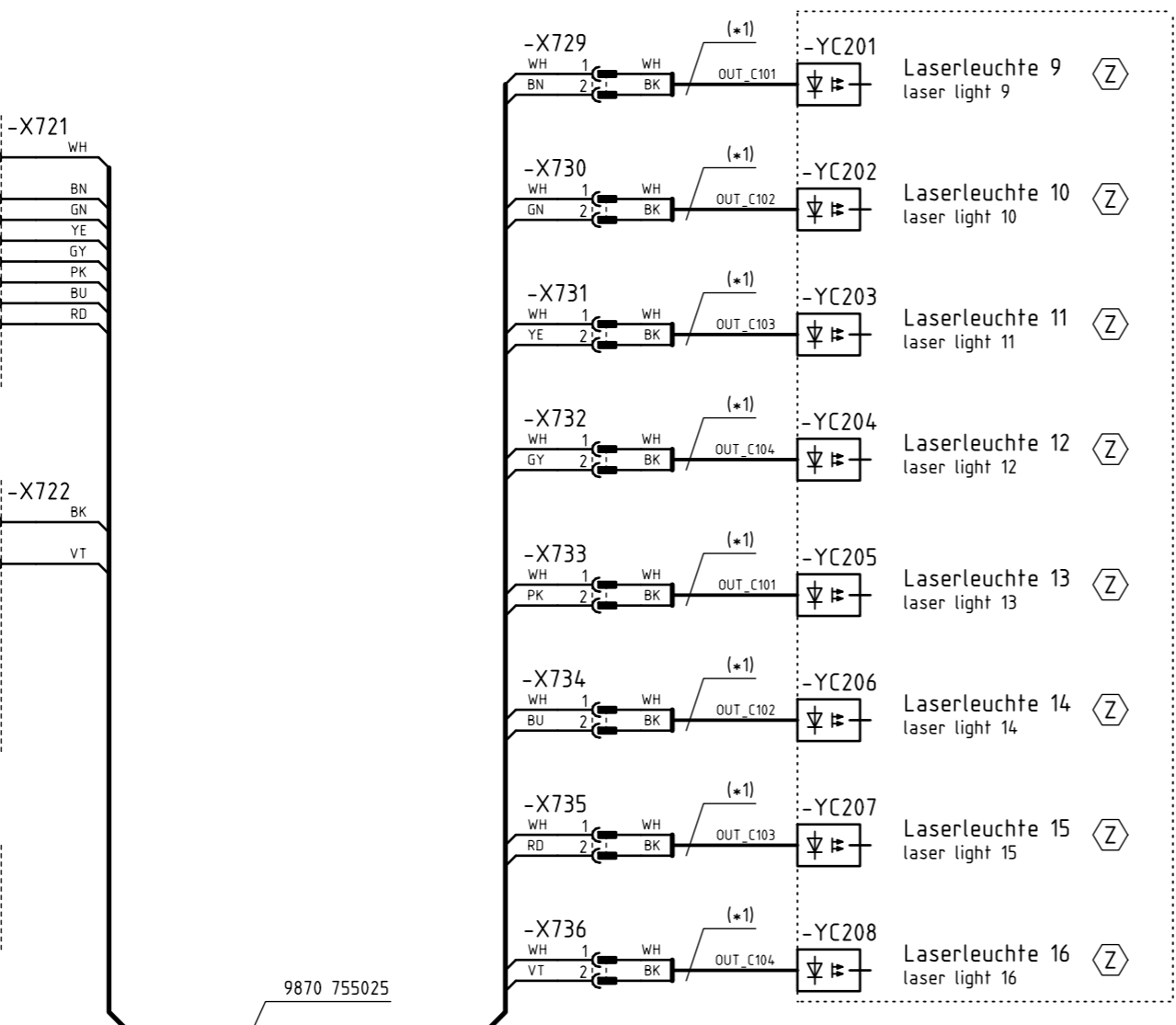
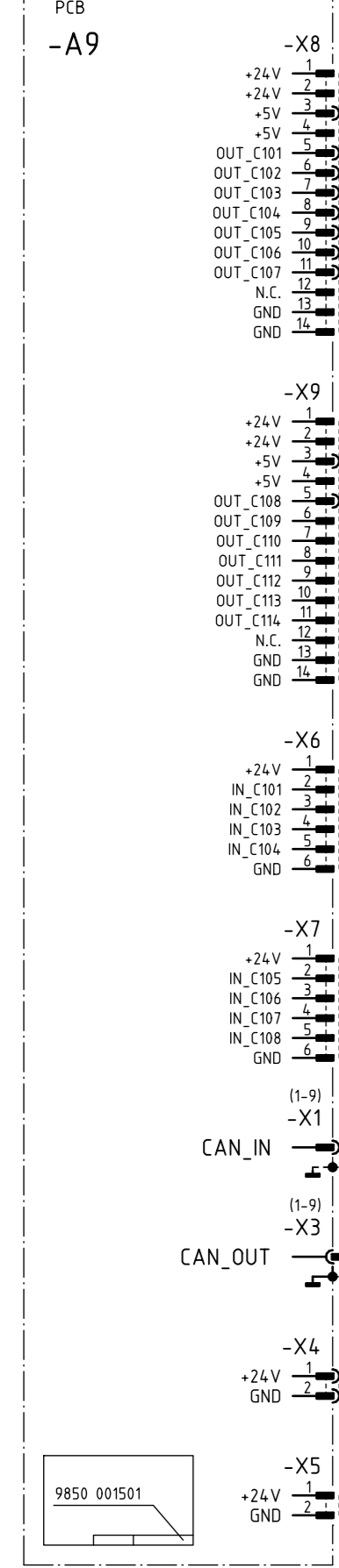
Release  
0002/21

Cl. 756 D  
programmable laser marking light  
corrective stop

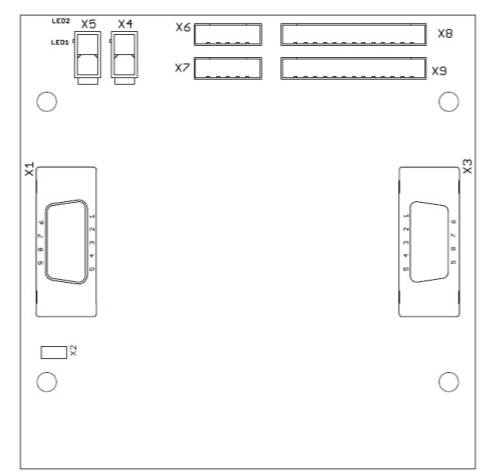
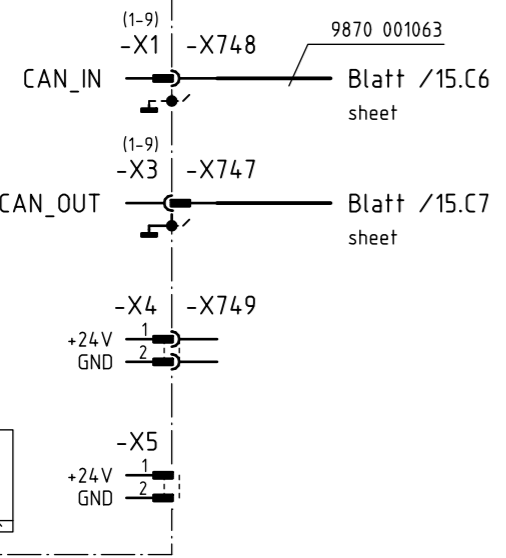
Wiring diagram  
9890 755004 B

sheet  
13 / 17

Leiterplatte k 9850 001501



(*1)	Laser k	9835 501012
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Ⓩ Zusatzeinrichtung  
optional equipment

c			Date	2021-09-06
b			Design	Isaak
a	01.0	2022-09-28	Isaak	Check
	Chg.	Date	Name	Norm



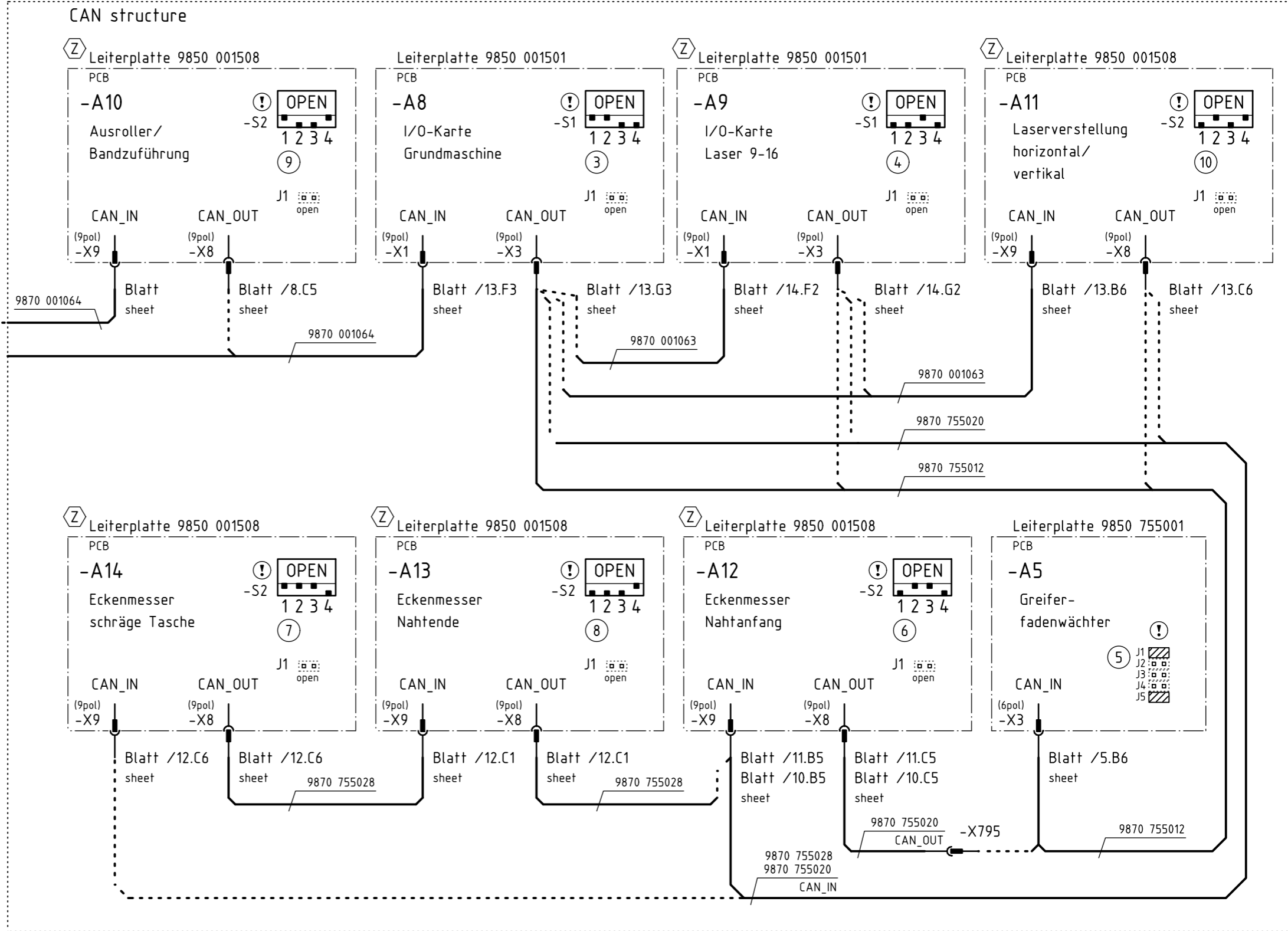
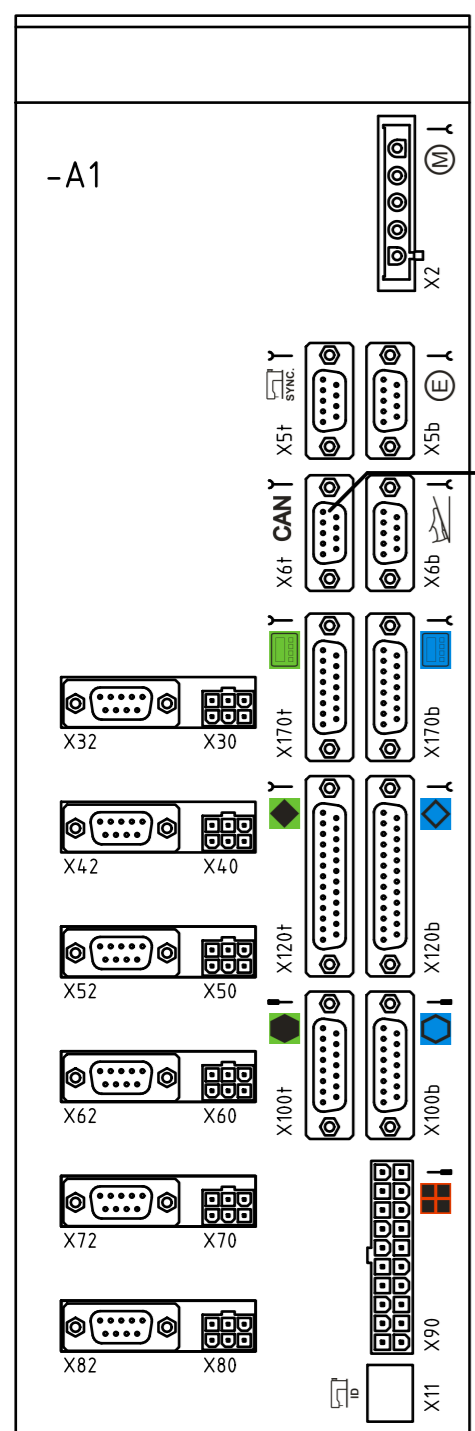
Release	0002/21
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Cl. 756 D  
additional laser marking lights 9-16

Wiring diagram		sheet
9890 755004 B		14 / 17

### CAN Strukturplan

CAN structure



⑨ CAN-Adresse  
CAN-address

⚠ Konfiguration beachten!  
observe the configuration!

Ⓩ Zusatzeinrichtung  
optional equipment

c			Date	2021-09-06
b			Design	Isaak
a	01.0	2022-09-28	Isaak	Check
	Chg.	Date	Name	Norm



Release  
0002/21

Cl. 756 D  
CAN-topology

Wiring diagram  
9890 755004 B

sheet  
15 / 17

A  
B  
C  
D  
E  
F  
G  
H

		Bezeichnung denomination	Teilenr. Baugruppe partno. assembly	Teilenr. Schaltplan partno. schematic
	-A1	Steuerung DAC comfort control DAC comfort	9850 755502 9850 755503	
	-A2	Maschinen-ID machine-ID	9850 001309	9850 001309
	-A3	Pedal pedal	0755 400204	
	-A4	Bedienfeld OP7000 control panel	9850 755004	9850 001088
	-A5	Restfadenwächter PCB bobbin thread monitor	9850 755001	9850 755001
	-A6	Spannungswandler voltage converter	9850 911000	9850 911000
	-A7	Ölstand-Anzeige oil level gauge	9850 867021	9850 867021
	-A8	I/O-Erweiterung Ventileinheit PCB I/O extension valve block	9850 001501	9850 001501
	Ⓩ -A9	I/O-Erweiterung Laser 9-16 PCB I/O extension laser 9-16	9850 001501	9850 001501
	Ⓩ -A10	Schrittmotor Endstufe Ausroller / Bandzuführung PCB stepper driver roll-off-device / tape feeder	9850 001508	9850 001508
	Ⓩ -A11	Schrittmotor Endstufe Laserverstellung PCB stepper driver laser adjustment	9850 001508	9850 001508
	Ⓩ -A12	Schrittmotor Endstufe Eckenmesser Schräge PCB stepper driver corner knife angle	9850 001508	9850 001508
	Ⓩ -A13	Schrittmotor Endstufe Eckenmesser Nahtende PCB stepper driver corner knife seam end	9850 001508	9850 001508
	Ⓩ -A14	Schrittmotor Endstufe Eckenmesser Nahtanfang PCB stepper driver corner knife seam begin	9850 001508	9850 001508
	Ⓩ -A15	PWM-Adapter PWM converter	9870 755017	
	Ⓩ -A16	Druckregelventil proportional pressure regulator	9710 404010	
	-A17	Restfadenwächter rechts bobbin thread monitor right	9815 925002	
	-A18	Restfadenwächter links bobbin thread monitor left	9815 925002	
	-A19	Spuler bobbin winder	0755 590754	9870 001044 B
	-A600	Ventilinsel valve block	9712 755003	

		Bezeichnung denomination	Teilenr. Baugruppe partno. assembly
	-M1	Nähmotor sewing drive	9800 170043
	-M2	Schrittmotor Klammertransport stepper drive clamp transport	9800 580034
	-M3	Schrittmotor Mittelmesser stepper drive center knife	9800 580050
	-M4	Schrittmotor Taschenlänge stepper drive pocket length	9800 580050
	-M5	Schrittmotor Nadeltransport stepper drive needle transport	9800 580055
	-M6	Schrittmotor Klammer links stepper drive clamp left	9800 580050
	-M7	Schrittmotor Klammer rechts stepper drive clamp right	9800 580050
	Ⓩ -M8	Schrittmotor Ausroller stepper drive roll-off-device	9800 580050
	Ⓩ -M9	Schrittmotor Bandzuführung stepper drive tape feeder	9800 580056
⓪1	Ⓩ -M10	Schrittmotor Längsverstellung Laser stepper drive longitudinal adjustment laser	9800 580049
	Ⓩ -M11	Schrittmotor Korrekturanschlag stepper drive corrective stop	9800 580056
	Ⓩ -M12	Schrittmotor Schräge Nahtende stepper drive angle seam end	9800 580055
	Ⓩ -M13	Schrittmotor Schräge Nahtanfang stepper drive angle seam begin	9800 580055
	Ⓩ -M14	Schrittmotor Messer rechts Nahtende stepper drive knife right seam end	0755 331103
	Ⓩ -M15	Schrittmotor Messer links Nahtende stepper drive knife left seam end	0755 331103
	Ⓩ -M16	Schrittmotor Messer rechts Nahtanfang stepper drive knife right seam begin	0755 331103
	Ⓩ -M17	Schrittmotor Messer links Nahtanfang stepper drive knife left seam begin	0755 331103
	Ⓩ -M18	Motor Vakuum Gebläse AC drive vacuum device	9880 755014

Ⓩ Zusatzeinrichtung  
optional equipment

c			Date	2021-09-06
b			Design	Isaak
a	01.0	2022-09-28	Isaak	Check
	Chg.	Date	Name	Norm



Release	0002/21
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Cl. 756 D  
part list

Wiring diagram  
9890 755004 B



A  
B  
C  
D  
E  
F  
G  
H

		Angeschlossen an: connected to:	Bezeichnung denomination	Teilenummer partnumber
(Z)	-S1	-A1 Blatt /5.C8 sheet	IN_1 / Nadelfadenwächter links needle thread monitor left	9815 740001
(Z)	-S2	-A1 Blatt /5.D8 sheet	IN_2 / Nadelfadenwächter rechts needle thread monitor right	9815 740001
	-S3	-A1 Blatt /6.G5 sheet	IN_3 / Druckwächter pressure monitor	0999 220829
	-S4	-A1 Blatt /9.C3 sheet	IN_4 / Eckenmesser-Station eingeschwenkt corner blade station swiveled in	9815 710211
	-S5	-A1 Blatt /6.G8 sheet	IN_5 / Nähgut entnommen fabric taken	9815 920037
	-S9	-A1 Blatt /8.E3 sheet	IN_9 / faltstempel unten folder down	9815 555057
	-S10	-A1 Blatt /8.F3 sheet	IN_10 / faltstation in Grundstellung folding station in initial position	9815 710231
(Z)	-S11	-A1 Blatt /8.F3 sheet	IN_11 / faltstempel Einfach-Paspel folder single piping	9815 710231
(Z)	-S12	-A1 Blatt /8.G3 sheet	IN_12 / faltstempel Doppel-Paspel folder double piping	9815 710231
	-S17	-A1 Blatt /5.D3 sheet	IN_17 / Pattenabtastung 1 flap scanning 1	9815 920043
(Z)	-S20	-A1 Blatt /5.E3 sheet	IN_20 / Pattenabtastung 2 flap scanning 2	9815 920043
(Z)	-S21	-A1 Blatt /5.F3 sheet	IN_21 / Pattenschräglage links flap angle position left	9815 920043
(Z)	-S24	-A1 Blatt /5.F3 sheet	IN_24 / Pattenschräglage rechts flap angle position right	9815 920043
	-S101	-A1 Blatt /6.F8 sheet	REF_X / Ref. Transporteinheit ref. transport unit	9815 710211
(Z)	-S103	-A1 Blatt /9.D3 sheet	REF_Z / Ref. Schrittmotor Taschenlänge ref. stepper pocket length	9815 710211
(Z)	-S104	-A1 Blatt /5.D3 sheet	REF_U / Ref. Nadeltransport ref. needle transport	9815 710211
(Z)	-S105	-A1 Blatt /7.F8 sheet	REF_V / Ref. Klammer links ref. clamp left	9815 710231
(Z)	-S106	-A1 Blatt /7.G8 sheet	REF_W / Ref. Klammer rechts ref. clamp right	9815 710231
(Z)	-S601	-A12 Blatt /10.D8 sheet	Ref. Schrittmotor Schräge Nahtende ref. stepper angle seam end	9815 710212
(Z)	-S602	-A12 Blatt /10.E8 sheet	Ref. Schrittmotor Schräge Nahtanfang ref. stepper angle seam begin	9815 710212
(Z)	-S701	-A14 Blatt /12.D8 sheet	Ref. Schrittmotor Messer rechts Nahtanfang ref. stepper knife right seam begin	9815 710212
(Z)	-S702	-A14 Blatt /12.E8 sheet	Ref. Schrittmotor Messer links Nahtanfang ref. stepper knife left seam begin	9815 710212

		Angeschlossen an: connected to:	Bezeichnung denomination	Teilenummer partnumber
(Z)	-S801	-A13 Blatt /12.D4 sheet	Ref. Schrittmotor Messer rechts Nahtende ref. stepper knife right seam end	9815 710212
(Z)	-S802	-A13 Blatt /12.E4 sheet	Ref. Schrittmotor Messer links Nahtende ref. stepper knife left seam end	9815 710212
(Z)	-S902	-A10 Blatt /8.D9 sheet	Bandkontrolle tape control	9815 710211
(Z)	-S1001	-A11 Blatt /13.D9 sheet	Referenz Laser 1 ref laser 1	9815 710211
(01) (Z)	-S1002	-A11 Blatt /13.D9 sheet	Referenz Korrekturanschlag ref. corrective stop	9815 710231
	-Y13 ... -Y16	-A1 Blatt /8.A3 sheet	OUT_13 ... OUT_16 / Laserleuchte 1 ... 4 laser light 1 ... 4	9835 501012
(Z)	-YC101 ... -YC104	-A8 Blatt /13.A4 sheet	OUT_C101 ... OUT_C104 / Laserleuchte 5 ... 8 laser light 5 ... 8	9835 501012
(Z)	-YC201 ... -YC208	-A9 Blatt /14.A5 sheet	OUT_C201 ... OUT_C208 / Laserleuchte 9 ... 16 laser light 9 ... 16	9835 501012

(Z) Zusatzeinrichtung  
optional equipment

c			Date	2021-09-06
b			Design	Isaak
a	01.0	2022-09-28	Isaak	Check
	Chg.	Date	Name	Norm

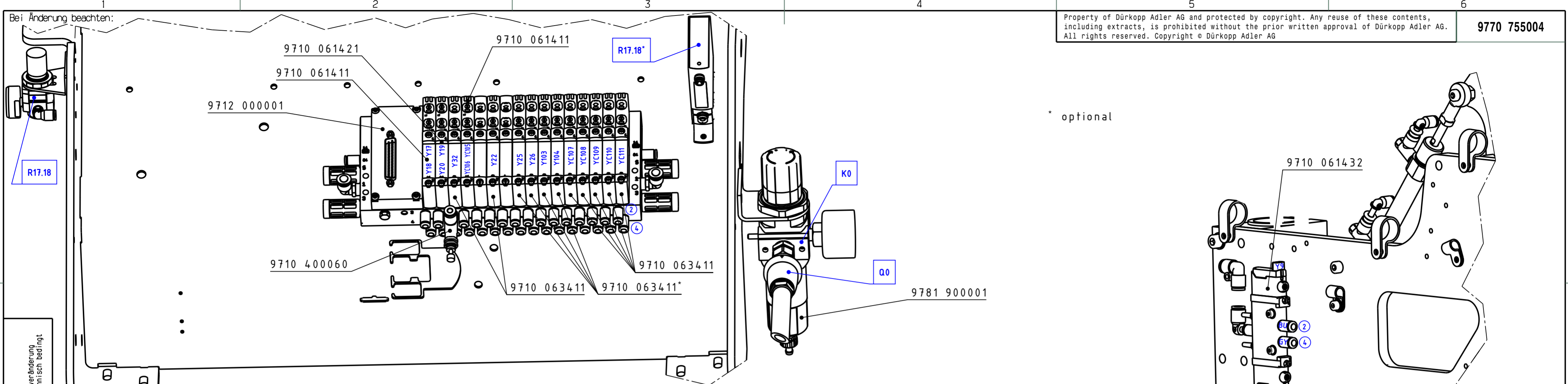


Release  
0002/21

Cl. 756 D  
part list

Wiring diagram  
9890 755004 B

sheet  
17 / 17



\* optional

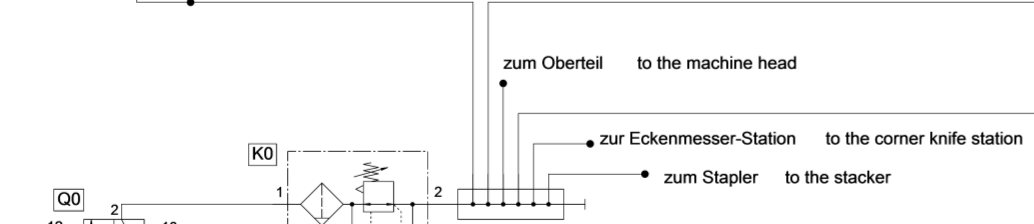
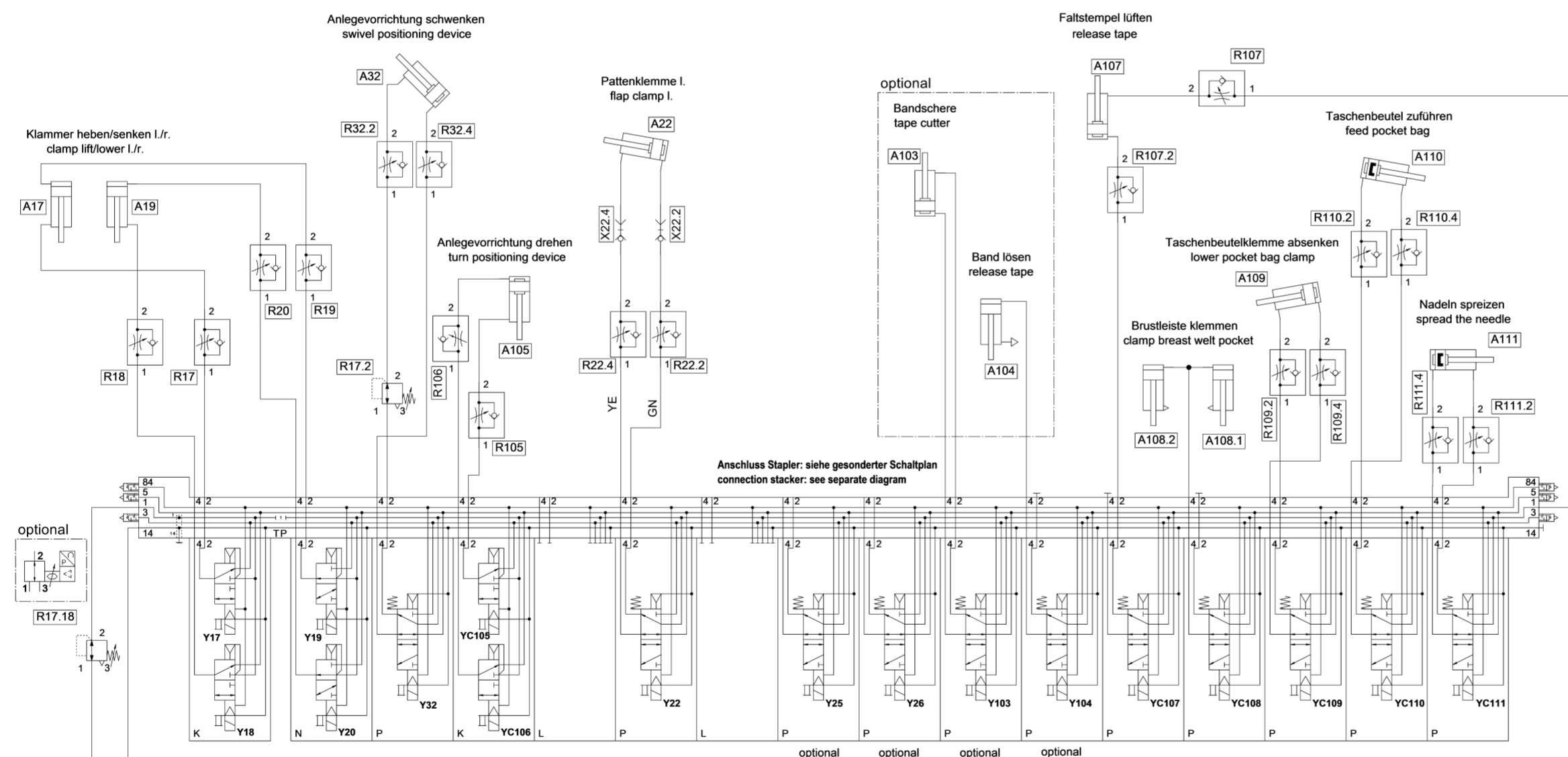
Maßstabsveränderung drucktechnisch bedingt

Allgemeintoleranzen für Abstände von runden Löchern untereinander und von einer Bezugskante zum Loch: 10; 2

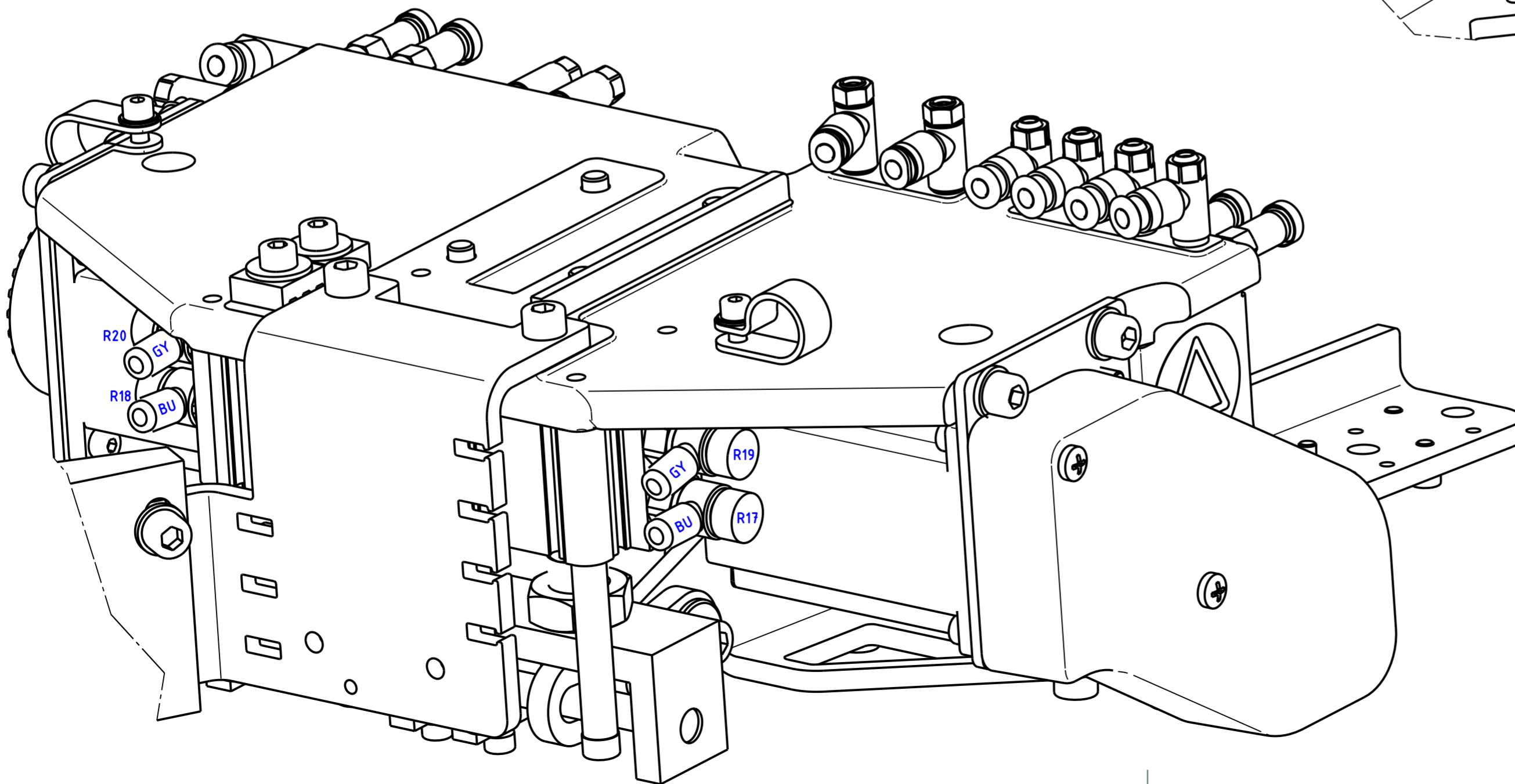
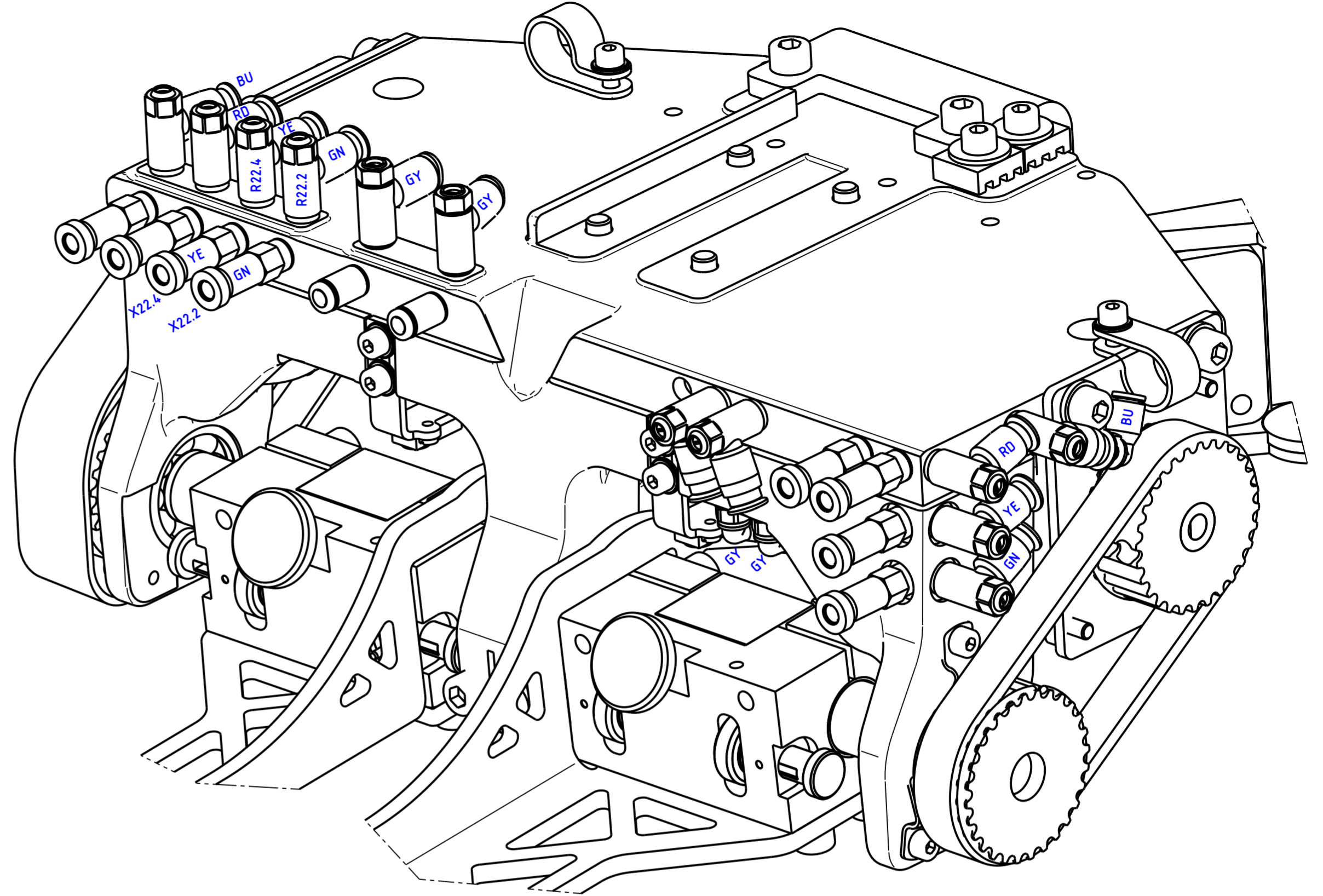
Winkelmaße (Länge d. kürz. Schenkels (s. über/bis))  
bis 10 10/50 ±1°  
10/50 50/120 ±10' ±1°  
50/120 120/200 ±20' ±1°  
120/200 über 400 ±30' ±1°  
über 400 ±45' ±1°

Längenmaße (über/bis)  
0,5-6 ±0,10 ±0,2  
6-25 ±0,15 ±0,3  
25-100 ±0,2 ±0,5  
100-1000 ±0,3 ±0,8  
1000-2000 ±0,5 ±1,2

Schutzvermerk  
ISO 15016 beachten  
DIN A2



Wärmebehandlung:									
		A.-kennz.		Änderung		Datum		gez. gepr.	
Bemerkung:					Werkstoff:				
Ka-Kante angerundet; Kb-Kante gebrochen									
Allgemeintoleranz DIN ISO 2768-mK		Form- u. Lagetol. DIN ISO 1101		Oberflächen nach DIN ISO 1302 u. DAN		Maßstab		Klassifizierung	
DÜRKOPP ADLER AG Bielefeld		Bearb. 02.09.2021 Hinkelmann		Gepr. Hinkelmann		Benennung <b>Pneumatikplan</b>		Teilenummer <b>9770 755004</b>	
Papmaß		Abmaße		Blatt		1/5			



Maßstabsveränderung drucktechnisch bedingt

Allgemeintoleranzen für Abstände von runden Löchern untereinander und von einer Bezugskante zum Loch: 10, 2

Winkelmaße (Länge d. kürz. Schenkels, (Ober/bis) bis 10 10/50 ±1° 50/120 ±20' 120/400 ±10' 400/1000 ±5'

Längenmaße (Ober/bis) 0,5-6 ±0,10 ±0,2 6-30 ±0,2 ±0,3 30-100 ±0,3 ±0,5 100-1000 ±0,5 ±0,8 1000-2000 ±1,2

Schutzvermerk 150 16016 beachten DIN A2

Wärmebehandlung:		A.-kennz.		Änderung		Datum		gez.		gepr.		
Bemerkung:						Werkstoff:						
Ka-Kante angerundet ; Kb-Kante gebrochen												
Allgemeintoleranz DIN ISO 2768-mK			Form- u. Lagetol. DIN ISO 1101			Oberflächen nach DIN ISO 1302 u. DAN			Maßstab		Klassifizierung	
DÜRKOPP ADLER AG Bielefeld				Bearb. 02.09.2021 Hinkelmann		Gepr. Hinkelmann		Benennung <b>Pneumatikplan</b>		Teilenummer <b>9770 755004</b>		
										Blatt 2 / 5		

Maßstabsveränderung drucktechnisch bedingt

Allgemeintoleranzen für Abstände von runden Löchern untereinander und von einer Bezugskante zum Loch: ±0.2

Winkelmaße (Länge d. kürz. Schenkels, über/bis)  
bis 10° ±1°  
10/50 ±30°  
50/120 ±20°  
120/400 ±10°  
über 400 ±5°

Längenmaße (über/bis)  
0.5/6 ±0.10  
6/30 ±0.2  
30/120 ±0.3  
120/400 ±0.5  
400/1000 ±0.8  
1000/2000 ±1.2

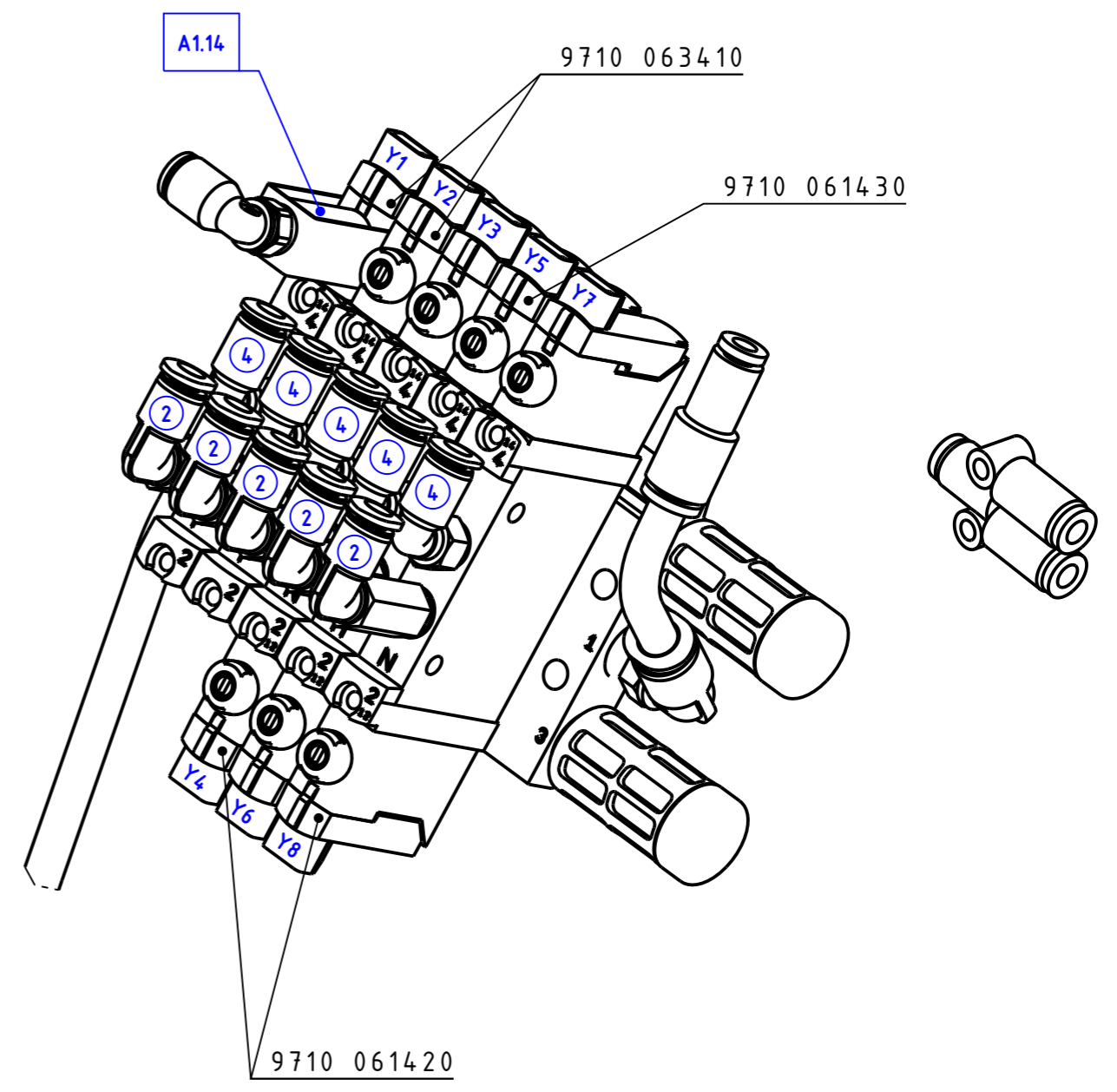
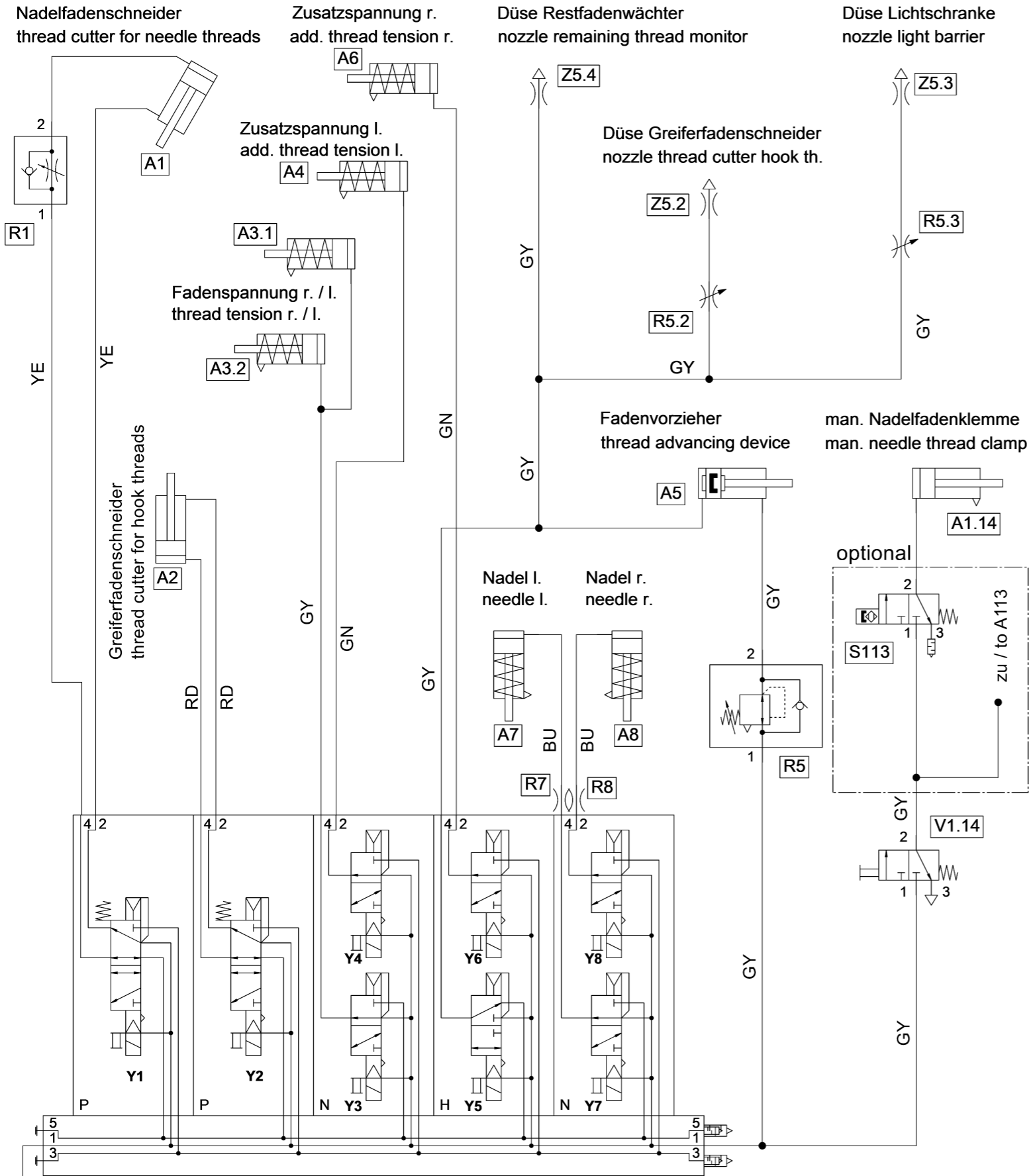
Schutzvermerk  
DIN ISO 15016 beachten  
A3

Bei Änderung beachten:

# Nähoberteil 756 (schräge Tasche) machine head 756 (slanted pocket)

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9770 755004

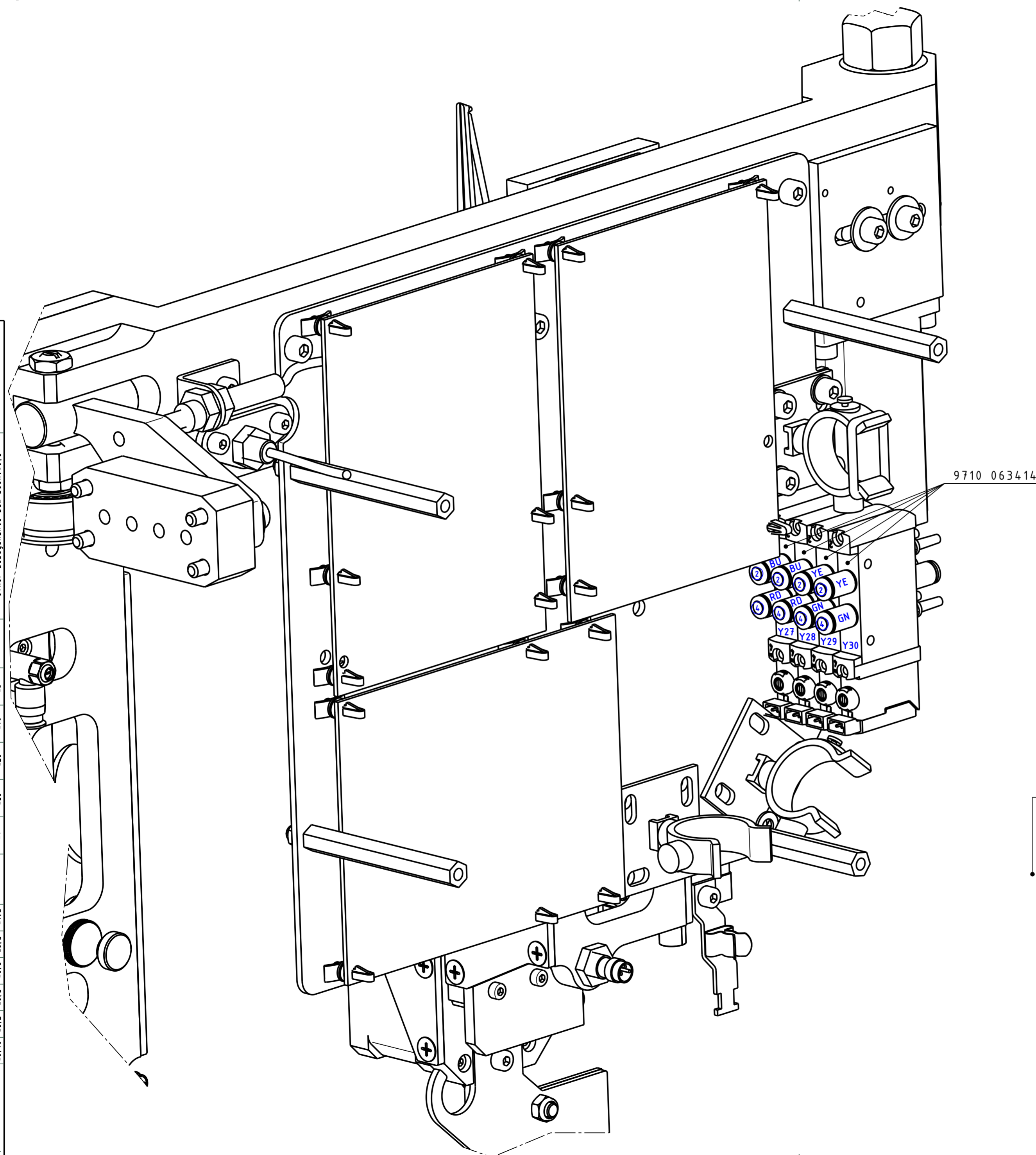


Wärmebehandlung:											
		A.-kennz.		Änderung		Datum		gez. gepr.			
Bemerkung:					Werkstoff:						
Ka-Kante angerundet ; Kb-Kante gebrochen											
Allgemeintoleranz DIN ISO 2768-mK		Form- u. Lagetol. DIN ISO 1101		Oberflächen nach DIN ISO 1302 u. DAN		Maßstab		Klassifizierung		Teilefamilie	
DÜRKOPP ADLER AG Bielefeld		Bearb. 02.09.2021 Gepr. Hinkelmann Norm		Hinkelmann		Benennung <b>Pneumatikplan</b>		Teilenummer <b>9770 755004</b>		Blatt 3/5	

Bei Änderung beachten:

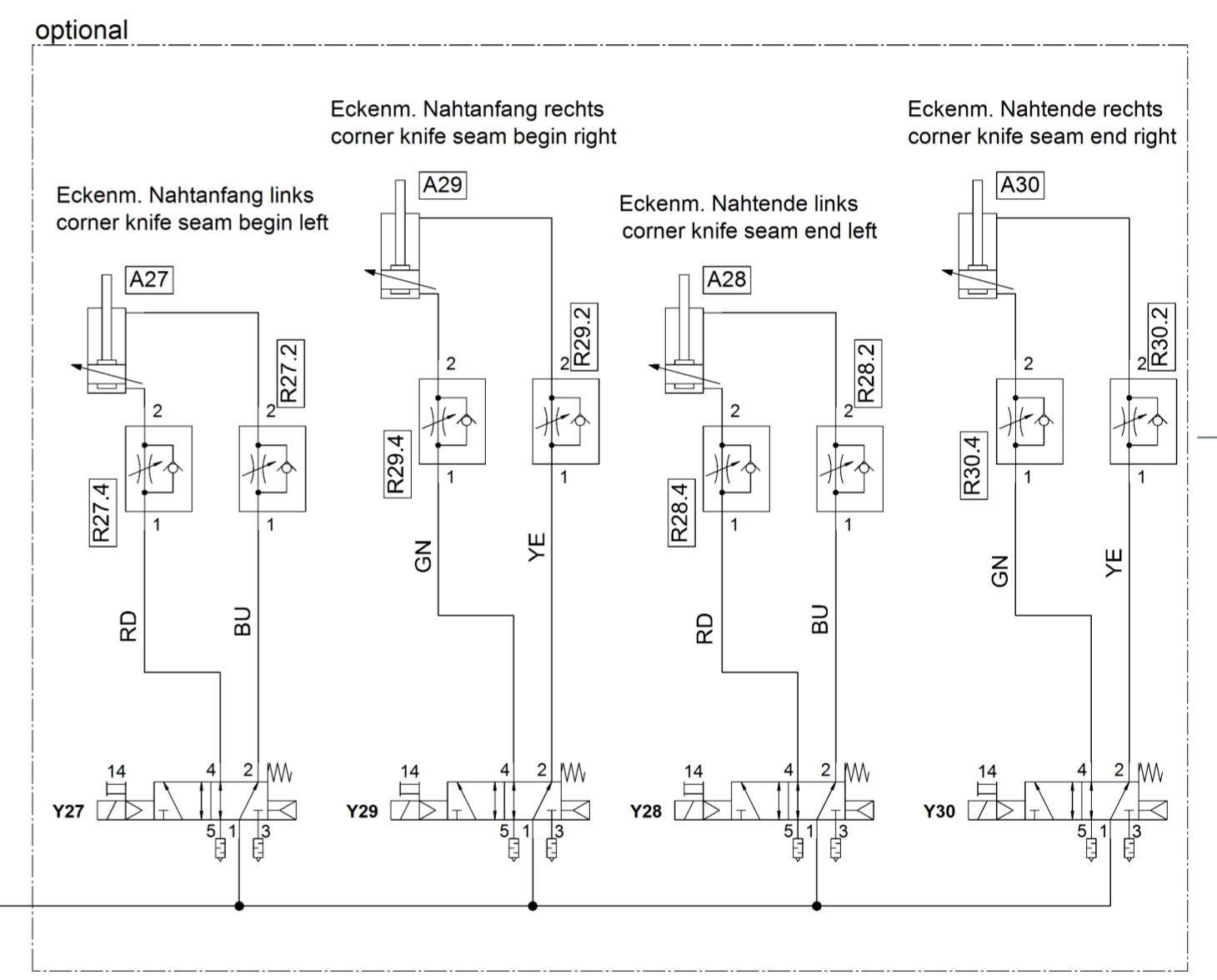
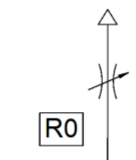
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9770 755004



Eckenmesserstation 756 (schräge Tasche)  
corner knife station 756 (slanted pocket)

Druckluft-Pistole  
compressed air gun



Maßstabsveränderung  
drucktechnisch bedingt

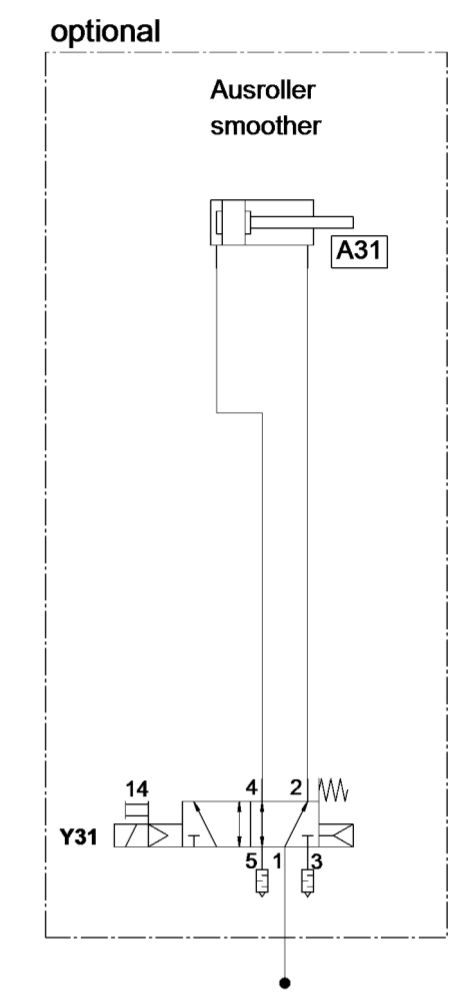
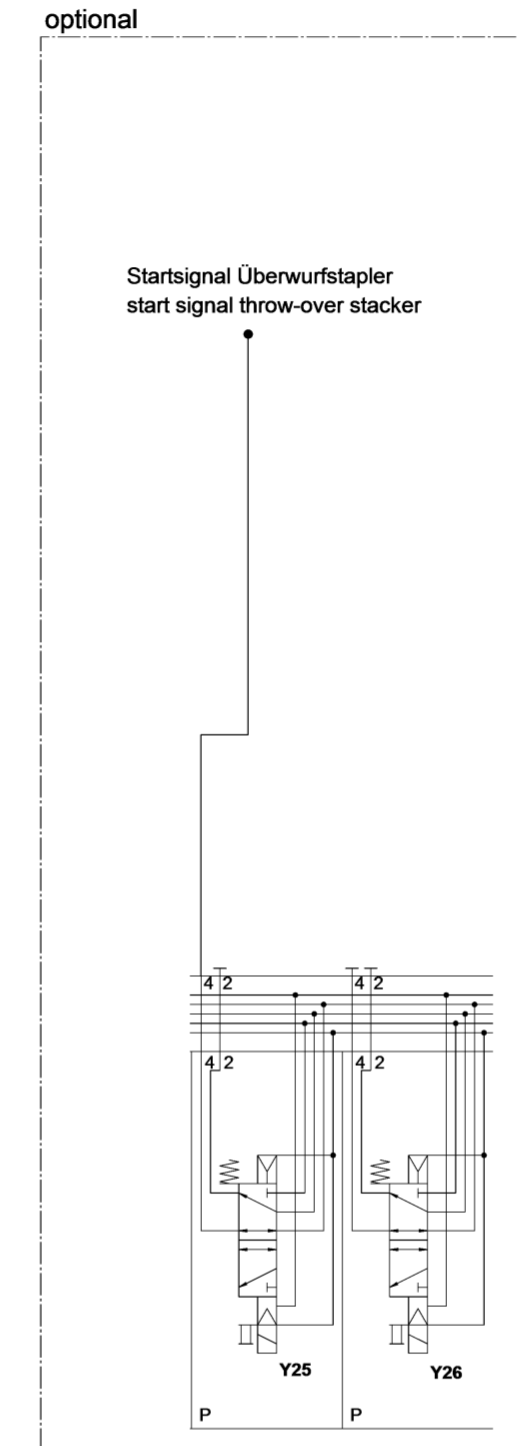
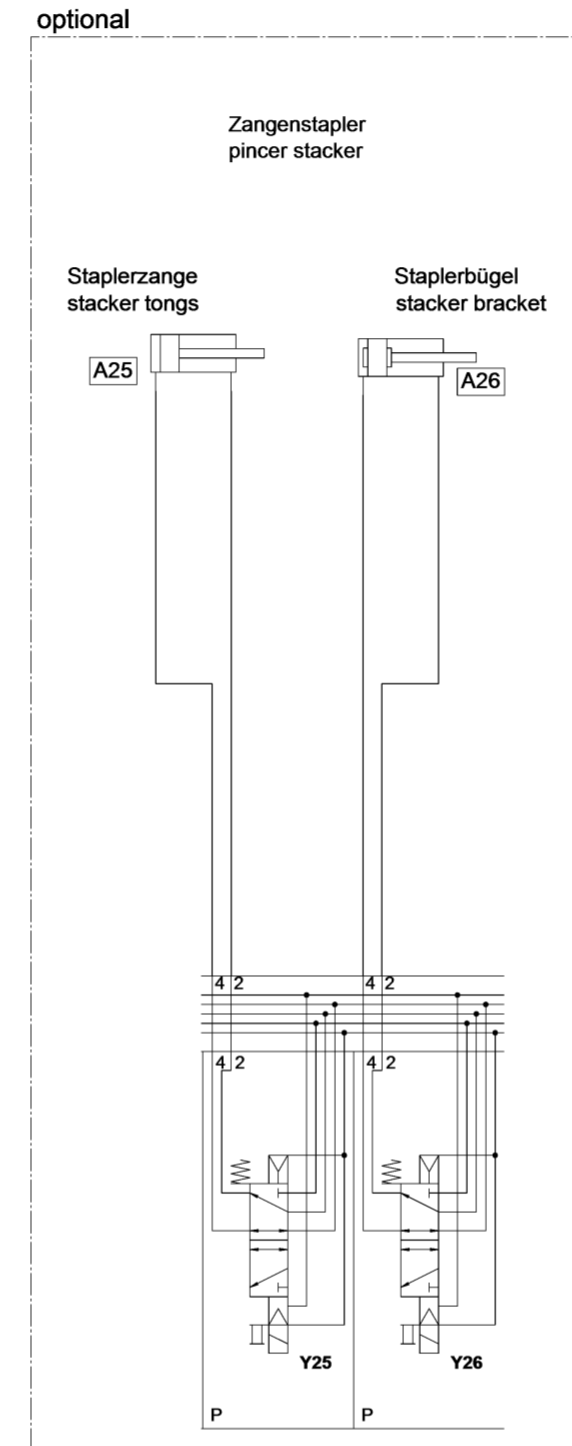
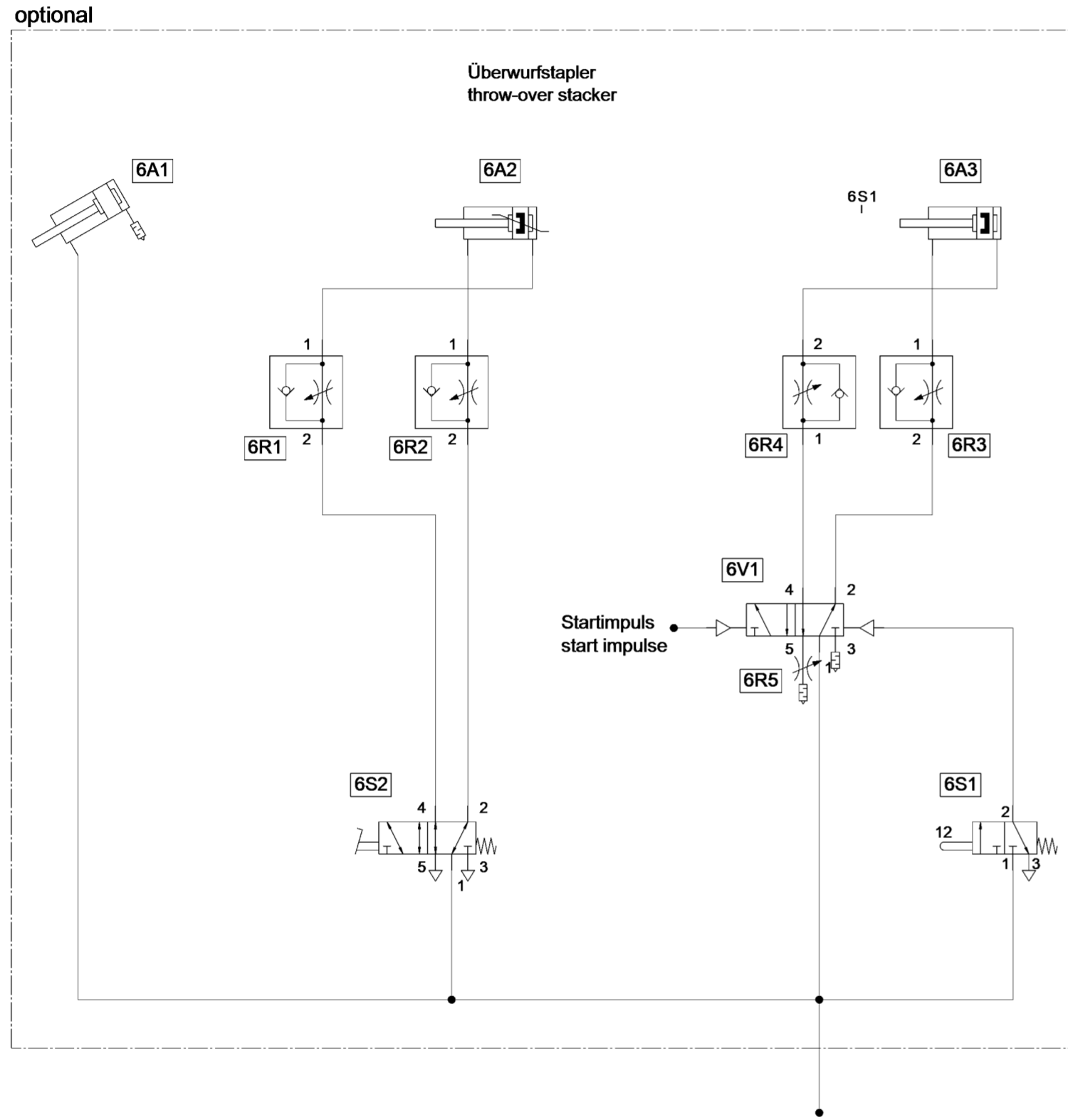
Allgemeintoleranzen für Abstände von  
runden Löchern untereinander und von  
einer Bezugskante zum Loch: 10; 2

Winkelmaße (Länge d. kürz. Schenkels; (über/bis))  
bis 10° ±1°  
10°/50° ±20'  
50°/120° ±10'  
120°/180° ±5'

Längenmaße (über/bis)  
0,5-6 ±0,10  
6-25 ±0,2  
25-100 ±0,3  
100-180 ±0,5  
180-300 ±0,8  
300-1000 ±1,2

Schutzvermerk  
ISO 16016 beachten  
DIN A2

Wärmebehandlung:									
Bemerkung:		A.-kennz.		Änderung		Datum		gez. gepr.	
Ka-Kante angerundet ; Kb-Kante gebrochen		Werkstoff:							
Allgemeintoleranz DIN ISO 2768-mK		Form- u. Lagetol. DIN ISO 1101		Oberflächen nach DIN ISO 1302 u. DAN		Maßstab		Klassifizierung	
DÜRKOPP ADLER AG Bielefeld		Bearb. 02.09.2021 Hinkelmann		Norm		Benennung <b>Pneumatikplan</b>		Teilenummer <b>9770 755004</b>	
Blatt 4/5									



Maßstabsveränderung  
drucktechnisch bedingt

Allgemeintoleranzen für Abstände von  
runden Löchern untereinander und von  
einer Bezugskante zum Loch: 10, 2

Winkelmaße (Länge d. kürz. Schenkels: (über/bis))  
bis 10° 10/50 ±1°  
10/50 ±20' ±10° ±5'

Längenmaße (über/bis)  
0,5-6 ±0,10 ±0,2 ±0,3 ±0,5 ±0,8 ±1,2

Schutzvermerk  
ISO 16016 beachten  
DIN A2

Wärmebehandlung:		A.-kennz.		Änderung		Datum		gez.		gepr.	
Bemerkung:						Werkstoff:					
Ka-Kante angerundet ; Kb-Kante gebrochen											
Allgemeintoleranz DIN ISO 2768-mK		Form- u. Lagetol. DIN ISO 1101		Oberflächen nach DIN ISO 1302 u. DAN		Maßstab		Klassifizierung		Teilefamilie	
DÜRKOPP ADLER AG Bielefeld		Bearb. Gepr. Norm		02.09.2021 HinkeImann		Benennung <b>Pneumatikplan</b>		Teilenummer <b>9770 755004</b>		Blatt 5 / 5	

**Klasse/Class 756**

Nr./No.	Teilenummer/ part number	Menge/ Quantity	Bezeichnung	Description
1	0755 150054	1	Greifer	Hook
2	0935 100791	1	Spulengehäuseoberteil	Winder head
3	0246 003042	1	Spulengehäuseunterteil	Winder base
4	0246 003058	5	Spule	Bobbin
5	0935 100793	1	Spannungsfeder	Tension spring
6	0244 000970	1	Greiferdeckel	Gib, hook flap
7	0244 000968	1	Gegenspitze	Counterpoint
8	0570 001252	10	Senkschraube	Sunk screw
9	0211 000936	10	Zylinderschraube	Cylinder screw
10	0244 001029	10	Zylinderschraube mit Zapfen	Cylinder Screw
11	0244 000685	10	Senkschraube	Sunk screw
12	0244 001038	10	Zylinderschraube	Cylinder Screw
13	0246 004111	1	Feder	Spring
14	0061 001050	1	Stegscheibe	Washer
15	0467 110220	4	Spannungsscheibe	Tension disc
16	0004 000079	1	Spannungsfeder	Tension spring
17	0271 110030	1	Fadenspannungsfeder	Thread tension spring
18	0281 110060	1	Spannungsfeder	Thread tension spring
19	0037 001280	2	Fadenspannungsscheibe	Tension disc
20	0755 110550	1	Bügel	Bow
21	0246 002553	3	Messer	Knife
22	9203 100002	6	Flachkopfschraube	Pan head screw
23	0246 002706	3	Untermesser	Lower knife
24	0211 000256	3	Linsenschraube	Cylinder screw
25	0216 000134	6	Senkschraube	Sunk screw
26	0755 350060	1	Gegenmesser rechts	Counterknife right
27	0755 350070	1	Gegenmesser links	Counterknife left
28	0755 350080	1	Messer rechts	Knife right
29	0755 350090	1	Messer links	Knife left
30	0755 350120	1	Klemmfeder rechts	Fixing clamp right
31	0755 350130	1	Klemmfeder links	Fixing clamp left
32	0576 001339	2	Ansatzschraube	Shoulder screw
33	0755 350420	1	Klemmblech rechts	Clamping plate right
34	0755 350430	1	Klemmblech links	Clamping plate left
35	0755 350440	1	Messer rechts	Knife right
36	0755 350450	1	Messer links	Knife left
37	0755 350470	2	Gegenmesser	Counterknife
38	9203 002431	10	Zylinderschraube	Cylinder Screw
39	9092 213403 100	10	Nadel	Needle
40	9815 710210	1	Induktivgeber	Proximity switch
41	9710 920017	1	Ventildrossel	Valve reactor
42	9710 920016	1	Ventildrossel	Valve reactor

43	0745 540783	1	Streifen mit Gummibelag	Strip with rubber
44	0246 004111	1	Feder	Spring
45	9204 212057	4	Flachkopfschraube	Pan head screw
46	9204 202037	1	Linsenschraube	Cylinder Screw
47	9204 211997	4	Flachkopfschraube	Countersunk screw
48	9204 201047	2	Linsenschraube	Screw
49	9400 000407	4	Möbelgriffschraube	Screw







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