



number of distance plates and length of screws according to material thickness and thickness "t"

- c1. 910-1510-26
- c1. 910-1510-32
- c1. 910-2210-26
- c1. 910-2210-32

Tolerances for distances between holes or holes and reference edges: ±0,2

Angle dimensions (length of short element)	Lower/Up to
bis 10	±1°
10/50	±30'
50/120	±20'
120/400	±10'
Over 400	±5'

Lengths dimensions	Lower/Up to
0,56	±0,02
0,6	±0,03
0,7	±0,05
1,0	±0,08
1,2	±0,1
1,5	±0,15
2,0	±0,2
2,5	±0,3
3,0	±0,4
4,0	±0,5
5,0	±0,6
6,0	±0,7
8,0	±0,9
10,0	±1,1
12,0	±1,3
15,0	±1,6
20,0	±2,0
25,0	±2,5
30,0	±3,0
40,0	±4,0
50,0	±5,0
60,0	±6,0
80,0	±8,0
100,0	±10,0

ISO 13715		-0,1 -0,3		+0,6	
Heat treatment					
Mod. no. Modification Date Design Approval					
Remark				Material	
Tolerancing ISO 8015 (AD) DAN		Linear Size ISO 14405 (E)		General Tolerances ISO 2768-mK	
Scale 1:1 (2:1)		6 h11		0 -0,075	
Date 2025-12-01		Name Schildmann		Part name Alternating clamp	
Design Approval		Hinkelmann		Part number 0791 910326	
DÜRKOPP ADLER GmbH Bielefeld		Date 2025-12-01		Page 1/1	